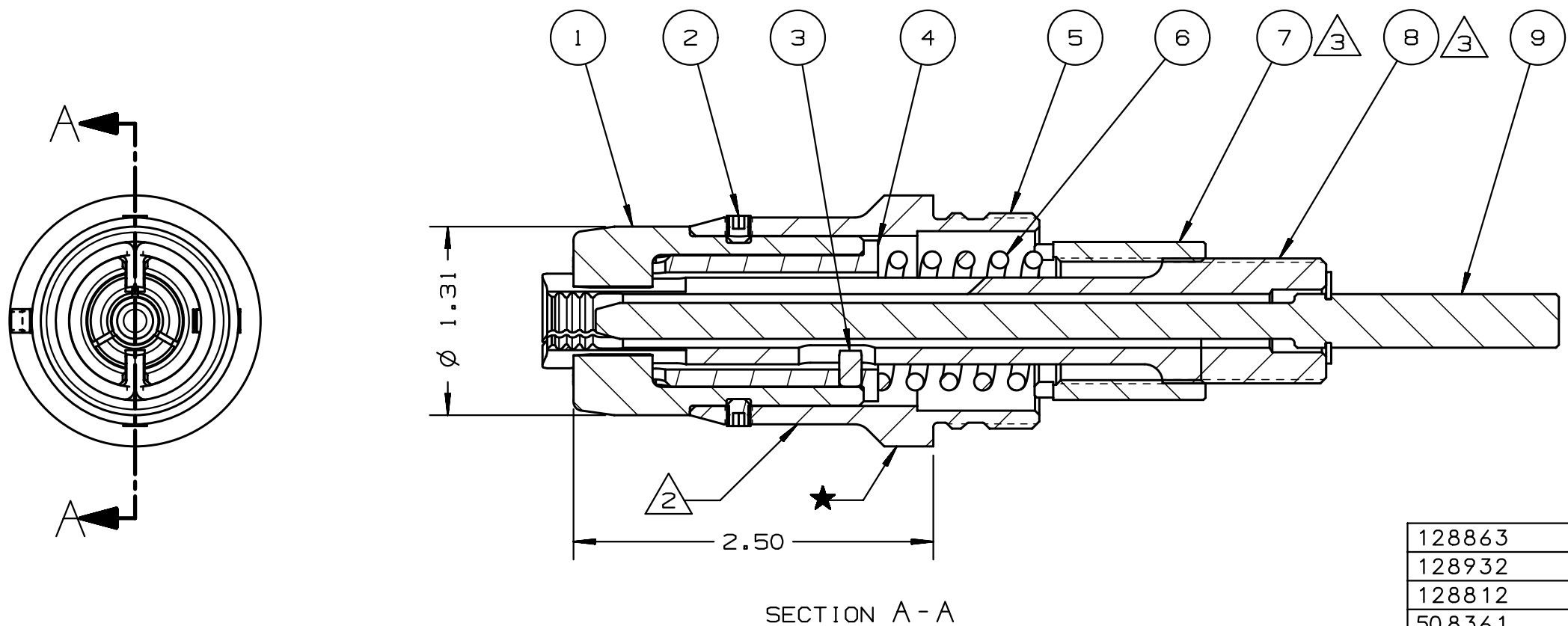


NOTES:

- 1 TO ASSEMBLE:
- A) APPLY ANTI-SEIZE LUBRICANT P/N: 508183 TO OUTSIDE OF PULLER-128932 AND INSIDE OF SLEEVE-128935.
 - B) SLIDE SLEEVE-128935 AND SPRING-508361 OVER PULLER-128932.
 - C) THREAD LOCKNUT ON PULLER AS SHOWN.
 - D) PRESS PIN-508032 FLUSH TO .010 BELOW O.D. SURFACE OF SLEEVE-128935 AS SHOWN.
 - E) APPLY LOCTITE 242 P/N: 505316 TO THREAD OF PULLER-128932 AND THREAD INTO TOOL'S END CAP.
 - F) TIGHTEN JAM NUT USING A SPANNER WRENCH.
 - G) INSTALL ANVIL HOLDER-128936 OVER PULLER AND THREAD INTO TOOL'S PISTON.
 - H) ALIGN ANVIL-128933 WITH GROOVES IN PULLER-128932 AND SLEEVE 128935. PUSH ANVIL-128933 INSIDE OF ANVIL-HOLDER-128935 AND INSTALL (4) SET SCREWS-502017 USING VIBRA-TITE P/N: 501781.

- 2 APPLY WARNING STICKER P/N: 590516 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.
- 3 LEFT HAND THREAD



128863	1	ACTUATOR ROD ASSEMBLY	9
128932	1	PULLER	8
128812	1	LOCK NUT	7
508361	1	SPRING	6
128936	1	ANVIL HOLDER	5
128935	1	SLEEVE	4
508032	1	PIN	3
501781	4	SSCR, #8-32 X 3/16	2
128933	1	CUTTER ANVIL ASSEMBLY	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT			
ITAR:		HUCK INTERNATIONAL, INC., I.S.D.	
ECCN: EAR99		CUTTER NOSE ASSY, 12MM BOBTAIL BTT20SF TOOL	
SCH B#: 8467.99.0190		DET: TRK	DATE: 7/10/08
HTS: 8467.99.0190		SCALE: 1:1	
		B	99-7880CC