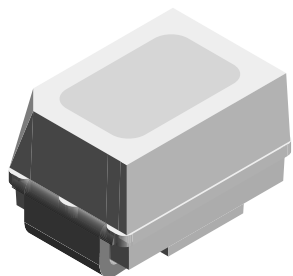


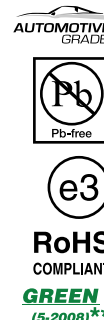
Standard Mini SMD LED



19226

FEATURES

- SMD LEDs with exceptional brightness
- Luminous intensity categorized
- Compatible with automatic placement equipment
- EIA and ICE standard package
- IR reflow soldering acc. to J-STD-020
- Available in 8 mm tape
- Low profile package
- Excellent for coupling to light pipes and backlighting
- Low power consumption
- Preconditioning: acc. to JEDEC level 2a
- ESD-withstand voltage: up to 1 kV according to JESD22-A114-B
- Compliant to RoHS directive 2002/95/EC and in accordance to WEEE 2002/96/EC
- AEC-Q101 qualified
- Find out more about Vishay's Automotive Grade Product requirements at: www.vishay.com/applications



DESCRIPTION

The MiniLED has been designed to meet the increasing demand for white SMD LEDs. The feature of the device is the very small package 2.2 mm x 1.3 mm x 1.4 mm. The MiniLED is an obvious solution for small-scale, high-power products that are expected to work reliably in an arduous environment. This is often the case in automotive and industrial application of course.

PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD MiniLED
- Product series: standard
- Angle of half intensity: $\pm 60^\circ$

APPLICATIONS

- Automotive: backlighting in dashboards and switches
- Telecommunication: indicator and backlighting in telephone and fax
- Indicator and backlight for audio and video equipment
- Indicator and backlight in office equipment
- Flat backlight for LCDs, switches and symbols
- General use

PARTS TABLE

PART	COLOR, LUMINOUS INTENSITY AT $I_F = 10 \text{ mA}$	TECHNOLOGY
VLMW2100-5K8L-08	White, $I_V \geq 56 \text{ mcd}$	InGaN/TAG on SiC
VLMW21N2R2-5K8L-08	White, $I_V = (35.5 \text{ to } 180) \text{ mcd}$	InGaN/TAG on SiC
VLMW21P1Q2-5K8L-08	White, $I_V = (45 \text{ to } 112) \text{ mcd}$	InGaN/TAG on SiC
VLMW21Q1R2-5K8L-08	White, $I_V = (71 \text{ to } 180) \text{ mcd}$	InGaN/TAG on SiC

** Please see document "Vishay Material Category Policy": www.vishay.com/doc?99902

ABSOLUTE MAXIMUM RATINGS ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified) **VLMW21..**

PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
Reverse voltage ¹⁾		V_R	5	V
DC Forward current	$T_{amb} \leq 60\text{ }^{\circ}\text{C}$	I_F	20	mA
Surge forward current	$t_p \leq 10\text{ }\mu\text{s}$	I_{FSM}	0.1	A
Power dissipation		P_V	80	mW
Junction temperature		T_j	100	$^{\circ}\text{C}$
Operating temperature range		T_{amb}	- 40 to + 100	$^{\circ}\text{C}$
Storage temperature range		T_{stg}	- 40 to + 100	$^{\circ}\text{C}$
Thermal resistance junction/ ambient	Mounted on PC board (pad size > 16 mm ²)	R_{thJA}	480	K/W

Note:

¹⁾ Driving the LED in reverse direction is suitable for short term application**OPTICAL AND ELECTRICAL CHARACTERISTICS** ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified)
VLMW21.., WHITE

PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT
Luminous intensity	$I_F = 10\text{ mA}$	VLMW2100-5K8L-08	I_V	56	80		mcd
		VLMW21N2R2-5K8L-08	I_V	35.5		180	mcd
		VLMW21P1Q2-5K8L-08	I_V	45		112	mcd
		VLMW21Q1R2-5K8L-08	I_V	71		180	mcd
Chromaticity coordinate x acc. to CIE 1931	$I_F = 10\text{ mA}$		x		0.33		
Chromaticity coordinate y acc. to CIE 1931	$I_F = 10\text{ mA}$		y		0.33		
Angle of half intensity	$I_F = 10\text{ mA}$		φ		± 60		deg
Forward voltage	$I_F = 10\text{ mA}$		V_F		3	3.7	V
Reverse voltage	$I_R = 10\text{ }\mu\text{A}$		V_R	5			V
Temperature coefficient of V_F	$I_F = 20\text{ mA}$		TC_{VF}		- 3.6		mV/K
Temperature coefficient of I_V	$I_F = 20\text{ mA}$		TC_{IV}		- 0.3		%/K

LUMINOUS INTENSITY CLASSIFICATION

GROUP	LIGHT INTENSITY (mcd)		
	OPTIONAL	MIN.	MAX.
N	2	35.5	45
P	1	45	56
	2	56	71
Q	1	71	90
	2	90	112
R	1	112	140
	2	140	180
S	1	180	224
	2	224	280

Note:

Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of $\pm 11\%$.

The above type Numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel). In order to ensure availability, single brightness groups will not be orderable.

In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped on any one reel.

In order to ensure availability, single wavelength groups will not be orderable.

CROSSING TABLE

VISHAY	OSRAM
VLMW2100-5K8L-08	LWM673-5K8L
VLMW21N2R2-5K8L-08	LWM673-N2R2-5K8L
VLMW21P1Q2-5K8L-08	LWM673-P1Q2-5K8L
VLMW21Q1R2-5K8L-08	LWM673-Q1R2-5K8L

CHROMATICITY COORDINATED GROUPS FOR WHITE SMD LED					
	X	Y		X	Y
5L	0.291	0.268	7L	0.330	0.330
	0.285	0.279		0.330	0.347
	0.307	0.312		0.347	0.371
	0.310	0.297		0.345	0.352
5K	0.296	0.259	7K	0.330	0.310
	0.291	0.268		0.330	0.330
	0.310	0.297		0.338	0.342
	0.313	0.284		0.352	0.344
6L	0.310	0.297	8L	0.345	0.352
	0.307	0.312		0.347	0.371
	0.330	0.347		0.367	0.401
	0.330	0.330		0.364	0.380
6K	0.313	0.284	8K	0.352	0.344
	0.310	0.297		0.338	0.342
	0.330	0.330		0.364	0.380
	0.330	0.310		0.360	0.357

Note:

Chromaticity coordinate groups are tested at a current pulse duration of 25 ms and a tolerance of ± 0.01

TYPICAL CHARACTERISTICS ($T_{amb} = 25\text{ }^{\circ}\text{C}$, unless otherwise specified)

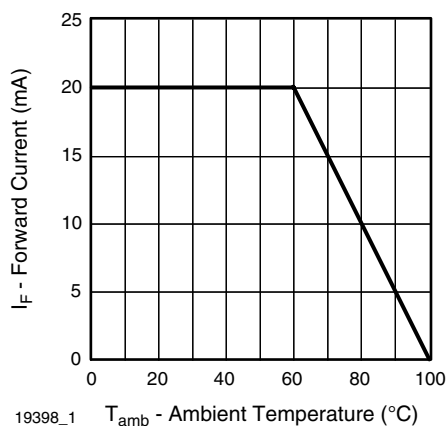


Figure 1. Forward Current vs. Ambient Temperature

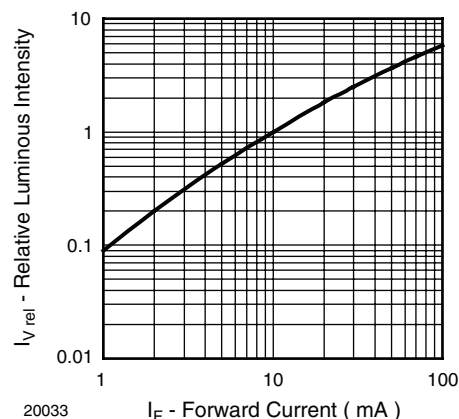


Figure 2. Relative Luminous Intensity vs. Forward Current

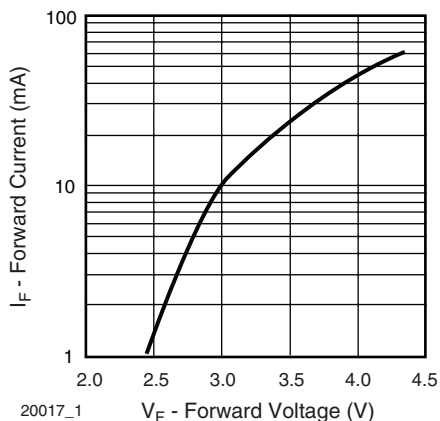


Figure 3. Forward Current vs. Forward Voltage

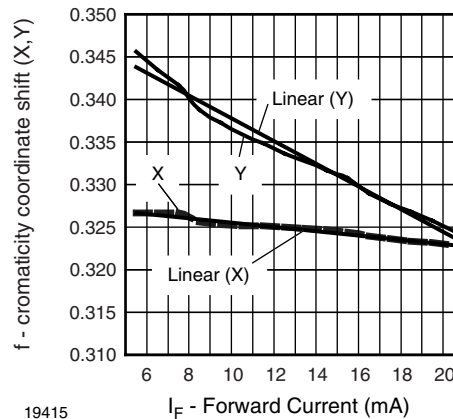


Figure 6. Chromaticity Coordinate Shift vs. Forward Current

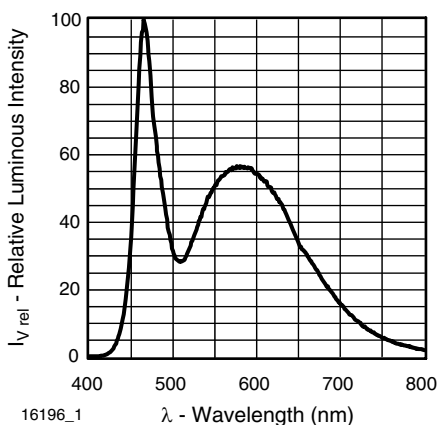


Figure 4. Relative Intensity vs. Wavelength

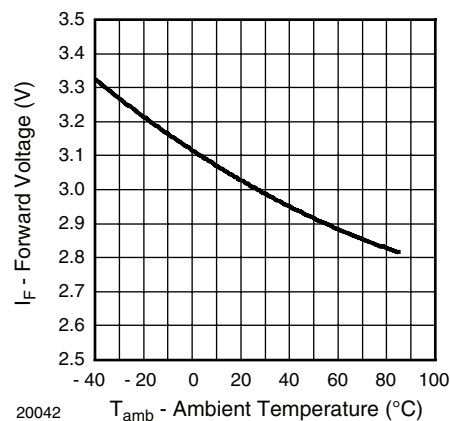


Figure 7. Forward Voltage vs. Ambient Temperature

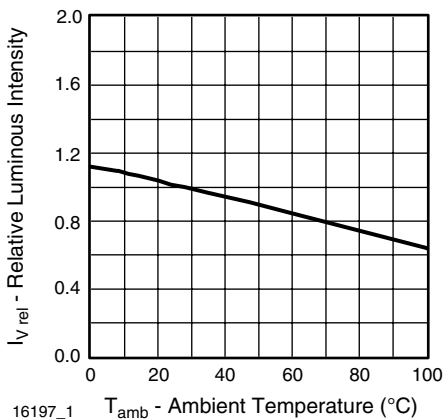


Figure 5. Rel. Luminous Intensity vs. Ambient Temperature

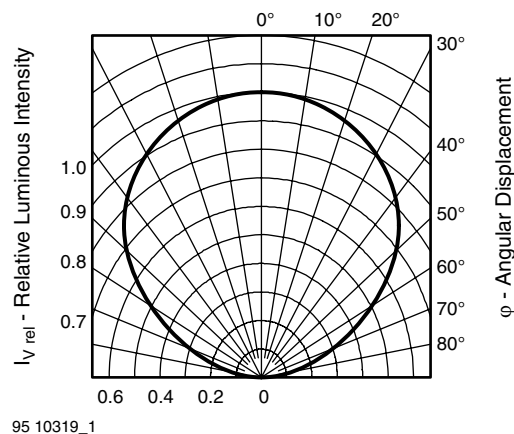


Figure 8. Rel. Luminous Intensity vs. Angular Displacement

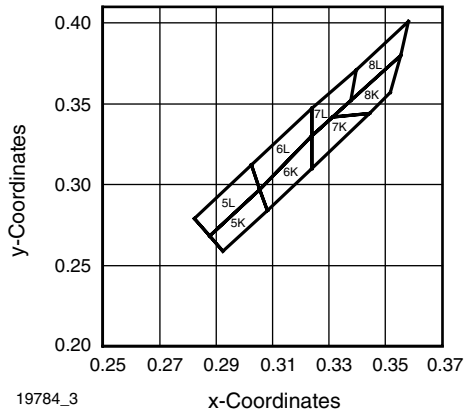
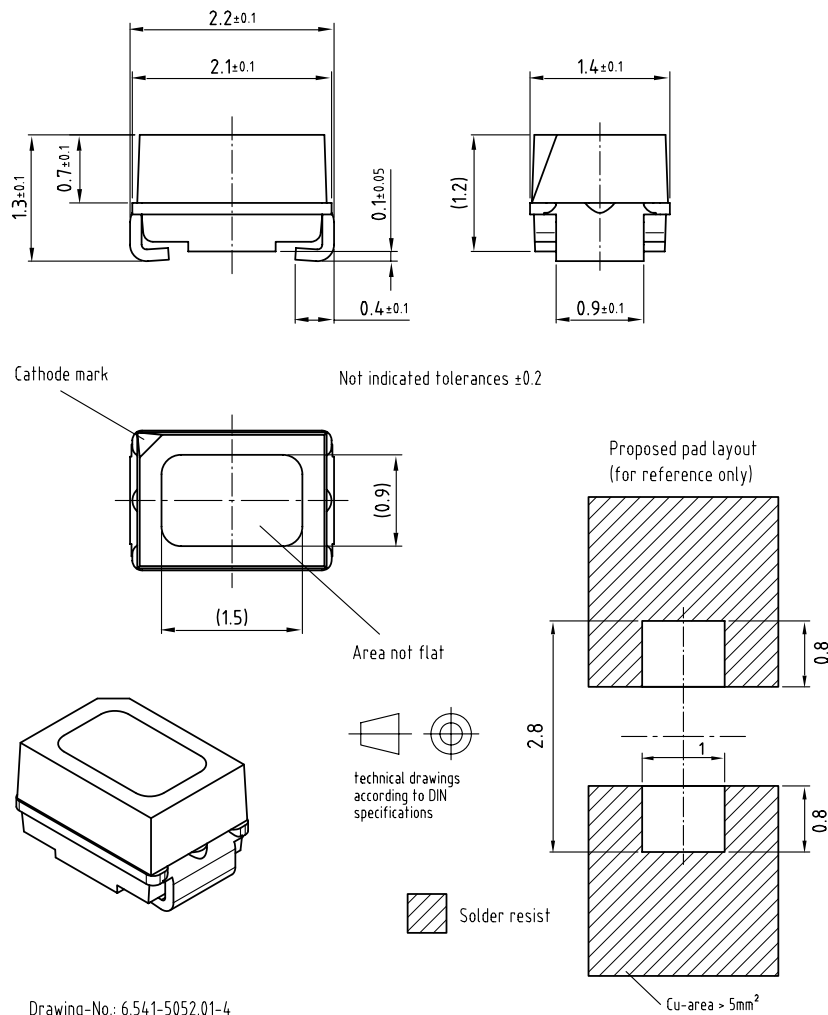


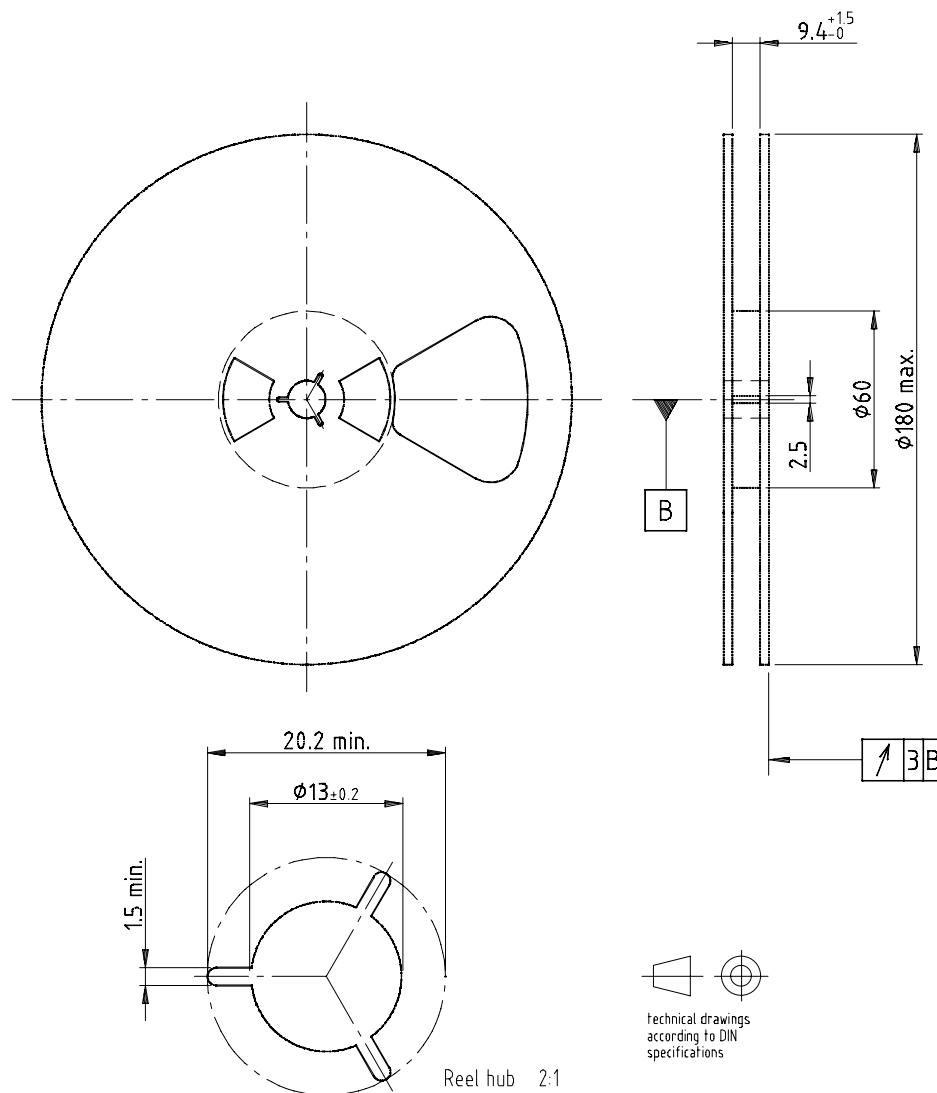
Figure 9. White Grouping SMD

PACKAGE DIMENSIONS in millimeters



Drawing-No.: 6.541-5052.01-4
Issue: 3; 22.04.03
16892

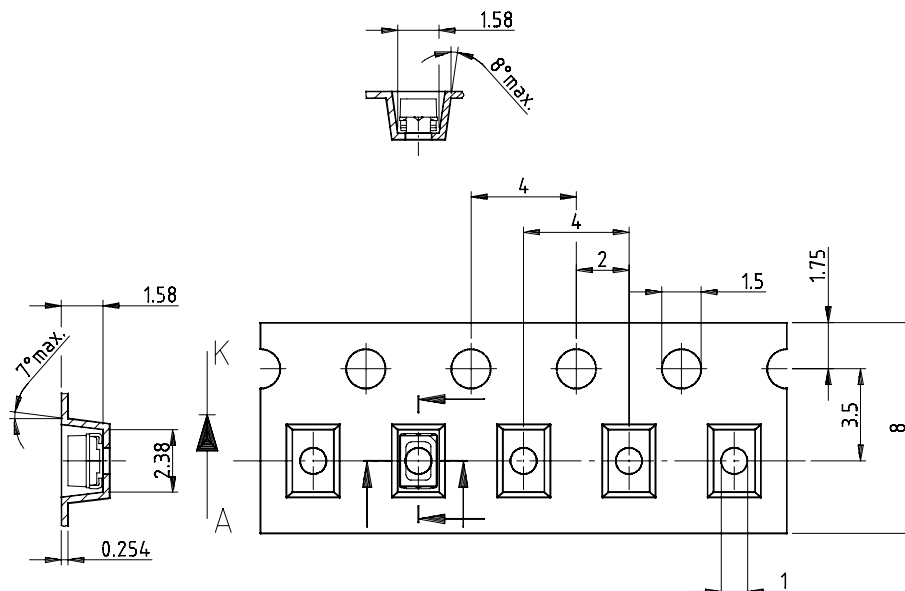
REEL DIMENSIONS in millimeters



Drawing-No.: 9.800-5051.V5-4

Issue: 1; 25.07.02

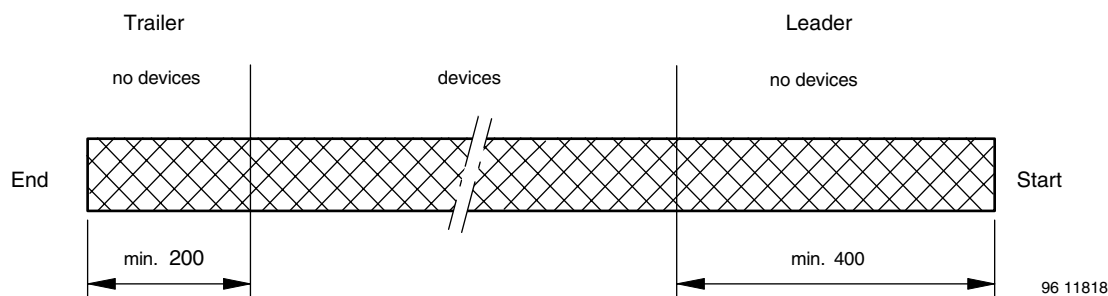
16938

TAPE DIMENSIONS in millimeters


Drawing-No.: 9.700-5266.01-4

Issue: 1; 05.06.02

16939

LEADER AND TRAILER in millimeters


GS08 = 3000 pcs

COVER TAPE PEEL STRENGTH

According to DIN EN 60286-3

0.1 N to 1.3 N

300 ± 10 mm/min

165° to 180° peel angle

LABEL
Standard bar code labels for finished goods

The standard bar code labels are product labels and used for identification of goods. The finished goods are packed in final packing area. The standard packing units are labeled with standard bar code labels before transported as finished goods to warehouses. The labels are on each packing unit and contain Vishay Semiconductor GmbH specific data.

VISHAY SEMICONDUCTOR GMBH STANDARD BAR CODE PRODUCT LABEL (finished goods)		
PLAIN WRITING	ABBREVIATION	LENGTH
Item-description	-	18
Item-number	INO	8
Selection-code	SEL	3
LOT-/serial-number	BATCH	10
Data-code	COD	3 (YWW)
Plant-code	PTC	2
Quantity	QTY	8
Accepted by:	ACC	-
Packed by:	PCK	-
Mixed code indicator	MIXED CODE	-
Origin	xxxxxxx ⁺	Company Logo
LONG BAR CODE TOP	TYPE	LENGTH
Item-number	N	8
Plant-code	N	2
Sequence-number	X	3
Quantity	N	8
Total length	-	21
SHORT BAR CODE BOTTOM	TYPE	LENGTH
Selection-code	X	3
Data-code	N	3
Batch-number	X	10
Filter	-	1
Total length	-	17

SOLDERING PROFILE

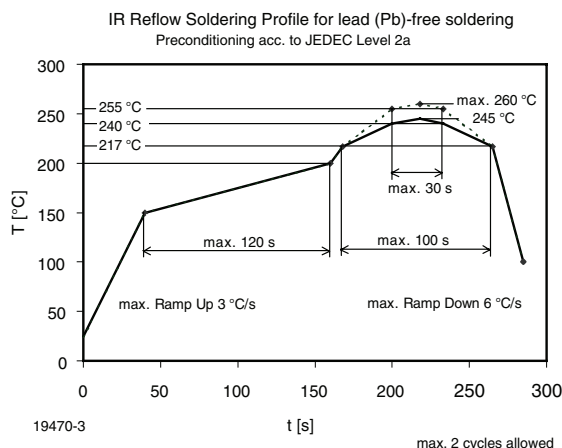
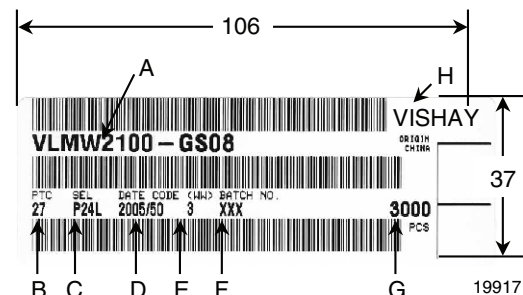


Figure 10. Vishay Lead (Pb)-free Reflow Soldering Profile
(acc. to J-STD-020)

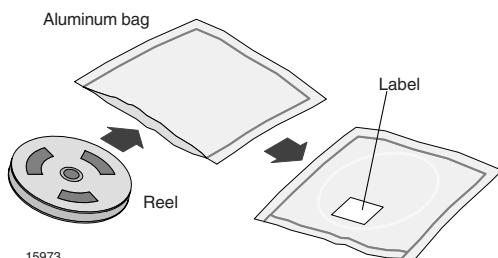
BAR CODE PRODUCT LABEL EXAMPLE:



- A) Type of component
- B) Manufacturing plant
- C) SEL - selection code (bin):
e.g.: P2 = code for luminous intensity group
4L = code for color group
- D) Date code year/week
- E) Day code (e.g. 1: Monday)
- F) Batch no.
- G) Total quantity
- H) Company code

DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

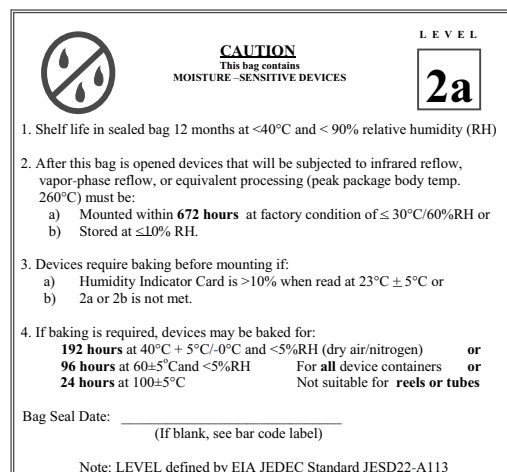
In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C/- 0 °C and < 5 % RH (dry air/nitrogen) or

96 h at 60 °C + 5 °C and < 5 % RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.



Example of JESD22-A112 level 2a label

ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electro-static sensitive devices warning labels are on the packaging.

VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.



Disclaimer

All product specifications and data are subject to change without notice.

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