

# Silicon Hyper-Abrupt Tuning Diode

This silicon tuning diode is designed for high capacitance and a tuning ratio of greater than 10 times over a bias range of 2.0 to 10 volts. It provides tuning over a broad frequency range from the AM broadcast band to 100 MHz. The device is housed in the SOT-223 package, which is designed for medium power surface mount applications.

- High Capacitance
- Large Capacitance Change with Small Bias Change
- Guaranteed High Q
- The SOT-223 Package can be soldered using wave or reflow
- SOT-223 package ensures level mounting which results in improved thermal conduction and allows visual inspection of soldered joints. The formed leads absorb thermal stress during soldering, eliminating the possibility of damage to the die.
- Available in 12 mm Tape and Reel  
Use MV7404T1 to order the 7 inch/1000 unit reel  
Use MV7404T3 to order the 13 inch/4000 unit reel



**MV7404T1**

Motorola Preferred Device

**SOT-223 PACKAGE  
HIGH TUNING RATIO  
VOLTAGE-VARIABLE  
SURFACE MOUNT  
DIODE**



**CASE 318E-04, STYLE 2  
TO-261AA**

## MAXIMUM RATINGS ( $T_C = 25^\circ\text{C}$ unless otherwise noted)

| Rating  | Symbol         | Value      | Unit                       |
|---|----------------|------------|----------------------------|
| Reverse Voltage   | $V_R$          | 12         | Volts                      |
| Forward Current   | $I_F$          | 250        | mA                         |
| Total Power Dissipation @ $T_A = 25^\circ\text{C}$ (1)<br>Derate above $25^\circ\text{C}$ | $P_D$          | 280<br>2.8 | mW<br>mW/ $^\circ\text{C}$ |
| Operating and Storage Temperature Range   | $T_J, T_{stg}$ | -55 to 125 | $^\circ\text{C}$           |
| Lead Temperature for Soldering Purposes, 1/16" from case<br>Time in Solder Bath           | $T_L$          | 260<br>10  | $^\circ\text{C}$<br>Sec    |

## DEVICE MARKING

V7404

## ELECTRICAL CHARACTERISTICS ( $T_A = 25^\circ\text{C}$ )

| Characteristic  | Symbol      | Min | Typ | Max | Unit |
|---|-------------|-----|-----|-----|------|
| Reverse Breakdown Voltage<br>( $I_R = 10 \mu\text{A}_{dc}$ )                        | $V_{(BR)R}$ | 12  | —   | —   | Vdc  |
| Reverse Voltage Leakage Current<br>( $V_R = 10 \text{V}_{dc}, f = 1.0 \text{MHz}$ ) | $I_R$       | —   | —   | 100 | nAdc |
| Diode Capacitance<br>( $V_R = 2.0 \text{V}_{dc}, f = 1.0 \text{MHz}$ )              | $C_T$       | 96  | 120 | 144 | pF   |
| Figure of Merit<br>( $V_R = 2.0 \text{V}_{dc}, f = 1.0 \text{MHz}$ )                | Q           | 200 | —   | —   | —    |
| Tuning Ratio $C_2/C_{10}$<br>( $f = 1.0 \text{MHz}$ )                               | $T_R$       | 10  | —   | —   | —    |

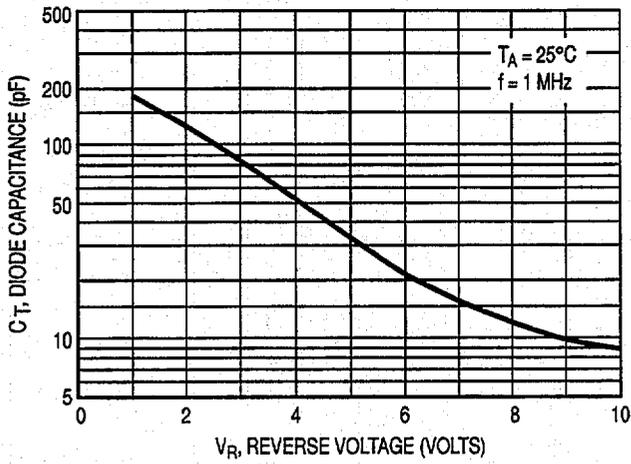
1. Device mounted on minimum recommended footprint.

Thermal Clad is a trademark of the Bergquist Company.

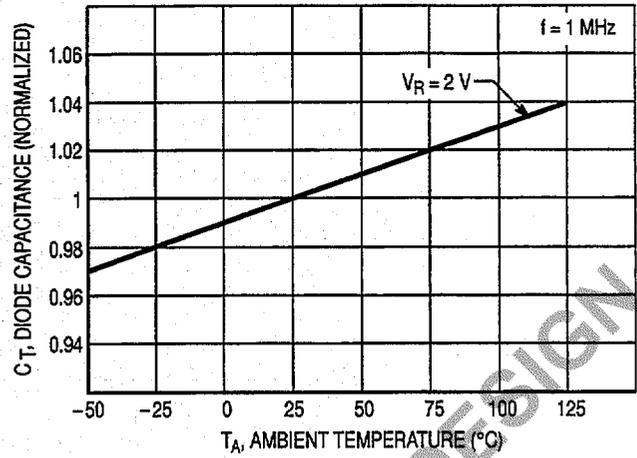
Preferred devices are Motorola recommended choices for future use and best overall value.

REV 1

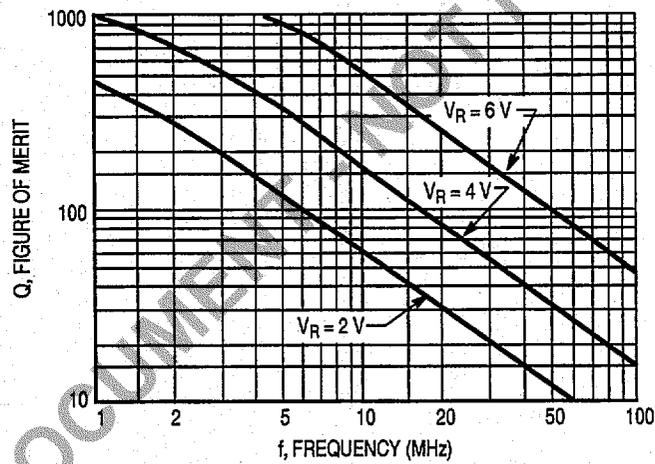
**MV7404T1**



**Figure 1. Diode Capacitance versus Reverse Voltage**



**Figure 2. Diode Capacitance versus Ambient Temperature**



**Figure 3. Figure of Merit versus Frequency**

## SOT-223 POWER DISSIPATION

The power dissipation of the SOT-223 is a function of the collector pad size. This can vary from the minimum pad size for soldering to the pad size given for maximum power dissipation. Power dissipation for a surface mount device is determined by  $T_{J(max)}$ , the maximum rated junction temperature of the die,  $R_{\theta JA}$ , the thermal resistance from the device junction to ambient, and the operating temperature,  $T_A$ . Using the values provided on the data sheet,  $P_D$  can be calculated as follows:

$$P_D = \frac{T_{J(max)} - T_A}{R_{\theta JA}}$$

The values for the equation are found in the maximum

ratings table on the data sheet. Substituting these values into the equation for an ambient temperature  $T_A$  of 25°C, one can calculate the power dissipation of the device which in this case is 0.28 watts.

$$P_D = \frac{125^\circ\text{C} - 25^\circ\text{C}}{357^\circ\text{C/W}} = 0.28 \text{ W}$$

The 357°C/W assumes the use of the recommended footprint shown in Figure 4 on a glass epoxy printed circuit board. Another alternative would be to use an aluminum core board such as Thermal Clad™. Using a board material such as Thermal Clad, the power dissipation can be doubled using the same footprint.

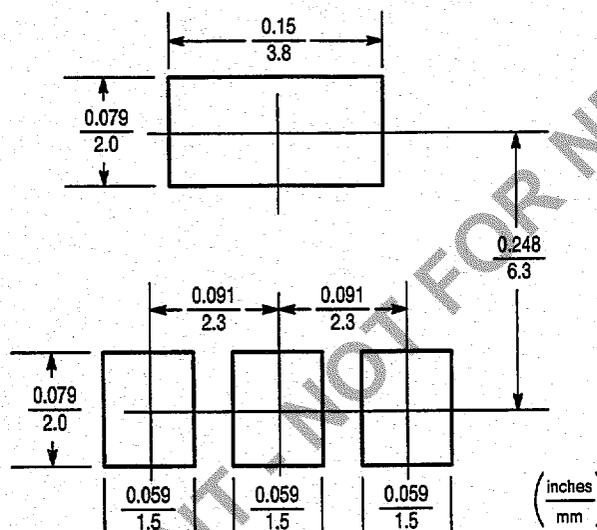


Figure 4. Minimum Recommended Footprint for Surface Mounted Applications

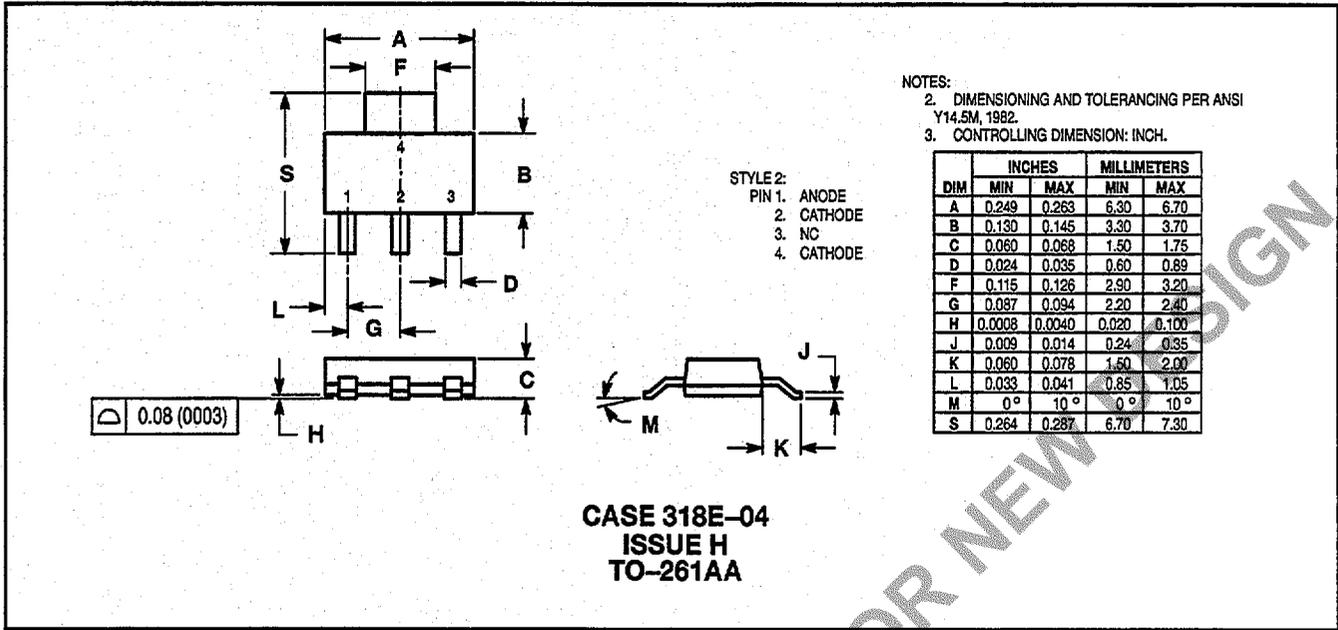
## MOUNTING PRECAUTIONS

The melting temperature of solder is higher than the rated temperature of the device. When the entire device is heated to a high temperature, failure to complete soldering within a short time could result in device failure. Therefore, the following items should always be observed in order to minimize the thermal stress to which the devices are subjected.

- Always preheat the device.
- The delta temperature between the preheat and soldering should be 100°C or less.\*
- When preheating and soldering, the temperature of the leads and the case must not exceed the maximum temperature ratings as shown on the data sheet. When using infrared heating with the reflow soldering method, the difference shall be a maximum of 10°C.
- The soldering temperature and time shall not exceed 260°C for more than 10 seconds.
- When shifting from preheating to soldering, the maximum temperature gradient shall be 5°C or less.
- After soldering has been completed, the device should be cooled naturally for at least three minutes. Gradual cooling should be used as the use of forced cooling will increase the temperature gradient and result in latent failure due to mechanical stress.
- Mechanical stress or shock should not be applied during cooling.

\* Soldering a device without preheating can cause excessive thermal shock and stress which can result in damage to the device.

PACKAGE DIMENSIONS



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