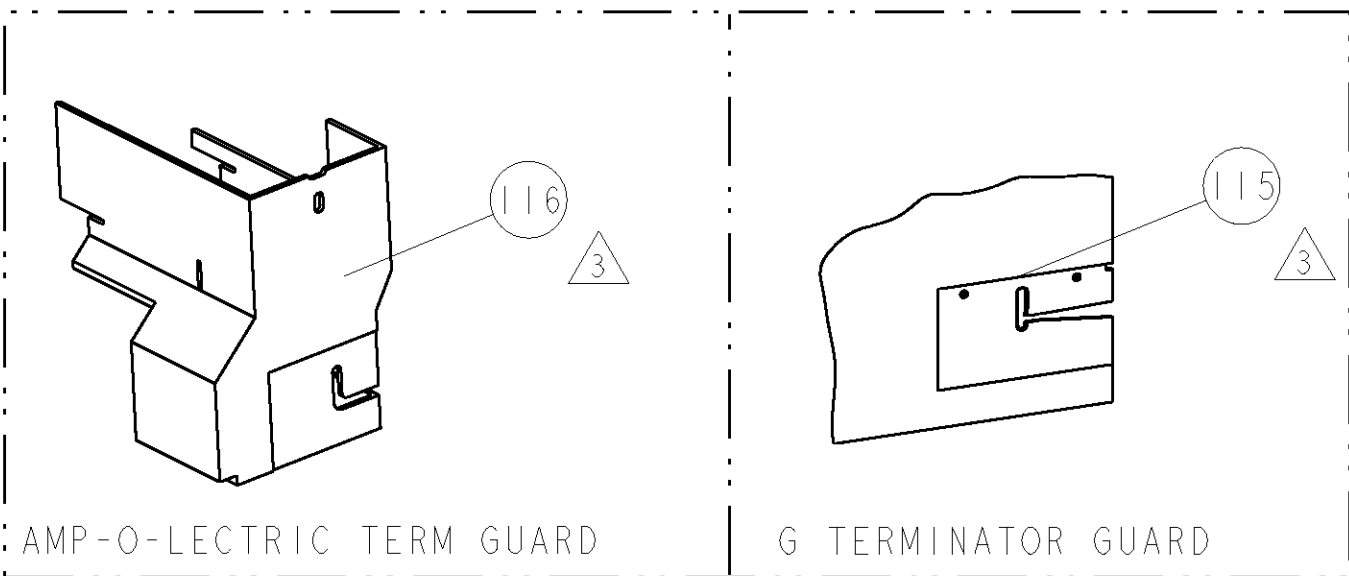
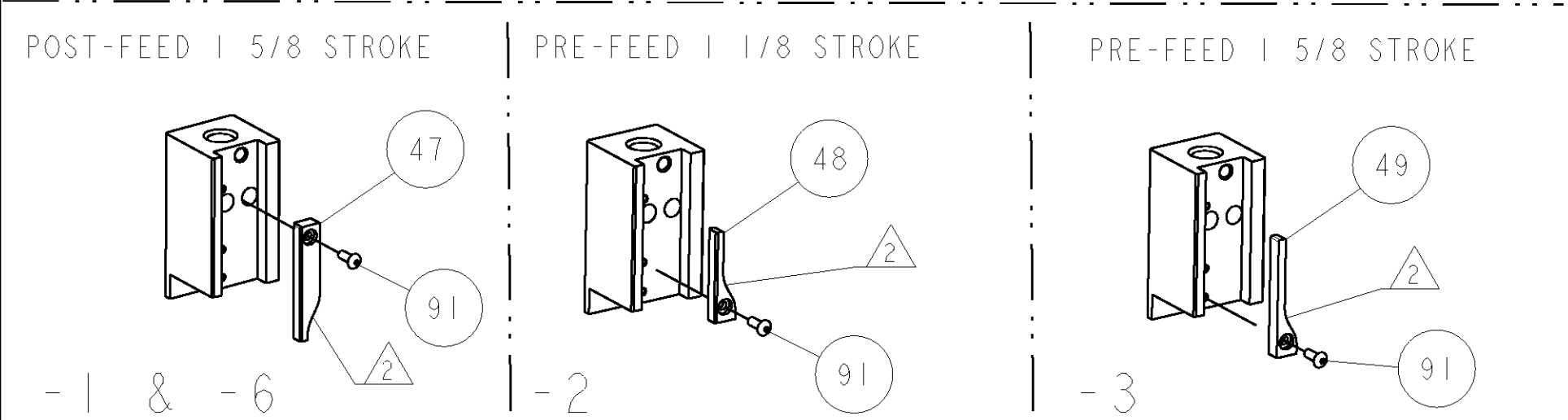
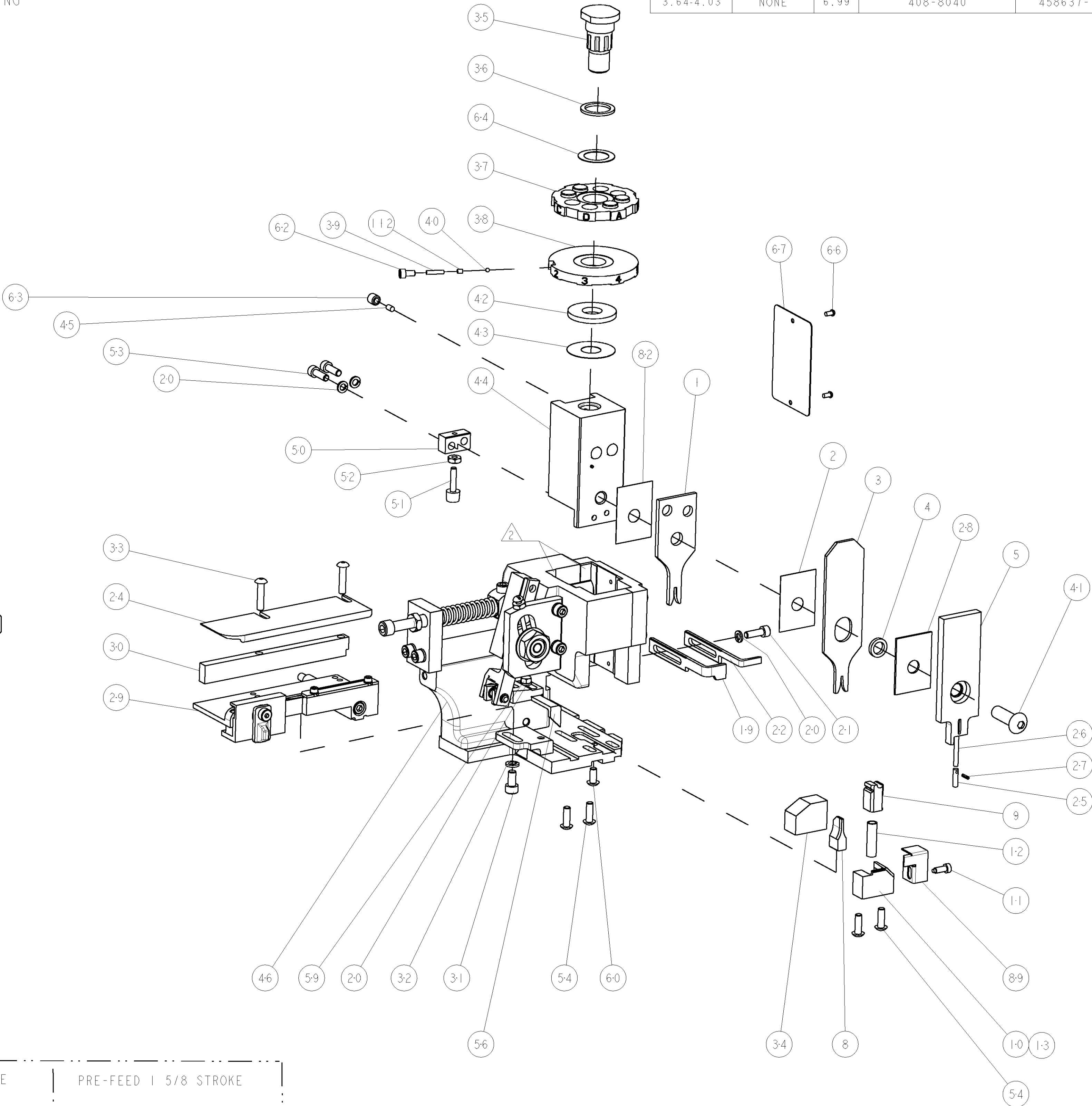
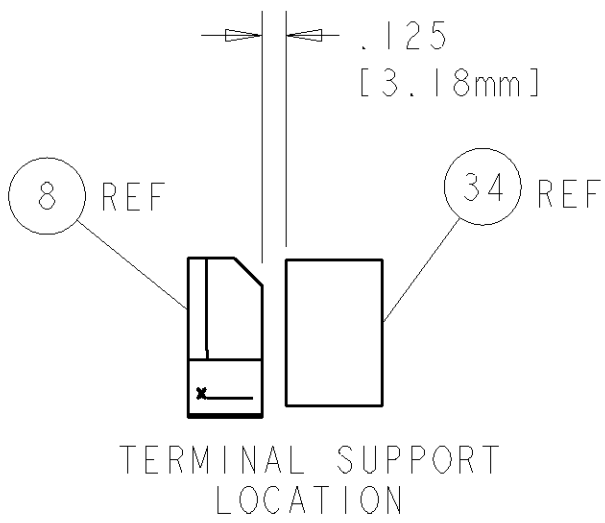
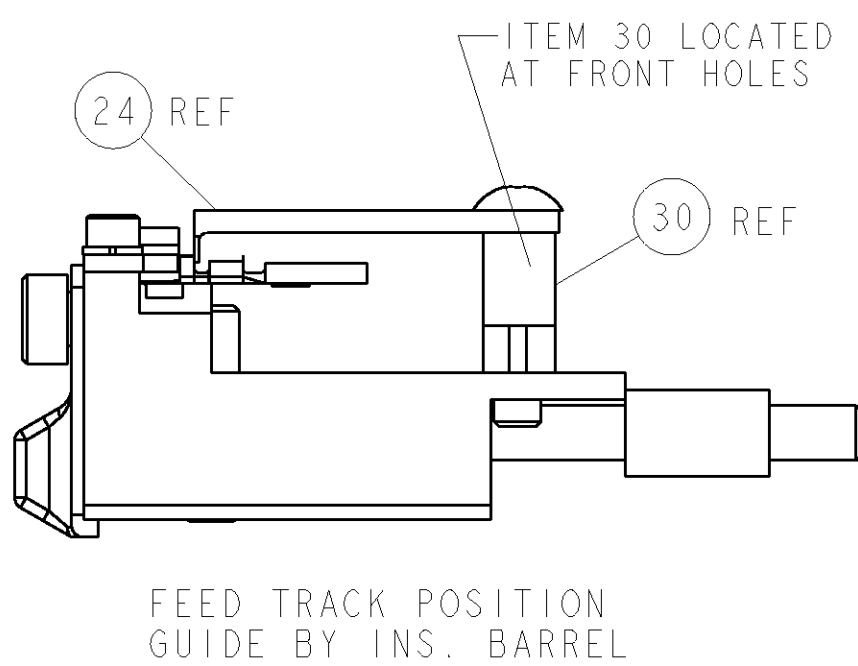
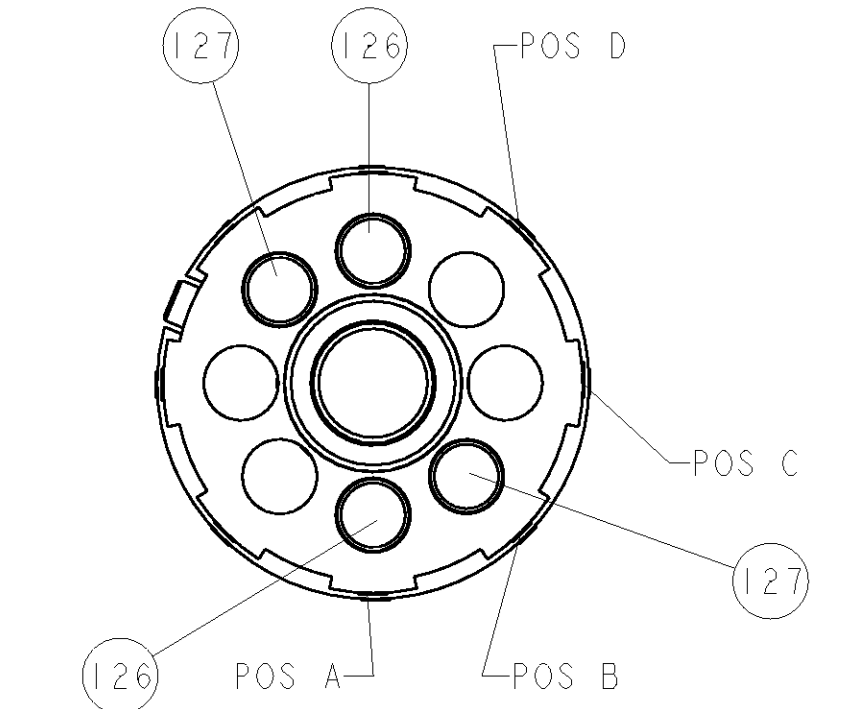


8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT		FEED TYPE		DESCRIPTION
1852710-1	A	122500-1	LEADMAKER		POST FEED		CUTS CARRIER
1852710-2	A	565435-5	BENCH MODEL K		PRE FEED		CUTS CARRIER
1852710-3	A	354500-1	BENCH MODEL G		PRE FEED		CUTS CARRIER
1852710-6	A	122500-1	LEADMAKER		POST FEED		CONTINUOUS CARRIER
7-1852710-7	A	-	-		-		SPARE PARTS

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: NH FEMALE TERMINAL					
SOCKET		SUMITOMO TERMINAL-SUMITOMO CRIMP SPECS			
TE PN	SUMITOMO	PAD LTR	CRIMP HEIGHT		WIRE SIZE
1949694	8240-0180	A	.90mm+.05/- .05[.035+.002/- .002]		0.5mm2
-	-	B	.80mm+.05/- .05[.032+.002/- .002]		0.3mm2
-	-	C			-
-	-	D			-
PIN					
TE PN	SUMITOMO	CRIMP	SIZE	TYPE	RANGE
1949923-1	8230-4877				
-	-	WIRE	1.40mm [.055]	F	0.30-0.50
-	-	INSUL	1.42mm [.056]	F	Ø 1.524 MAX
WIRE STRIP LENGTH 3.64-4.03	TERM APPL SPEC NONE	FEED 6.99	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



-	2	2	2	2	-	3-354779-8	PIN, WIRE DISC, .3180	127
-	2	2	2	2	-	2-354779-8	PIN, WIRE DISC, .3130	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-1	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-9	WASHER, RAM (.125)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	1-690142-3	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	21028-2	PIN, SLOTTED SPRING .062 X .250	27
-	1	1	1	1	-	5-547505-2	SPRING, COMPRESSION	26
-	1	1	1	1	-	854769-4	HOLDER, INS	25
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1-1633665-0	ANVIL, COMBINATION	8
-	-	-	-	-	..	-	-	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	854772-6	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-8	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	3-1633511-1	CRIMPER, INSULATION F	3
-	1	1	1	1	-	455888-1	SPACER, CRIMPER	2
1	1	1	1	1	-	1-456402-4	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		INCHES		9 PLC ±.01		10 PLC ±.01		11 PLC ±.01		12 PLC ±.01		13 PLC ±.01	
MATERIAL		FINISH		-		-		-		-		-		-	
CUSTOMER DRAWING		-		-		-		-		-		-		-	
DATE		31 JUL 2008		DWG		HERR		31 JUL 2008		T. ELBIN		31 JUL 2008		N. DEWING	
PRODUCT SPEC		-		-		-		-		-		-		-	
APPLICATION SPEC		-		-		-		-		-		-		-	
WEIGHT		-		-		-		-		-		-		-	
CUSTOMER DRAWING		-		-		-		-		-		-		-	
DATE		31 JUL 2008		DWG		HERR		31 JUL 2008		T. ELBIN		31 JUL 2008		N. DEWING	
PRODUCT SPEC		-		-		-		-		-		-		-	
APPLICATION SPEC		-		-											