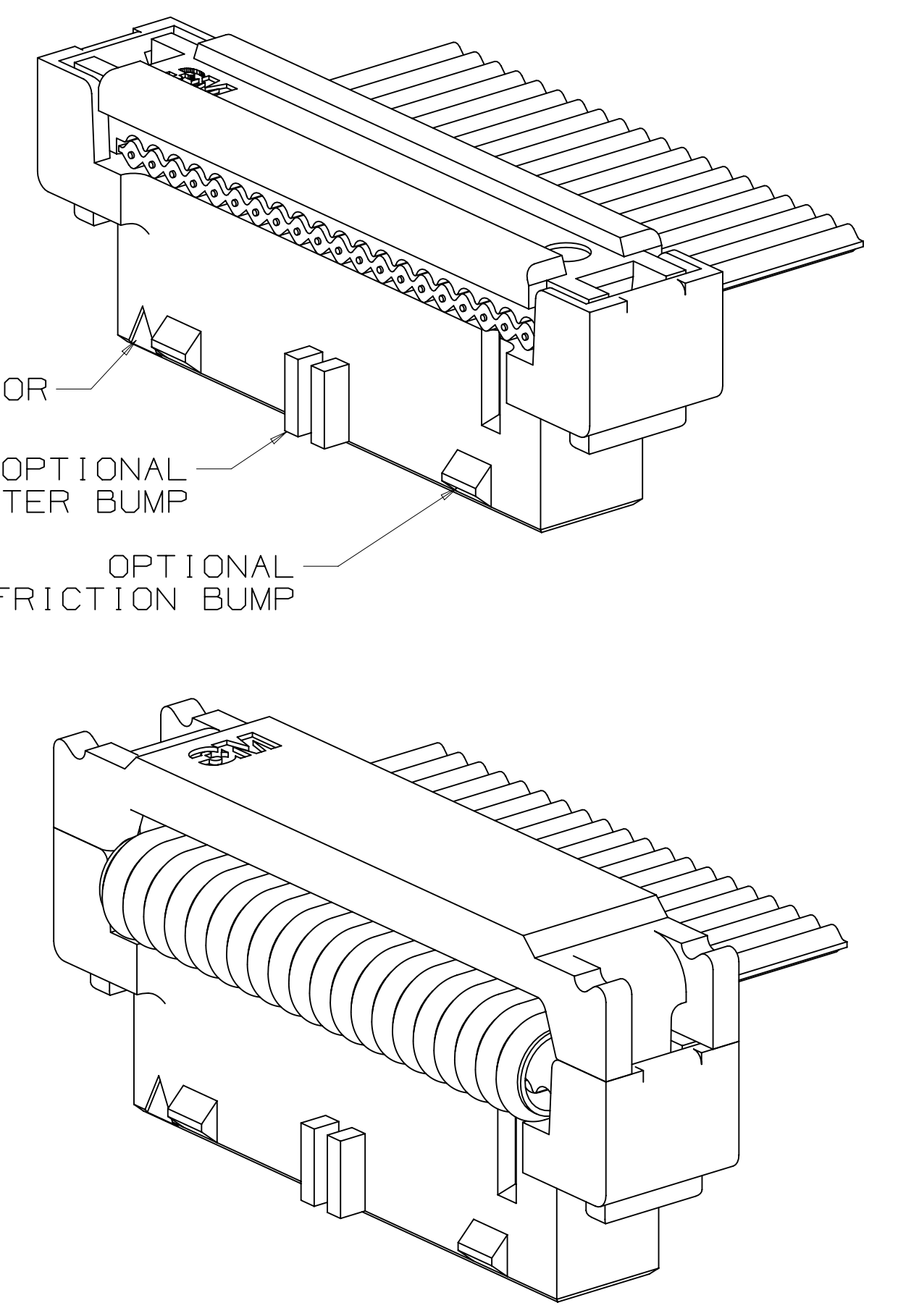
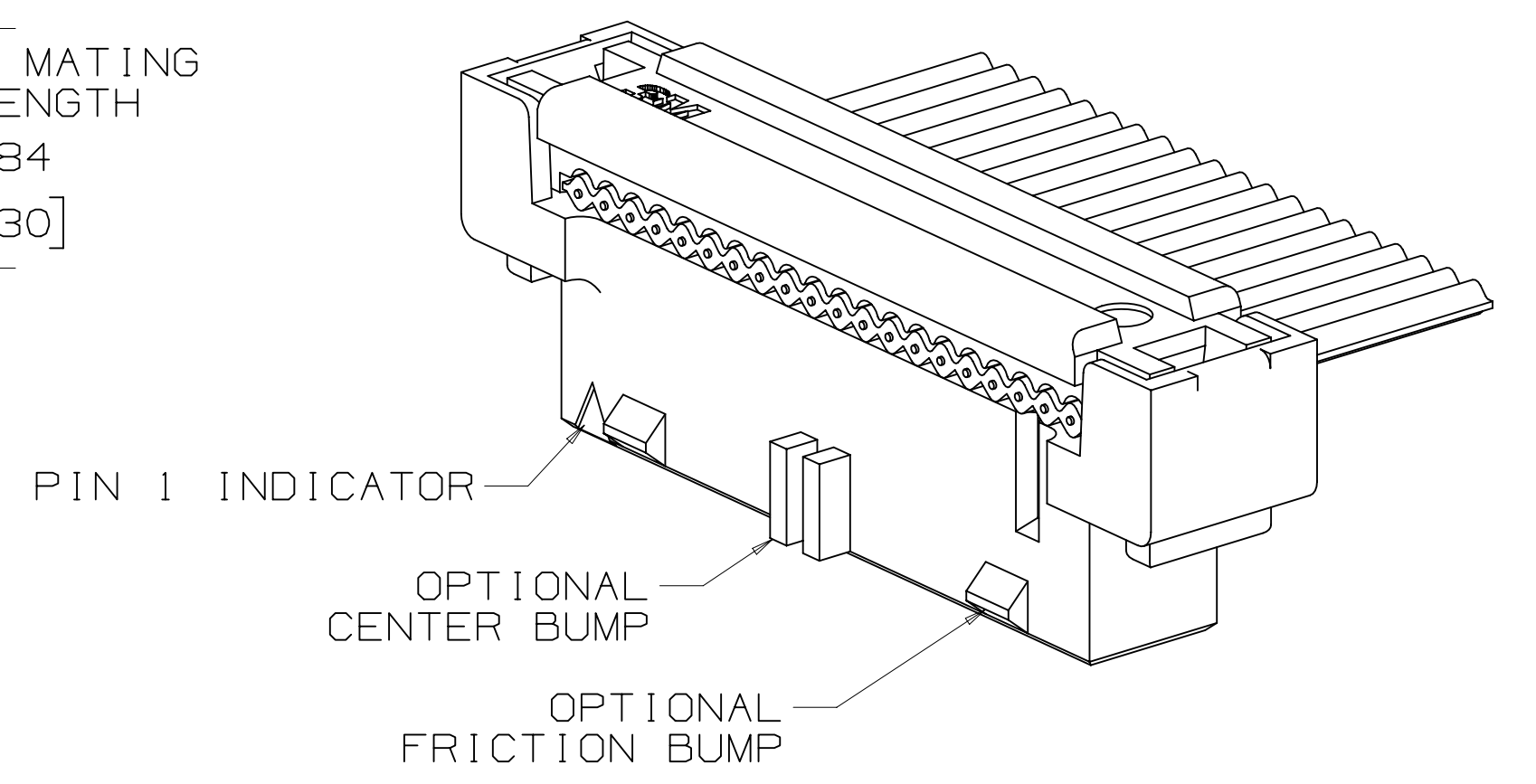
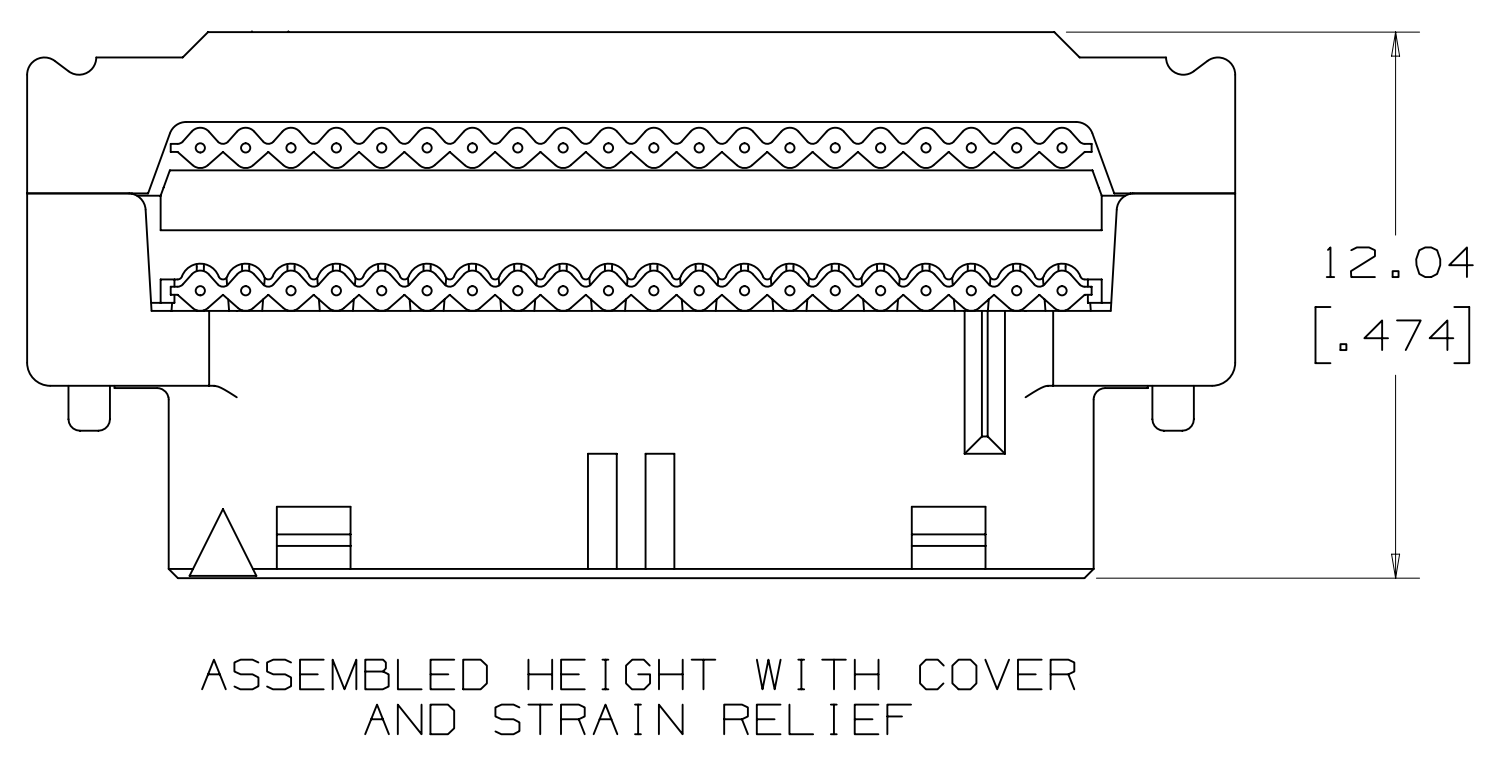
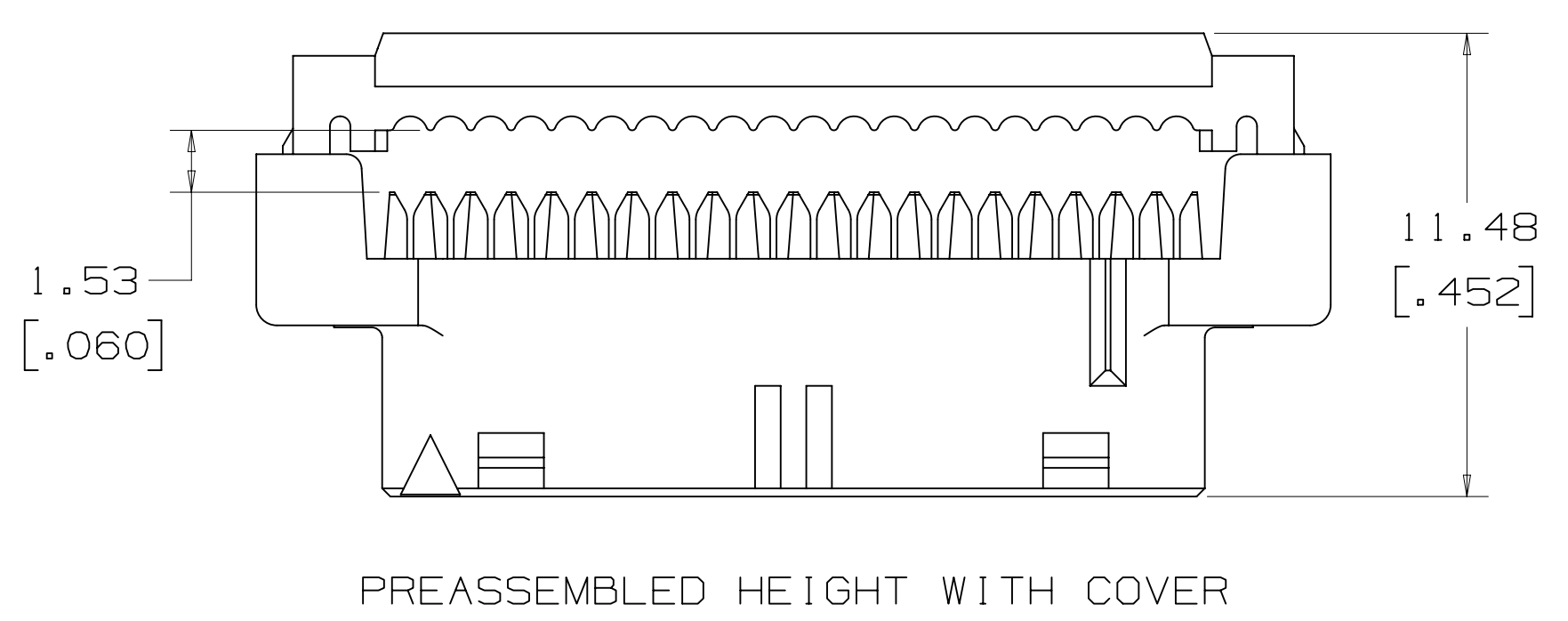
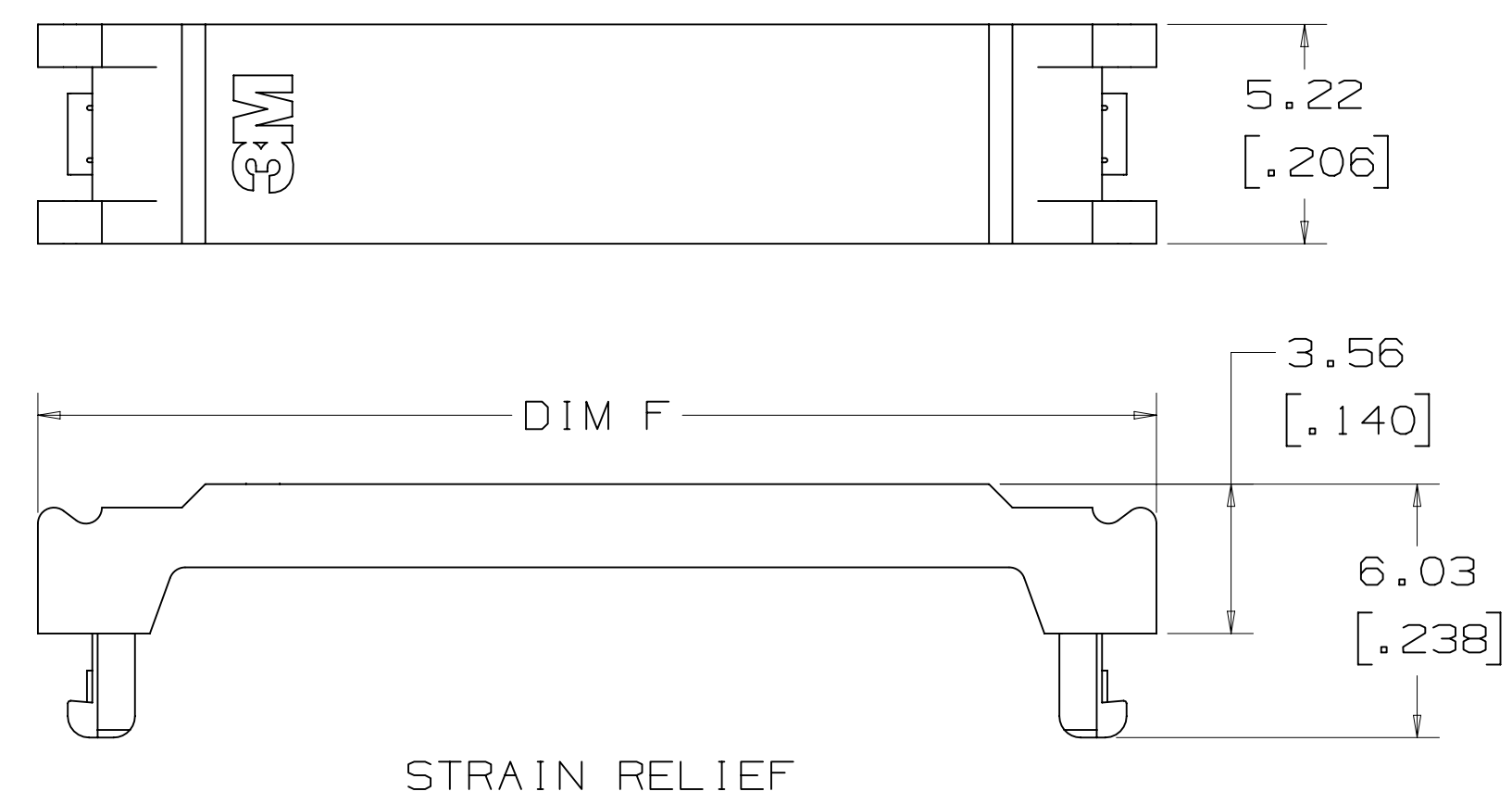
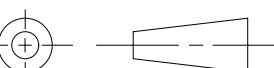


Technical drawing of a mechanical part showing dimensions in inches and millimeters. The drawing includes the following dimensions:

- DIM B**: Overall width dimension.
- 8.48** [0.334]: Dimension from the top surface to the bottom of the part.
- 4.19** [0.165]: Dimension from the bottom surface to the top of the part.
- 1.90** [0.075]: Dimension from the center of the part to the center of the hole.
- DIM G**: Dimension from the center of the part to the center of the hole.
- DIM A**: Overall length dimension.



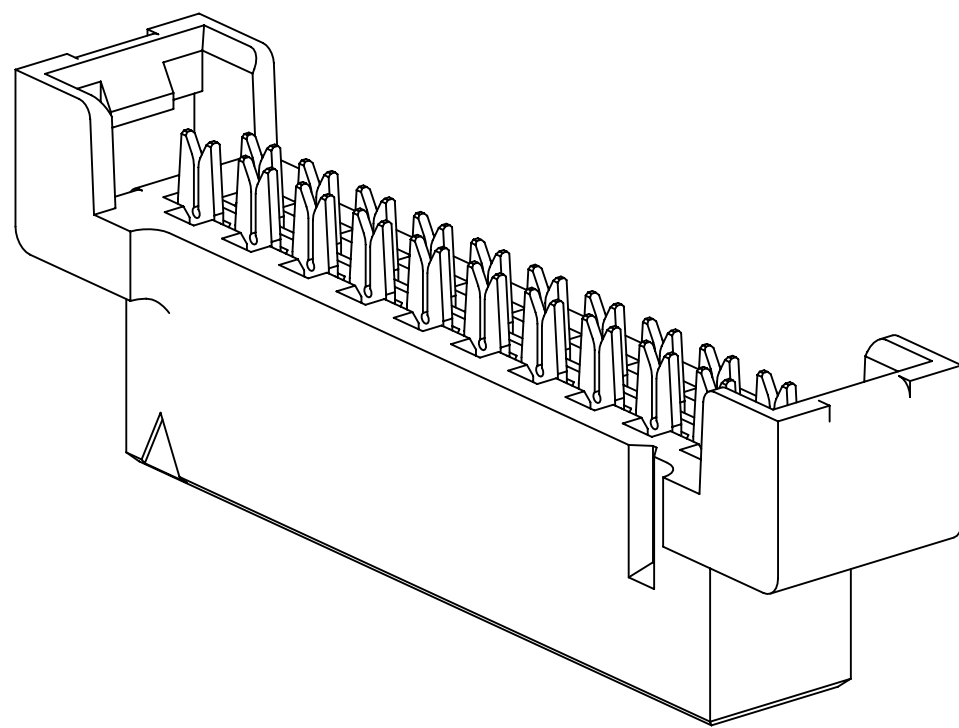
DESIGN REFERENCE		NEXT ASSEMBLY		REV		ECO		ISSUE DATE AND DESCRIPTION		DRFT		CHKD	
ACCORD CODES				DRFT L. SCHMIDT		DATE JUL 23, 2010		MRG		DATE			
				CHKD		DATE		APPR S. FELDMAN		DATE		JUL 30, 2010	
DIVISION				DIVISION CODE				© 3M COPYRIGHT 2017					
DO NOT SCALE DRAWING		SCALE 1 =		TOLERANCES EXCEPT AS NOTED		 3M Center St. Paul, MN 55144		This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.					
 THIRD ANGLE PROJECTION INTERPRET PER ASME Y14.5 - 2009				INCHES .00 .00 .000 .0000		TITLE 3M RIBBON CABLE SOCKET 2 MM x 2 MM PITCH 158 SERIES		3M COPYRIGHT 2017 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.					
MAX SURFACE ROUGHNESS 125 ✓		☒ ALL SURFACES ☐ MARKED ONLY		MILLIMETERS 0 ± .2 .00 ± .5 .00 ± .13 .000 ± .005		CAGE NUMBER D 78-5100-2358-9		DRAWING NO. 78-5100-2358-9		REV. G			
				ANGLES ± 1°		MODEL		DET Lists ☐ YES ☒ NO		SHT 1 OF 3			

NOTES	
1	MATERIAL: BODY: HIGH TEMP GLASS FILLED POLYESTER, GRAY UL94V-0 CONTACTS: COPPER ALLOY
2	PLATING: 2.03-3.81 μm [80-150 μin] NICKEL UNDERPLATE 0.38 μm [15 μin] OR 0.76 μm [30 μin] AVG GOLD ON WIPING AREA.
3	RIBBON CABLE: RECOMMENDED: 3M™ 3625 (28 AWG, 7 STRAND).
4	APPLICATION TOOLS: 3460 PRESS (OR EQUIVALENT) 3443-119 LOCATOR PLATE, 3442-9 PLATEN SEE 3M INSTRUCTION SHEET 78-9101-2810-3.
5	MATES WITH 3M™ HEADERS 159 SERIES (REFERENCE 3M DRAWING 78-5100-2359-7). (0.51 mm [.020 in] SQ, CROWNED PINS).
6	SEE THE REGULATORY INFORMATION APPENDIX (RIA) IN THE "RoHS COMPLIANCE" SECTION OF WWW.3MCONNECTOR.COM FOR COMPLIANCE INFORMATION (RIA E1 & C1 APPLY).
7	FOR PRODUCT SPECIFICATIONS AND WARRANTY INFORMATION SEE 3M 78-5102-0078-1.
8	IN THE EVENT OF CONFLICT BETWEEN THIS DATA AND THAT CONTAINED IN THE PRODUCT SPECIFICATION, THE PRODUCT SPECIFICATION TAKES PRECEDENT.

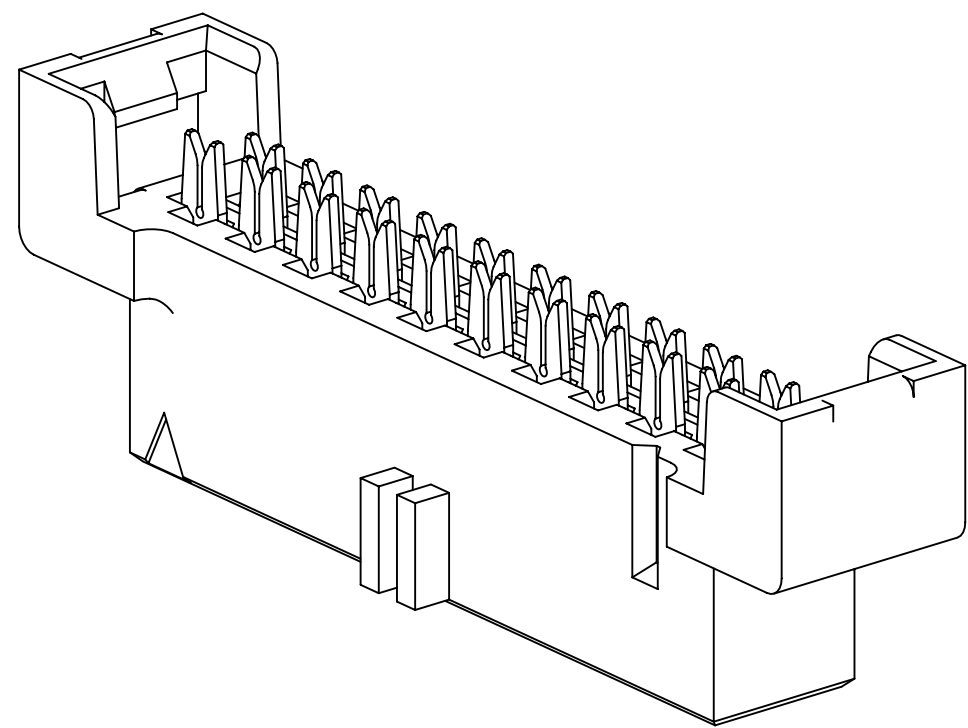
Imaged: G.1	Central Standard	Time10/27/2017UTC	Offset
A			

3M™ Ribbon Cable Socket 2 mm X 2 mm Pitch 158 Series

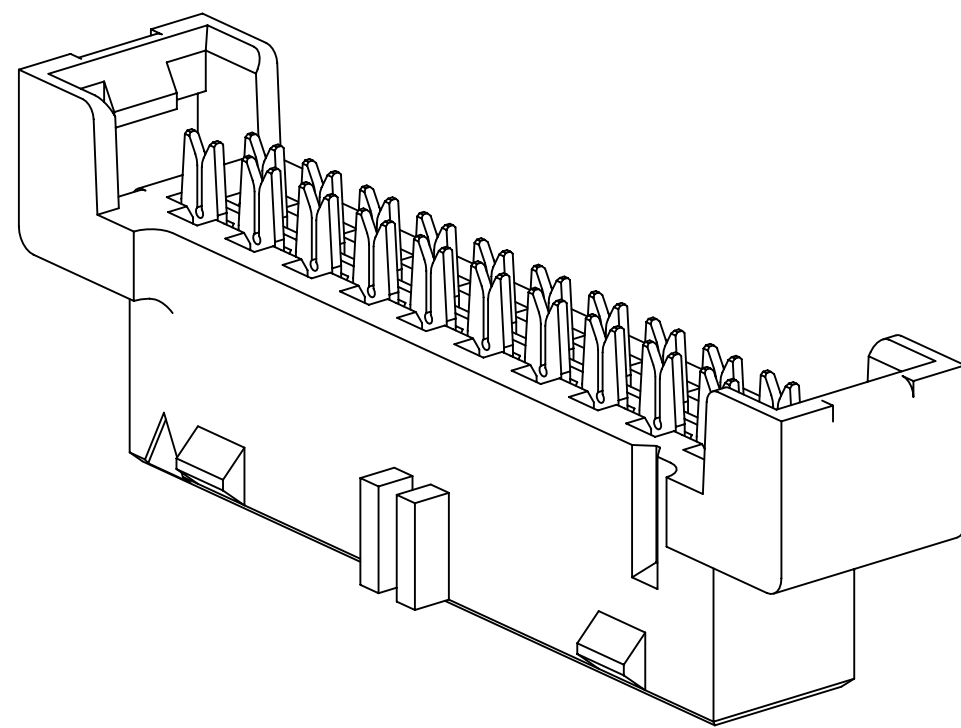
NUMBER OF POSITIONS	DIM A	DIM B	DIM C	DIM D	DIM E	DIM F	DIM G
6	6.39 [.252]	12.64 [.497]	8.98 [.354]	10.81 [.426]	11.32 [.446]	12.64 [.497]	N/A
8	8.39 [.330]	14.64 [.576]	10.98 [.432]	12.81 [.504]	13.32 [.524]	14.64 [.576]	N/A
10	10.39 [.409]	16.64 [.655]	12.98 [.511]	14.81 [.583]	15.32 [.603]	16.64 [.655]	N/A
12	12.39 [.488]	18.64 [.734]	14.98 [.590]	16.81 [.662]	17.32 [.682]	18.64 [.734]	N/A
14	14.39 [.567]	20.64 [.812]	16.98 [.669]	18.81 [.741]	19.32 [.761]	20.64 [.812]	8.00 [.315]
16	16.39 [.645]	22.64 [.891]	18.98 [.747]	20.81 [.819]	21.32 [.839]	22.64 [.891]	10.00 [.394]
20	20.39 [.803]	26.64 [1.049]	22.98 [.905]	24.81 [.977]	25.32 [.997]	26.64 [1.049]	14.00 [.551]
22	22.39 [.882]	28.64 [1.127]	24.98 [.984]	26.81 [1.056]	27.32 [1.076]	28.64 [1.127]	16.00 [.630]
24	24.39 [.960]	30.64 [1.206]	26.98 [1.062]	28.81 [1.134]	29.32 [1.154]	30.64 [1.206]	18.00 [.709]
26	26.39 [1.039]	32.64 [1.285]	28.98 [1.141]	30.81 [1.213]	31.32 [1.233]	32.64 [1.285]	20.00 [.787]
30	30.39 [1.197]	36.64 [1.442]	32.98 [1.299]	34.81 [1.371]	35.32 [1.391]	36.64 [1.442]	24.00 [.945]
34	34.39 [1.354]	40.64 [1.600]	36.98 [1.456]	38.81 [1.528]	39.32 [1.548]	40.64 [1.600]	28.00 [1.102]
40	40.39 [1.590]	46.64 [1.836]	42.98 [1.692]	44.81 [1.764]	45.32 [1.784]	46.64 [1.836]	34.00 [1.339]
44	44.39 [1.748]	50.64 [1.994]	46.98 [1.850]	48.81 [1.922]	49.32 [1.942]	50.64 [1.994]	38.00 [1.496]
50	50.39 [1.984]	56.64 [2.230]	52.98 [2.086]	54.81 [2.158]	55.32 [2.178]	56.64 [2.230]	44.00 [1.732]



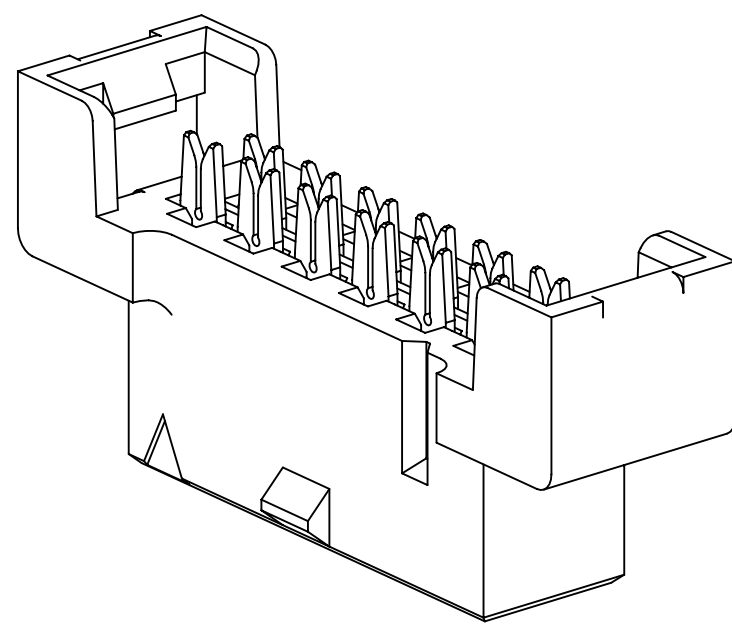
SOCKET WITHOUT OPTIONS
ALL POSITIONS



CENTER BUMP OPTION
ALL POSITIONS



CENTER BUMP WITH
FRICTION BUMP OPTION
14-50 POSITIONS



CENTER FRICTION BUMP OPTION
6-12 POSITIONS ONLY

ORDERING INFORMATION

TIER 1 - BEST
1581XX-1X00
TIER 1 = BEST
POSITION COUNT (SEE TABLE)
PART CONFIGURATION 1 = ADHESIVE COVER
POLARIZATION/LATCHING
1 = WITH CENTER BUMP,
NO FRICTION BUMPS (6-50 POS)

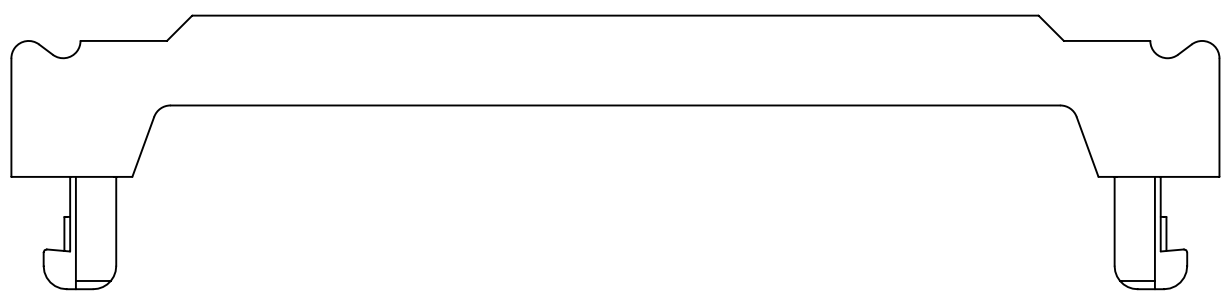
PLATING
BLANK = 0.76 μ m
[30 μ in] GOLD
PACKAGING
0 = TRAY

TIER 2 - BETTER
1582XX-0X20XX
TIER 2 = BETTER
POSITION COUNT (SEE TABLE)
PART CONFIGURATION 0 = PREASSEMBLED COVER
POLARIZATION/LATCHING
0 = NO CENTER BUMP,
NO FRICTION BUMPS (6-50 POS)
1 = WITH CENTER BUMP,
NO FRICTION BUMPS, (6-50 POS)
2 = WITH CENTER BUMP AND DUAL
FRICTION BUMPS (14-50 POS ONLY)
3 = WITH CENTRAL FRICTION BUMP,
NO CENTER BUMP (6-12 POS ONLY)

PLATING
BLANK = 0.76 μ m
[30 μ in] GOLD
15 = 0.38 μ m
[15 μ in] GOLD
PACKAGING
2 = SWORDS

TIER 3 - VALUE
1583XX-211015
TIER 3 = VALUE
POSITION COUNT (SEE TABLE)
PART CONFIGURATION 2 = SEPARATE COVER
POLARIZATION/LATCHING
1 = WITH CENTER BUMP,
NO FRICTION BUMPS (6-50 POS)

PLATING
15 = 0.38 μ m
[15 μ in] GOLD
PACKAGING
1 = BULK PACK



STRAIN RELIEF
3448-158XX
POSITION COUNT
(SEE TABLE)

METRIC [ENGLISH]

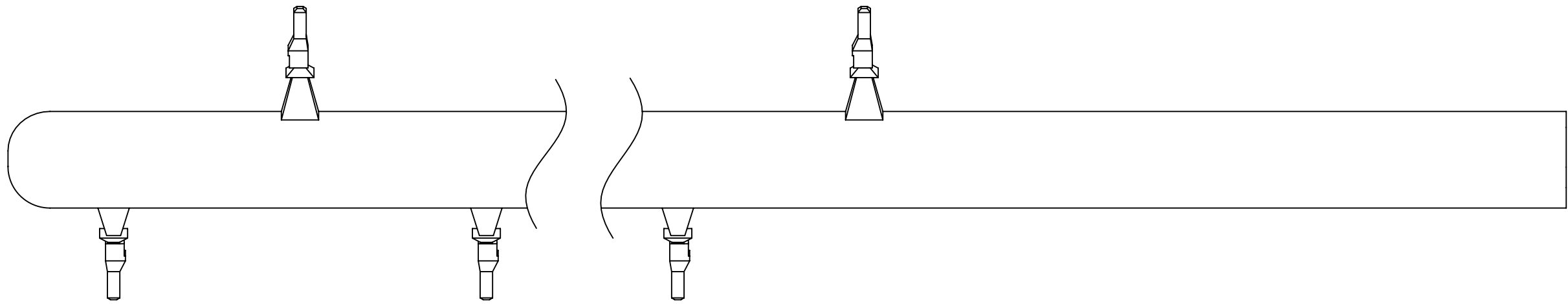
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CODES	CODES	L. SCHMIDT	CHKD	DATE JUL 23, 2010	DATE JUL 30, 2010	DATE JUL 30, 2010
DIVISION	DIVISION CODE	3M				
DO NOT SCALE DRAWING	SCALE 6 1	TOLERANCES EXCEPT AS NOTED				
THIRD ANGLE PROJECTION	INTERPRET PER ASME Y14.5 - 2009	MILLIMETERS 0 ± 2 ± 5 ± 13 ± .005				
MAX SURFACE ROUGHNESS 125 ✓	ALL SURFACES MARKED ONLY	ANGLES ± 1°				
CAGE NUMBER D78-5100-2358-9		SIZE G		DRAWING NO. 78-5100-2358-9		
MODEL		DET		LISTS		
YES		NO		SHT 2 OF 3		

G	73037	OCT 27, 2017	SBC	SAN	
A		30741	OCT 28, 2010	LDS SF	
REV		ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
L. SCHMIDT		CHKD	DATE JUL 23, 2010	DATE JUL 30, 2010	DATE JUL 30, 2010
DIVISION		3M			
DO NOT SCALE DRAWING		TOLERANCES EXCEPT AS NOTED			
THIRD ANGLE PROJECTION		MILLIMETERS 0 ± 2 ± 5 ± 13 ± .005			
MAX SURFACE ROUGHNESS 125 ✓		ALL SURFACES MARKED ONLY			
CAGE NUMBER D78-5100-2358-9		SIZE G		DRAWING NO. 78-5100-2358-9	
MODEL		DET		LISTS	
YES		NO		SHT 2 OF 3	

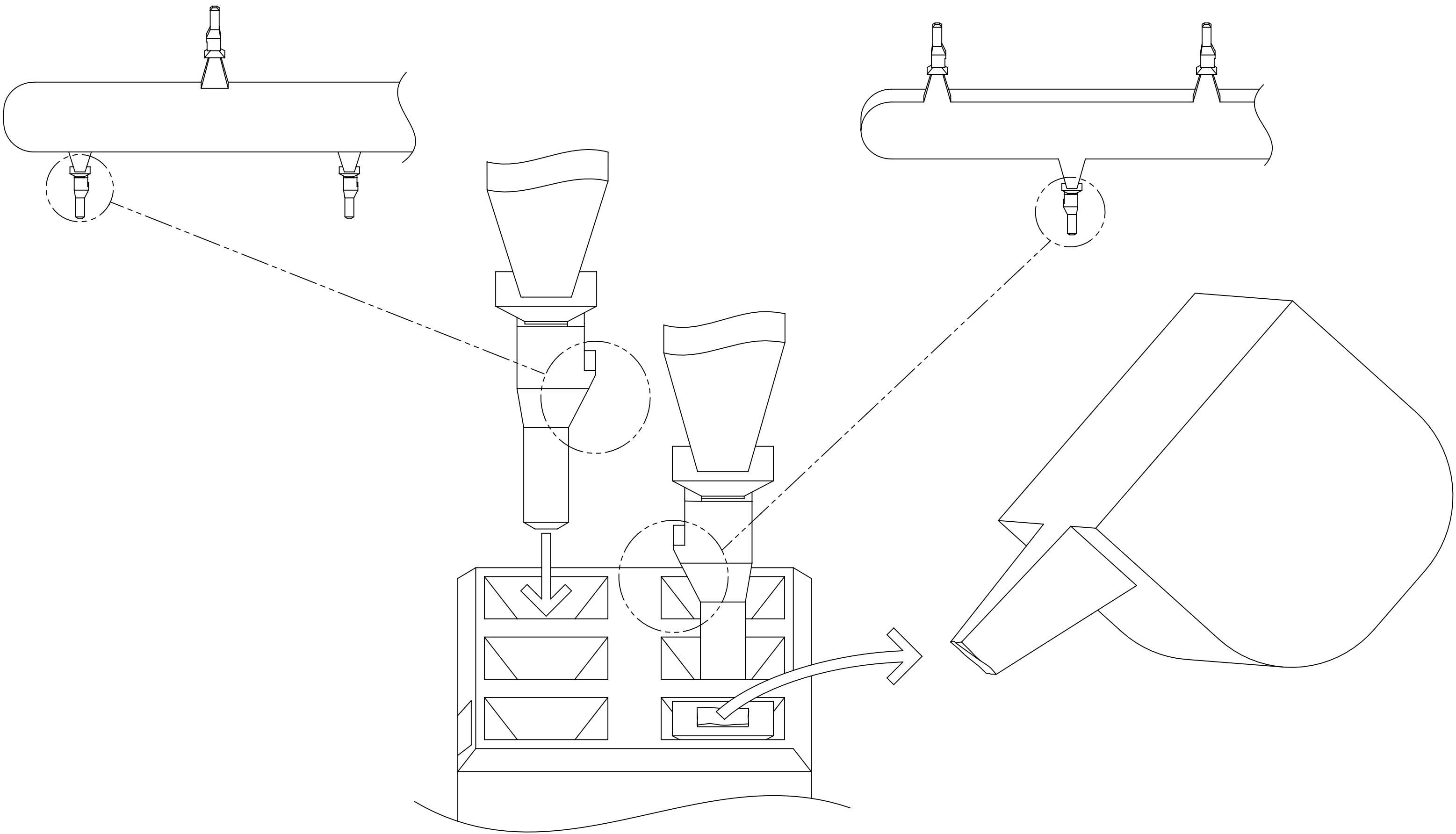
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3M RIBBON CABLE
SOCKET 2 MM x 2 MM
PITCH 158 SERIES

3M™ Ribbon Cable Socket 2 mm X 2 mm Pitch 158 Series



POLARIZING KEY
3435-152200



POLARIZING KEY ORIENTATION AND INSTALLATION

METRIC [ENGLISH]

RIBBON CABLE SOCKET ACCESSORIES

DESIGN REFERENCE		NEXT ASSEMBLY		REV		ECO		ISSUE DATE AND DESCRIPTION		DRFT		CHKD	
DIVISION		DIVISION CODE		L. SCHMIDT		JUL 23, 2010		MFG		DATE		JUL 30, 2010	
DO NOT SCALE DRAWING		SCALE 1/1		TOLERANCES EXCEPT AS NOTED		INCHES		MILLIMETERS		0 ± .005		0 ± .13	
THIRD ANGLE PROJECTION		INTERPRET PER ASME Y14.5 - 2009		MAX SURFACE ROUGHNESS		125		ALL SURFACES		MARKED ONLY		ANGLES ± 1°	
3M		3M Center St. Paul, MN 55144		© 3M COPYR[IGHT] 2017		This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.		TITLE		3M RIBBON CABLE SOCKET 2 MM x 2 MM PITCH 158 SERIES		CAGE NUMBER	
D		78-5100-2358-9		DRAWING NO.		REV.		MODEL		DET		YES	
G		73037		OCT 27, 2017		UPDATED PERFORMANCE TABLE		REMOVED REV D,E,F HISTORY		SBC		SAN	
A		30741		OCT 28, 2010		INITIAL RELEASE		LDS		SF			
G		73037		OCT 27, 2017		UPDATED PERFORMANCE TABLE		REMOVED REV D,E,F HISTORY		SBC		SAN	

3M™ Ribbon Cable Socket 2 mm X 2 mm Pitch 158 Series

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XREF CODES		XREF CODES		DWT L. SCHMIDT		DATE JUL 23, 2010		MFG DATE	
DIVISION		DIVISION CODE		CHKD		DATE		APPRV S. FELDMAN	DATE JUL 30, 2010
DO NOT SCALE DRAWING		SCALE 1 1		TOLERANCES EXCEPT AS NOTED		3M 3M Center St. Paul, MN 55144			
THIRD ANGLE PROJECTION		INCHES .00 ± .000 ± .0000 ±		MILLIMETERS 0 ± 2 .0 ± .13 .000 ± .005		© 3M COPYRIGHT 2017 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.			
INTERPRET PER ASME Y14.5 - 2009		MAX SURFACE ROUGHNESS 125 / 1000		CAGE NUMBER D		SIZE 78-5100-2358-9		DRAWING NO. 78-5100-2358-9	
ALL SURFACES MARKED ONLY		ANGLES ± 1 °		MODEL		DET LISTS		YES NO SHT 3 OF 3	

G	73037	OCT 27, 2017 UPDATED PERFORMANCE TABLE REMOVED REV D,E,F HISTORY	SBC	SAN
A	30741	OCT 28, 2010 INITIAL RELEASE	LDS	SF