

1.8mm Package Discrete LED RED, Low Current

BIVAR

1.8HXL

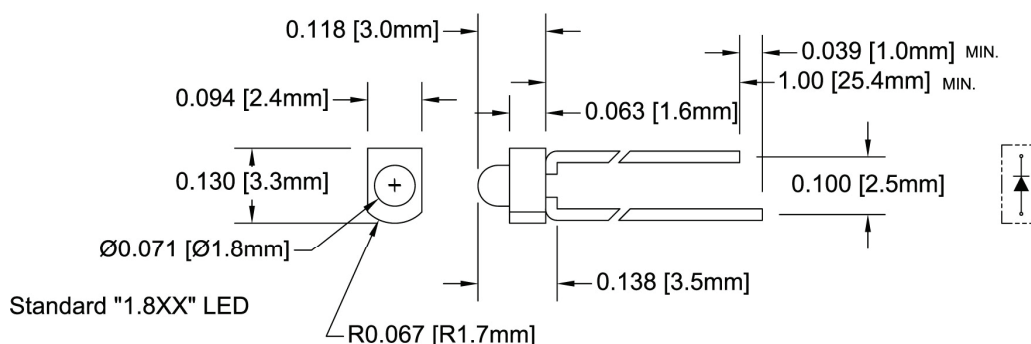
- ◆ 1.8mm Small Footprint Package
- ◆ RoHS Compliant
- ◆ Water Clear (C) and Diffused (D) Lenses
- ◆ Available in a Shouldered Lead Frame style
- ◆ 2 mA Low Operating Current
- ◆ Ideal for Status Indication and Display
- ◆ Recommended for Bivar H-381C and H-485C holder assemblies



Bivar 1.8mm Package 2 mA Low Current LED is special binned at 2 mA and is ideal for those applications where lower power budget and smaller indication lighting are required such as solar panel or battery-powered portable devices. Bivar offers water clear LED lens for maximum light output and diffused LED lens for uniform light output, The Shouldered Lead frame LED has a built in strain relief feature which is ideal for Right Angle Holder assemblies that require lead bends.

Part Number	Material	Emitted Color	Peak. Wavelength λ_p (nm) TYP.	Lens Appearance	Viewing Angle
1.8HCL	GaAsP/GaP	RED	625nm	Water Clear	35°
1.8HDL				Red Diffused	50°

Outline Dimensions

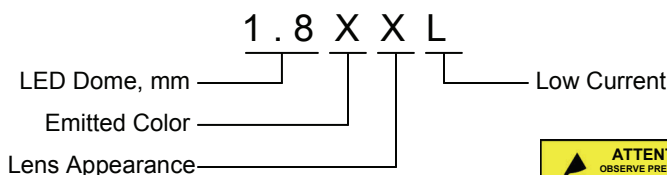


Recommended Mounting
Hole Size = $\varnothing.032^{+.003}_{-.002}$

Outline Drawings Notes:

1. All dimensions are in inches [millimeters].
2. Standard tolerance: ± 0.010 " unless otherwise noted.
3. Tolerance of overall epoxy outline: ± 0.020 " unless otherwise noted.
4. Epoxy meniscus may extend to 0.060" max.

Part Number Designation



Bivar reserves the right to make changes at any time without notice.

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Absolute Maximum Ratings

$T_A = 25^\circ\text{C}$ unless otherwise noted

Power Dissipation	10 mW
Forward Current (DC)	7 mA
Peak Forward Current ¹	/ mA
Reverse Voltage	5 V
Operating Temperature Range	-25 ~ +85°C
Storage Temperature Range	-30 ~ +100°C
Lead Soldering Temperature (3 mm from the base of the epoxy bulb) ²	260°C

Notes: 1. 10% Duty Cycle, Pulse Width ≤ 0.1 msec. 2. Solder time less than 5 seconds at temperature extreme.

Electrical / Optical Characteristics

$T_A = 25^\circ\text{C}$ & $I_F = 2$ mA unless otherwise noted

Part Number	Forward Voltage (V) ¹			Recommend Forward Current (mA)			Reverse Current (μA)	Dominant Wavelength (nm) ²			Luminous Intensity I_v (mcd)			Viewing Angle $2\theta_{1/2}$ (deg)
	MIN	TYP	MAX	MIN	TYP	MAX	MAX	MIN	TYP	MAX	MIN	TYP	MAX	TYP
1.8HCL	/	2.0	2.6	/	2	/	100	/	/	/	/	4.5	/	35
1.8HDL								/	/	/	/	2	/	50

Notes: 1. Tolerance of forward voltage : $\pm 0.05\text{V}$. 2. Tolerance of dominant wavelength : $\pm 1.0\text{nm}$.

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Typical Electrical / Optical Characteristics

$T_A = 25^\circ\text{C}$ unless otherwise noted

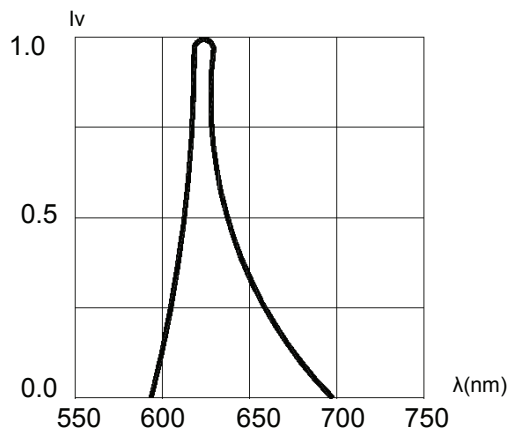


Fig. 1 Relative Luminous Intensity vs. Wavelength

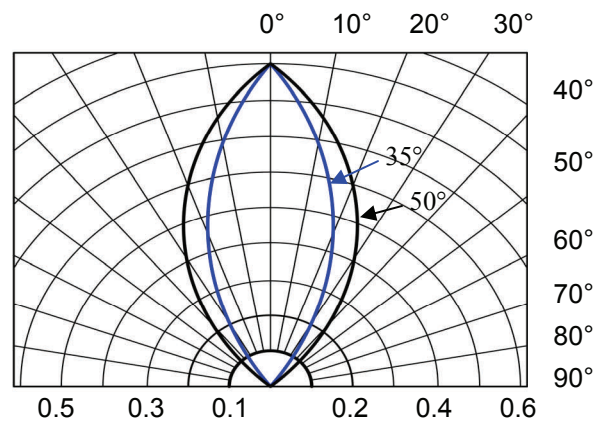


Fig. 2 Directivity Radiation Diagram

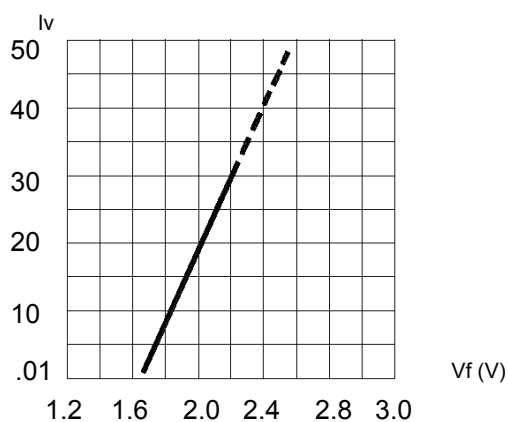


Fig. 3 Relative Intensity vs. Forward Voltage

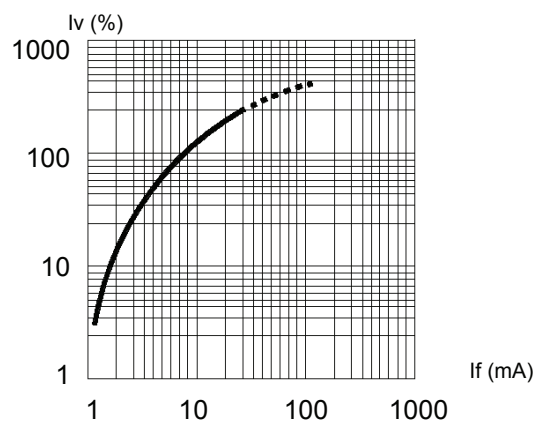


Fig. 4 Relative Luminous Intensity (%) vs. Forward Current

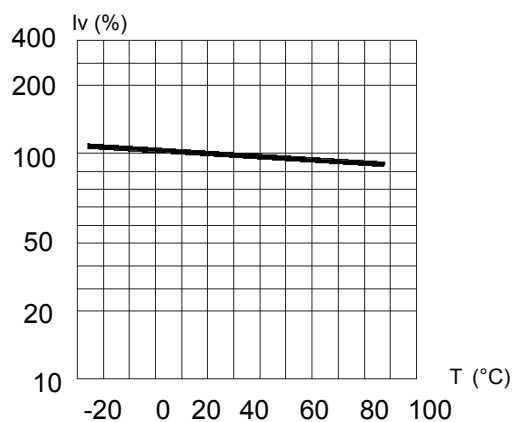


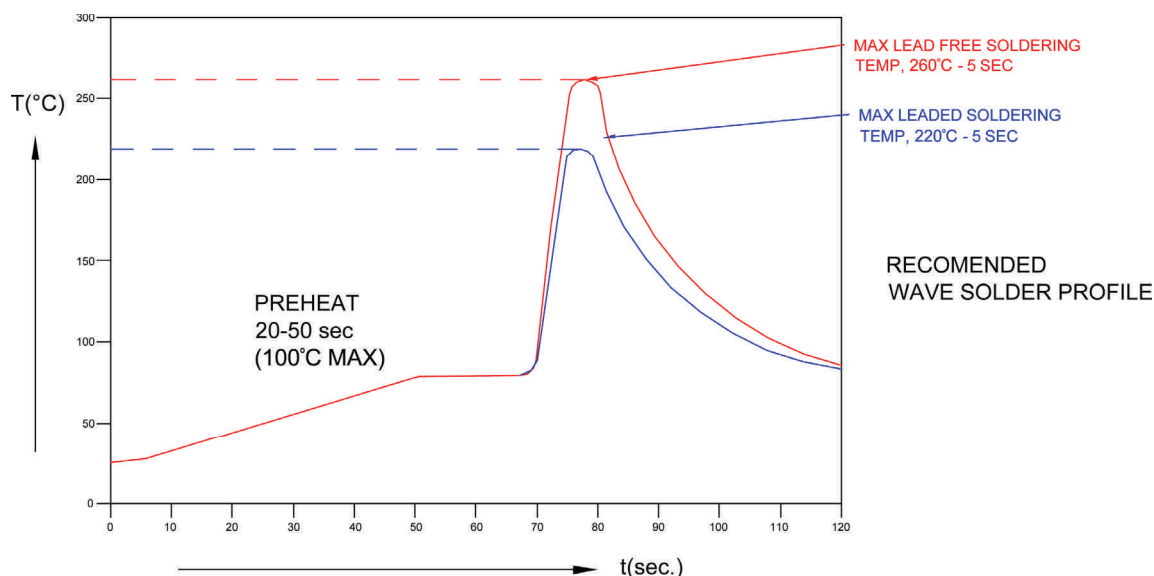
Fig. 5 Relative Intensity (%) vs. Temperature

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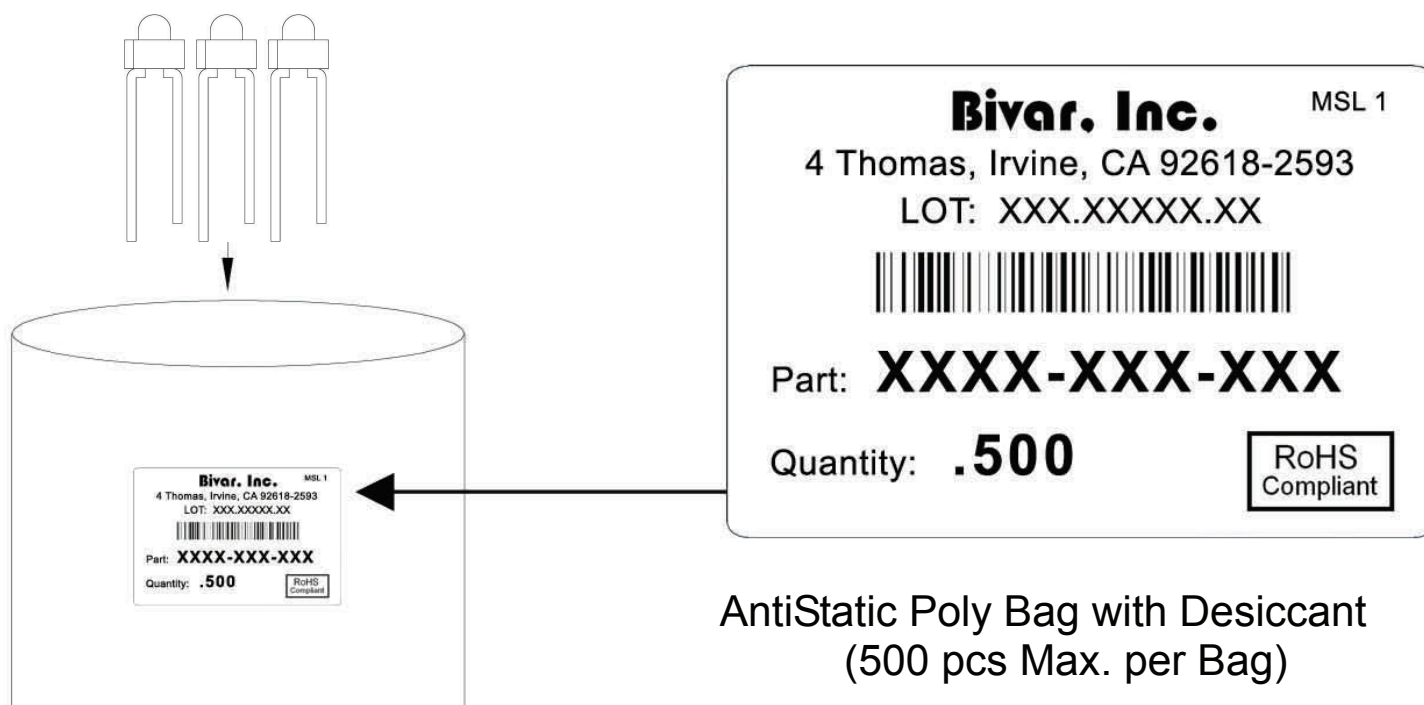


Recommended Soldering Conditions



Recommended Lead Free Wave Soldering Profile	
Preheat Temperature: 100°C Max.	Peak Temperature: 260°C Max.
Preheat Time: 20 ~ 50 Seconds	Solder Time Above 217°C: 5 Seconds Max.
Note: Turn off top heater at preheat to prevent the lamp body directly exposed to the heat source.	

Packaging and Labeling Plan



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