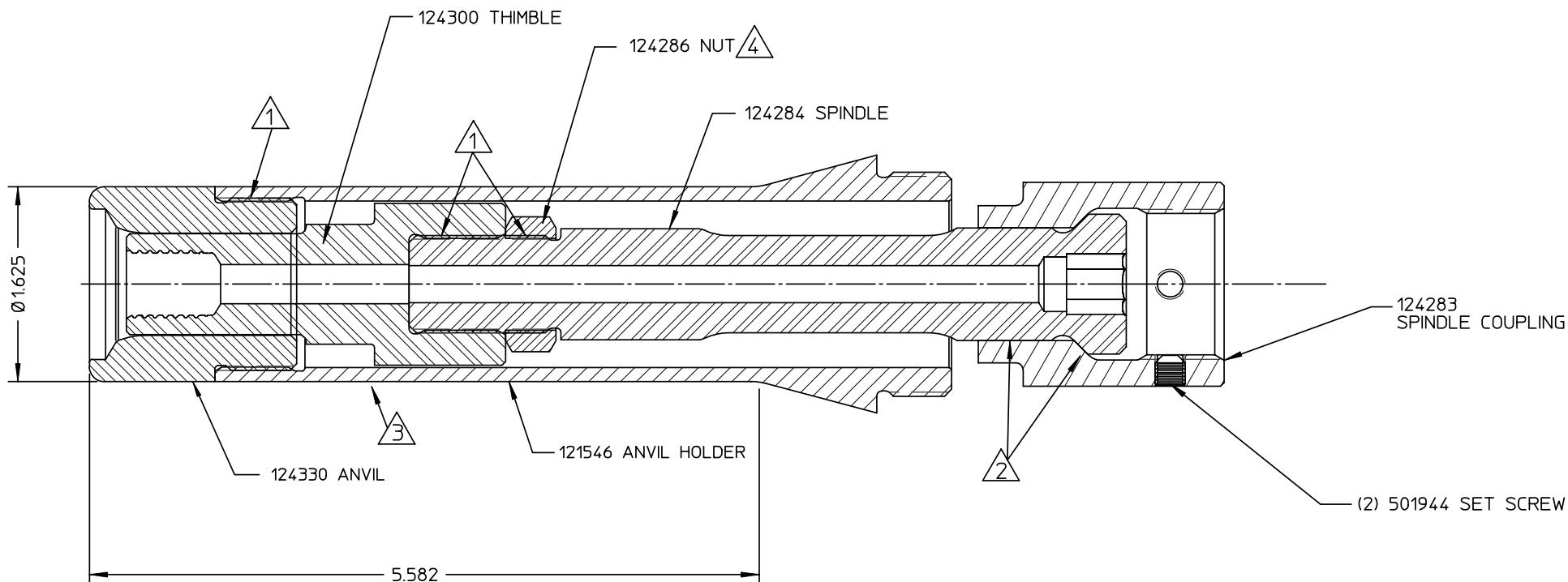


DATA SHEET



NOTES:

- 1 APPLY LOCTITE 242 P/N 505016 TO THESE THREADED JOINTS.
- 2 APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY TO SPINDLE COUPLING.
- 3 APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.
- 4 TORQUE JAM NUT TO 90-100 LB-FT.

| Part Number | Alcoa Fastening Systems | |
|-------------|---|---------------------------------------|
| | Commercial Products | 1 Corporate Drive, Kingston, NY 12401 |
| 99-7414 | TYPE: N/A | |
| | FASTENER: 14MM HUCKSPIN | |
| | TOOL(S): HS37 | |
| | Notes: OBSOLETE SUPERSEDED BY: 99-7414-1 | Product Revision: D |
| | US Patent: | Date: 07/16/03 |