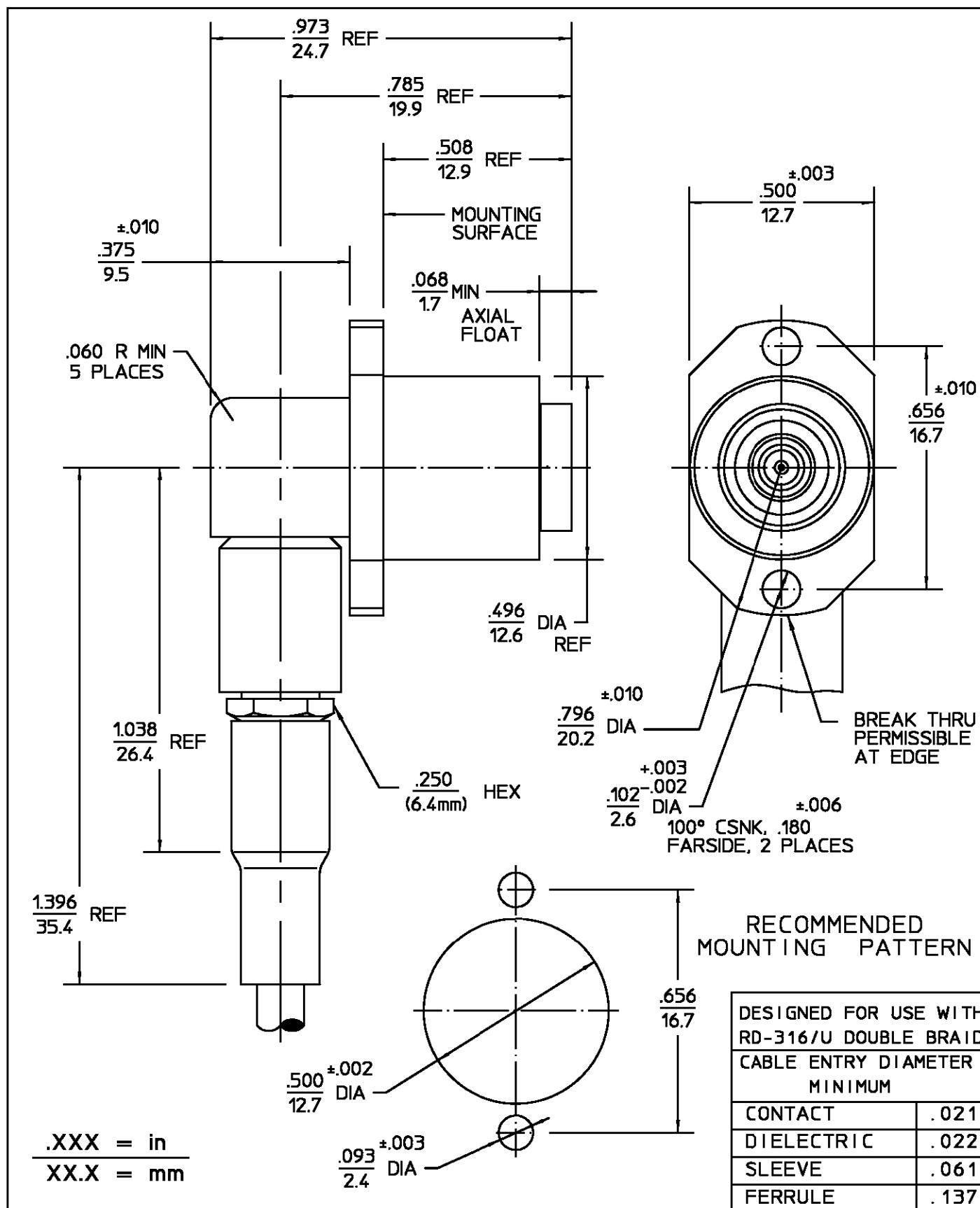




REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
02 ₀	REVISED	4-11-95	<i>AD</i>

- NOTES:
1. CAPTURED CENTER CONTACT
 2. .015 MINIMUM RADIAL FLOAT.

HOUSING WASHER SLEEVE CLAMP NUT	STAINLESS STEEL PER ASTM-A484 AND ASTM- A582, TYPE 303	PASSIVATE PER ASTM-A380
DIELECTRIC	TFE FLUOROCARBON PER ASTM-D-1457	N/A
CENTER CONTACT CONTACT FINGERS	BERYLLIUM COPPER PER ASTM B 196, ALLOY C17300, CONDITION H	GOLD PLATE PER MIL-G-45204
SPRING	STAINLESS STEEL	PASSIVATE PER ASTM-A380
RETAINING RING	CARBON SPRING TEMPER	NICKEL PLATE PER QQ-N-290
GASKET	SILICONE RUBBER PER ZZ-R-765	N/A
SHRINK TUBING	HEAT SHRINKABLE POLYOLEFIN COMPOUND MIL-I-23053/4	N/A
FERRULE	COPPER OR BRASS ALLOY ROCKWELL F65 MAXIMUM	GOLD PLATE PER MIL-G-45204

COMPONENT	MATERIAL	FINISH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE ON		
FRAC	DEC	ANGLES
± 1/64	± .005	± 1°
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DRAWN BY <i>AD</i> DATE 1/22/93 CHECKED BY APPROVED BY <i>DC</i> 2/14/93		
AMP Incorporated 140 Fourth Avenue Waltham, MA 02451-7599		
TITLE RIGHT ANGLE FLOAT MOUNT CABLE PLUG CRIMP ATTACHMENT		
USE ASSY PROCEDURE 408-04749 NO. A.P. (90-047)	SIZE B CODE IDENT NO. 26805 SCALE 3 : 1	REV 02 ₀ 9041-5002-02 SHEET 1 OF 1