NP3TT-P

0.173" (4.4 mm) BANTAM-TYPE MINIATURE PLUGS

Assembly Instructions

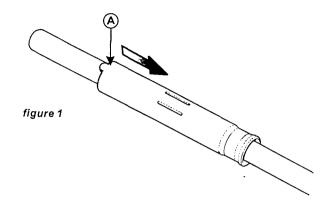
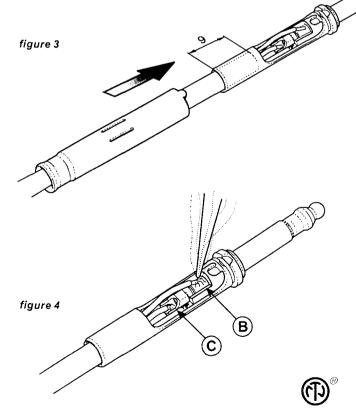


figure 2 15 10 4

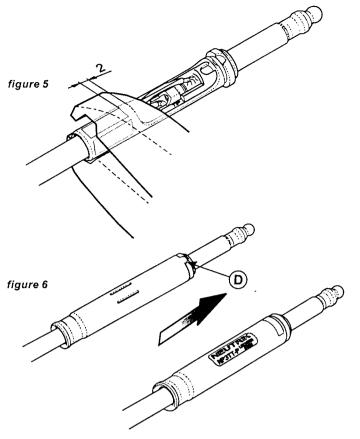
First slide the plug's plastic cover onto the cable as shown in figure 1. Pay close attention that the cover's locking tooth labelled A faces the end of the cable, where the plug will be connected.

Prepare the cable by stripping away 15 mm of the outer cable jacket. Reduce the shielding strands to a length of 7 mm and bend them over the jacket. Shorten the wire, which will connect to the tip, to a length of 10 mm. Strip away 4 mm of the jacketing of each wire as indicated in figure 2.

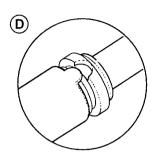


Slide the prepared end of the cable into the open end of the plug, so that 9 mm of unstripped cable rests inside the plug behind the prepared end.

Heat the ring terminal labelled B with a soldering bit, then position the longer wire on the heated terminal and allow solder to melt affixing the wire to the terminal. Repeat the process with the tip terminal labelled C in figure 4 with the shorter wire.

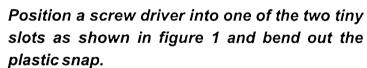


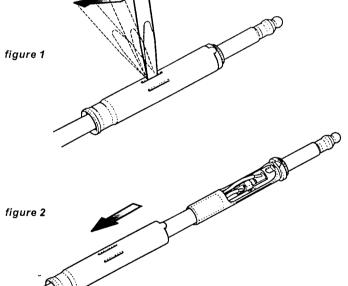
Next crimp the end of the plug containing the cable with a standard 6.35 mm hexagonal crimping Tool (RG 58). Crimp only in the area designated in figure 5!



Finish the installation sliding the cover over the plug, so that the cover's locking tooth rests in the plug's notch labelled D displayed in figure 6.







Slide the plastic cover from the connector.

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