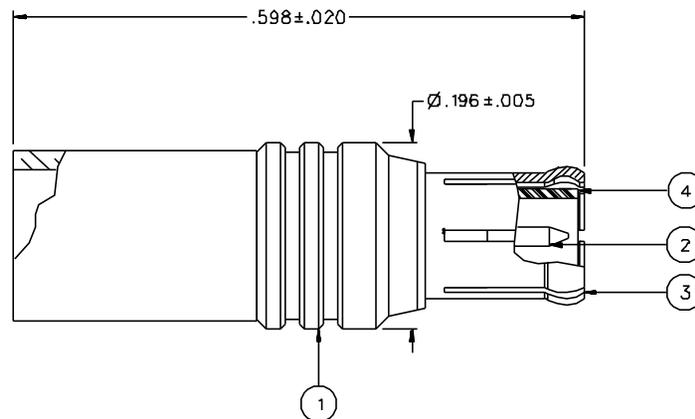


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INTERFACE	ITEM ④ INSULATOR	ITEM ⑤ CRIMP SLEEVE
133-3404-001	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
133-3404-008	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN

DRAWING NO. C - 133-3404-001/010	
0	REVISIONS
ENGINEERING RELEASE	
1	5-2-95 R H T S B 5-15-95 ECN 43286
CHANGED: -55 DB RF LEAK WAS -70 DB, 5.6 LBS MAX ENGAGE WAS 3.4 LBS, 1.0/8.0 DISENGAGE WAS 2.25/4.3, 2.3 LBS RETENTION WAS 4 LBS	
* REVISION NUMBER FOLLOWED BY AN ALPHA * * CHARACTER INDICATES DRAWING CHANGE * * CATION OR PART NUMBER ADDITION ONLY. *	
1a	9-21-00 R H T S B ECN 47332



NOTES:

1. SPECIFICATIONS:

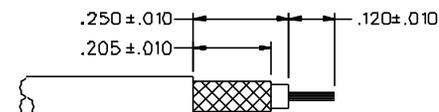
IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-6 GHz
 VSWR: 1.13+.04F MAX (F IN GHz)
 WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 10000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 5 MILLIOHM MAX, AFTER ENVIRONMENTAL 8 MILLIOHM MAX
 OUTER CONDUCTOR - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL 1.5 MILLIOHM MAX
 NICKEL PLATED INITIAL 2.5 MILLIOHM MAX, AFTER ENVIRONMENTAL 3.5 MILLIOHM MAX
 BODY TO CABLE - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
 NICKEL PLATED INITIAL 2.5 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
 CORONA LEVEL: 250 VOLTS MINIMUM AT 70,000 FEET
 INSERTION LOSS: .1DB MAX AT 1 GHz
 RF LEAKAGE: -55 DB AT 2.5 GHz
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 700 VRMS AT 4 AND 7 MHZ

MECHANICAL:

ENGAGE/DISENGAGE FORCE: 5.6 LBS MAX ENGAGEMENT
 1.0/8.0 LBS MIN/MAX DISENGAGEMENT
 CONTACT RETENTION FORCE: 2.3 LBS MIN AXIAL FORCE
 CONTACT RETENTION TORQUE: NOT APPLICABLE
 COUPLING MECHANISM RETENTION: NOT APPLICABLE
 CABLE ACCEPTABILITY: RG 18B/U DOUBLE SHIELD, RG 316/U DOUBLE SHIELD
 CABLE HEX CRIMP SIZE: .151
 CABLE RETENTION: 25 LBS MIN AXIAL FORCE
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

{MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012}
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION F
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION B
 VIBRATION: MIL-STD-202, METHOD 204, CONDITION B
 MOISTURE RESISTANCE: MIL-STD-202, METHOD 106



CABLE STRIP DIMENSIONS

4:1

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ANS Y 14.5M - 1982

"µSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY T.A.KARI	DATE 2-7-95	299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832	
DECIMALS .XX	CHECKED BY TAK	DATE 5-10-95	TITLE PLUG ASSEMBLY STRAIGHT, RG 316 2X SHIELD MCX	
.XXX+-.003	APPROVED BY RJB	DATE 5-10-95	CODE NO. C - 133-3404-001/010	DRAWING NO.
MATL	RELEASE DATE 5-15-95		SCALE 10:1 U/M INCH SHEET 2 OF 2	
FINISH				