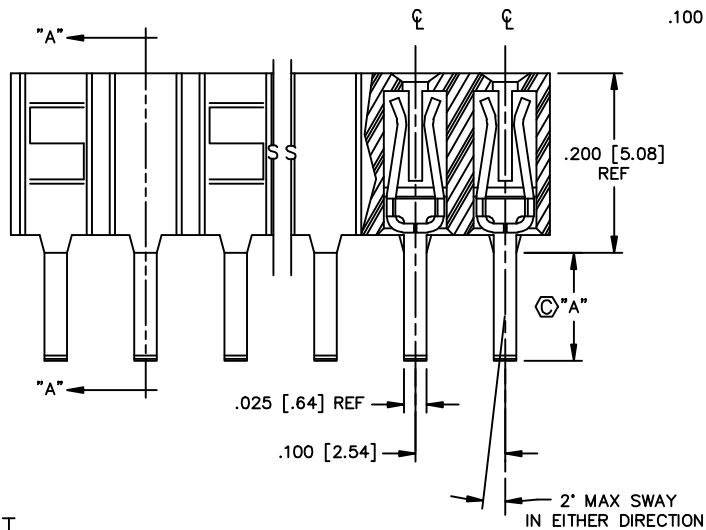
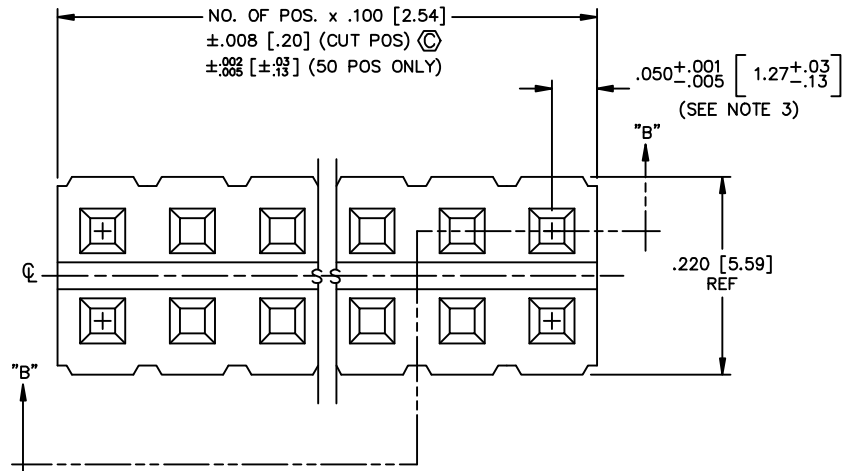
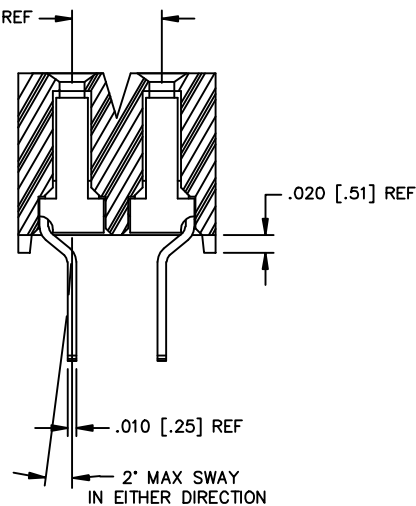


NOTES:

1. CONTACT RETENTION 2 LB MIN
EXCEPT ON POSITONS NEXT TO CUT, THEN 1 LB MIN.
2. MAX ALLOWABLE BOW: .006 [.15] IN/IN
3. "END WALLS" AFTER CUTTING SHOULD BE $.015 \pm .001$ [.38 $\pm .03$].
4. Ⓢ REPRESENTS A CRITICAL DIMENSION.
5. CUT FLASH: .015 [.38] MAX WITH NO FLASH ALLOW IN HOLES.
6. .003 [.08] MAX TERMINAL BURR.
7. NOTE DELETED.



SECT. "B-B"



SECT. "A-A"

UNLESS OTHERWISE NOTED

TOLERANCES ARE:

ONE PLACE DECIMALS $\pm .1$ [.3] THREE PLACE DECIMALS $\pm .005$ [.13]
 TWO PLACE DECIMALS $\pm .01$ [.3] FOUR PLACE DECIMALS $\pm .0020$ [.051]

ANGLES
 $\pm 2^\circ$

TITLE: CLOSED ENTRY
 SOCKET STRIP
 DOUBLE ROW ASSEMBLY

DWG NO:

CES-1XX-XX-X-D

SHEET 1 OF 1

CES-1XX-XX-X-D

POSITION SPECIFICATIONS

-01 THRU -50

CONTACT LEAD STYLE

-01: "A" = $.128 \pm .004$ [3.25 $\pm .10$]
 (USE C-45-01-X)

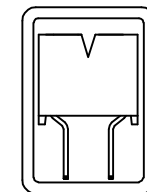
-02: "A" = .223 [5.66] (USE C-45-02-X)

ROW SPECIFICATION

-D: DOUBLE
 (USE CES-XX-D)

PLATING SPECIFICATIONS

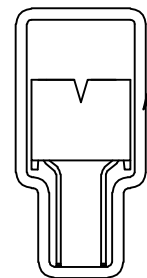
-T: TIN - SPECIFY -T IN CONTACT SUFFIX -X
 -G: GOLD - SPECIFY -G IN CONTACT SUFFIX -X
 -S: SELECTIVE - SPECIFY -S IN CONTACT SUFFIX -X
 -F: FLASH GOLD - SPECIFY -F IN CONTACT SUFFIX -X
 (AVAILABLE IN -01 LEAD STYLE ONLY)



PT-1-24-01-95

PACKAGING VIEW LEAD STYLE -01

SCALE: .75



PT-1-24-02-53

PACKAGING VIEW LEAD STYLE -02

SCALE: .75

NOTE:
 PINS TO ALL BE FACING
 THE SAME DIRECTION

PACKAGING TABLE (5 POS MIN)

CONTACT LEAD STYLE	PACKAGING TUBE	TUBE PLUG
-01	PT-1-24-01-95	TP-09
-02	PT-1-24-02-53	TP-09

DO NOT SCALE
 FROM THIS PRINT

PROPRIETARY NOTE

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MATERIAL:
 GLASS FILLED POLYESTER
 COLOR: BLACK

TERMINAL:
 PHOS BRONZE

samtec

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
 PHONE (812) 944-6733 P.O. BOX 1147
 CODE 55322

MADE BY:

REIDINGER 9-9-92

CES-1XX-XX-X-D
 SHEET 1 OF 1

EXISPROD\ASSEMBLY\100
 CES-ASMD