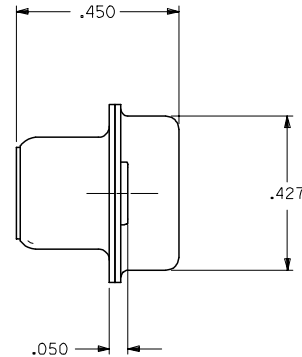
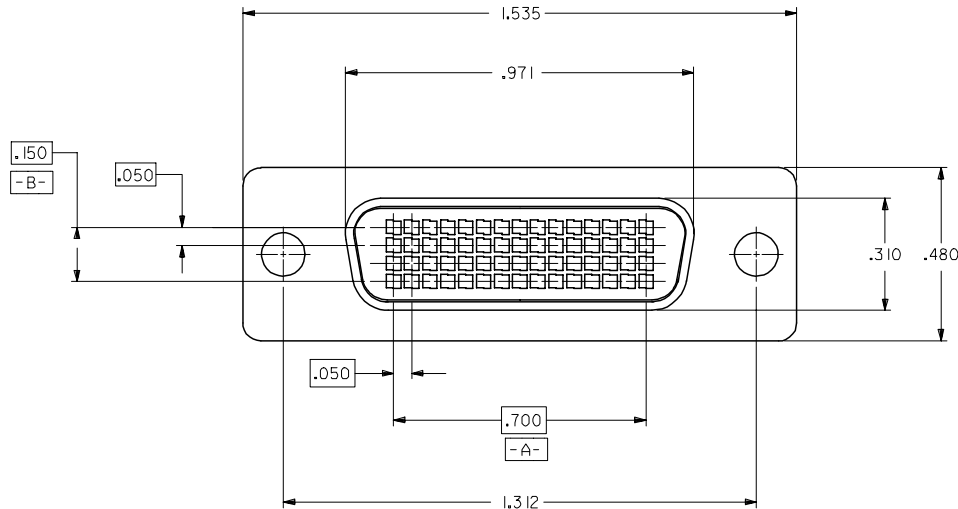
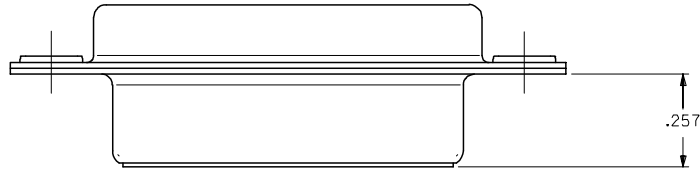


13	12	11	10	9	8	7	6	5	4	3	2	1
PART NUMBER	PRODUCT DESCRIPTION					FRONT SHELL PLATING						
71691-0003	60ckt I/O RECEPTACLE CONNECTOR SUB-ASSEMBLY					BRIGHT TIN						
71691-9003	60ckt I/O RECEPTACLE CONNECTOR SUB-ASSEMBLY					BRIGHT NICKEL						

NOTES:

1. DAMAGE OF THE CONTACT FINGERS DURING THE ASSEMBLY OPERATION IS UNACCEPTABLE. CORRECT ALIGNMENT OF THE TERMINAL STRIP ASSEMBLIES, PRIOR TO AND DURING ASSEMBLY IS NECESSARY TO AVOID DAMAGE.
2. PLASTIC HOUSING:
GLASS FILLED LCP (LIQUID CRYSTAL POLYMER), UL 94 V-0, COLOR: BLACK.
3. FRONT SHELL:
DEEP DRAWN STEEL, .016" THICK;
PLATING: SEE TABLE
BRIGHT TIN: 150-250 MICROINCHES BRIGHT TIN OVER 50-150 MICROINCHES NICKEL OVER COPPER FLASH OVERALL (OPTIONAL).
BRIGHT NICKEL: 100-175 MICROINCHES BRIGHT NICKEL OVER 50 MICROINCHES MAXIMUM COPPER OVERALL.
- BACK SHELL:
DEEP DRAWN STEEL, .016" THICK;
PLATING: 150-250 MICROINCHES BRIGHT TIN OVER 50-150 MICROINCHES NICKEL OVER COPPER FLASH OVERALL (OPTIONAL).
4. THIS PRODUCT CONFORMS TO PRODUCT SPECIFICATION PS-70928.
5. INSERT-MOLDED TERMINAL STRIP ASSEMBLIES ARE SUPPLIED SEPARATELY (SEE SHEET 2 FOR ORDERING INFORMATION).
6. PACKAGING SPECIFICATION PK-70873-0236 APPLIES.



ADD 71691-9003 EC NO: UCP2006-0666 DRWNS:BARRA 2006/02/06 CHKD:MORGAN 2006/02/07 APPR:SMILLER 2006/02/09	QUALITY SYMBOLS ▽=0 ▽=0	DESCRIPTION	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE INCH ONLY		SCALE 4:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION		
			mm	INCH	DRAWN BY	DATE	TITLE				
			4 PLACES ±	---	SCHMIDGALL	93/08/04	.050 PITCH LFH				
			3 PLACES ±	---	CHECKED BY	DATE	60 CKT I/O				
			2 PLACES ±	---	OSULLIVAN	93/08/04	SALES ASSEMBLY				
			1 PLACE ±	---	APPROVED BY	DATE	MOLEX INCORPORATED				
			ANGULAR ±1/2°		BIXLER	93/08/04	MATERIAL NO.				
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE		SDA-71691-0003		SHEET NO.		
					SIZE		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		1 OF 2		

