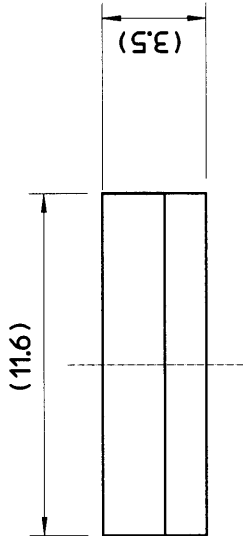
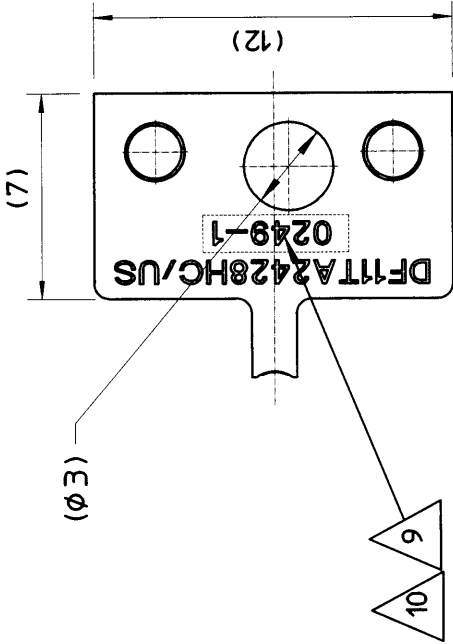
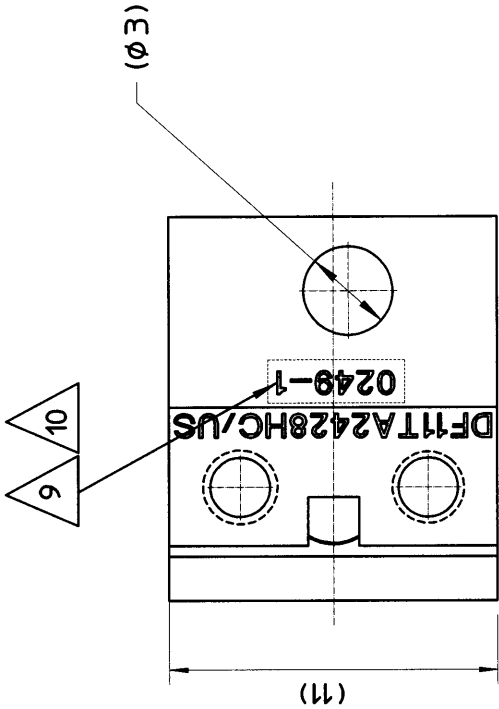
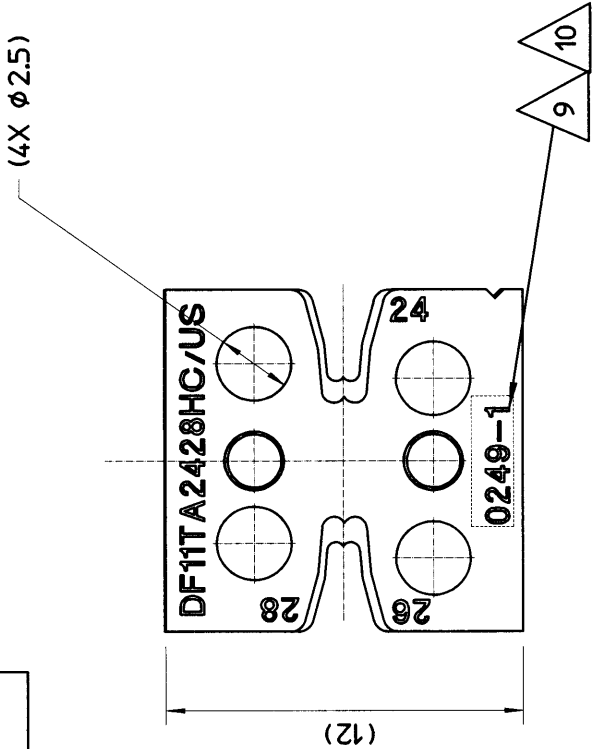
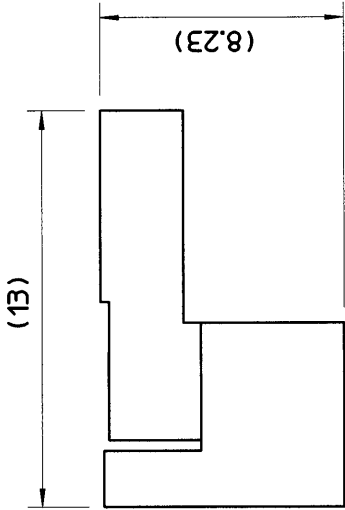


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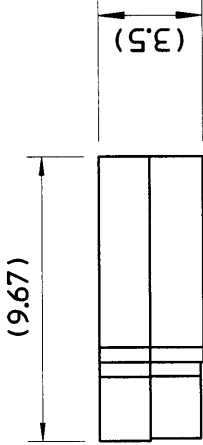
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	N/R	NEW RELEASE	2/10/03	KMG
	A	REVISED PER DCN# 0872	5-19-03	A.S
	B	REVISED PER DCN# 0882	6/18/03	M.N



DIE - CRIMPER ASSY 6

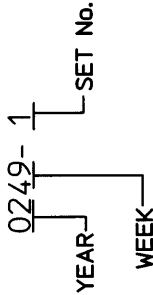


DIE - CONTACT HOLDER ASSY 6



DIE - ANVIL ASSY 6

DATE CODE EXPLANATION:



11. PACKAGING: CARDBOARD BOX, SIZE 203mm X 76mm X 51mm (8" X 3" X 2").

10. ALL THREE (3) DIES ARE SOLD AS MATCHING ASSEMBLY ONLY, AND TO BE MARKED WITH THE SAME DATE CODE.

9. DATE CODE AND SET No.; SEE EXAMPLE FOR EXPLANATION.

8. PART/No. DF11-TA2428HC/US-DS TO BE PURCHASED AS A SET ONLY.

7. RECOMMENDED NUMBER OF CRIMPING CYCLES - 15,000.

6. FOR ASSEMBLY, INSTALLATION AND OPERATION OF THIS DIE SET REFER TO INSTRUCTION MANUAL P/No. PS077.

5. THIS DIE SET RECOMMENDED TO BE USED ONLY WITH APPLICABLE HAND CRIMP TOOL, P/No. HRUS-HT-1, TO CRIMP SOCKET TERMINAL, P/No. DF11-2428SC/SCA.

4. APPLICABLE WIRE STYLE: UL 1007, AWG 24, 26 AND 28.

3. MATERIAL AND FINISHES:

DIES, ANVILS, CONTACT STOPPER, SPACER BLOCK AND STOPPER PIN- TOOL STEEL.

2. DIMENSIONS IN () ARE FOR REFERENCE ONLY

1. DIMENSIONING AND TOLERANCING PER ANSI/ASME Y14.5M-1994

NOTES (UNLESS OTHERWISE SPECIFIED)

CUSTOMER USE DRAWING

FROM NO. 0AG18		THIRD ANGLE PROJECTION 		UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN MILLIMETERS TOLERANCES ARE: X = ±0.1 .XX = ±0.05 .XXX = ±0.03 ANGLE= ±1°		HRS HIROSE ELECTRIC (U.S.A), INC SIMI VALLEY, CALIFORNIA 93065	
				PART NUMBER DF11-TA2428HC/US-DS			
PROJECT NO.		APPROVALS		DATE		CL NUMBER 5920-8501-2	
		Drawn		02/06/03			
XXXXXXX		Checked		02/06/03		SIZE B	
NEXT ASST.		Witnessed		02/07/03		DWG NUMBER DF11-TA2428HC/US-DS	
APPLICATION		Witnessed		02/10/03		REV. B	
		Kris McGuire				SCALE N/A	
						SHEET 1 OF 1	