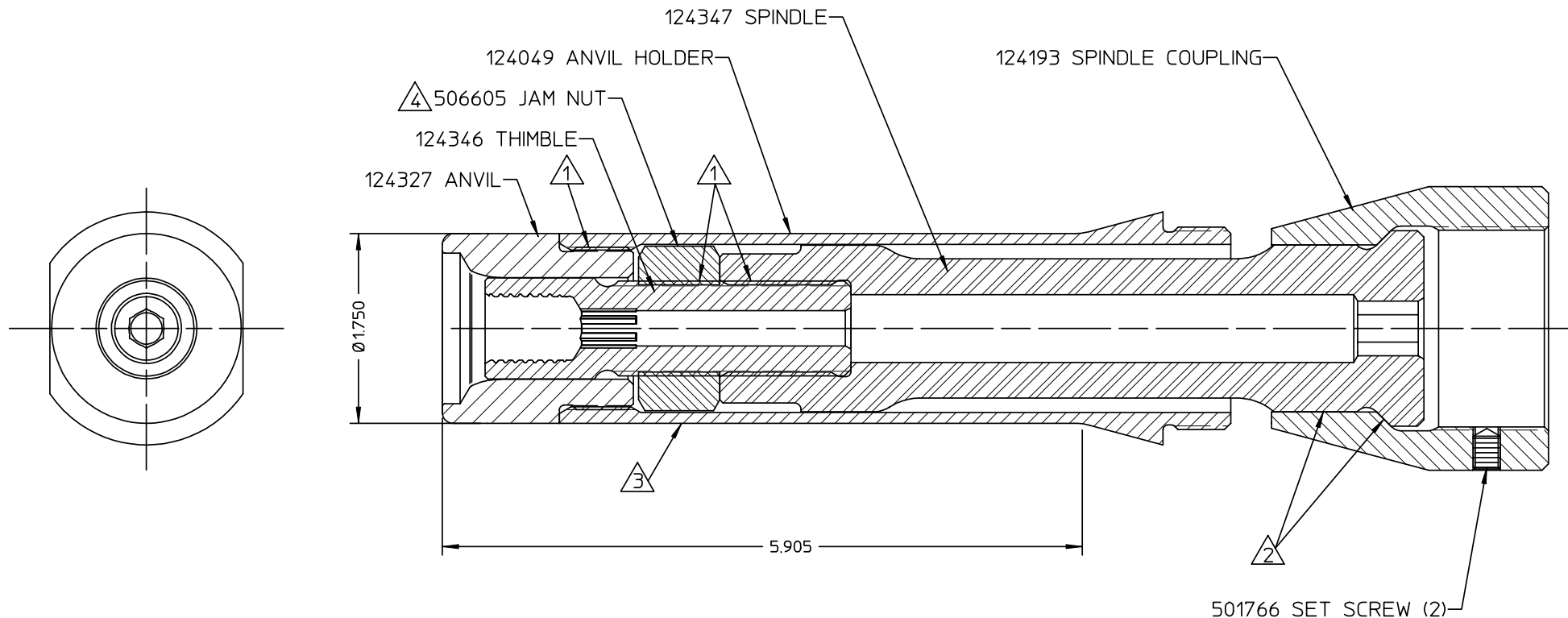


DATA SHEET



Alcoa Fastening Systems

Commercial Products
1 Corporate Drive, Kingston, NY 12401

99-7315	Part Number	TYPE:	N/A
		FASTENER:	-20 & M16 HUCKSPIN
		TOOL(S):	HS52
		Notes: OBSOLETE SUPERSEDED BY: 99-7315-1	Product Revision: D
		US Patent:	Date: 07/16/03

NOTES:

- 1 APPLY LOCTITE 242 P/N 505016 TO THESE THREADED JOINTS.
- 2 APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY TO SPINDLE COUPLING.
- 3 APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.
- 4 TORQUE JAM NUT TO 90-100 LB-FT