

Twist drills DIN 338 type N

HSS rolled, HSS ground, HSS Co 5 ground and HSS-TiN ground

Ø mm	Total length mm	Flute length mm	Article no. HSS-R	Cont. pcs.	Article no. HSS-G	Cont. pcs.	Article no. HSS-G Co 5	Cont. pcs.	Article no. HSS-G TiN	Cont. pcs.
14,00	160	108	201 140	5	214 140	5	215 140	5	250 140 T	5
14,50	169	114	201 145	5	214 145	5	215 145	5	250 145 T	5
15,00	169	114	201 150	5	214 150	5	215 150	5	250 150 T	5
15,50	178	120	201 155	5	214 155	5	215 155	5	250 155 T	5
16,00	178	120	201 160	5	214 160	5	215 160	5	250 160 T	5
16,50	184	125	201 165	1	—	—	—	—	—	—
17,00	184	125	201 170	1	—	—	—	—	—	—
17,50	191	130	201 175	1	—	—	—	—	—	—
18,00	191	130	201 180	1	—	—	—	—	—	—
18,50	198	135	201 185	1	—	—	—	—	—	—
19,00	198	135	201 190	1	—	—	—	—	—	—
19,50	205	140	201 195	1	—	—	—	—	—	—
20,00	205	140	201 200	1	—	—	—	—	—	—

Twist drill sets DIN 338 type N

HSS rolled, HSS ground, HSS Co 5 ground and HSS-TiN ground in steel case



No. 205 212



No. 214 214



No. 215 214



No. 250 214 T

Description	Article no. HSS-R	Article no. HSS-G	Article no. HSS-G Co 5	Article no. HSS-G TiN
Consisting of 13 twist drills DIN 338 type N Ø 1,5 mm up to 6,5 mm in increments of 0,5 mm + Ø 3,3 and 4,2 mm	205 207	—	—	—
Consisting of 19 twist drills DIN 338 type N Ø 1,0 mm up to 10,0 mm in increments of 0,5 mm	205 212	214 214	215 214	250 214 T
Consisting of 25 twist drills DIN 338 type N Ø 1,0 mm up to 13,0 mm in increments of 0,5 mm	205 213	214 215	215 215	250 215 T
Consisting of 41 twist drills DIN 338 type N Ø 6,0 mm up to 10,0 mm in increments of 0,1 mm	205 218	214 218	215 218	—
Consisting of 50 twist drills DIN 338 type N Ø 1,0 mm up to 5,9 mm in increments of 0,1 mm	205 217	214 217	215 217	—

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Twist drill sets DIN 338 type N HSS rolled, HSS ground and HSS Co 5 ground in bench stand

Description	Article no.
Consisting of 91 twist drills DIN 338 type N HSS rolled Ø 1,0 mm up to 10,0 mm in increments of 0,1 mm	205 223
Consisting of 91 twist drills DIN 338 type N HSS ground Ø 1,0 mm up to 10,0 mm in increments of 0,1 mm	214 223
Consisting of 91 twist drills DIN 338 type N HSS Co 5 ground Ø 1,0 mm up to 10,0 mm in increments of 0,1 mm	215 223



No. 205 223

Twist drill sets DIN 338 type N HSS ground and HSS Co 5 ground in magazine

Description	Article no.
Consisting of 170 twist drills DIN 338 type N HSS ground 10 pcs, Ø 1,0 - 8,0 mm in increments of 0,5 mm 5 pcs, Ø 8,5 - 10,0 mm in increments of 0,5 mm	214 200
Consisting of 170 twist drills DIN 338 type N HSS Co 5 ground 10 pcs, Ø 1,0 - 8,0 mm in increments of 0,5 mm 5 pcs, Ø 8,5 - 10,0 mm in increments of 0,5 mm	215 200



No. 214 200

Drill cabinet

Description	Article no.
Drill cabinet empty 1 - 13 mm x 0,1	205 208 L
Drill cabinet empty 1 - 13 mm x 0,5	205 208 L
Drill cabinet consisting of 570 twist drills DIN 338 type N HSS rolled contents list see below	205 208
Drill cabinet consisting of 570 twist drills DIN 338 type N HSS ground contents list see below	214 208
Drill cabinet consisting of 570 twist drills DIN 338 type N HSS Co 5 ground contents list see below	215 208



No. 205 208 L

Contents list:

Ø mm x pcs.	Ø mm x pcs.	Ø mm x pcs.	Ø mm x pcs.	Ø mm x pcs.
1,0 x 50	3,5 x 30	6,0 x 20	8,5 x 10	11,0 x 10
1,5 x 50	4,0 x 30	6,5 x 20	9,0 x 10	11,5 x 10
2,0 x 50	4,5 x 30	7,0 x 20	9,5 x 10	12,0 x 10
2,5 x 50	5,0 x 30	7,5 x 20	10,0 x 10	12,5 x 10
3,0 x 30	5,5 x 30	8,0 x 10	10,5 x 10	13,0 x 10