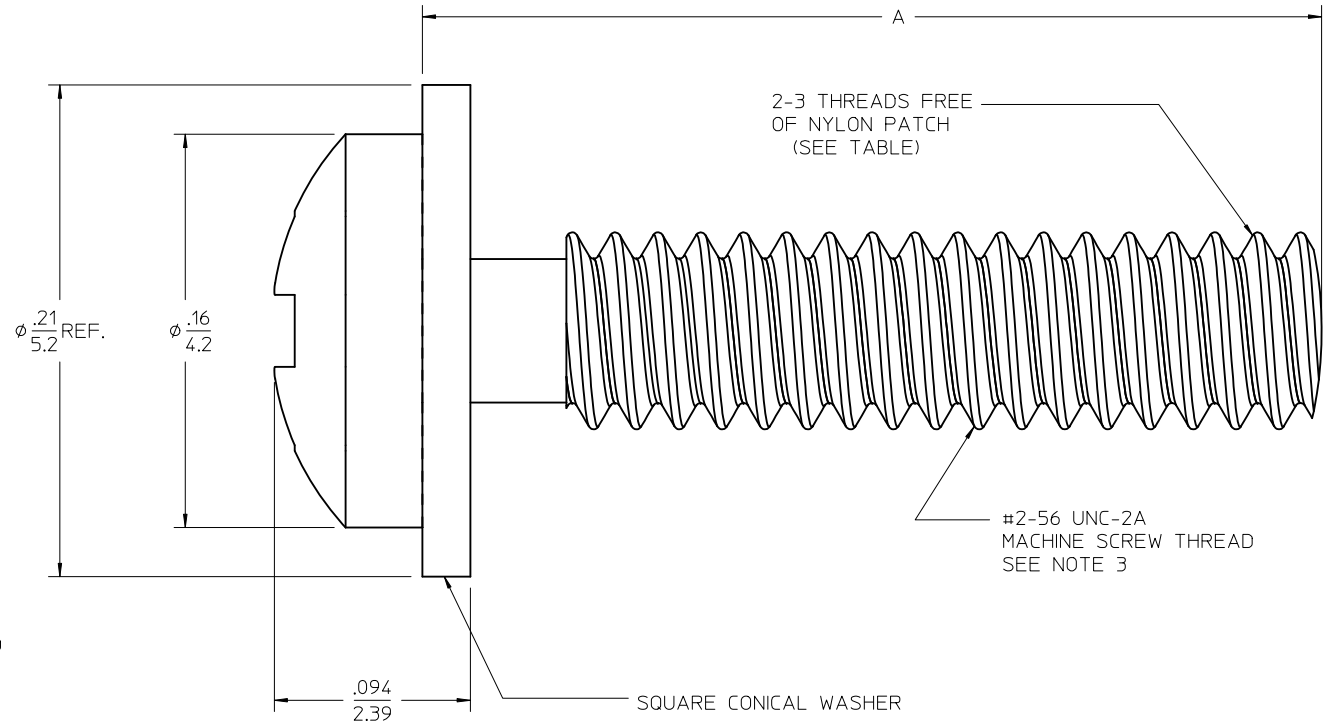


CROSS RECESSED
PAN HEAD



PART NUMBER	A ±.020/0.51	NYLON PATCH
73774-1000	.375/9.53	NO
73774-1100	.375/9.53	YES
73774-1005	.500/12.70	NO
73774-1010	.625/15.88	NO
73774-1015	.250/6.35	NO

- NOTES:
- MATERIAL:
SCREW: SAE 1022
WASHER: SAE 1050
 - FINISH: CLEAR TRIVALENT CHROMATE
 - PLATING: 100 TO 300 MICROINCHES/2.54 TO 7.62 MICROMETERS ZINC PLATE
 - TYPICAL SEATING TORQUE IS 1.8 INCH-LBS.

ADD WASHER DIAMETER EC NO: UCP2012-3002 DRWN:SDANNELLEY 2012/03/13 CHKD:MWOLFE 2012/03/13 APPR:SMILLER 2012/03/13	REV B	DESCRIPTION	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE IN/MM		SCALE 25:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	
				4 PLACES ± --- ± --- 3 PLACES ± --- ± .005 2 PLACES ± 0.13 ± .010 1 PLACE ± 0.25 ± --- 0 PLACE ± ±	mm INCH	DRAWN BY MWOLFE	DATE 2012/03/09	TITLE #2-56 SQUARE CONICAL SEMS MACHINE SCREW			
						CHECKED BY SDANNELLEY	DATE 2012/03/09				
						APPROVED BY SMILLER	DATE 2012/03/12				
						ANGULAR ±1/2°		MATERIAL NO.	DOCUMENT NO.	SHEET NO.	
						DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE		SD-73774-003	
				SIZE C THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							