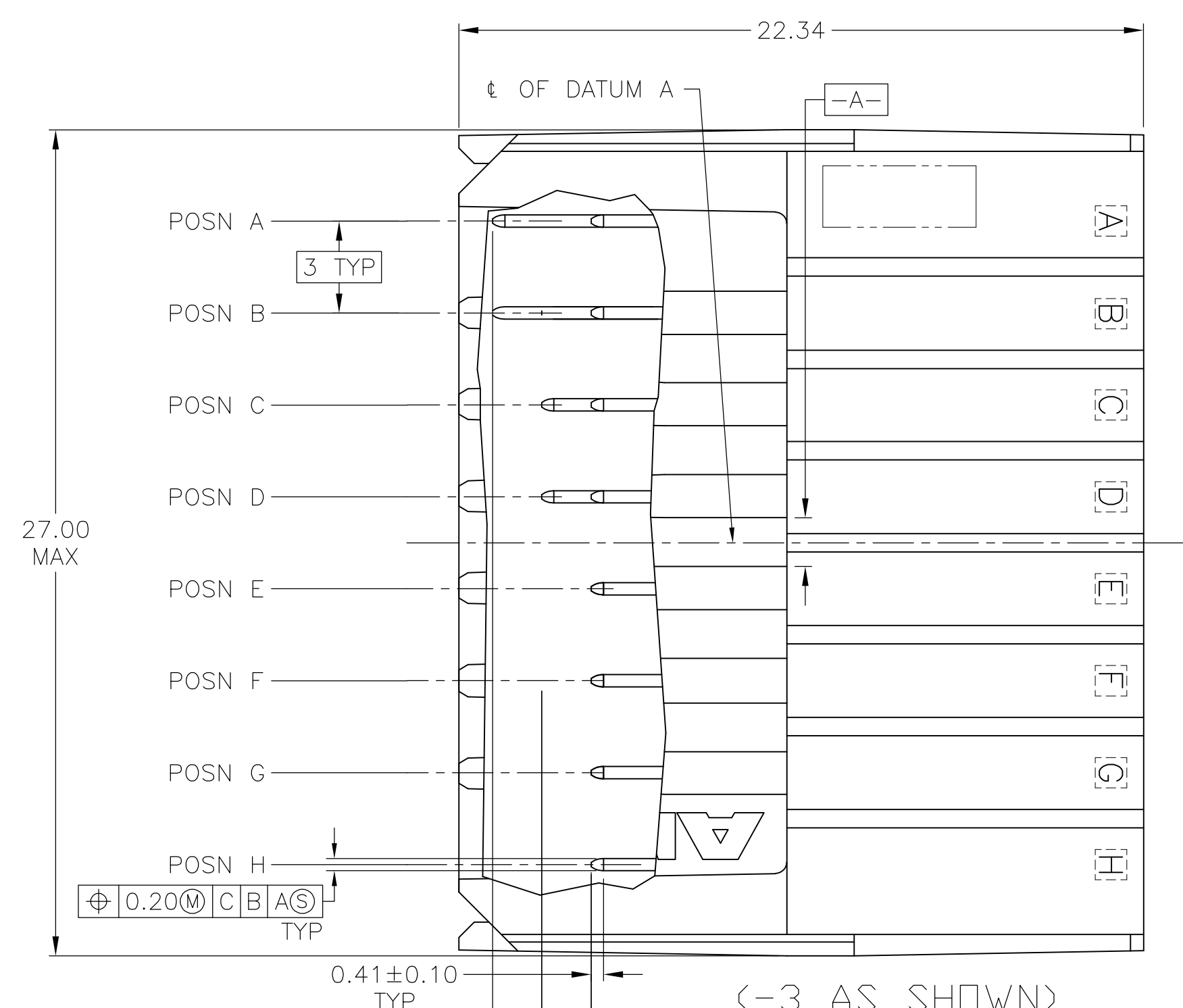
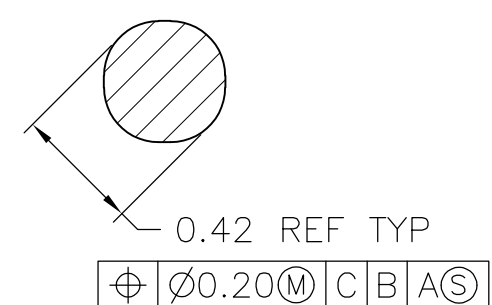
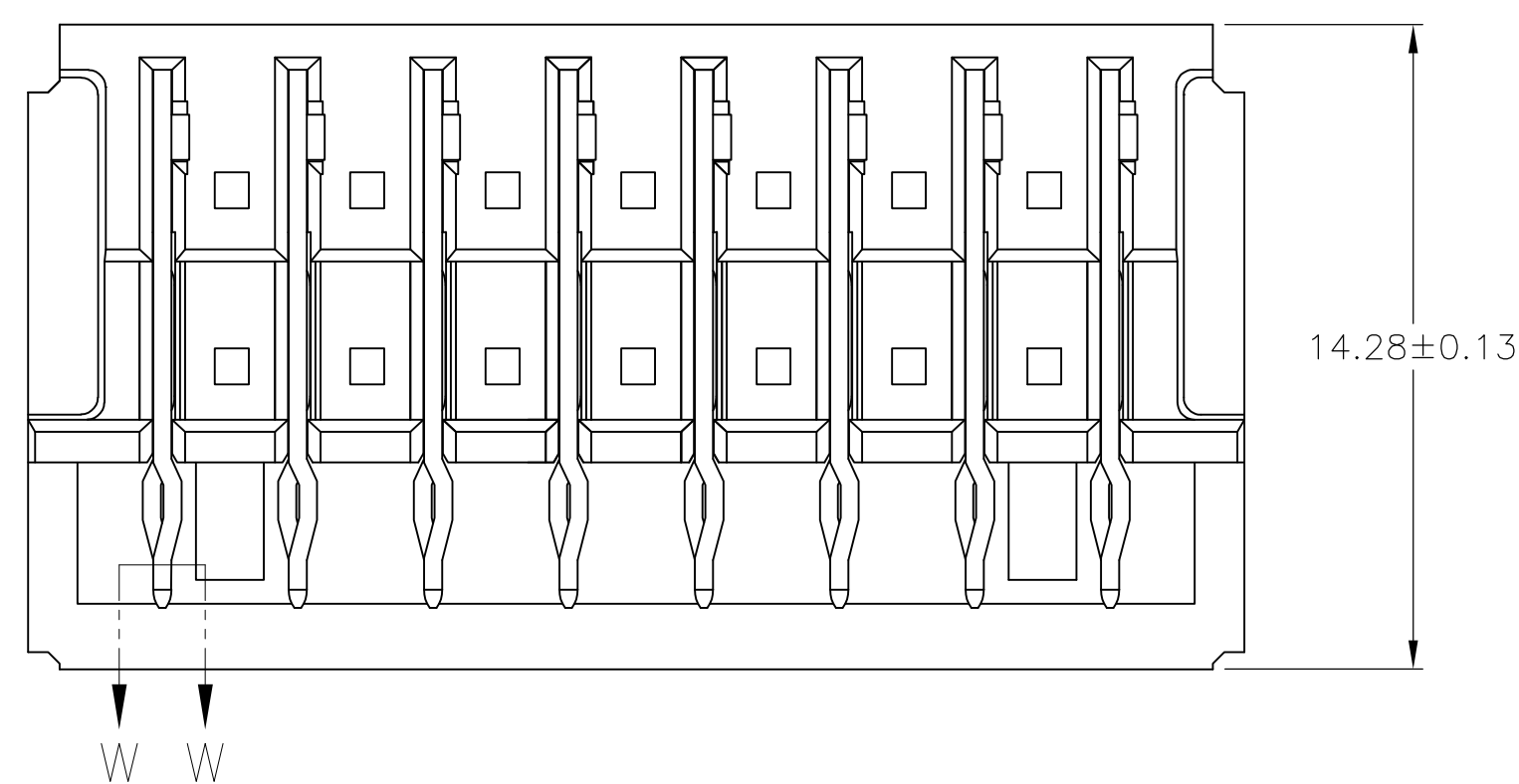
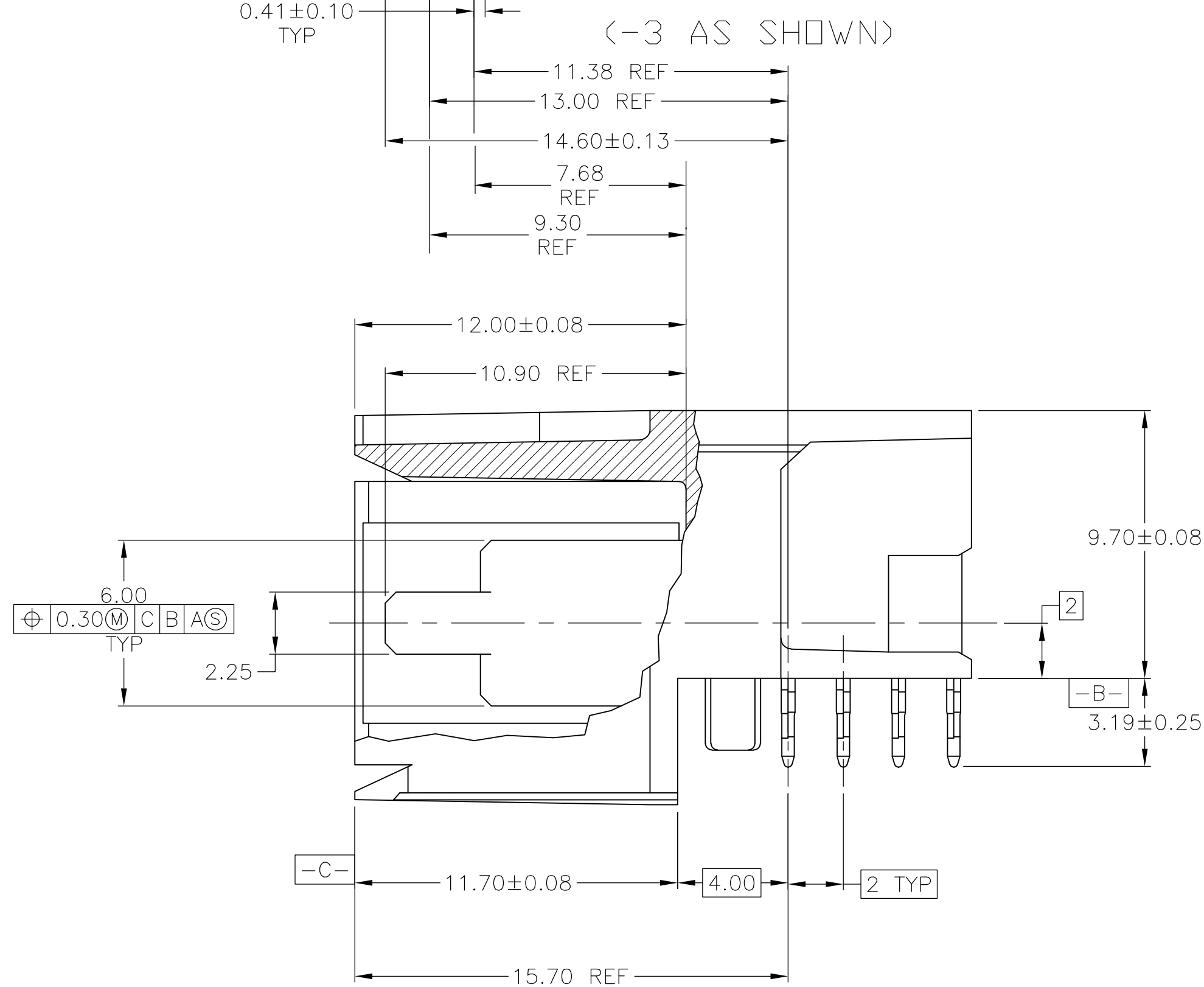




1. MATERIAL: HOUSING: POLYESTER. COLOR: GRAY. UL 94V-0.
CONTACT: PHOSPHOR BRONZE.
2. FINISH: CONTACT MATING AREA: 1.27 μ m MIN GOLD OR 0.08 μ m MIN GOLD OVER
0.76 μ m MIN PALLADIUM-NICKEL.
ACTION PIN AREA: 0.5 μ m MIN TIN PLATE,
ALL OVER 1.27 μ m MIN NICKEL UNDERPLATE.
3. FINISH: CONTACT LUBRICATION WITH BELLCORE APPROVED
LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1,
NOVEMBER 1995.
4. THE 10.26 $\pm$ 0.13 DIMENSION APPLIES IN THIS AREA.
5. REFERENCE APPLICATION SPEC 114-1103 FOR
RECOMMENDED PLATED THRU HOLE DIAMETER AND
PLATING THICKNESS.
6. CURRENT RATING 10A/CONTACT PER PRODUCT SPEC 108-1651.



SECTION W-W
SCALE 40:1



A,B	C,D	E,F,G,H	8	5646958-3
A,C,E,G	—	B,D,F,H	8	5646958-2
A,B,C,D,E,F,G,H	—	—	8	5646958-1
POSITIONS LOADED WITH 10.90 REF CONTACTS	POSITIONS LOADED WITH 9.30 REF CONTACTS	POSITIONS LOADED WITH 7.68 REF CONTACTS	NO OF LOADED POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: B. CARBO 15DEC04		Tyco Electronics Corporation Harbourside, Pa 17105-3608	
DIMENSIONS: mm		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME	
0 PL/C ± — 1 PL/C ± — 2 PL/C ± 0.13 3 PL/C ± — 4 PL/C ± — ANGLES ± — FINISH		DWN: R. PATTERSON 15DEC04 PRODUCT SPEC — APPLICATION SPEC —		ASSEMBLY, RIGHT ANGLE HEADER, W/ RETENTION PEGS, UNIVERSAL POWER MODULE	
MATERIAL		WEIGHT —		RESTRICTED TO	
		CUSTOMER DRAWING		SIZE CAGE CODE DRAWING NO A1 00779 C-5646958	
		SCALE 6:1 SHEET 1 of 1 REV C			