

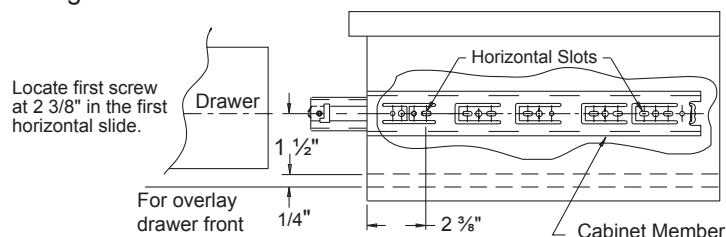
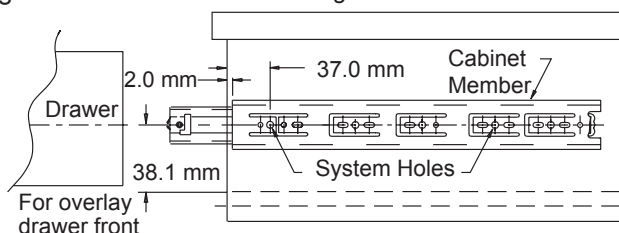
* A lateral file drawer is wider than it is deep.
◆ Load rating based on 18" slides mounted in a 16" wide drawer cycled 50,000 times.

Drawer Box Preparation

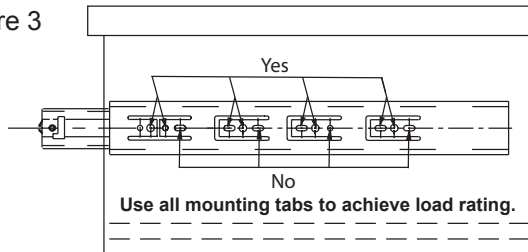
1. Drawer box width should not exceed slide length.
2. Slides will not function properly if side space is less than .50" [12.7 mm]. For optimum performance, construct drawer 1-1/16" [27.0 mm] smaller than cabinet opening.

Overlay Mounting

1. Cabinet member installation:
 - Conventional mounting, See Figure 1.
 - 32 mm system mounting, see Figure 2.

Figure 1 Conventional Mounting—Cabinet**Figure 2** 32 mm Mounting—Cabinet

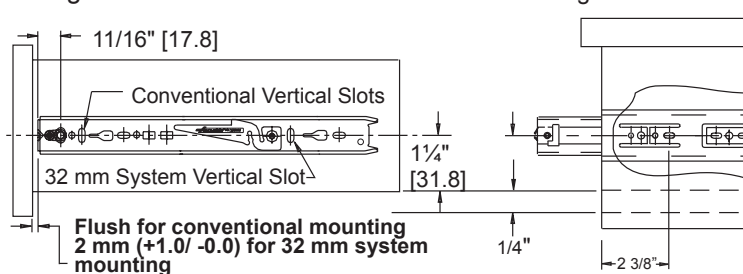
2. Use only the 32 mm system holes or the wood screw holes located at the tip of the breathing tabs. Do not use any other holes on the cabinet member for mounting (Figure 3).

Figure 3**Inset Mounting Instructions**

1. Mount the cabinet member .080" [2 mm] plus drawer front panel thickness back from the front of the cabinet.
2. Mount the drawer member flush to the back surface of the drawer front panel.

Drawer Member Installation

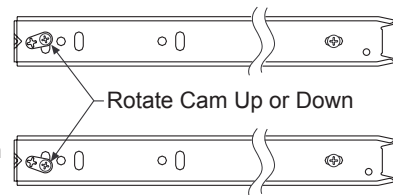
- See figure 4 for drawer member setback
- Install the drawer member with a screw through the cam adjuster and a screw through the hole or slot at the rear (Figure 5).

Figure 4 Conventional and 32 mm Mounting—Drawer

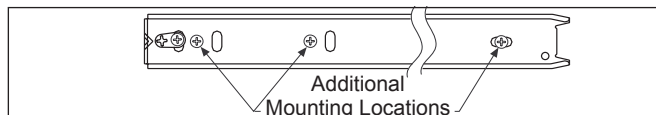
1. Make sure the ball bearing retainers in the cabinet side are fully forward. Install drawer into cabinet. Close the drawer.
2. For cam adjustment, open drawer and rotate the cam with a Phillips or Pozi screwdriver to vertically position the drawer in relation to the cabinet.

Figure 5

NOTE: Total vertical adjustment is 1/8" [3.2 mm] $\pm$ 1/16" [1.6 mm] from center, up and down.



Install additional set screws to secure.

**Slide Ordering Instructions**

Complete your slide order for Accuride models 3832CTR and 3832CHDTR by specifying the following:

50 pair C 3832 C18 HDTR P
50 Pair C 3832 C18 TR D*

Total Required Slides _____
Slide Finish _____
Slide Model _____
Slide Length _____
Push Close/Open _____
Polybag Packaging _____

*D-Pack only for 3832CTR

Optional Face Frame Brackets

Optional face frame brackets available. See Face Frame Conversion Kit technical sheet part number 4180-0661-XE for models 3832CTR and 3832CHDTR.

Packaging

Distributor (D) Pack: All lengths are packaged 10 pair per box. Polybag includes one pair of slides with mounting screws (3832CTR only).

Bulk (P) Pack: All lengths are packaged 10 pair per box. Slides and screws are ordered and packaged separately (3832CTR and 3832CHDTR).

Specifications

Slide members and ball retainers: Cold rolled steel

Ball bearings: Carburized steel/acetal polymer

RoHS compliant

NOTE: Specifications, materials, prices, terms, and delivery are subject to change without notice.

Accuride

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