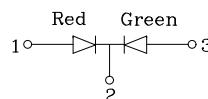
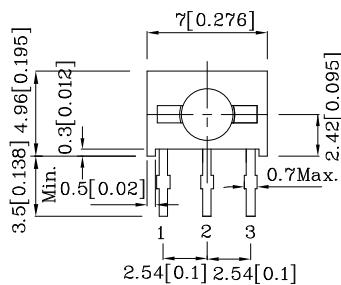


Features

- Housing material: Type 66 Nylon
- Black casing provides superior contrast
- Housing UL rating: 94V-0
- Reliable & robust
- RoHS Compliant



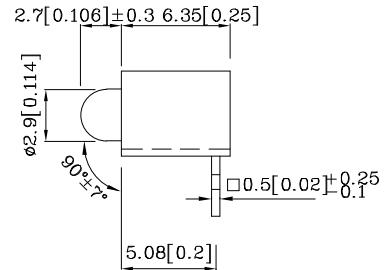
Package Schematics



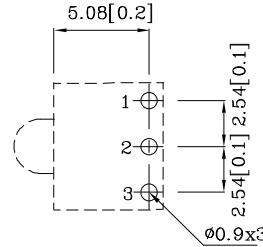
1 Anode Red
2 Common Cathode
3 Anode Green

Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is $\pm 0.25(0.01")$ unless otherwise noted.
3. Specifications are subject to change without notice.



Recommended PCB Layout



Absolute Maximum Ratings (TA=25°C)		Red (GaAsP/ GaP)	Green (GaP)	Unit		
Reverse Voltage	V _R	5	5	V		
Forward Current	I _F	30	25	mA		
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	I _{FS}	160	140	mA		
Power Dissipation	P _D	75	62.5	mW		
Operating Temperature	T _A	-40 ~ +85		°C		
Storage Temperature	T _{STG}	-40 ~ +85		°C		
Lead Solder Temperature [2mm Below Package Base]	260°C For 3 Seconds					
Lead Solder Temperature [5mm Below Package Base]	260°C For 5 Seconds					

A Relative Humidity between 40% and 60% is recommended in ESD-protected work areas to reduce static build up during assembly process (Reference JEDEC/JESD625-A and JEDEC/J-STD-033)

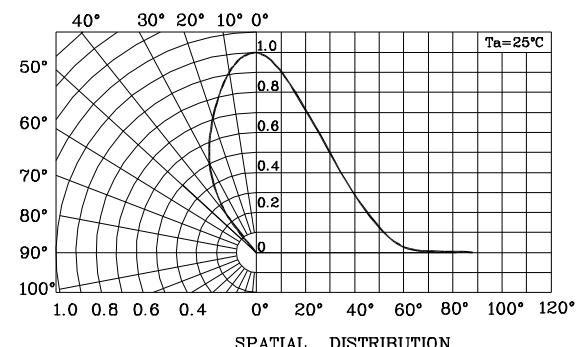
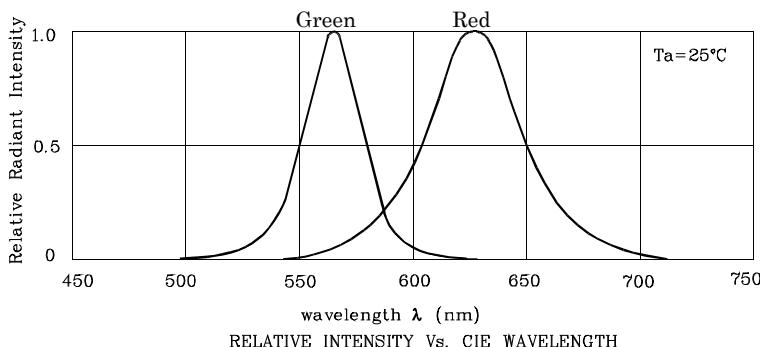
Operating Characteristics (TA=25°C)		Red (GaAsP/ GaP)	Green (GaP)	Unit
Forward Voltage (Typ.) (I _F =20mA)	V _F	2	2.2	V
Forward Voltage (Max.) (I _F =20mA)	V _F	2.5	2.5	V
Reverse Current (Max.) (V _R =5V)	I _R	10	10	uA
Wavelength of Peak Emission CIE127-2007* (Typ.) (I _F =20mA)	λP	627*	565*	nm
Wavelength of Dominant Emission CIE127-2007* (Typ.) (I _F =20mA)	λD	617*	568*	nm
Spectral Line Full Width At Half-Maximum (Typ.) (I _F =20mA)	Δλ	45	30	nm
Capacitance (Typ.) (V _F =0V, f=1MHz)	C	15	15	pF

Part Number	Emitting Color	Emitting Material	Lens-color	LuminousIntensity CIE127-2007* (I _F =20mA) med	Wavelength CIE127-2007* nm λP	Viewing Angle 20 1/2
				min.	typ.	
XNN1LUGR86M	Red	GaAsP/GaP	White Diffused	12 10*	29 23*	627*
	Green	GaP		12 12*	29 29*	565*

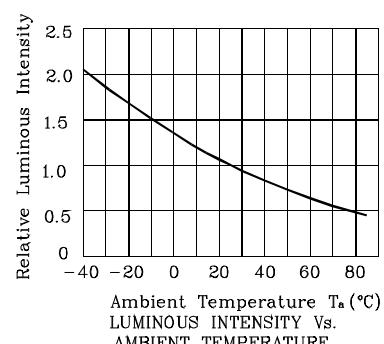
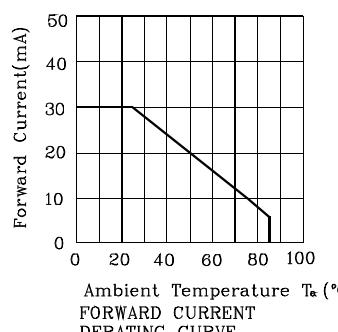
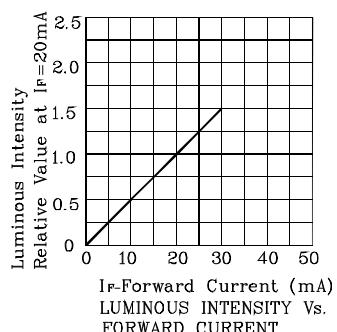
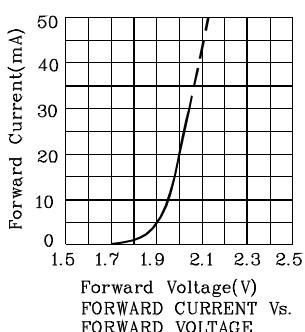
*Luminous intensity value and wavelength are in accordance with CIE127-2007 standards.

Oct 10, 2016

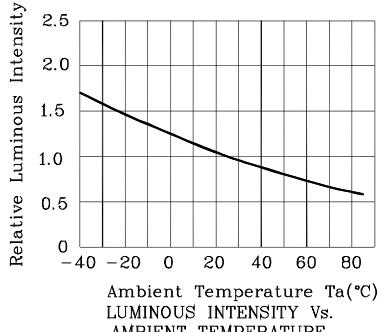
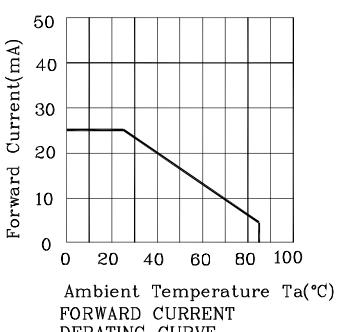
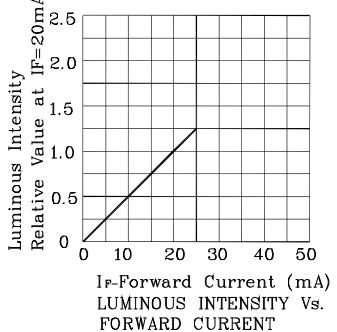
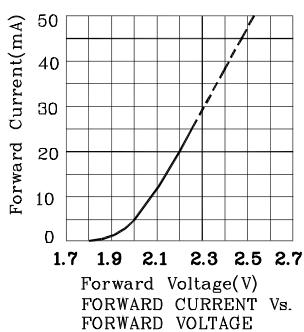
XDSA2765 V8-X Layout: Maggie L.



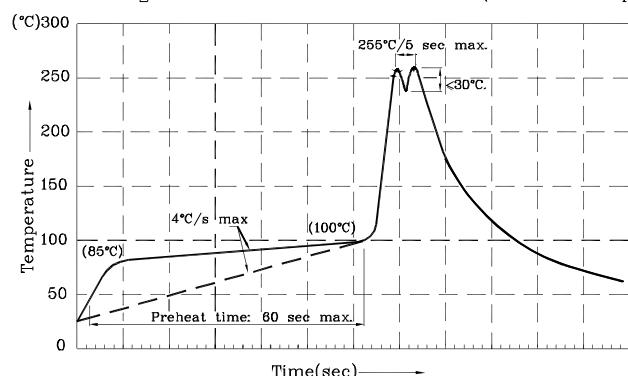
❖ Red



❖ Green



Wave Soldering Profile For Thru-Hole Products (Pb-Free Components)



Notes:

1. Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260°C.
2. Peak wave soldering temperature between 245°C ~ 255°C for 3 sec (5 sec max).
3. Do not apply stress to the epoxy resin while the temperature is above 85°C.
4. Fixtures should not incur stress on the component when mounting and during soldering process.
5. SAC 305 solder alloy is recommended.
6. No more than one wave soldering pass.

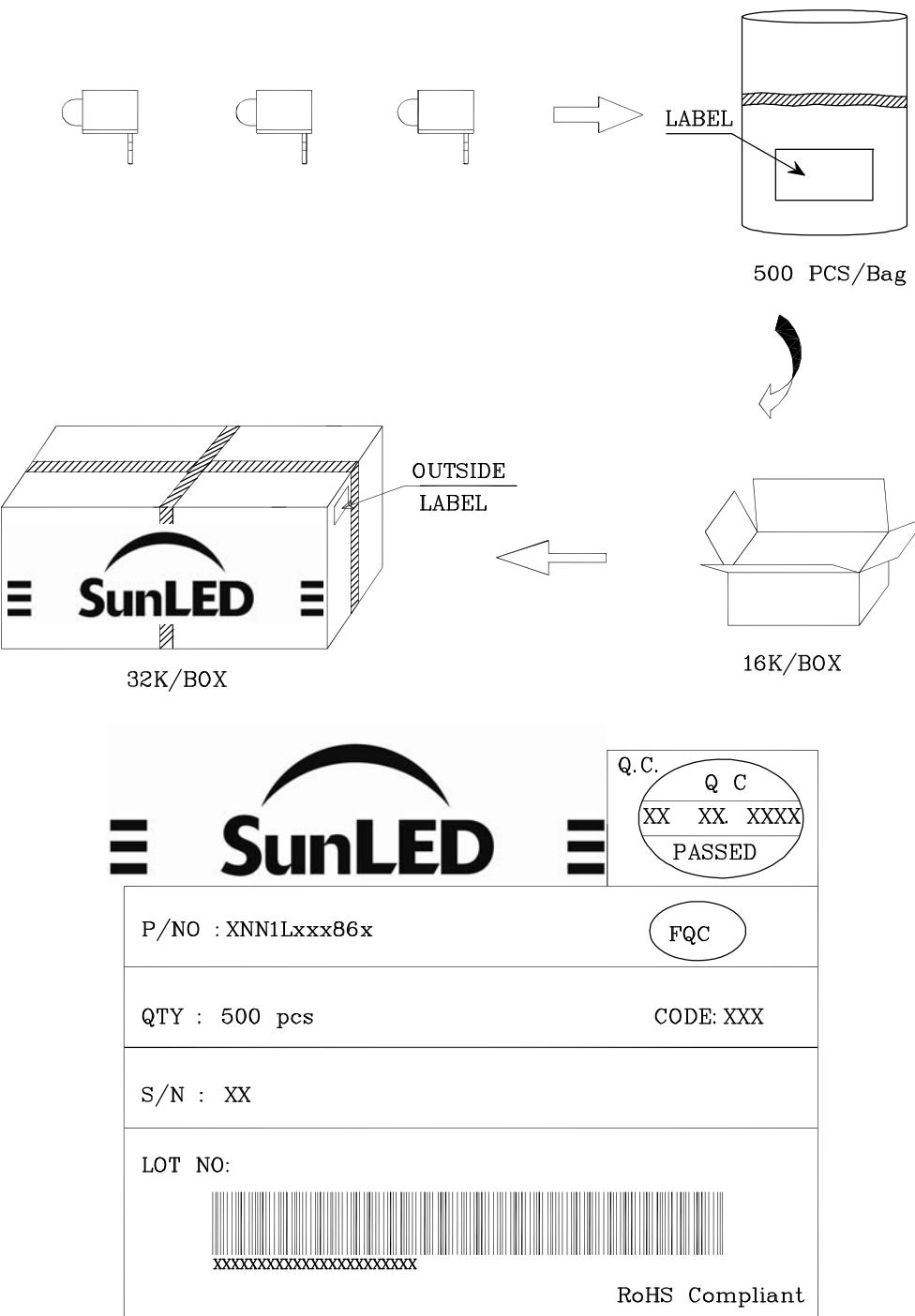
Remarks:

If special sorting is required (e.g. binning based on forward voltage, luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

1. Wavelength: +/-1nm
2. Luminous Intensity / Luminous Flux: +/-15%
3. Forward Voltage: +/-0.1V

Note: Accuracy may depend on the sorting parameters.

PACKING & LABEL SPECIFICATIONS



TERMS OF USE

1. Data presented in this document reflect statistical figures and should be treated as technical reference only.
2. Contents within this document are subject to improvement and enhancement changes without notice.
3. The product(s) in this document are designed to be operated within the electrical and environmental specifications indicated on the datasheet. User accepts full risk and responsibility when operating the product(s) beyond their intended specifications.
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