

4

3

2

1

THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		LOC	DIST	REVISIONS							
C COPYRIGHT		ALL RIGHTS RESERVED.				P	LTR	DESCRIPTION			DATE	DWN	APVD
						D2		ECR-14-003319			06MAR2014	GK	HMR

# REPLACED BY OCEAN STYLE APPLICATOR PART

## NUMBER 2266150-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426209  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 1426209

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN GOPALAKRISHNA HV		CHK RAGHAVENDRA		APVD RAGHAVENDRA		NAME		TE Connectivity	
				0 PLC	±										
				1 PLC	±										
				2 PLC	±										
				3 PLC	±										
				4 PLC	±										
				ANGLES	±										
MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO			
						A 3		C- 1426209							

THIS DRAWING IS UNPUBLISHED.  
RELEASED FOR PUBLICATION  
BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.

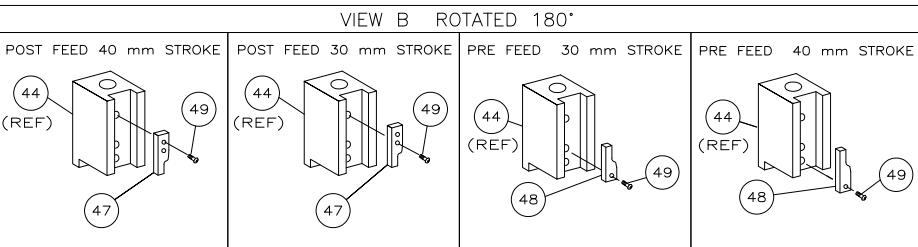
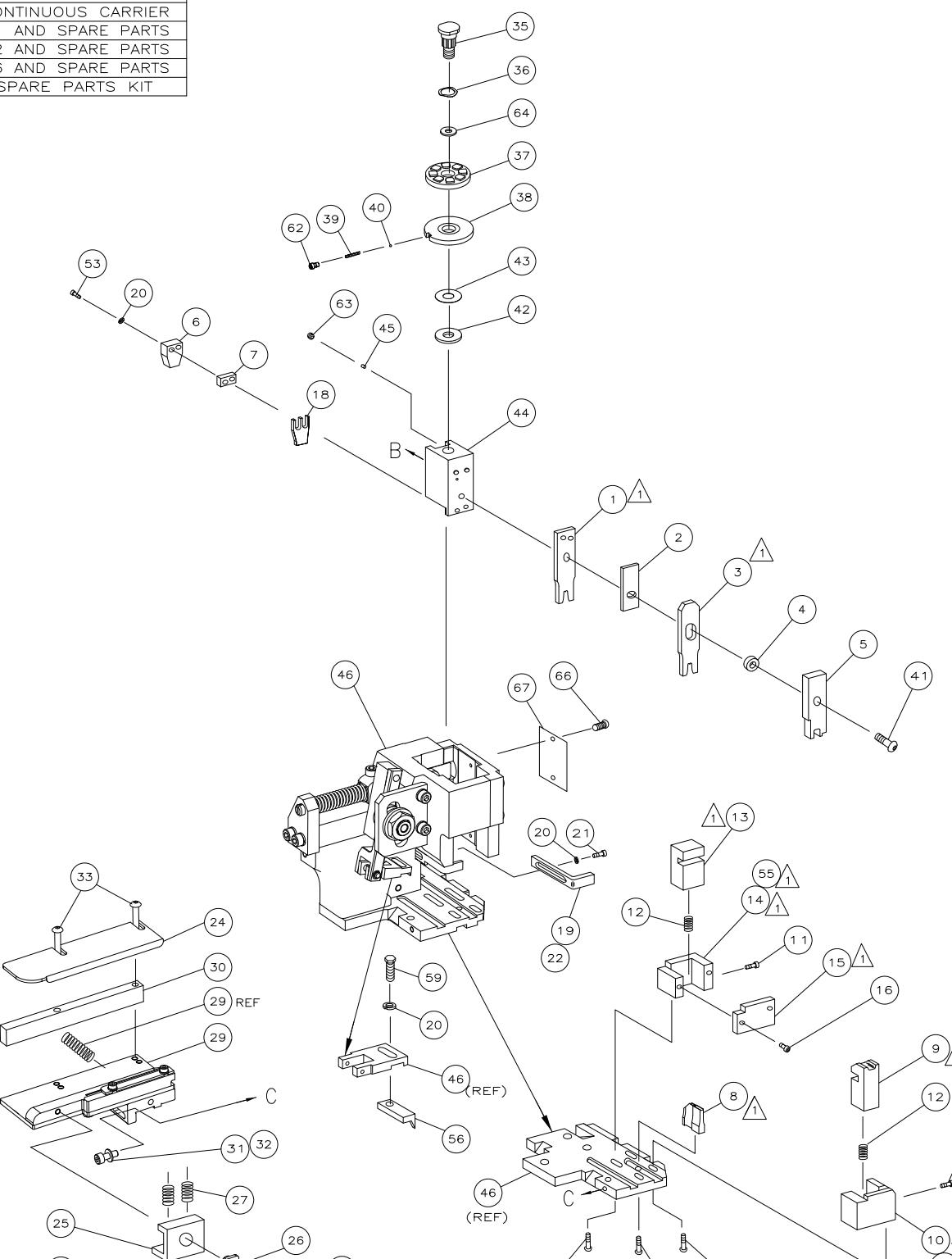
LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DNN
D1	ECR-07-016875	7-2007	MY	GB		

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426209-1	D	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426209-2	D	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426209-6	D	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426209-1	D	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426209-2	D	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426209-6	D	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426209-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS					
TERMINAL NAME: AMP MODU MOD IV REC, SHORT POINT OF CONTACT					
CRIMP	SIZE	TYPE	RANGE		
WIRE	1.40 [.055 IN]	F	24-20 AWG		
INSUL	1.78 [.070 IN]	F	1.60 MAX [.065 IN MAX]		
WIRE STRIP LENGTH	3.90-4.70 [.154-.185 IN]		APPL INSTRUCTION	408-8322	
TERMINAL APPL SPEC	114-3118		FEED		
TERMINALS APPLIED					
167418	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
WIRE SIZE mm <sup>2</sup> AWG	CRIMP HEIGHT	PIN PN AND LENGTH [IN]			
20 AWG or 0.50mm <sup>2</sup>	0.89 ±0.05 [.035 ±.002 IN]	5-354779-6 [.3270]			
22 AWG or 0.35mm <sup>2</sup>	0.79 ±0.05 [.031 ±.002 IN]	6-354779-4 [.3310]			
24 AWG	0.69 ±0.05 [.027 ±.002 IN]	7-354779-3 [.3355]			
-	-	-			
-	-	-			
-	-	-			
-	-	-			
SET UP GAGE 458637-3	LAYOUT L1426209				

1 RECOMMENDED SPARE PARTS.  
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.  
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 SEE CUSTOMER DRAWINGS FOR CUTT OFF REQUIREMENTS



QTY	REQD	PER ASSY	PARTS LIST			
THIS DRAWING IS A CONTROLLED DOCUMENT.						
0	0	05JUN01	0	M.CLIFFORD	05JUN01	
1	1	0	1	TYCO Electronics Corporation	0	
2	2	0	2	Harrisburg, PA 17105-3608	0	
4	4	0	4		0	
6	6	0	6		0	
8	8	0	8		0	
10	10	0	10		0	
12	12	0	12		0	
14	14	0	14		0	
16	16	0	16		0	
18	18	0	18		0	
20	20	0	20		0	
22	22	0	22		0	
24	24	0	24		0	
26	26	0	26		0	
28	28	0	28		0	
30	30	0	30		0	
32	32	0	32		0	
34	34	0	34		0	
36	36	0	36		0	
38	38	0	38		0	
40	40	0	40		0	
42	42	0	42		0	
44	44	0	44		0	
46	46	0	46		0	
48	48	0	48		0	
50	50	0	50		0	
52	52	0	52		0	
54	54	0	54		0	
56	56	0	56		0	
58	58	0	58		0	
60	60	0	60		0	
62	62	0	62		0	
64	64	0	64		0	
66	66	0	66		0	
68	68	0	68		0	
70	70	0	70		0	
72	72	0	72		0	
74	74	0	74		0	
76	76	0	76		0	
78	78	0	78		0	
80	80	0	80		0	
82	82	0	82		0	
84	84	0	84		0	
86	86	0	86		0	
88	88	0	88		0	
90	90	0	90		0	
92	92	0	92		0	
94	94	0	94		0	
96	96	0	96		0	
98	98	0	98		0	
100	100	0	100		0	
102	102	0	102		0	
104	104	0	104		0	
106	106	0	106		0	
108	108	0	108		0	
110	110	0	110		0	
112	112	0	112		0	
114	114	0	114		0	
116	116	0	116		0	
118	118	0	118		0	
120	120	0	120		0	
122	122	0	122		0	
124	124	0	124		0	
126	126	0	126		0	
128	128	0	128		0	
130	130	0	130		0	
132	132	0	132		0	
134	134	0	134		0	
136	136	0	136		0	
138	138	0	138		0	
140	140	0	140		0	
142	142	0	142		0	
144	144	0	144		0	
146	146	0	146		0	
148	148	0	148		0	
150	150	0	150		0	
152	152	0	152		0	
154	154	0	154		0	
156	156	0	156		0	
158	158	0	158		0	