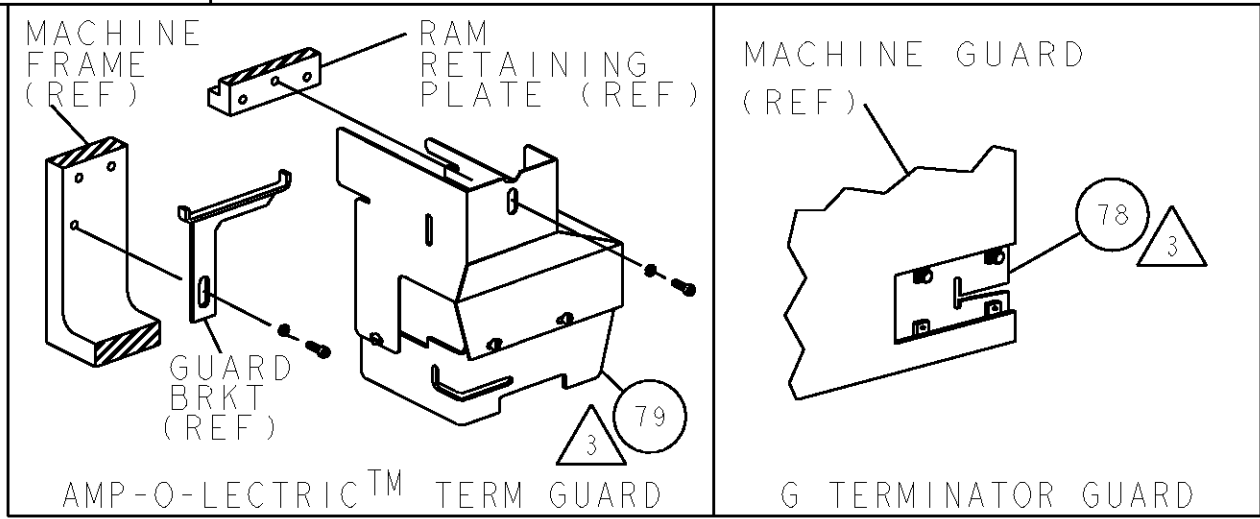


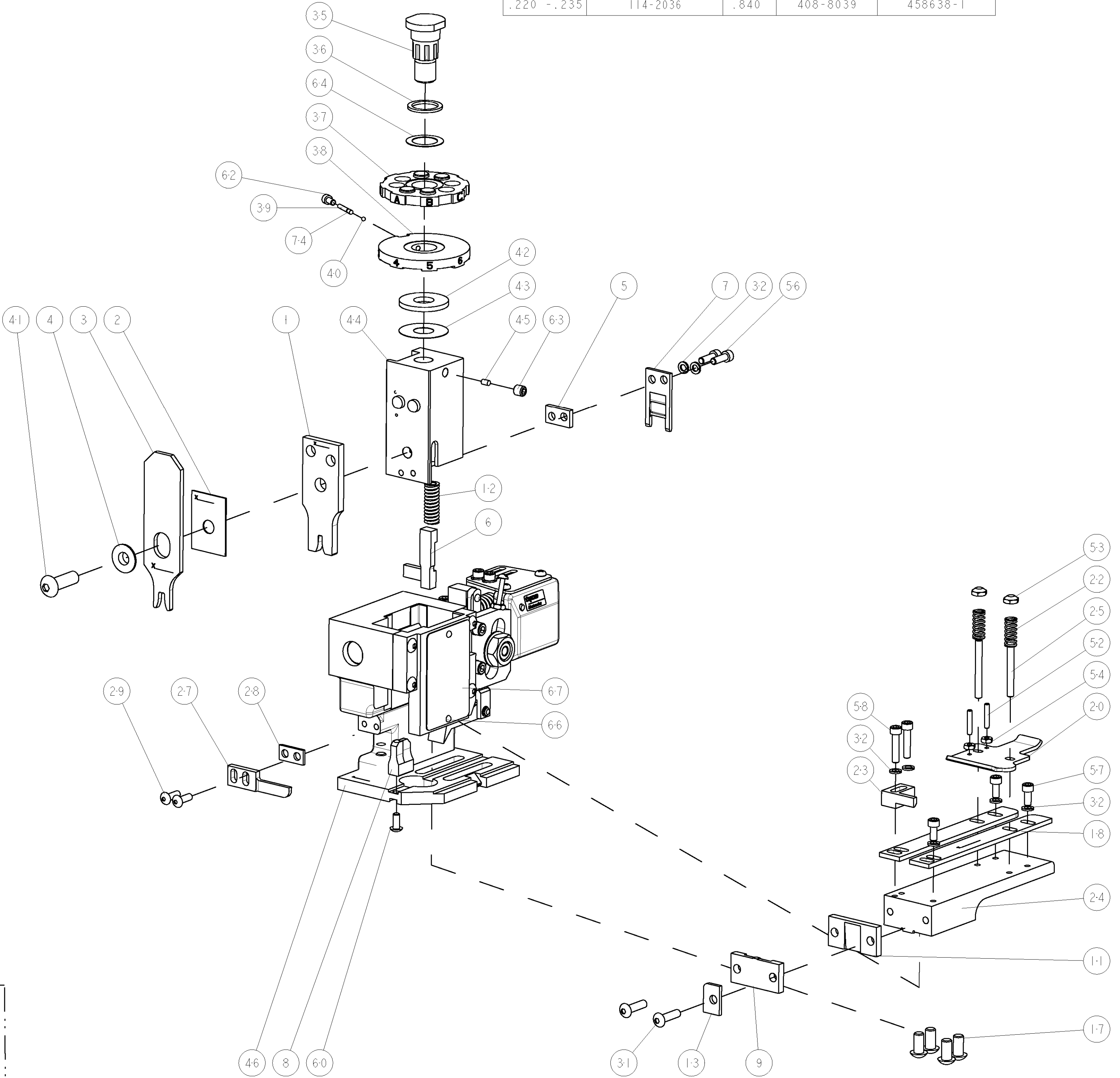
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PART NUMBER	REV	FIRST USED	POWER UNIT
1852341-1	A	122500-1	LEADMAKER & BENCH MODEL G
1852341-2	A	565435-5	BENCH MODEL K
7-1852341-7	A	-	SPARE PARTS
		FEED TYPE	
		POST FEED	
		POST FEED	
		-	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

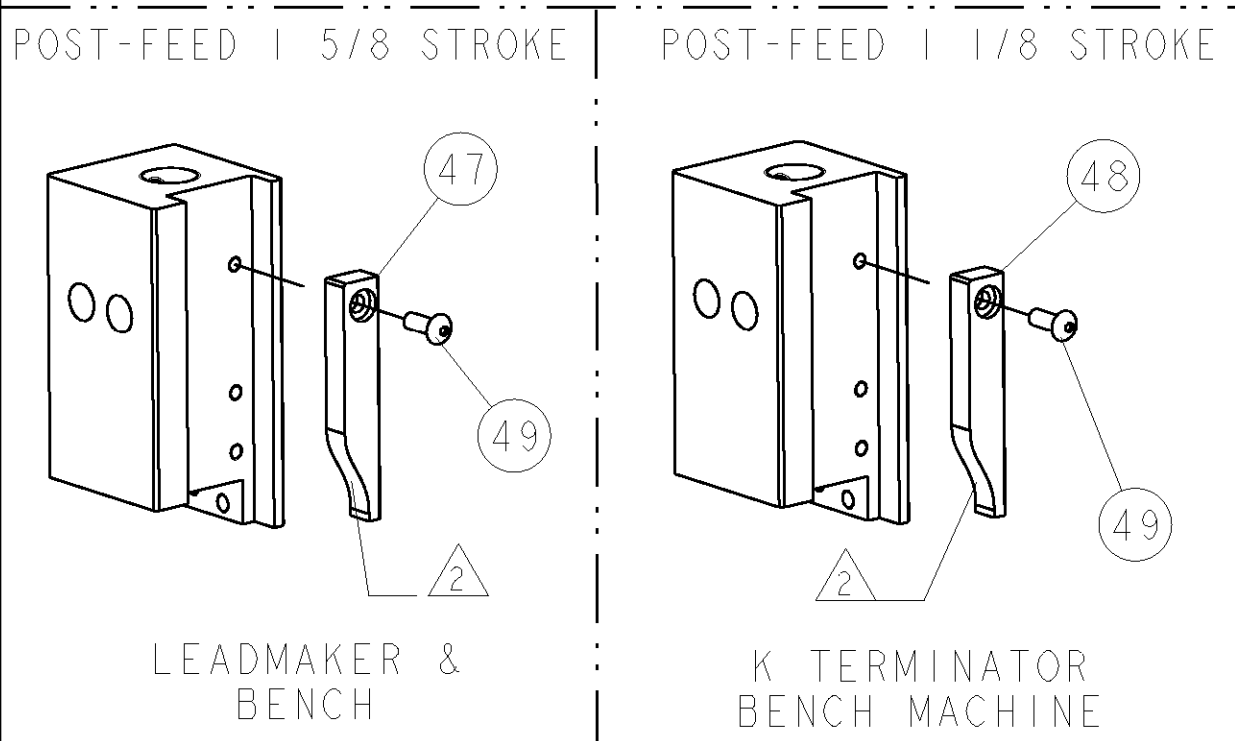


TERMINAL NAME: .250 FASTON					
170046	-	AMP TERMINAL - AMP CRIMP SPECS			
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	.077±.002[1.96±0.05mm]		14AWG
-	-	B	.067±.002[1.70±0.05mm]		16AWG
-	-	C	-		-
-	-	D	-		-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.110 [2.79mm]	F	14-16 AWG
-	-	INSUL	.185 [4.70mm]	F	.100-.170Ø
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.220 -.235	114-2036	.840	408-8039	458638-1	

LOC		DIST		REVISIONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		PRODUCT RELEASE	OCT2006
							CMR
							TE



-	2	2	-	-	354779-6	PIN, WIRE DISC, .3020	127
-	2	2	-	-	8-354778-3	PIN, WIRE DISC, .2910	126
△	REF	-	-	-	455745-1	GUARD WINDOW	79
△	-	-	REF	-	679532-1	INSERT, GUARD	78
-	1	1	-	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	74
-	1	1	-	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	-	4088039	EF APPL INST 408-8039	71
-	1	1	-	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	-	-	21017-2	SCREW, DRIVE	66
-	1	1	-	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	2	2	-	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	58
-	3	3	-	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	57
-	2	2	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	56
-	2	2	-	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-	1	1	-	-	1-21002-7	SCR, BTN SKT CAP 6-32 X .375	49
-	1	-	-	-	690501-3	CAM, POST FEED, 1 1/8	48
-	-	1	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	-	-	458980-1	SUB ASSY, APPLICATOR FRAME	46
-	1	1	-	-	690191-1	PLUG, NYLON	45
-	1	1	-	-	455674-1	RAM	44
-	1	1	-	-	690125-1	SHIM SUB-ASSY	43
-	1	1	-	-	690124-1	WASHER, RAM (.115)	42
-	1	1	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	-	-	23241-6	BALL, STEEL	40
-	1	1	-	-	690170-1	SPRING, COMPRESSION	39
-	1	1	-	-	690142-1	DISC, INSULATION	38
-	1	1	-	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	-	-	22480-5	SPRING, COMPRESSION	36
-	1	1	-	-	690212-1	POST, RAM	35
-	7	7	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	2	2	-	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	31
-	2	2	-	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
-	1	1	-	-	3-690451-2	SPACER, STRIPPER	28
-	1	1	-	-	240639-1	STRIPPER (MACHINING)	27
-	2	2	-	-	22354-8	STUD, THREADED	25
-	1	1	-	-	455678-1	PLATE, STRIP GUIDE	24
-	1	1	-	-	240825-2	PLATE, STRIP HOLD DOWN	23
-	2	2	-	-	4-22281-1	SPRING, DRAG	22
-	1	1	-	-	454177-1	DRAG	20
-	2	2	-	-	2-454204-0	GUIDE, LOWER STRIP	18
-	4	4	-	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	-	-	690481-3	SPACER, HOLD DOWN	13
△	1	1	-	-	23846-1	SPRING, DIE	12
△	1	1	-	-	240644-1	PLATE, REAR SHEAR	11
△	1	1	-	-	690495-4	PLATE, FRONT SHEAR	9
△	1	1	-	-	1-1633249-0	ANVIL, COMBINATION	8
△	1	1	-	-	690474-3	BLADE, SLUG	7
-	1	1	-	-	2-455892-1	HOLD DOWN, TERMINAL	6
-	1	1	-	-	240641-5	SPACER	5
-	1	1	-	-	238009-1	BLOCK, FL CRIMPER SPACER	4
△	1	1	-	-	2-1633471-4	CRIMPER, INSULATION F	3
△	1	1	-	-	455888-6	SPACER, CRIMPER	2
△	1	1	-	-	456408-4	CRIMPER, WIRE PREMIUM	1



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		CHK T. ELBIN	26SEPT2006		
		APP'D T. BENCHOFF	26SEPT2006		
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME	END FEED HDM APPLICATOR
		1 PLC ±.01		PRODUCT SPEC	
		2 PLC ±.01			
		3 PLC ±.001		APPLICATION SPEC	
		4 PLC ±.0001			
		5 PLC ±.0001			
ANGLES		FINISH		SIZE	CAGE CODE
MATERIAL		WEIGHT		DRAWING NO	RESTRICTED TO
				A 00779	C=1852341
		CUSTOMER DRAWING		SCALE	3:5
				SHEET	1 OF 1
				REV	A

CUSTOMER VIEWABLE ASSEMBLY