

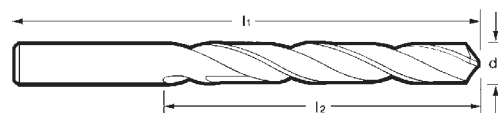
**J O B B E R D R I L L S**

Straight Shank

**Standard Helix**

BS 328 DIN 338 ISO 235/1

|                   | Range                        | Finish             |
|-------------------|------------------------------|--------------------|
| <b>01 000</b> HSS | 3/64"-3/4"<br>1.00mm-25.00mm | P1 Blue<br>P1 Blue |
| <b>01 030</b> HSS | 1/64"-3/4"<br>0.30mm-25.00mm | Bright<br>Bright   |
| <b>01 005</b> HSS | 3/64"-3/4"<br>1.00mm-20.00mm | TiN<br>TiN         |



Point Angle 118° General Purpose

| Dia<br>in<br>d | Flute<br>Length<br>mm<br>l <sub>2</sub> | Overall<br>Length<br>mm<br>l <sub>1</sub> | 01000<br>01030<br>Availability | 01005 |
|----------------|-----------------------------------------|-------------------------------------------|--------------------------------|-------|
|----------------|-----------------------------------------|-------------------------------------------|--------------------------------|-------|

|       |     |     |   |   |
|-------|-----|-----|---|---|
| 13.20 | 101 | 151 | • | • |
| 13.25 | 108 | 160 | • | • |
| 13.30 | 108 | 160 | • | • |
| 13.40 | 108 | 160 | • | • |
| 17/32 | 108 | 160 | • | • |
| 13.50 | 108 | 160 | • | • |
| 13.60 | 108 | 160 | • | • |
| 13.70 | 108 | 160 | • | • |
| 13.75 | 108 | 160 | • | • |
| 13.80 | 108 | 160 | • | • |
| 35/64 | 108 | 160 | • | • |
| 13.90 | 108 | 160 | • | • |
| 14.00 | 108 | 160 | • | • |
| 14.25 | 114 | 169 | • | • |
| 9/16  | 114 | 169 | • | • |
| 14.50 | 114 | 169 | • | • |
| 37/64 | 114 | 169 | • | • |
| 14.75 | 114 | 169 | • | • |
| 15.00 | 114 | 169 | • | • |
| 19/32 | 120 | 178 | • | • |
| 15.25 | 120 | 178 | • | • |
| 39/64 | 120 | 178 | • | • |
| 15.50 | 120 | 178 | • | • |
| 15.75 | 120 | 178 | • | • |
| 5/8   | 120 | 178 | • | • |
| 16.00 | 120 | 178 | • | • |
| 41/64 | 125 | 184 | • | • |
| 16.50 | 125 | 184 | • | • |
| 21/32 | 125 | 184 | • | • |
| 17.00 | 125 | 184 | • | • |
| 43/64 | 130 | 191 | • | • |
| 11/16 | 130 | 191 | • | • |
| 17.50 | 130 | 191 | • | • |
| 18.00 | 130 | 191 | • | • |
| 23/32 | 135 | 198 | • | • |
| 18.50 | 135 | 198 | • | • |
| 19.00 | 135 | 198 | • | • |
| 3/4   | 140 | 205 | • | • |
| 19.50 | 140 | 205 | • | • |
| 25/32 | 140 | 205 | • | • |
| 20.00 | 140 | 205 | • | • |
| 21.00 | 145 | 213 | • | - |
| 22.00 | 150 | 221 | • | - |
| 23.00 | 155 | 229 | • | - |
| 24.00 | 160 | 236 | • | - |
| 25.00 | 160 | 236 | • | - |