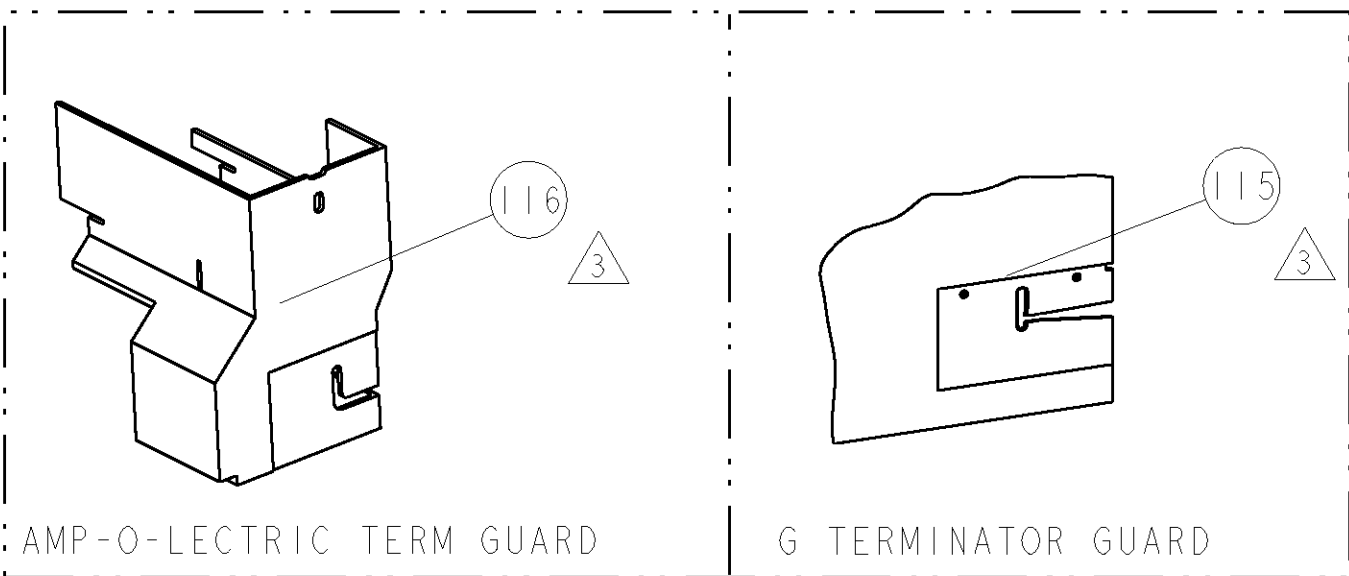


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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1855233-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1855233-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1855233-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1855233-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1855233-7	A	-	-	-	SPARE PARTS		

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: RECEPTACLE, PACKARD TERMINAL					
TE PN	MFR PN	PACKARD TERMINAL - PACKARD CRIMP SPECS			
286738-1	12015864				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	1.40±0.05mm[.055±.002]		1mm2	B2
-	-	1.35±0.05mm[.053±.002]		0.75mm2 or 0.80mm2	B6
-	-	1.25±0.05mm[.049±.002]		0.5mm2	C3
-	-	-		-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.34mm [.092]	F	0.5mm-1.0mm
-	-	INSUL	3.51mm [.138]	F	∅.130 max
WIRE STRIP LENGTH 5.66-6.05	TERM APPL SPEC NONE	FEED 17.48mm	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	02APR2007
				A1		ECR-08-022358	10SEP12008
				A2		ECR-09-004661	27FEB2009

