

AM-60026-C

11-20 -1165

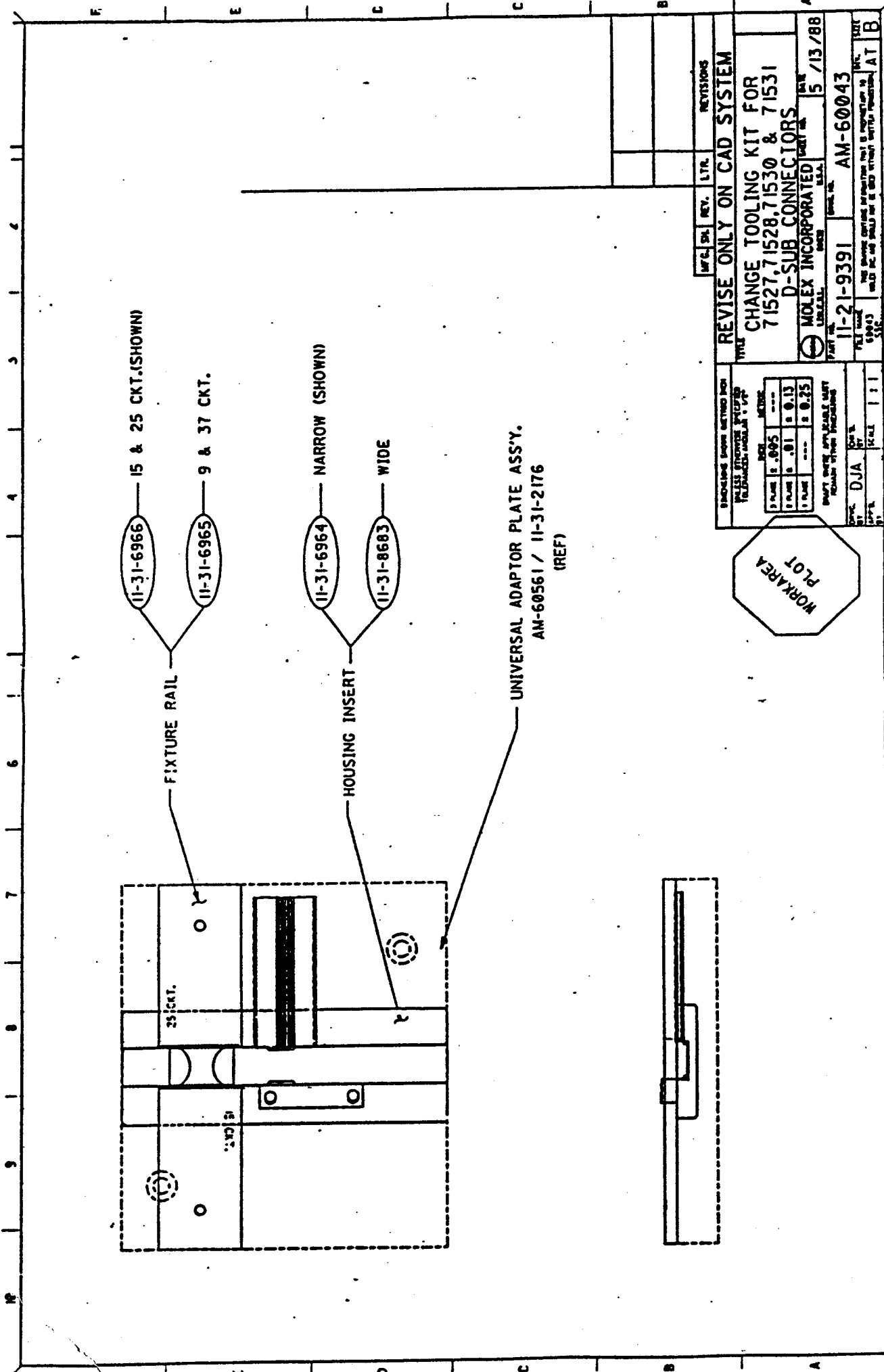
Assembling 71527-71531 Connectors Using AM-60043 (11-21-9391)
Change Parts Kit (See Fig. 3)

1. Place AM-60043-1 (11-31-6964) housing insert into large slot in fixture plate.
2. Place AM-60561-2 (11-31-2178) cable stop on to housing insert (locate in dowel holes).
3. Place AM-60561-4 (11-31-2180) cable guide in slot perpendicular to housing insert.
4. Place appropriate fixture rail on fixture plate (in dowel holes) and locate so contoured edge lines up with edge of pocket in housing insert and appropriate ckt. no. towards front (11-31-6965 for 9 & 37 ckt., 11-31-6966 for 15 & 25 ckt.).
5. Load pre-assembled connector into housing insert with cover facing down and load with appropriate end towards cable stop.
6. Place cable on approx. centerline of cable insert with outside edge of cable running along side fixture rail and slide cable and insert toward connector. Insert should butt up against connector and cable should then pass through slot in connector and stop against cable stop. The fixture rail will square off the cable with the connector. (NOTE: Cable will not touch fixture rail - there will be a .010 clearance.)
7. Press until closed and locking tabs are set.

SHEET / OF /

DATE	1-6-89	SHEET	OF
ENGINEER	C. ANGELOSON		
EDP#	11-21-9649	ENG#	AM60026100 REV.
W#	CUT		
	FOR		
TITLE: Press Tool Kit (For "D" SUB: 71527, 71528, 71530, 71531)			

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REVISIONS		REVISE ONLY ON CAD SYSTEM	
DATE	BY	DATE	BY
11-21-93	93043	11-21-93	93043
CHANGE TOOLING KIT FOR 71527, 71528, 71530 & 71531 D-SUB CONNECTORS		CHANGE TOOLING KIT FOR 71527, 71528, 71530 & 71531 D-SUB CONNECTORS	
MOLEX INCORPORATED		MOLEX INCORPORATED	
PART NO. 11-21-9391		PART NO. 11-21-9391	
REV. 5		REV. 5	
DATE 5 / 13 / 88		DATE 5 / 13 / 88	
DRAWN BY DJA		DRAWN BY DJA	
CHECKED BY		CHECKED BY	
APPROVED BY		APPROVED BY	
TITLE		TITLE	
AM-60043		AM-60043	
SHEET 1 OF 1		SHEET 1 OF 1	



TOOL KIT CONFIGURATION FOR:
AM-60026-C

MOLEX ATD. PARTS LIST- A

10-87

ENGR-DJA

DATE 4-27-88

SHEET 1 OF

TITLE:

CHANGE PART KIT FOR D-SUB CONN.

EDP#: 11-21-9391

ENG#: AM-60043

REV. B

[illegible]