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PIN NO.	DIM A MATING LENGTH	DIM B TAIL LENGTH	PCB THICKNESS RANGE ACCOMMODATED BY PIN'S TAIL LENGTH	
			ROWS A,B,C,D, E,F,G & H	GROUND ROW
01*	5.00	4.30	1.60 MIN	1.60 MIN
22		12.20	2.95 - 3.80	2.95 - 4.20
30		12.95	2.95 - 4.55	3.25 - 4.95
05		13.70	2.95 - 5.30	4.00 - 5.70
35		14.45	3.05 - 6.05	4.75 - 6.45
48		15.20	3.80 - 6.80	5.50 - 7.20
40		15.70	4.30 - 7.30	6.00 - 7.70
65		16.40	5.00 - 8.00	6.70 - 8.40
09		17.10	5.70 - 8.70	7.40 - 9.10
02*		4.30	1.60 MIN	1.60 MIN
44	5.75	12.20	2.95 - 3.80	2.95 - 4.20
31		12.95	2.95 - 4.55	3.25 - 4.95
06		13.70	2.95 - 5.30	4.00 - 5.70
36		14.45	3.05 - 6.05	4.75 - 6.45
49		15.20	3.80 - 6.80	5.50 - 7.20
25		15.70	4.30 - 7.30	6.00 - 7.70
66		16.40	5.00 - 8.00	6.70 - 8.40
10		17.10	5.70 - 8.70	7.40 - 9.10
03*	6.50	4.30	1.60 MIN	1.60 MIN
45		12.20	2.95 - 3.80	2.95 - 4.20
32		12.95	2.95 - 4.55	3.25 - 4.95
07		13.70	2.95 - 5.30	4.00 - 5.70
37		14.45	3.05 - 6.05	4.75 - 6.45
50		15.20	3.80 - 6.80	5.50 - 7.20
41		15.70	4.30 - 7.30	6.00 - 7.70
24		16.40	5.00 - 8.00	6.70 - 8.40
11		17.10	5.70 - 8.70	7.40 - 9.10

* STUB PINS - NO REAR PLUG-UP

** THE GREATEST RANGE OCCURS WHEN THE B DIMENSION OF PIN 'GND' IS ONE SIZE SHORTER THEN THE OTHER PINS.

PIN NO.	DIM A MATING LENGTH	DIM B TAIL LENGTH	PCB THICKNESS RANGE ACCOMMODATED BY PIN LENGTH	
			ROWS A,B,C,D, E,F,G & H	GROUND ROW
04*	7.25	4.30	1.60 MIN	1.60 MIN
46		12.20	2.95 - 3.80	2.95 - 4.20
33		12.95	2.95 - 4.55	3.25 - 4.95
08		13.70	2.95 - 5.30	4.00 - 5.70
38		14.45	3.05 - 6.05	4.75 - 6.45
51		15.20	3.80 - 6.80	5.50 - 7.20
42		15.70	4.30 - 7.30	6.00 - 7.70
67		16.40	5.00 - 8.00	6.70 - 8.40
12		17.10	5.70 - 8.70	7.40 - 9.10
19*		4.30	1.60 MIN	1.60 MIN
47	8.00	12.20	2.95 - 3.80	2.95 - 4.20
34		12.95	2.95 - 4.55	3.25 - 4.95
20		13.70	2.95 - 5.30	4.00 - 5.70
39		14.45	3.05 - 6.05	4.75 - 6.45
52		15.20	3.80 - 6.80	5.50 - 7.20
43		15.70	4.30 - 7.30	6.00 - 7.70
68		16.40	5.00 - 8.00	6.70 - 8.40
21		17.10	5.70 - 8.70	7.40 - 9.10



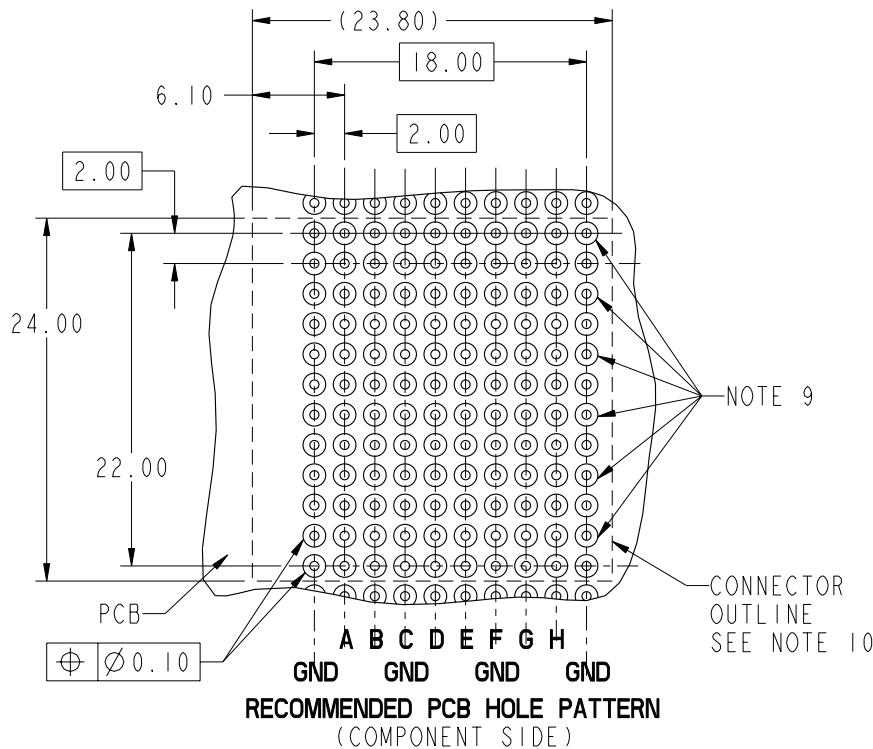
VERTICAL SIGNAL HDR 8 ROW
P.F. 96 POS. SPECIAL LOAD EXT.
catalog no

dwg no 10031551 Rev. F
- CUSTOMER sheet 2 of 5

PRODUCT NUMBER
SEE SHEET 1

PRESS-FIT HOLES	OPTION 1
HOLE DIAMETER AFTER PLATING	0.65-0.80
DRILLED HOLE	0.81-0.86 (0.85 DRILL)
COPPER PLATING	0.025 MIN
SnPb PLATING	0.005-0.015

SEE PRINT 58351 FOR ADDITIONAL INFORMATION.



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VERTICAL SIGNAL HDR 8 ROW
P.F. 96 POS. SPECIAL LOAD EXT.

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Rev. F
catalog no - CUSTOMER sheet 3 of 5

PRODUCT NUMBER	
SEE SHEET 1	

A

NOTES:

1. SEE APPLICATION SPECIFICATION GS-20-010 FOR INFORMATION ON AVAILABLE TOOLING, CIRCUIT BOARD DESIGN CONSIDERATIONS, REPAIR PROCEDURES AND PRODUCT OFFERINGS.
2. SEE FCI PUBLICATION 950511-028 FOR "ELECTRICAL PERFORMANCE DATA FOR DIFFERENTIAL APPLICATIONS."
3. SEE FCI PUBLICATION 950511-028 FOR "ELECTRICAL PERFORMANCE DATA FOR SINGLE-ENDED APPLICATION."
4. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5M, 1994
5. HOUSING MATERIAL: LIQUID CRYSTAL POLYMER, 30% GLASS FILLED, FLAME RETARDANT PER UL 94-V0.
PIN MATERIAL: PHOSPHER BRONZE
GROUND SPRING MATERIAL: PHOSPHER BRONZE
STRIPLINE SHIELD MATERIAL: PHOSPHER BRONZE
6. PLATING INFORMATION: PLATING ON CONTACT AREA MEETS THE PERFORMANCE LEVELS AS SHOWN IN TABLE ON SHEET 1. PLATING ON "LF" TAILS IS Sn. PLATING ON ALL OTHER TAILS IS SnPb.
7. DIMENSIONAL RESTRICTIONS OF PINS IN HEADERS.
DIM A : 5.0mm MIN, 8.0mm MAX FOR ROWS A-H
DIM A : 5.0mm MIN, 6.3mm MAX FOR ROW GND NEXT TO ROW A
DIM C : 5.0mm MIN, 8.0mm MAX FOR ROWS A-H
DIM C : 4.6mm MIN, 6.3mm MAX FOR ROW GND NEXT TO ROW A
8. THE MIN PCB THICKNESS FOR REAR PLUG-UP APPLICATIONS IS 2.9mm SINCE THE COMPLIANT SECTIONS OF THE GROUND SPRING OF THE HEADER DIRECTLY OPPOSE THE GROUND SPRING OF THE SHROUD. THE MIN PCB THICKNESS FOR FRONT PLUG-UP ONLY APPLICATIONS IS 1.6mm.
9. THESE HOLES ARE NEEDED FOR REAR PLUG-UP DESIGNS USING A SHROUD AND MAY BE OMITTED FOR FRONT PLUG-UP ONLY DESIGNS.
10. THE 'CONNECTOR OUTLINE' IS THE MIN OUTLINE REQUIRED. TO DETERMINE THE OUTLINE NECESSARY TO PERMIT THE VARIOUS TYPES OF REPAIR OPERATIONS, SEE APPLICATION SPECIFICATION GS-20-010.
11. CURRENT RATING : 1 AMP PER PIN
12. TEMPERATURE RANGE : -55°C TO +105°C

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D

13. P/N 10031551-X02ZZLF



LEAD FREE (OPTIONAL)
SPECIAL LOAD PATTERN
NUMBER OF MODULES
PLATING CODE

14. FOR FRONT PLUG-UP APPLICATIONS, THE EVEN NUMBERED PINS IN ROW 'C' AND 'F' CAN BE USED FOR POWER AS WELL AS FOR GROUND. IF THE SURROUNDING PINS ARE NOT USED FOR POWER, THEN EACH PIN CAN CARRY 3 AMPS. IF THE SURROUNDING PINS ARE USED FOR POWER, THEN EACH PIN CAN CARRY 1 AMP. WHEN THE SURROUNDING PINS ARE USED ONLY FOR LOW SPEED SIGNALS, THEN THE EVEN NUMBERED 'C' AND 'F' ROW PINS CAN ALSO BE USED FOR LOW SPEED SIGNALS. THIS IS NOT TRUE FOR REAR PLUG-UP APPLICATIONS USING METRAL 2000 SHROUD AS IN THIS CASE ALL 'C' AND 'F' ROW PINS ARE COMMON TO GROUND.

15. PRODUCTS WHERE THE PART NUMBERS ENDS IN "LF" MEET EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.

16. FOR LEAD FREE PART NUMBERS ADD "LF" SUFFIX.
EXAMPLE: 10031551-X02ZZLF.

17. PIN TYPE IS AT THE MANUFACTURE'S OPTION AND CAN EITHER BABY-H OR EYE OF THE NEEDLE STYLE.



VERTICAL SIGNAL HDR 8 ROW
P.F. 96 POS. SPECIAL LOAD EXT.

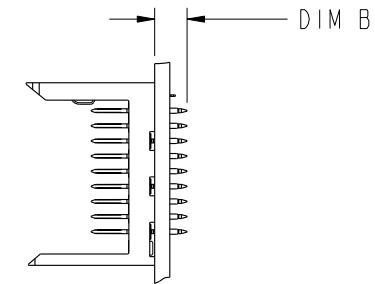
dwg no. 10031551
Rev. F

catalog no. -
CUSTOMER sheet 4 of 5

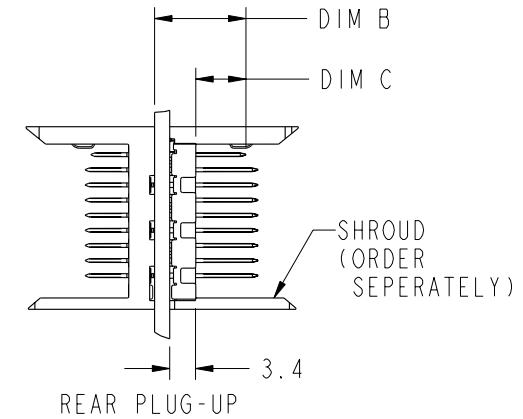
SPECIAL LOAD PATTERN		
PRODUCT #	ROW	PIN CODES
10031551-X02001	H	
SEE NOTE 16	G	
LEAD FREE OPTION.	F	
	E	
	D	
	C	
	B	
	A	
	GND	

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PCB THICKNESS
RANGE FOR REAR
PLUG-UP IS:
2.95 mm - 3.80 mm



STUB MOUNT



REAR PLUG-UP

SHROUD
(ORDER
SEPERATELY)

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FACILITATING COMMUNICATION

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P.F. 96 POS. SPECIAL LOAD EXT.

catalog no

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Rev.
F

CUSTOMER

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