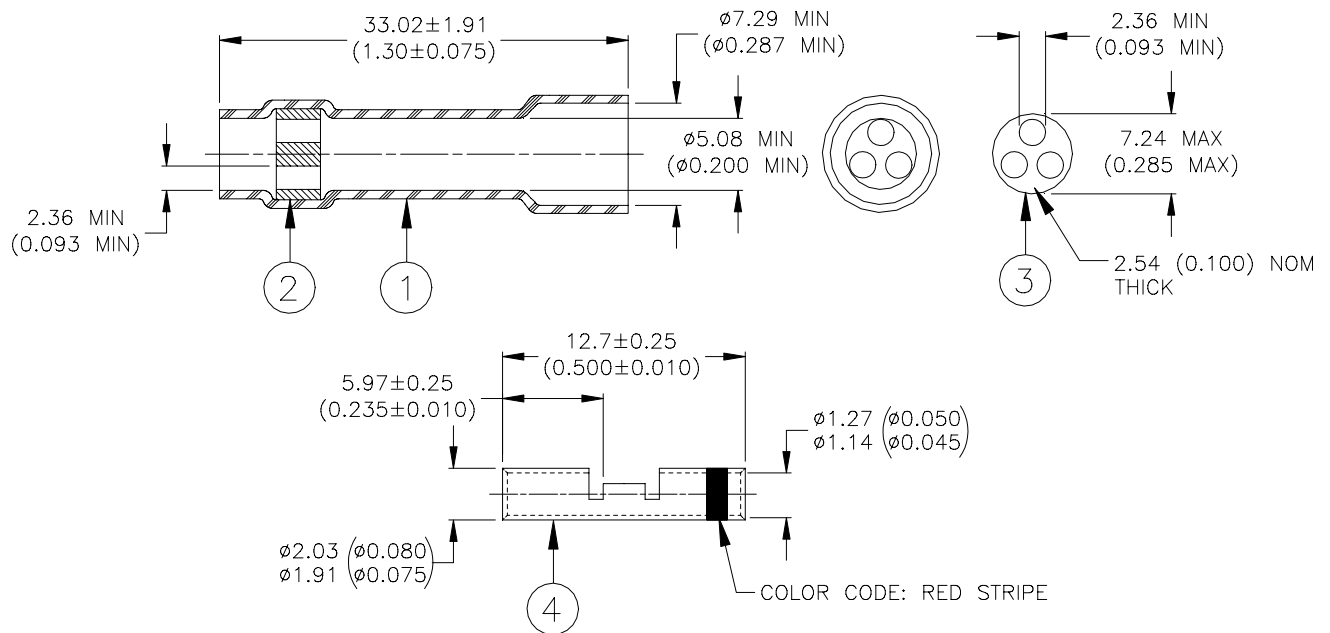


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. INTEGRAL THREE-HOLE INSERT: Low outgassing immersion resistant thermoplastic, color-natural.
3. SEPARATE THREE-HOLE INSERT: Low outgassing immersion resistant thermoplastic, color-natural.
4. CRIMP SPLICER: Base Metal: Copper Alloy 101 or 102 per ASTM B-75.
Plating: Tin per MIL-T-10727, Type 1.

APPLICATION

1. This assembly is designed to provide immersion resistant 2 or 3 to 1 in-line splices wires having a total CMA per side between 304 and 1510 and insulations rated for at least 135°C.
2. For requirements and assembly instructions, see Raychem Devices Specification Control Drawing D-436-42/-43.

tyco Electronics		Tyco Electronics Corporation 305 Constitution Drive Menlo Park, CA 94025, USA			Raychem Products		TITLE : IN-LINE SPLICE SEALING SYSTEM, 2 OR 3 TO 1						
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.					DOCUMENT NO.: D-436-0115								
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A ROUGHNESS IN MICRON		Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DATE: 14-Nov.-00		DOC ISSUE: 1					
DRAWN BY: M. FORONDA		REPLACES: N/A		DCR NUMBER: D001275		PROD. REV. A		SCALE: None		SIZE: A		SHEET: 1 of 1	

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