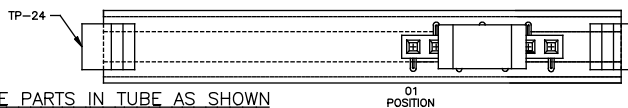


DO NOT SCALE
FROM THIS PRINT

SECT "A-A"

1. RETENTION FORCE IN BODY TO BE: 1 lbs. MIN
2. INSERTION FORCE TO BE: 3.0 oz. MAX.
3. WITHDRAWAL FORCE TO BE: 0.4 oz. MIN.
4. ☒ REPRESENTS CRITICAL DIMS. FOR STATISTICAL PROCESS CONTROL.
5. [] DIMS ARE IN METRIC AND ARE NOT CONTROLLING DIMS.
6. SMM-105-011-X THRU SMM-140-011-X MUST USE
P₁-1-24-00
7. [] "LC" OPTION FOR A 02 POSITION WILL HAVE
ONLY ONE LOCKING CUT (LC-05-T).
8. "END WALLS" AFTER CUTTING SHOULD BE .017±.005.
9. ALL OPTIONS: PACKAGE POSITIONS: -02 -03 THRU -40 IN TUBES.
LAYER PACKAGE POSITIONS: -02 & -03 WITH NO OPTIONS.
10. [] -02 THRU -03 POSITION WITH CUTS TO .015
PACKAGED IN -TR ONLY, -06 THRU -40 POSITION
AVAILABLE IN -TUBE OR -TR PACKAGING.
11. MAX CUT FLASH: .010[.25]
12. DUE TO THE HIGH AMOUNT OF INSERTION FORCE
NEEDED, THE -LC OPTION IS NOT COMPATIBLE
WITH AUTO PLACEMENT. SAMECO RECOMMENDS
MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH
THE -LC OPTION.
13. FOR -02 LEAD STYLE: EVEN CUTS: LOSE 2 POSITIONS
PER CUT; ODD CUTS: LOSE 1 POSITION PER CUT.
14. INSULATOR MATERIAL: BLACK, LCP, UL 94 VO

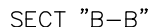


PT-1-24-01-12

NOTE: MIXED PIN ORIENTATION ACCEPTABLE

-01 SINGLE ROW

PT-SMM001-S-P



-P: PICK AND PLACE PAD
(PLACE PPP-09 ABOUT C.L. AS SHOWN)

1/2 SCALE

LEAD STYLE	TUBE	PLUG
-01	PT-1-24-01-12	TP-12
-01-P	PT-1-24-02-29	TP-24
-02		
-02-K, -02-LC, -02-LC-K	PT-SMM002-S-K	TP-24-02
-02-P	PT-SMM001-S-P	TP-24

EXISPROD/ASSEMBLY/2AM
SMM-55

samtec

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-8733 P.O. BOX 1147
CODE 55322

MADE BY:	DATE:	QUANTITY:	DESCRIPTION:
MATT KOLB 5-22-91			DEM
CHECKED BY: MCCARTIN			

SMM-1XX-XX-XX-S-XX-X-XX-XX
SHEET 1 OF 1

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