



November 2017

Inductors for power circuits

Thin-film metal

TFM-ALMA series (for automotive)

TFM252012ALMA Type

TFM252012ALMA

REMINDERS FOR USING THESE PRODUCTS

Before using these products, be sure to request the delivery specifications.

SAFETY REMINDERS

Please pay sufficient attention to the warnings for safe designing when using these products.

REMINDERS

- The storage period is less than 6 months. Be sure to follow the storage conditions (Temperature: 5 to 40°C, Humidity: 20 to 75% RH or less).
If the storage period elapses, the soldering of the terminal electrodes may deteriorate.
- Do not use or store in locations where there are conditions such as gas corrosion (salt, acid, alkali, etc.).
- Before soldering, be sure to preheat components.
The preheating temperature should be set so that the temperature difference between the solder temperature and chip temperature does not exceed 150°C.
- Soldering corrections after mounting should be within the range of the conditions determined in the specifications.
If overheated, a short circuit, performance deterioration, or lifespan shortening may occur.
- When embedding a printed circuit board where a chip is mounted to a set, be sure that residual stress is not given to the chip due to the overall distortion of the printed circuit board and partial distortion such as at screw tightening portions.
- Self heating (temperature increase) occurs when the power is turned ON, so the tolerance should be sufficient for the set thermal design.
- Carefully lay out the coil for the circuit board design of the non-magnetic shield type.
A malfunction may occur due to magnetic interference.
- Use a wrist band to discharge static electricity in your body through the grounding wire.
- Do not expose the products to magnets or magnetic fields.
- Do not use for a purpose outside of the contents regulated in the delivery specifications.
- The products listed on this catalog are intended for use in general electronic equipment (AV equipment, telecommunications equipment, home appliances, amusement equipment, computer equipment, personal equipment, office equipment, measurement equipment, industrial robots) under a normal operation and use condition.
The products are not designed or warranted to meet the requirements of the applications listed below, whose performance and/or quality require a more stringent level of safety or reliability, or whose failure, malfunction or trouble could cause serious damage to society, person or property.
If you intend to use the products in the applications listed below or if you have special requirements exceeding the range or conditions set forth in the each catalog, please contact us.

(1) Aerospace/Aviation equipment	(8) Public information-processing equipment
(2) Transportation equipment (electric trains, ships, etc.)	(9) Military equipment
(3) Medical equipment	(10) Electric heating apparatus, burning equipment
(4) Power-generation control equipment	(11) Disaster prevention/crime prevention equipment
(5) Atomic energy-related equipment	(12) Safety equipment
(6) Seabed equipment	(13) Other applications that are not considered general-purpose applications
(7) Transportation control equipment	

When designing your equipment even for general-purpose applications, you are kindly requested to take into consideration securing protection circuit/device or providing backup circuits in your equipment.

Inductors for power circuits

Thin-film metal

Product compatible with RoHS directive
Halogen-free
Compatible with lead-free solders
AEC-Q200

Overview of TFM252012ALMA type

■ FEATURES

- By using metal magnetic material with high Saturation magnetic flux density the excellent DC bias characteristics needed for inductors for power circuits can be achieved.
- With the same product shape and terminal structure as general chip parts it has excellent mounting stability characteristics and can also be mounted to general-purpose land patterns.
- By using a closed magnetic circuit structure leakage flux is minimized.

■ APPLICATION

ADAS ECU, in-Vehicle camera (view camera, sensing camera), radar, meter cluster, automotive communication module
Other power supply circuit uses

■ PART NUMBER CONSTRUCTION

TFM	252012	ALM	A	1R0	M	T	AA
Series name	LxWxH Dimensions (mm)	Characteristic type	Automotive use	Inductance (μH)	Inductance tolerance	Packaging style	internal code
252012	2.5x2.0x1.2			1R0 1.0 2R2 2.2	M ±20%	T Taping	

■ OPERATING TEMPERATURE RANGE, PACKAGE QUANTITY, PRODUCT WEIGHT

Type	Temperature range		Package quantity (pieces/reel)	Individual weight (mg)
	Operating temperature* (°C)	Storage temperature** (°C)		
TFM252012ALMA	-55 to +150	-55 to +150	3000	35

* Operating temperature range includes self-temperature rise.

** The Storage temperature range is for after the circuit board is mounted.

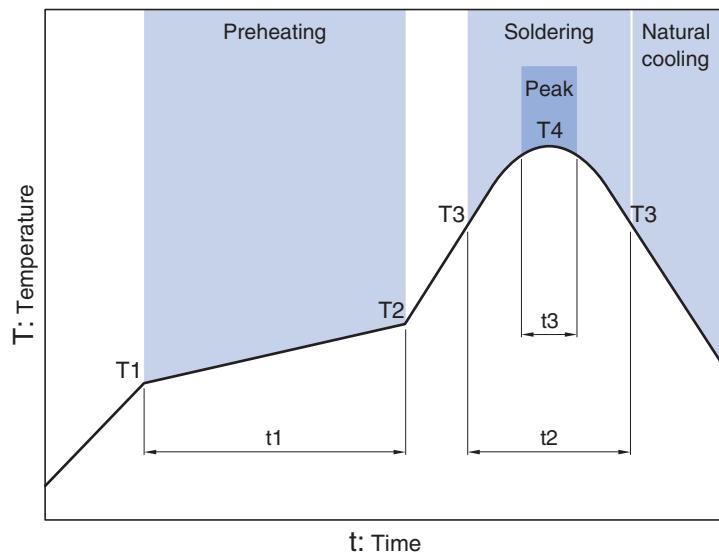
○ RoHS Directive Compliant Product: See the following for more details.<https://product.tdk.com/info/en/environment/rohs/index.html>

○ Halogen-free: Indicates that Cl content is less than 900ppm, Br content is less than 900ppm, and that the total Cl and Br content is less than 1500ppm.

⚠ Please be sure to request delivery specifications that provide further details on the features and specifications of the products for proper and safe use.
Please note that the contents may change without any prior notice due to reasons such as upgrading.

TFM252012ALMA type

RECOMMENDED REFLOW PROFILE

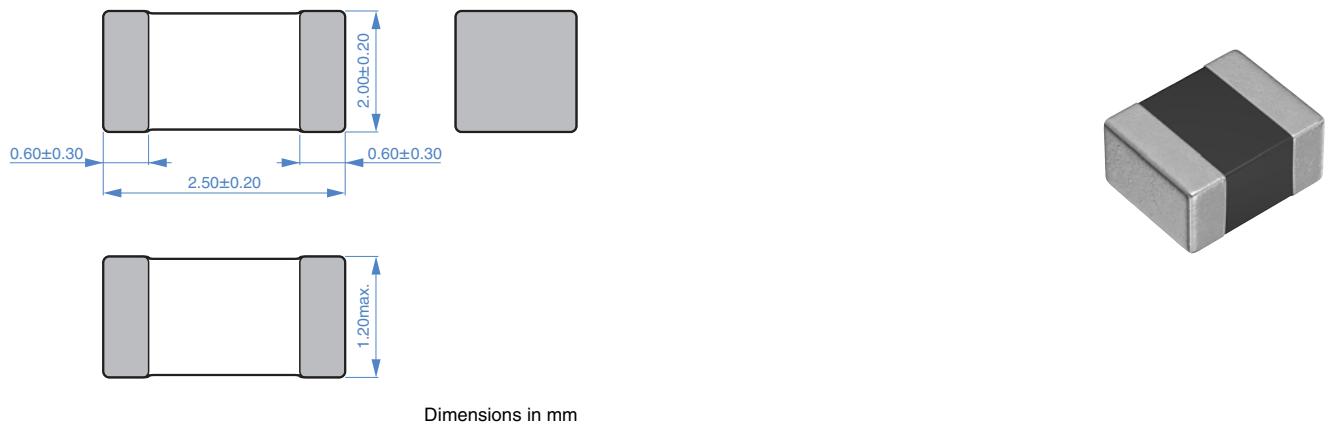


Preheating			Soldering		Peak	
Temp.	Temp.	Time	Temp.	Time	Temp.	Time
T_1	T_2	t_1	T_3	t_2	T_4	t_3
150°C	180°C	60 to 120s	230°C	30 to 50s	250 to 260°C	10s max.

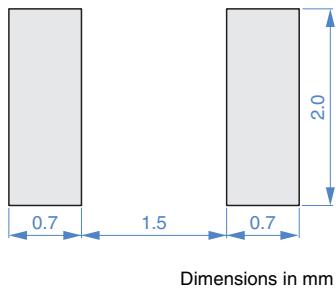
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TFM252012ALMA type

■ SHAPE & DIMENSIONS



■ RECOMMENDED LAND PATTERN



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TFM252012ALMA type

■ ELECTRICAL CHARACTERISTICS

□ CHARACTERISTICS SPECIFICATION TABLE

L (μ H)	Tolerance	L measuring frequency (MHz)	DC resistance ($m\Omega$)max. ($m\Omega$)typ.	Rated current*				Rated voltage (V)max.	Part No.	
				Isat (A)max.	Isat (A)typ.	Itemp (A)max.	Itemp (A)typ.			
1.0	$\pm 20\%$	1	42	35	4.2	4.7	3.7	4.1	20	TFM252012ALMA1R0MTAA
1.5	$\pm 20\%$	1	60	52	3.3	3.9	3.1	3.3	20	TFM252012ALMA1R5MTAA
2.2	$\pm 20\%$	1	84	75	2.8	3.3	2.6	2.8	20	TFM252012ALMA2R2MTAA
3.3	$\pm 20\%$	1	140	124	2.1	2.5	2.0	2.2	20	TFM252012ALMA3R3MTAA
4.7	$\pm 20\%$	1	200	180	1.9	2.2	1.6	1.8	20	TFM252012ALMA4R7MTAA

* Rated current: smaller value of either Isat or Itemp.

Isat: When based on the inductance change rate (30% below the nominal L value)

Itemp: When based on the temperature increase (Temperature increase of 40°C by self heating)

Please refer to the graph of Rated current vs. temperature characteristics (derating) about the rating current at 125°C or more in temperature of the product.

○ Measurement equipment

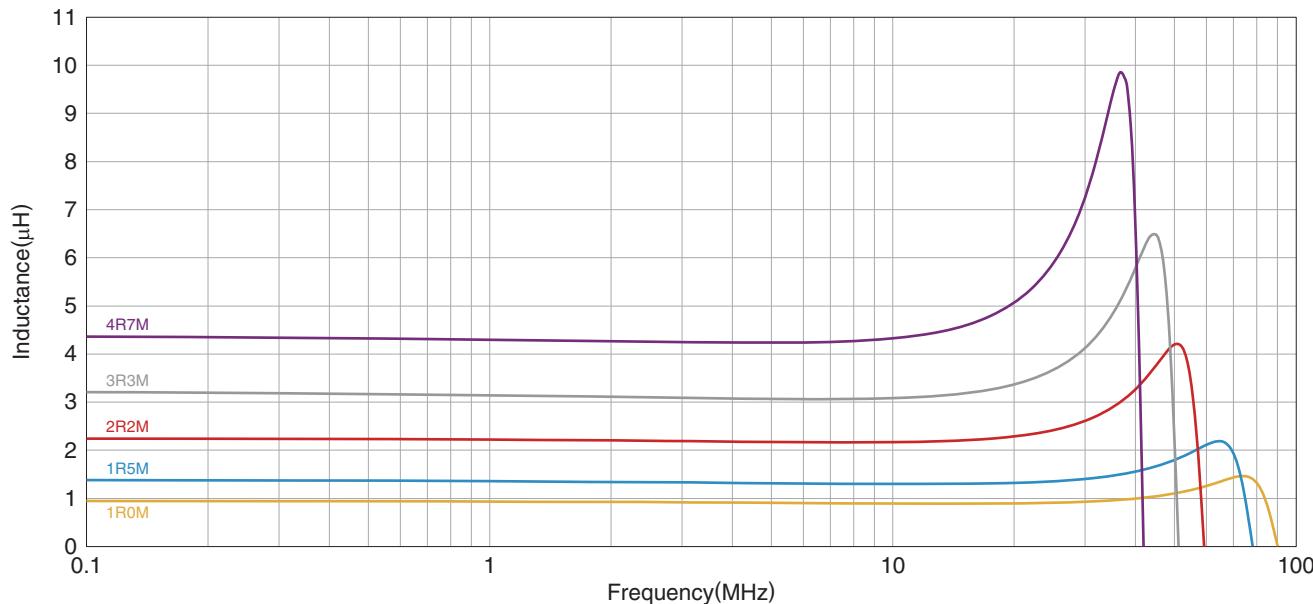
Measurement item	Product No.	Manufacturer
L	4294A	Keysight Technologies
DC resistance	Digital Milliohm Meter	
Rated current Isat	4285A+42841A+42842C	Keysight Technologies

* Equivalent measurement equipment may be used.

TFM252012ALMA type

■ ELECTRICAL CHARACTERISTICS

□ L FREQUENCY CHARACTERISTICS GRAPH



○ Measurement equipment

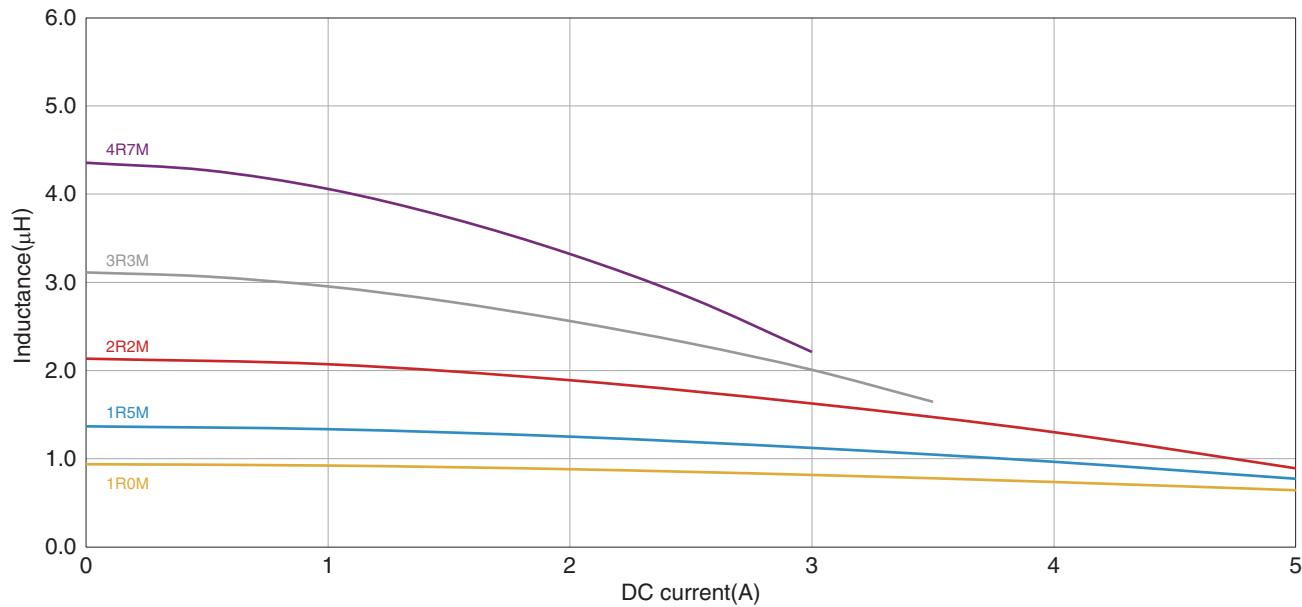
Product No.	Manufacturer
4294A	Keysight Technologies

* Equivalent measurement equipment may be used.

TFM252012ALMA type

■ ELECTRICAL CHARACTERISTICS

□ INDUCTANCE VS. DC BIAS CHARACTERISTICS GRAPH



○ Measurement equipment

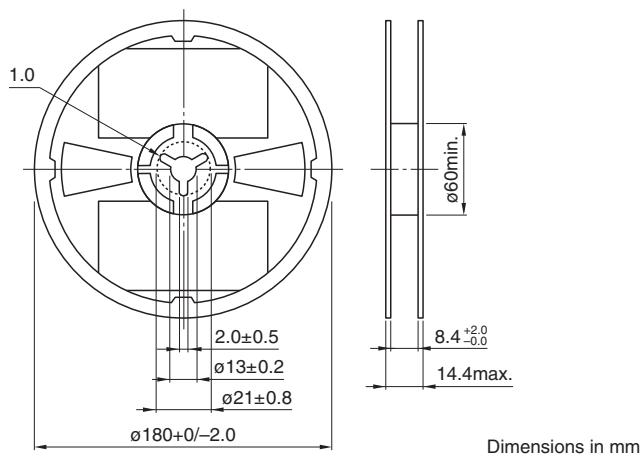
Product No.	Manufacturer
4285A+42841A+42842C	Keysight Technologies

* Equivalent measurement equipment may be used.

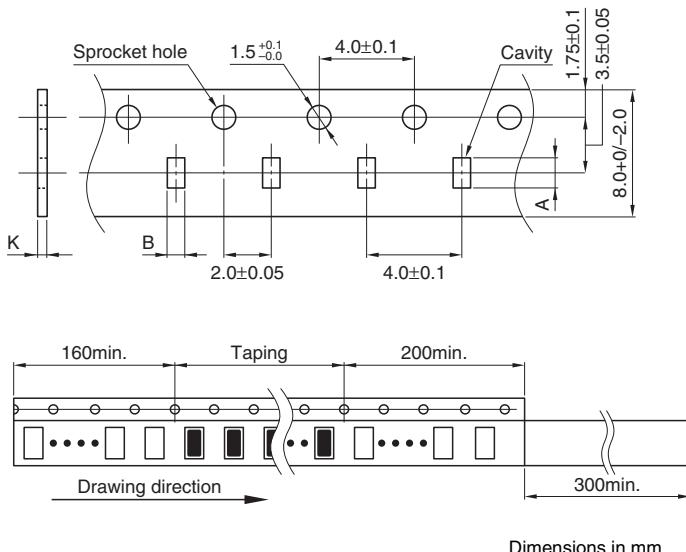
TFM252012ALMA type

■ PACKAGING STYLE

□ REEL DIMENSIONS



□ TAPE DIMENSIONS



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