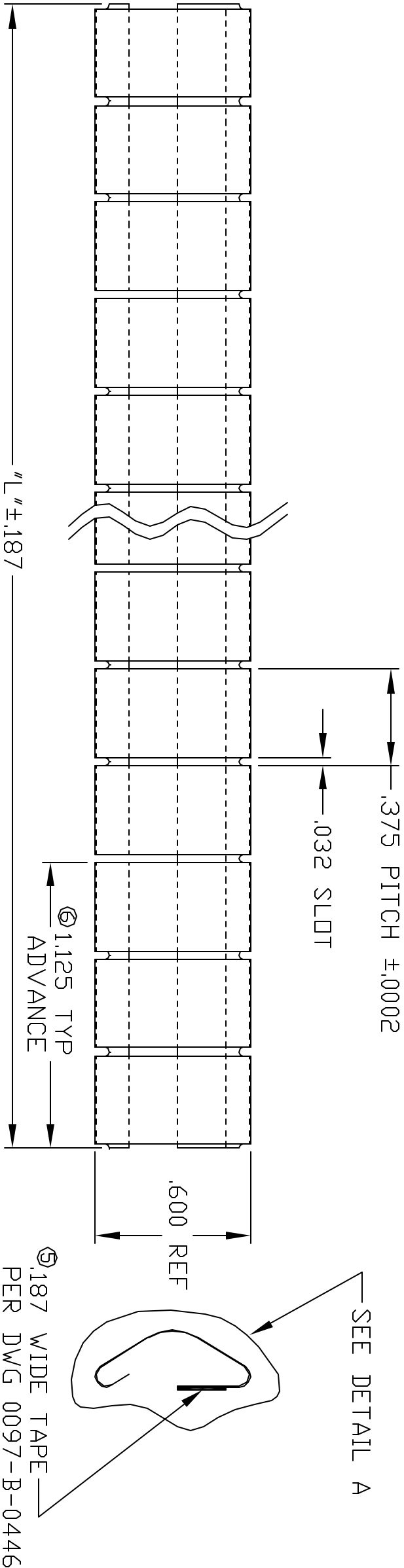
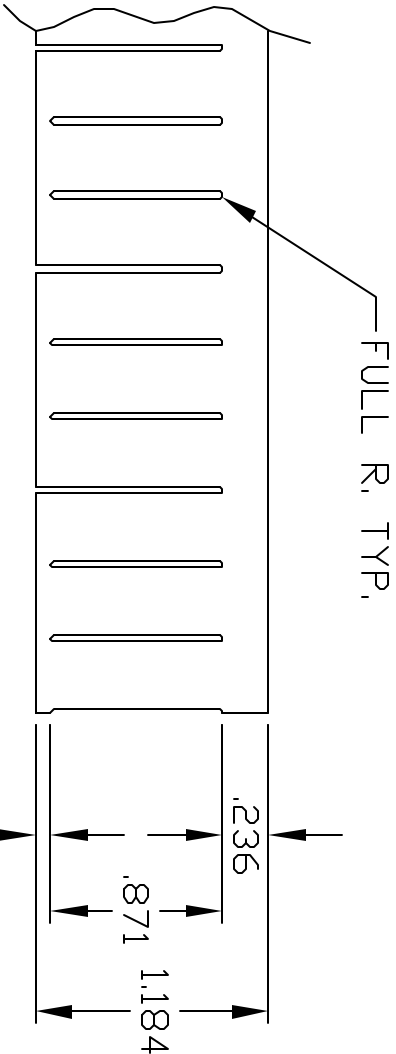


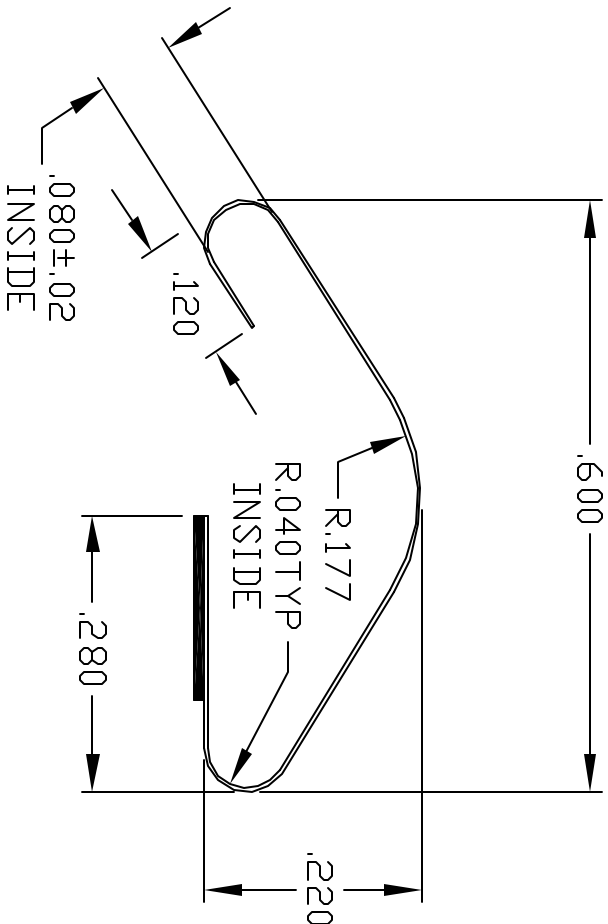
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PERSONNEL, WITHOUT WRITTEN AUTHORIZATION FROM LAIRD TECHNOLOGIES.



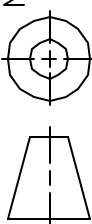
|                                                                                      |              |
|--------------------------------------------------------------------------------------|--------------|
| DWG. NO.                                                                             | 0077-0014-00 |
| ECN 6854 REVISED OPS.<br>MN 5-5-92 EWS 5-5-92                                        | 02           |
| ECN 6974 REVISED OPS.<br>MN 5-6-92 EWS 5-6-92                                        | 03           |
| ECN 6997 REVISED OPS.<br>MN 7-30-92 KS 7-30-92                                       | 04           |
| ECN 9095 .187 WIDE TAPE WAS<br>.250, BW 5-3-94 EWS 5-3-94                            | 05           |
| ECD-E1191 ADDED 1.125 DIMENSION,<br>CHANGED MAT'L WIDTH,<br>RKM 9-24-99. EWS 9-24-99 | 06           |
| ECD-E1401 ADDED TABULATED<br>DASH TABLE.<br>RKM 12-22-99. EWS 12-22-99               | 07           |
| ECD-E1465 ADDED "L" COLUMN TO<br>DASHED TABLE.<br>RKM 1-31-00. EWS 1-31-00           | 08           |
| ECD-E1808 DELETED -99 PART,<br>RKM 7-31-00. EWS 7-31-00                              | 09           |
| ECD-E2400 UPDATED TO CURRENT<br>FORMAT, RKM 07/10/01.<br>EWS 7-23-01                 | 10           |



BLANK LAYOUT  
SCALE: 1:1



DETAIL A

|                                                                             |                                                                                                               |              |  |                    |  |
|-----------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|--------------|--|--------------------|--|
| BLANK LAYOUT                                                                |                                                                                                               | .077         |  | ⑧                  |  |
| SCALE: 1:1                                                                  |                                                                                                               |              |  |                    |  |
| MATERIAL:<br><br>⑥<br>.0035±.00015 X 1.370±.003<br>BeCu ALLOY 25 - 1/2 HARD | TOLERANCES NOT SHOWN                                                                                          | ITEM         |  | METHOD             |  |
|                                                                             |                                                                                                               | ⑦ 00         |  | PROGRESSIVE DIE    |  |
|                                                                             |                                                                                                               | ⑦⑨           |  |                    |  |
|                                                                             |                                                                                                               |              |  |                    |  |
| HEAT TREATED:<br><br>TD DPH 383 MIN.<br>USING A 500 GRAM LOAD               | ANGULAR ±                                                                                                     |              |  | DRAWN BY:<br>RCC   |  |
|                                                                             |                                                                                                               |              |  | DATE:<br>09/18/91  |  |
| THICKNESS AFTER:<br><br>CLEANING AND BEFORE<br>PLATING, .0032 MIN.          | THIRD ANGLE PROJECTION<br> |              |  | CHECKED BY:<br>TS  |  |
|                                                                             |                                                                                                               |              |  | DATE:<br>10/30/91  |  |
| FINISH:<br><br>AS REQUIRED                                                  | UNITS: INCH [MM]                                                                                              | SCALE: 2:1   |  | APPROVED BY:<br>TS |  |
|                                                                             |                                                                                                               |              |  | DATE:<br>10/30/91  |  |
| CAD MAINTAINED DRAWING. MANUAL CHANGES UNAUTHORIZED.                        |                                                                                                               | REF. DWG NO. |  |                    |  |
|                                                                             |                                                                                                               | DWG. NO.     |  | SUB                |  |
|                                                                             |                                                                                                               | 0077-0014-00 |  | 10                 |  |

|          |              |
|----------|--------------|
| DWG. NO. | 0077-0014-00 |
|----------|--------------|

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| DWG. NO. | 0077-0014-00 | SUB | 10 |
|----------|--------------|-----|----|