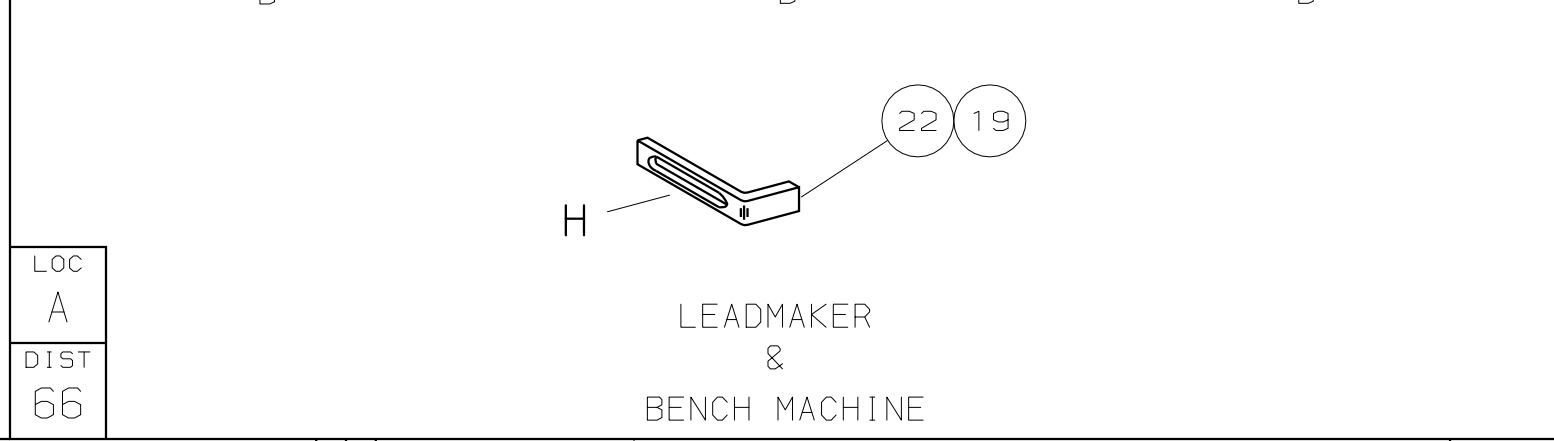
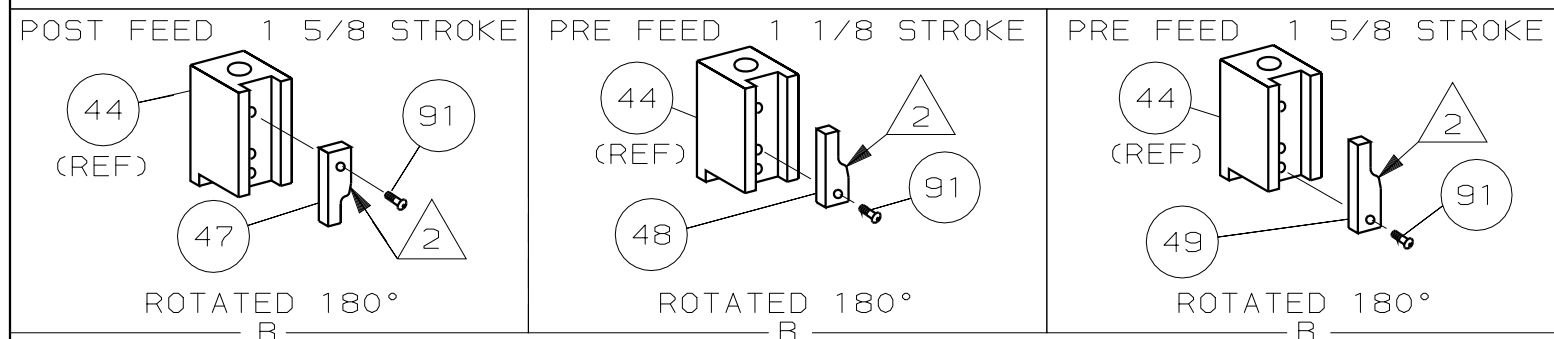
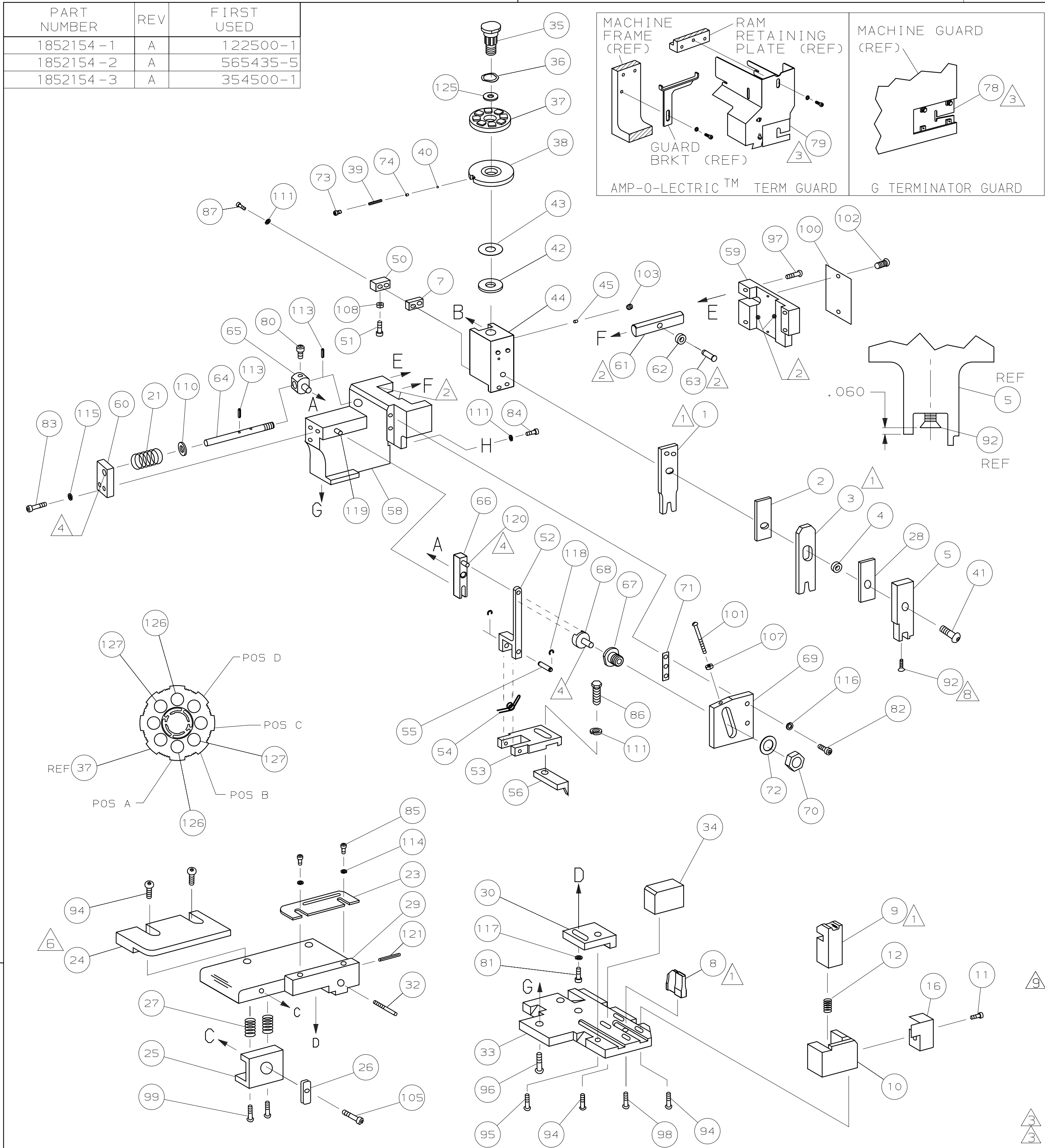


PART NUMBER	REV	FIRST USED
1852154-1	A	122500-1
1852154-2	A	565435-5
1852154-3	A	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 MAY NEED TO ADJUST FOR DIFFERENT TERMINAL.
- 7 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- 8 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
- 9 CUT TO LENGTH AT ASSY

1852154 1852154

TERMINAL NAME: GT SERIES									
AMP	TERM	PN	MFR	TERM	PN	PACKARD TERMINAL		PACKARD CRIMP SPECS	
1572854		15304716				PAD LTR	CRIMP HEIGHT	WIRE SIZE	
						A	.055 ±.002 [1.40 ±0.05mm]	1.0mm ²	
						B	.049 ±.002 [1.24 ±0.05mm]	0.8mm ²	
						C	NOT	USED	
						D	NOT	USED	
AMP	SEAL	PN	MFR	SEAL	PN	CRIMP	SIZE	TYPE	RANGE
286968			15366065			WIRE	.082 [2.08mm]	F	0.8mm ² -1.3mm ²
						INSUL	.170 [4.32mm]	0	.047-.073
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE	
.210-.230		NONE		.548		408-8040		458637-1	

										129
2	2	2	-	C	2-354779-5	PIN, WIRE DISC (.3115)B				127
2	2	2	-	C	1-354779-0	PIN, WIRE DISC (.3040)A				126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION				125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE				124
1	1	1	-	-	4088040	SF APPL INST 408-8040				123
										122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL				121
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER				120
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING				119
REF	REF	REF	-	A	21045-3	RING,RET "C"(Ø.187)FD FING PIN				118
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK				117
REF	REF	REF	-	A	21024-5	WASHER,LOCK(#10)ADJ PLATE				116
REF	REF	REF	-	A	21024-5	WASHER,LOCK(#10)FEED GDE ROD				115
2	2	2	-	A	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE				114
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD				113
										112
4	4	4	-	A	21024-4	WASHER,LOCK(#8)STRIPPER				111
REF	REF	REF	-	A	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ				110
										109
1	1	1	-	A	21018-5	NUT,HEX(NO.6)HOLDDOWN				108
REF	REF	REF	-	A	21068-5	NUT,HEX(6-32)FEED ADJ				107
										106
1	1	1	-	A	22353-8	SCR,SHLD(Ø.187x.25)DRAG LEVER				105
										104
1	1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM				103
2	2	2	-	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE				102
REF	REF	REF	-	A	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ				101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION				100
2	2	2	-	A	3-21002-0	SCR,BHC(10-32x.88)DRAG				99
1	1	1	-	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL				98
REF	REF	REF	-	1	2-21002-9	SCR,BHC(10-32x.75)CAP				97
REF	REF	REF	-	A	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING				96
REF	REF	REF	-	A	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK				95
6	6	6	-	A	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN				94
										93
1	1	1	-	A	1-21003-9	SCR,FHC(6-32x.38)DEP				92
1	1	1	-	A	1-21002-7	SCR,BHC(6-32x.38)CAM				91
										90
										89
										88
2	2	2	-	A	2-21000-9	SCR,SHC(8-32x.75)HOLDDOWN				87
1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER				86
2	2	2	-	A	1-21000-3	SCR,SHC(4-40x.25)FR ST GUIDE				85
1	1	1	-	A	2-21000-7	SCR,SHC(8-32x.50)STRIPPER				84
REF	REF	REF	-	A	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD				83
REF	REF	REF	-	A	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK				82
1	1	1	-	A	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL				81
REF	REF	REF	-	A	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK				80
-	REF	-	-	B	455749-1	GUARD, WINDOW				79
REF	-	-	-	B	679532-1	INSERT, GUARD				78
										77
										76
										75
1	1	1	-	A	690603-1	SPRING, ASSIST				74
1	1	1	-	A	23030-1	SCR,SHC(6-32x.25 SL)INS DISC				73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL				72
REF	REF	REF	-	A	690517-1	SPACER				71
										70
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-1					LEADMAKER		MECH POST FEED			
-2					BENCH MODEL K		MECH PRE FEED			
-3					BENCH MODEL G		MECH PRE FEED			
REF	REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)			70
REF	REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT			69
REF	REF	REF	REF	-	B	240626-1	SHAFT, PIVOT			68
REF	REF	REF	REF	-	B	240633-1	BUSHING			67
REF	REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE			66
REF	REF	REF	REF	-	B	240629-1	BLOCK, PIVOT			65
REF	REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD			64
REF	REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER			63
REF	REF	REF	REF	-	B	240658-1	ROLLER, CAM			62
REF	REF	REF	REF	-	B	454398-2	ROD, FEED			61
REF	REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD			60
REF	REF	REF	REF	-	C	454220-1	CAP, RAM			59
REF	REF	REF	REF	-	D	454485-1	HOUSING			58
										57
1	1	1	1	-	B	458537-2	PAWL, FEED			56
REF	REF	REF	REF	-	B	240624-1	PIN, FEED FINGER			55
REF	REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER			54
REF	REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER			53
REF	REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM			52
1	1	1	1	-	A	811242-2	BUMPER, HOLDDOWN			51
1	1	1	1	-	A	690753-1	SPACER, TONKER			50
1	-	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST			49
-	1	-	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST			48
-	-	1	-	-	B	690501-4	CAM, POST-FEED 1 5/8 ST			47
1	1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)			46
1	1	1	1	-	A	690191-1	PLUG, NYLON			45
1	1	1	1	-	C	455673-1	RAM			44
1	1	1	1	-	A	690125-1	WASHER, LAMINATED			43
1	1	1	1	-	A	690124-1	WASHER, RAM			42
1	1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)			41
1	1	1	1	-	A	23241-6	BALL, STEEL			40
1	1	1	1	-	A	690170-1	SPRING, COMPRESSION			39
1	1	1	1	-	C	1-690142-1	DISC, INSULATION			38
1	1	1	1	-	D	354777-1	DISC, WIRE			37
1	1	1	1	-	A	22480-5	WASHER, SPRING			36
1	1	1	1	-	B	690212-1	POST, RAM			35
1	1	1	1	-	B	690786-6	SUPPORT, TERMINAL			34
REF	REF	REF	REF	-	D	455675-1	PLATE, BASE			33
1	1	1	1	-	A	690432-3	SCREW, ADJUSTMENT			32
										31
REF	REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ			30
1	1	1	1	-	C	458144-1	PLATE, STRIP GUIDE			29
1	1	1	1	-	C	455888-7	SPACER, FRONT SHEAR DEP			28
2	2	2	2	-	A	1-22284-0	SPRING, DRAG			27
1	1	1	1	-	B	240793-1	LEVER, DRAG RELEASE			26
1	1	1	1	-	B	240792-1	DRAG, TERMINAL			25
1	1	1	1	-	D	90765-7	GUIDE, STRIP (REAR)			24
1	1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)			23
-	-	1	-	-	B	690472-2	STRIPPER			22
REF	REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN			21
										20
1	1	-	-	-	B	691353-1	STRIPPER			19
										18
										17
1	1	1	1	-	B	318563-1	GUARD, CHIP, FRONT			16
										15
										14
										13
1	1	1	1	-	A	5-22280-0	SPRING, SHEAR			12
1	1	1	1	-	B	690461-2	HOLDER, SHEAR			11
1	1	1	1	-	C	1-690459-0	STOP, SHEAR (FRONT)			10
1	1	1	1	-	C	318707-3	SHEAR, FLOAT (FRONT)			9
1	1	1	1	-	C	7-318711-9	ANVIL			8
1	1	1	1	-	C	2-240641-9	SPACER, DEPRESSOR (REAR)			7
										6
1	1	1	1	-	C	318701-1	DEPRESSOR, SHEAR (FRONT)			5
1	1	1	1	-	B	238011-2	SPACER, BLOCK CRIMPER			4
1	1	1	1	-	C	9-904741-5	CRIMPER, INSULATION			3
1	1	1	1	-	C	1-455888-0	SPACER, CRIMPER			2
1	1	1	1	-	C	6-1490019-2	CRIMPER, WIRE			1
-3	-2	-1	U/M	DWG SIZE	PART NO			DESCRIPTION		ITEM NO
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)										