

REVISION AD

DO NOT
SCALE FROM
THIS PRINTDESIGNED AND DIMENSIONED
IN MILLIMETERS [INCHES]

ERM8-XXX-XX.X-X-DV-XXXX-TR

No OF POSITIONS
(PER ROW)

-005, -010, -011, -013, -020, -025, -030,
-035, -040, -049, -050, -060, -070, -075, -100
(-100 AVAILABLE ON -09.0 LEAD STYLE ONLY
SEE NOTE 8)

LEAD STYLE

-02.0 = 2mm
-05.0 = 5mm
-08.0 = 8mm
-09.0 = 9mm
***-15.0 = 15mm

PLATING SPECIFICATION

-L: 10μ" LIGHT SELECTIVE GOLD
IN CONTACT AREA,
MATTE TIN ON TAIL
-S: 30μ" SELECTIVE GOLD
IN CONTACT AREA,
MATTE TIN ON TAIL

ROW SPECIFICATION

-DV: DOUBLE VERTICAL

** = NOT RELEASED FOR PRODUCTION
*** = NOT TOOLED

TAPE & REEL
(STANDARD PACKAGING)
(SEE NOTES 4 & 7)

OPTIONS

- K: POLYIMIDE FILM PAD
(FOR -EGP & EGPS OPTIONS
USE K-DOT-.157-.250-.005)
(FOR ALL OTHER OPTIONS USE K-500-300)
-DS: DIFFERENTIAL PAIR (HOT SWAP)
(AVAILABLE ONLY ON -05.0 LEAD STYLE)
(SEE TABLE 4 FOR POSITION AVAILABILITY)
-L: LATCHES
(AVAILABLE ONLY ON -05.0, -08.0, -09.0 &
***-15.0 LEAD STYLES. -L ON -08.0 & -09.0
NOT TOOLED)
(SEE TABLE FOR AVAILABILITY)
(NOT AVAILABLE WITH -EGP, -L2, -W, -EGP, -EGPS
OPTIONS)
***-L2: LATCHES WITH LONG WELD TAB
(AVAILABLE ONLY ON -05.0, -08.0 & .09.0
LEAD STYLES)(NOT AVAILABLE WITH -L, -E, -W,
-EGP AND -EGPS OPTIONS)
***-E: EXTENDED GUIDE POSTS, WITH LONG WELD TAB
(AVAILABLE ONLY ON -05.0, -08.0 & .09.0
LEAD STYLES, NOT AVAILABLE WITH -L OPTION,
SEE NOTE 6)
***-W: WELD TAB (AVAILABLE ONLY ON -05.0, -08.0 & .09.0
LEAD STYLES)
-EGP: EXTENDED GUIDE POSTS
(AVAILABLE ONLY ON -05.0 LEAD STYLE)
(NOT AVAILABLE WITH -L OPTION)
-EGPS: EXTENDED GUIDE POST SHIELD
(AVAILABLE ONLY ON -05.0 LEAD STYLE)
(NOT AVAILABLE WITH -L OPTION)
(-10, -20, -25, & -30 POSITIONS ONLY)

NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. BURR ALLOWANCE: 0.038[.0015] MAX.
3. MINIMUM PUSHOUT FORCE: TERMINAL 2.22 N [5 LB.], WELD TAB 4.45 N [1 LB.]
4. FOR QUANTITY UP TO 49 PIECES, NO LEADER, TRAILER, OR
EIA-481-D REEL WILL BE SUPPLIED. FOR QUANTITY OF 50-124
PIECES, NO LEADER OR TRAILER WILL BE SUPPLIED.
5. "F" DIMENSION DOES NOT APPLY TO -EGP & -EGPS OPTION, SEE FIG. 5 & 6.
6. NOTE DELETED.
7. -TR PACKAGING NOT AVAILABLE ON THE 100 POSITION.
8. NOT AVAILABLE WITH -L, -L2, -E OR -W OPTIONS.

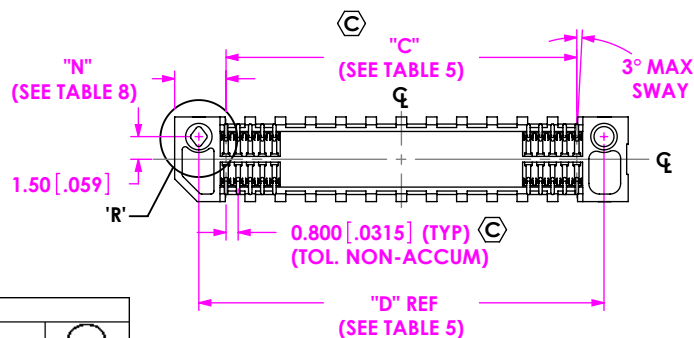
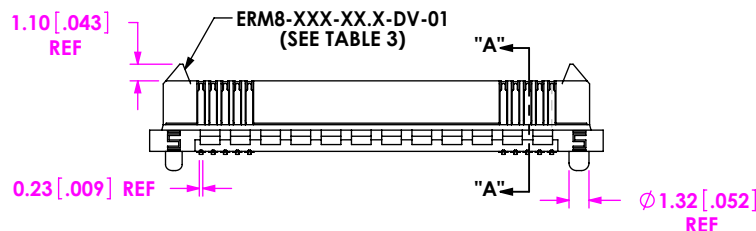
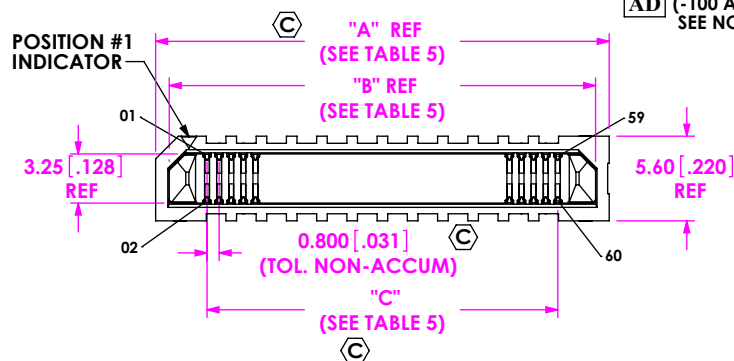


TABLE 1

No. OF POS.	
-005, -010, -011, -013, -020, -025, -030, -035	0.10 [.004]
-040, -049, -050, -060	0.12 [.005]
-070, -075, -100	0.15 [.006]

TABLE 5

POSITION	"A"	"B"	"C"	"D"	"H"
-005	10.00 [1.394]	8.20 [3.23]	3.200 [1.260]	6.80 [1.268]	3.00 [.128]
-010	14.00 [1.551]	12.20 [4.80]	7.200 [2.835]	10.80 [1.425]	5.00 [.197]
-011	14.80 [1.583]	13.00 [5.12]	8.000 [3.150]	11.60 [1.457]	5.40 [.212]
-013	16.40 [1.646]	14.60 [5.75]	9.600 [3.780]	13.20 [1.520]	6.20 [.244]
-020	22.00 [1.866]	20.20 [7.95]	15.200 [5.984]	18.80 [1.740]	9.00 [.354]
-025	26.00 [1.024]	24.20 [9.53]	19.200 [1.7559]	22.80 [1.898]	11.00 [.433]
-030	30.00 [1.181]	28.20 [1.110]	23.200 [9.134]	26.80 [1.056]	13.00 [.512]
-035	34.00 [1.339]	32.20 [1.268]	27.200 [1.0709]	30.80 [1.213]	15.00 [.590]
-040	38.00 [1.496]	36.20 [1.425]	31.200 [1.2283]	34.80 [1.370]	17.00 [.669]
-049	45.20 [1.780]	43.40 [1.709]	38.400 [1.5118]	42.00 [1.654]	20.80 [.811]
-050	46.00 [1.811]	44.20 [1.740]	39.20 [1.543]	42.80 [1.685]	21.00 [.827]
-060	54.00 [2.126]	52.20 [2.055]	47.20 [1.858]	50.80 [2.000]	25.00 [.984]
-070	62.00 [2.441]	60.20 [2.370]	55.20 [2.173]	58.80 [2.315]	29.00 [1.142]
-075	66.00 [2.598]	64.20 [2.528]	59.20 [2.331]	62.80 [2.472]	31.00 [1.220]
-100	86.00 [3.386]	84.20 [3.315]	79.20 [3.118]	82.80 [3.280]	41.00 [1.614]

FIG 1
(ERM8-030-02.0-X-DV-XX SHOWN)
(SOME CENTER FEATURES REMOVED FOR CLARITY)

TABLE 2 (REF)

STACK HEIGHT			
ERM8 LEAD STYLE			
ERM8 LEAD STYLE	-05.0	-07.0	***-10.0
-02.0	7.0MM	9.0MM	12.0MM
-05.0	10.0MM	12.0MM	15.0MM
-08.0	13.0MM	15.0MM	18.0MM
-09.0	14.0MM	16.0MM	19.0MM
***-15.0	20.0MM	22.0MM	25.0MM

(** = NOT TOOLED)

TABLE 6

HEIGHT	"E"	"F"	"G"
-02.0	1.605 [.0632]	5.965 [.2348]	5.04 [.198]
-05.0	4.605 [.1813]	8.905 [.3506]	7.98 [.314]
-08.0	7.605 [.2994]	11.905 [.4687]	10.98 [.432]
-09.0	8.605 [.3411]	12.905 [.5081]	11.98 [.472]
***-15.0	14.605 [.5750]	18.905 [.7443]	17.98 [.708]

(** = NOT TOOLED)

TABLE 8

OPTION	"N"
NONE	3.40 [.134]
-W, -L, -L2, -EGP	4.90 [.193]

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN
MILLIMETERS [INCHES].

TOLERANCES ARE:

DECIMALS ANGLES
X.X: ±0.3 [.01]
X.XX: ±0.13 [.005]
X.XXX: ±0.050 [.0020]

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MATERIAL: DO NOT SCALE DRAWING
INSULATOR: LCP, COLOR: BLACK
TERMINAL: PHOS BRONZE
LATCH: BeCu
SHIELD: PHOS BRONZE

F:\DWG\MISC\MKTG\ERM8-XXX-XX.X-X-DV-XXXX-TR-MKT.SLDDRW

SHEET SCALE: 2:1

DESCRIPTION:

0.8MM EDGE RATE TERMINAL ASSEMBLY

DWG. NO.

ERM8-XXX-XX.X-X-DV-XXXX-TR

BY: KNOWLDEN

9/27/2005

SHEET 1 OF 6

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
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REVISION AD

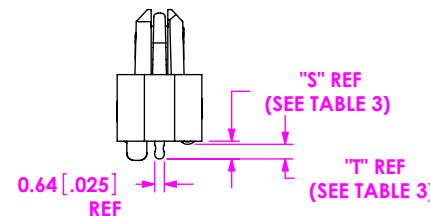
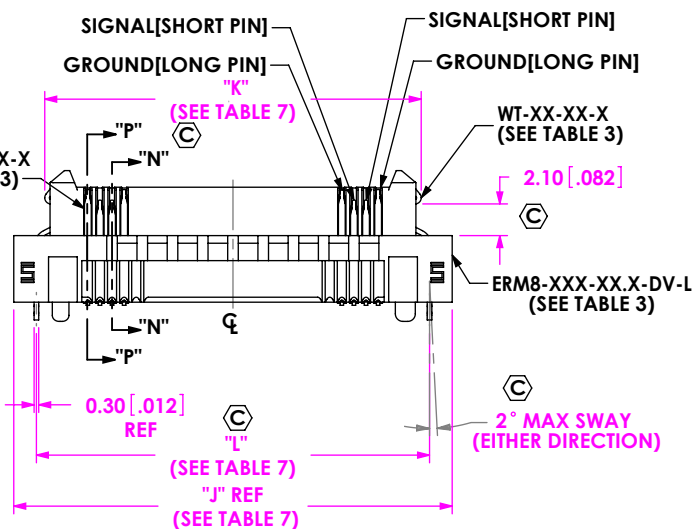
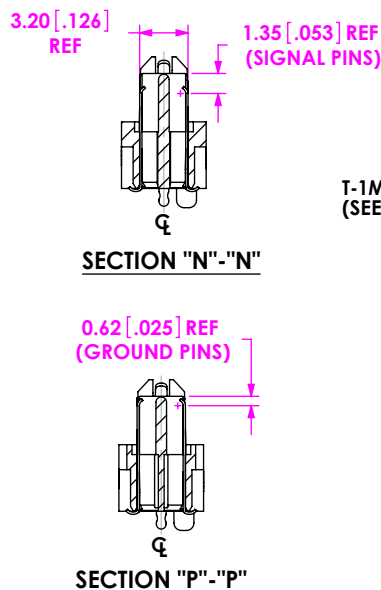
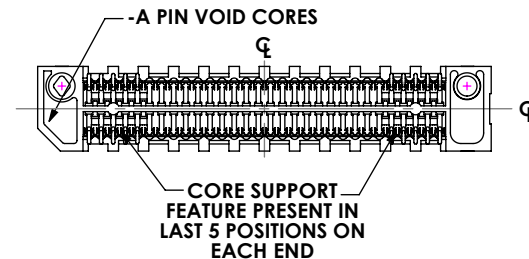
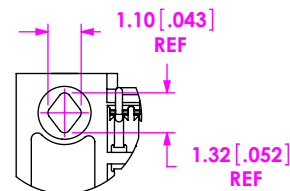
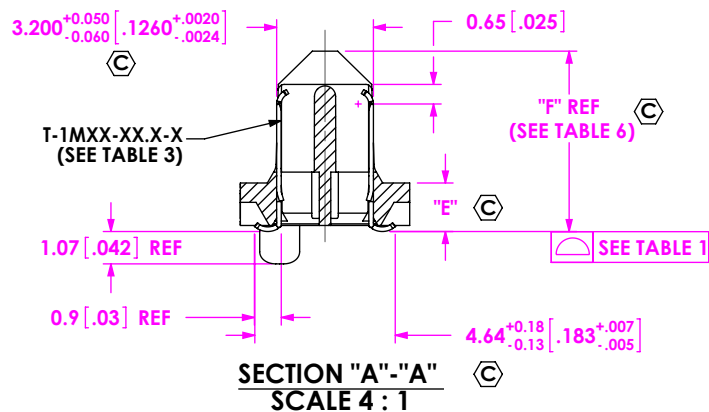


TABLE 4	
-DS & -L OPTION AVAILABILITY	
POSITION	(-DS AVAILABLE ON -.05.0 LEADSTYLE ONLY) (-L AVAILABLE ON -.05.0, -.08.0, -.09.0 & ***-15.0 LEADSTYLES ONLY. -L ON -.08.0 & -.09.0 NOT TOOLED)
-005	-L, -L2, -W
-010	-DS, -L, -L2, -W
-011	-L, -L2, -W
-013	-DS, -L, -L2, -W
-020	-L, -L2, -W
-025	-DS, -L, -L2, -W
-030	-L, -L2, -W
-035	-L, -L2, -W
-040	-L, -L2, -W
-049	-DS, -L, -L2, -W
-050	-L, -L2, -W
-060	-L, -L2, -W
-070	-L, -L2, -W
-075	-L, -L2, -W

TABLE 3						
OPTION	STYLE	ERM8-XXX-XX.X-DV-01	T-1MXX-XX.X-X	WT-XX-XX-X	"S"	"T"
NONE	-02.0	ERM8-XXX-02.0-DV-01	T-1M37-02.0-X		N/A	
	-05.0	ERM8-XXX-05.0-DV-01	T-1M37-05.0-X			
	-08.0	ERM8-XXX-08.0-DV-01	T-1M37-08.0-X			
	-09.0	ERM8-XXX-09.0-DV-01	T-1M37-09.0-X			
	***-15.0	ERM8-XXX-05.0-DV-01/ ERM8H-XXX-10.0-DV	T-1M88-01.0-X			
-DS		ERM8-XXX-05.0-DV-XX	T-1M48-05.0-X		N/A	
-EGP	-05.0	ERM8-XXX-05.0-DV-EGP	T-1M37-05.0-X	WT-29-06-T 1.17 [.045]	0.97 [.038]	
-EGPS		ERM8-XXX-05.0-DV-EGPS	T-1M37-05.0-X	SH29-XX-02 1.17 [.045]	0.97 [.038]	
-L		ERM8-XXX-05.0-DV-L	T-1M37-05.0-X	WT-29-03-F 1.17 [.045]	0.97 [.038]	
***-E	-05.0	ERM8-XXX-05.0-DV-L	T-1M37-05.0-X	WT-29-09-T 1.60 [.083]	1.40 [.055]	
	-08.0	ERM8-XXX-08.0-DV-L	T-1M37-08.0-X	WT-29-09-T 1.60 [.083]	1.40 [.055]	
	-09.0	ERM8-XXX-09.0-DV-L	T-1M37-09.0-X	WT-29-09-T 1.60 [.083]	1.40 [.055]	
	-05.0	ERM8-XXX-05.0-DV-L	T-1M37-05.0-X	WT-29-09-T 1.60 [.083]	1.40 [.055]	
***-W	-08.0	ERM8-XXX-08.0-DV-L	T-1M37-08.0-X	WT-29-09-T 1.60 [.083]	1.40 [.055]	
	-09.0	ERM8-XXX-09.0-DV-L	T-1M37-09.0-X	WT-29-09-T 1.60 [.083]	1.40 [.055]	
	-05.0	ERM8-XXX-05.0-DV-L	T-1M37-05.0-X	WT-29-09-T 1.60 [.083]	1.40 [.055]	
***-L2	-08.0	ERM8-XXX-08.0-DV-L	T-1M37-08.0-X	WT-29-09-T 1.60 [.083]	1.40 [.055]	
	-09.0	ERM8-XXX-09.0-DV-L	T-1M37-09.0-X	WT-29-09-T 1.60 [.083]	1.40 [.055]	
	-05.0	ERM8-XXX-05.0-DV-L	T-1M37-05.0-X	WT-29-09-T 1.60 [.083]	1.40 [.055]	

AD

TABLE 7				
POSITION	"J"	"K"	"L"	"M"
-005	13.00 [.512]	8.90 [.350]	10.00 [.394]	4.50 [.177]
-010	17.00 [.669]	12.90 [.508]	14.00 [.551]	6.50 [.256]
-011	17.80 [.701]	13.70 [.539]	14.80 [.583]	6.90 [.271]
-013	19.40 [.764]	15.30 [.602]	16.40 [.646]	7.75 [.303]
-020	25.00 [.984]	20.90 [.823]	22.00 [.866]	10.50 [.413]
-025	29.00 [1.142]	24.90 [.980]	26.00 [1.024]	12.50 [.492]
-030	33.00 [1.299]	28.90 [1.138]	30.00 [1.181]	14.50 [.571]
-035	37.00 [1.457]	32.90 [1.295]	34.00 [1.339]	16.50 [.649]
-040	41.00 [1.614]	36.90 [1.453]	38.00 [1.496]	18.50 [.728]
-049	48.20 [1.898]	44.10 [1.736]	45.20 [1.780]	22.10 [.870]
-050	49.00 [1.929]	44.90 [1.768]	46.00 [1.811]	22.50 [.886]
-060	57.00 [2.244]	52.90 [2.083]	54.00 [2.126]	26.50 [1.043]
-070	65.00 [2.559]	60.90 [2.398]	62.00 [2.441]	30.50 [1.201]
-075	69.00 [2.717]	64.90 [2.555]	66.00 [2.598]	32.50 [1.279]

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e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
0.8MM EDGE RATE TERMINAL ASSEMBLY

DWG. NO.
ERM8-XXX-XX.X-X-DV-XXXX-TR

BY: KNOWLDEN 9/27/2005 SHEET 2 OF 6

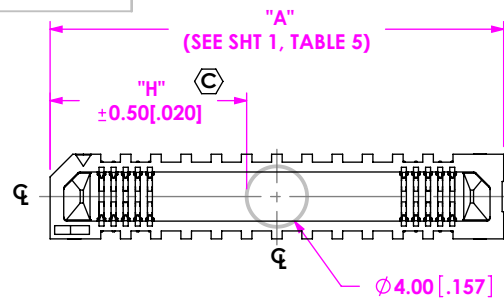


FIG 2
-K OPTION
(FOR -EGP, -E OR -ES OPTIONS USE K-DOT-.157-.250-.005)
(USE K-500-300 FOR ALL OTHER OPTIONS)
(ERM8-030-XX.X-X-DV-K SHOWN)
(SOME CENTER FEATURES REMOVED FOR CLARITY)

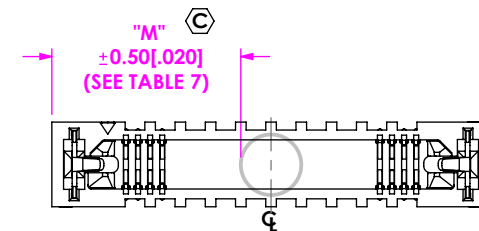
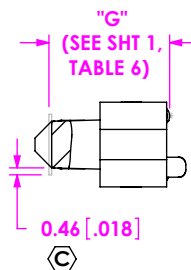


FIG 4
-K WITH -L, -L2 OR -W OPTIONS
(ERM8-025-05.0-X-DV-K-L SHOWN)
(SAME AS FIG 2, EXCEPT AS SHOWN)
(SOME CENTER FEATURES REMOVED FOR CLARITY)

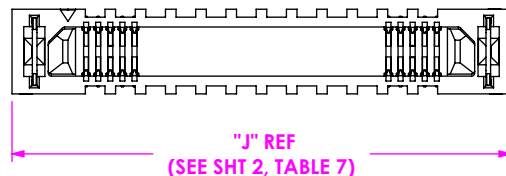
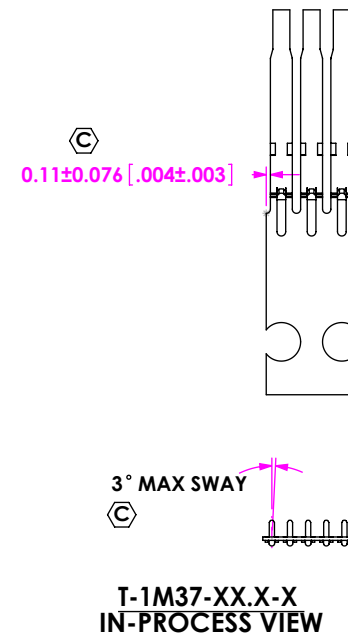
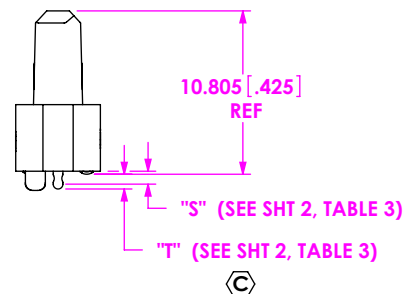
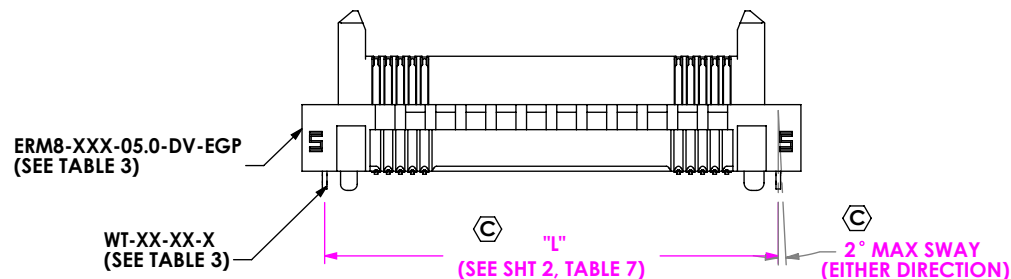


FIG 5
-EGP AND -E OPTIONS
(AVAILABLE ON -.05.0 LEAD STYLE ONLY)
(ERM8-030-05.0-X-DV-EGP SHOWN)
(SAME AS FIG 3, EXCEPT AS SHOWN)
(SOME CENTER FEATURES REMOVED FOR CLARITY)



T-1M37-XX.X-X
IN-PROCESS VIEW

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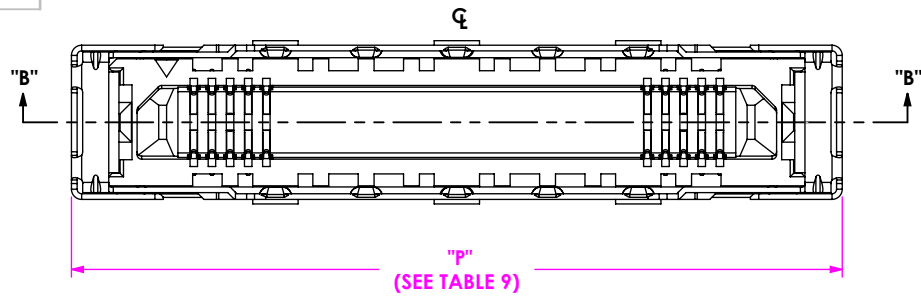
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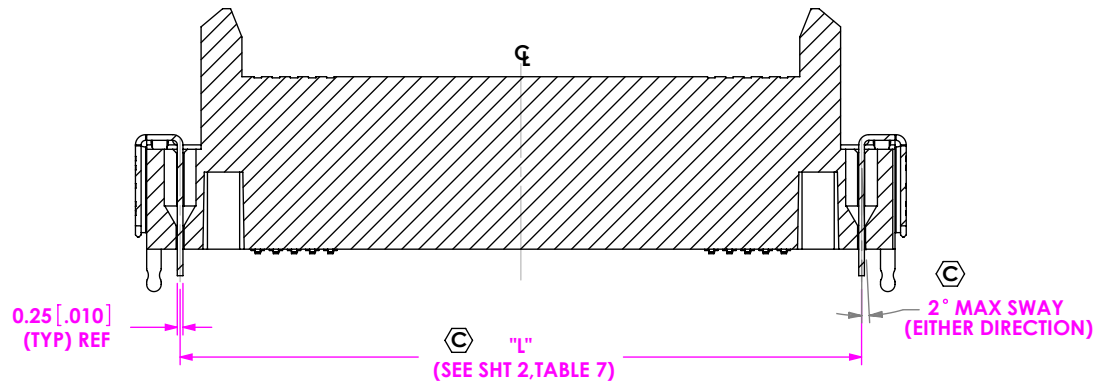
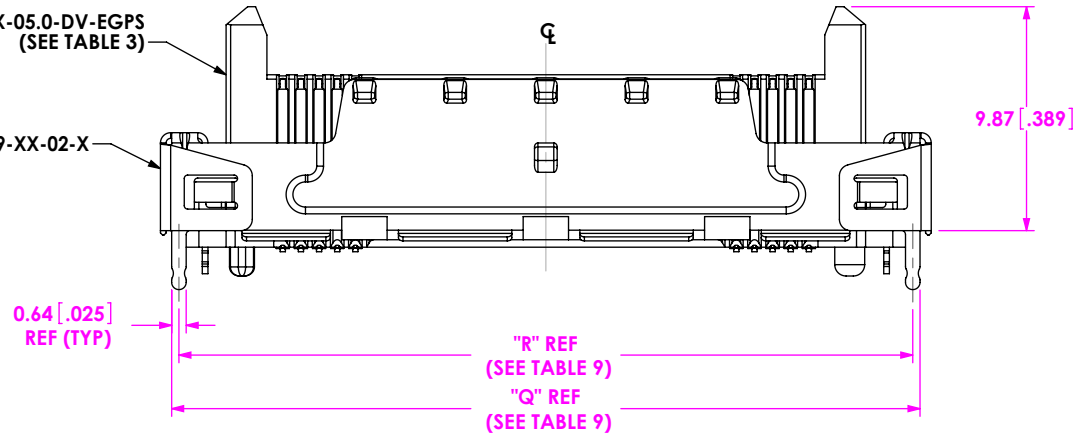
DWG. NO.
ERM8-XXX-XX.X-X-DV-XXXX-TR

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ERM8-XXX-05.0-DV-EGPS
(SEE TABLE 3)

SH29-XX-02-X



SECTION "B"-"B"

TABLE 9

No. OF POS.	"P"	"Q"	"R"
-10	18.0 [0.71]	17.00 [0.669]	16.36 [0.644]
-20	26.0 [1.02]	25.00 [0.984]	24.36 [0.959]
-25	30.0 [1.18]	29.00 [1.142]	28.36 [1.117]
-30	34.0 [1.34]	33.00 [1.299]	32.36 [1.274]

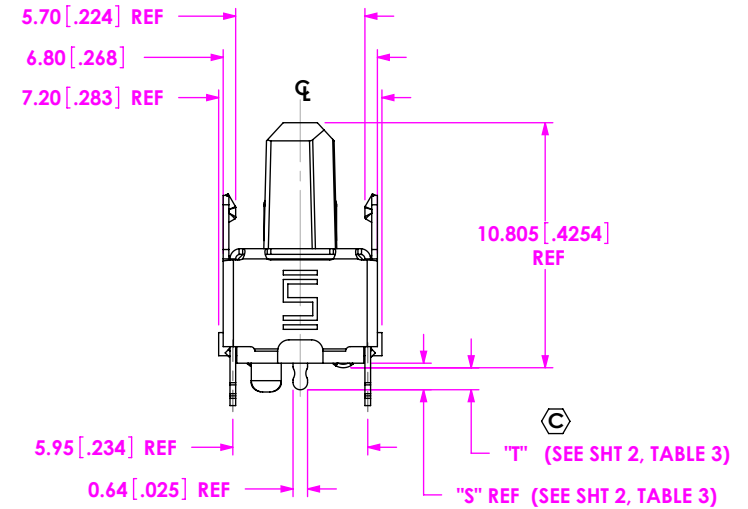


FIG 6
-EGPS OPTIONS
(AVAILABLE ON -05.0 LEAD STYLE ONLY)
(ERM8-030-05.0-X-DV-EGPS SHOWN)
(SAME AS FIG 5, EXCEPT AS SHOWN)

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DESCRIPTION:

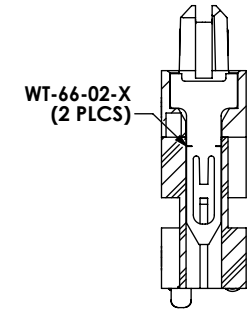
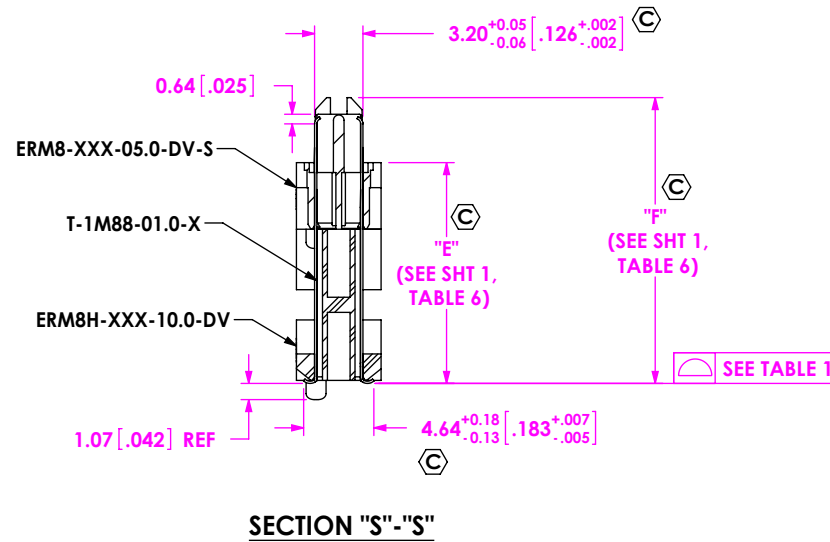
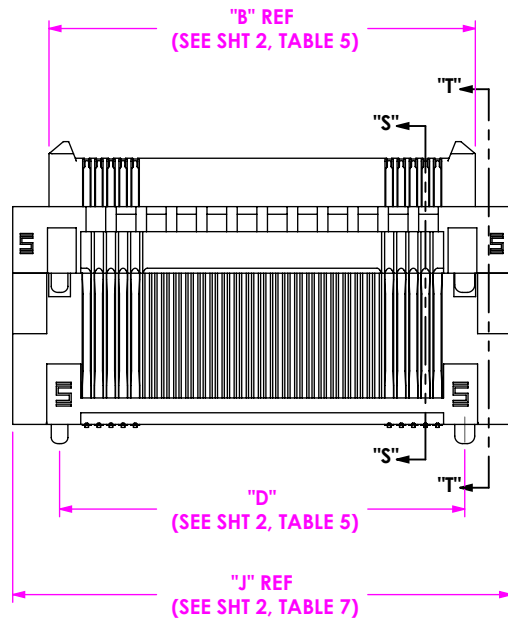
0.8MM EDGE RATE TERMINAL ASSEMBLY

DWG. NO.

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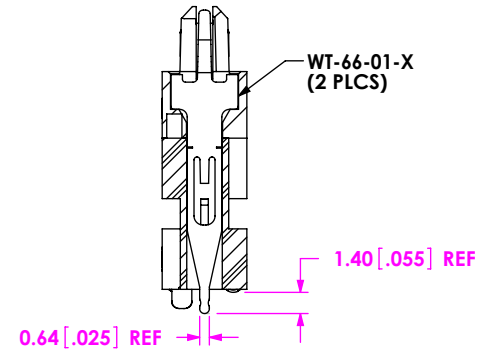
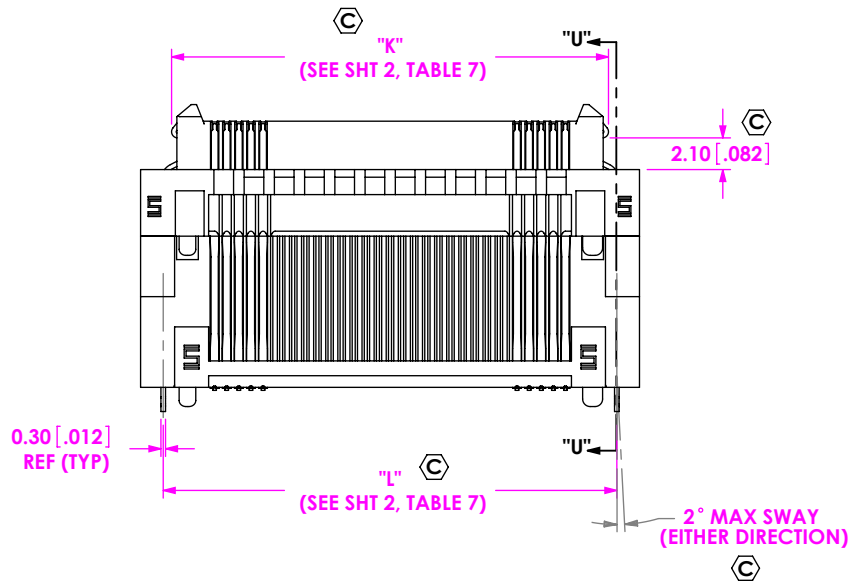
BY: KNOWLDEN9/27/2005

SHEET 4 OF 6



SECTION "T" - "T"

FIG 7
(**ERM8-030-15.0-X-DV SHOWN)
(SOME CENTER FEATURES REMOVED FOR CLARITY)
***NOT TOOLED



SECTION "U" - "U"

FIG 8
(**ERM8-030-15.0-X-DV-L SHOWN)
(SAME AS FIG. 7, EXCEPT AS SHOWN)
***NOT TOOLED

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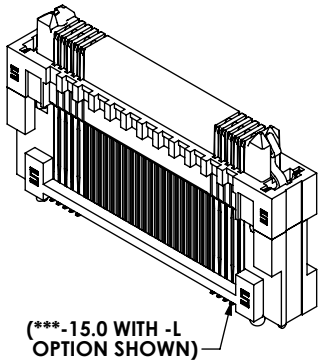
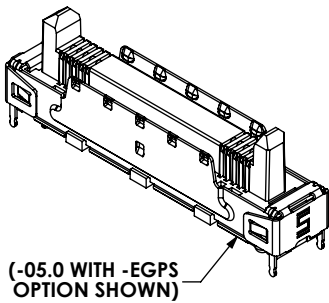
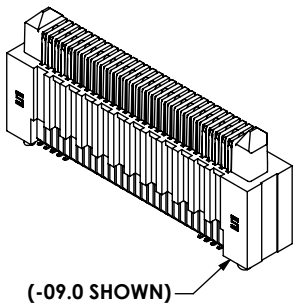
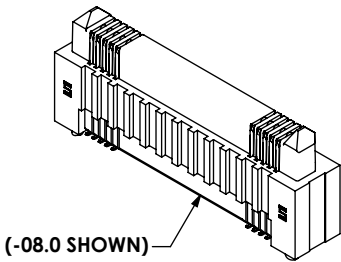
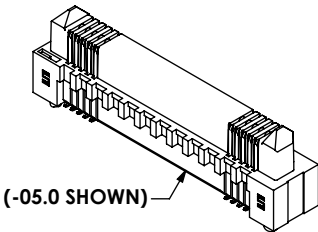
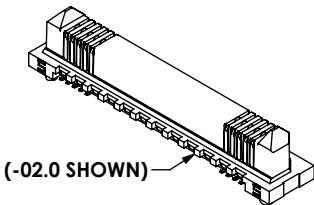
samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
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e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
0.8MM EDGE RATE TERMINAL ASSEMBLY

DWG. NO.
ERM8-XXX-XX.X-X-DV-XXXX-TR

BY: KNOWLDEN 9/27/2005 SHEET 5 OF 6



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DESCRIPTION:	0.8MM EDGE RATE TERMINAL ASSEMBLY
DWG. NO.	ERM8-XXX-XX.X-X-DV-XXXX-TR
BY:	KNOWL DEN 9/27/2005
	SHEET 6 OF 6