

Q-Max Sheet Metal Punches



For punching burr- free and accurate holes in sheet metal. Up to 1.625mm thick mild steel, 2mm thick copper, brass and aluminium.

Punch Key Size	Bolt Size	Recommended Pilot Hole Size
MT	M6	8mm
MA	M8	10mm
MB	M10	12mm
MC	M12	14mm
ME	M14	16mm

19	MB	139-1588	— —
20	MB	139-1573	— —
21	MB	139-1589	— —
22.5	MB	139-1575	— —
24	MB	139-1590	— —
25	MB	139-1576	— —
27.5	MB	139-1577	— —
29	MB	139-1591	— —
30	MB	139-1578	— —
31	MB	139-1592	— —
32.5	MC	139-1579	— —
34	MC	139-1593	— —
35	MC	139-1580	— —
37.5	MC	139-1581	— —
40	MC	139-1582	— —
45	MC	139-1583	— —
50	MC	139-1584	— —
51	MC	139-1595	— —
55	ME	139-1594	— —
60	ME	139-1597	— —
64	ME	139-1596	— —
65	ME	139-1599	— —
75	ME	139-1601	— —
76.5	ME	139-1602	— —

Metric Square

Size (mm)	Key Size	Order Code	Price Each +
19	*	139-1603	— —
24	B	139-1605	— —

Rectangular

Size (mm)	Order Code	Price Each +
17.5 x 24	139-1606	— —

Fractional Round

Size (in)*	Key Size	Order Code	Price Each +
3⁄8	T	139-1551	— —
7⁄16	T	139-1552	— —
1⁄2	A	139-1553	— —
5⁄8	A	139-1554	— —
3⁄4	A	139-1555	— —
13⁄16	A	139-1556	— —
7⁄8	A	139-1557	— —
1	B	139-1558	— —
1 1⁄16	B	139-1559	— —
1 1⁄8	B	139-1560	— —
1 3⁄16	B	139-1561	— —
1 1⁄4	B	139-1563	— —
1 3⁄8	B	139-1564	— —
1 1⁄2	B	139-1565	— —
1 5⁄8	B	139-1566	— —
1 3⁄4	B	139-1567	— —

Keys

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Size	AF	Order Code	Price Each +
T	3⁄16in	155-2285	— —
A	7⁄32in	155-2285	— —
B	5⁄16in	155-2282	— —
MA	6mm	155-2117	— —
MB	8mm	155-2118	— —
MC	10mm	155-2282	— —