

Solder Wires for Lead-Free Assembly

Formula	275	48	331
	No-Clean	Activated Rosin	Water-Soluble
Halide Percentage	<0.05%	1.0%	1.25%
Flux Content Availability	See Below	66 core (3.3%)	66 core (3.3%)
Compliant Specifications	Telcordia Issue 1 GR-78-CORE 7 IPC/J-STD-004 Flux Designator ROLO	IPC/J-STD-004 Flux Designator ROM1	IPC/J-STD-004 Flux designator ORH1

"275" No-Clean Core 1 lb. with K100LD

Part #	Alloy	Diameter	Core Size
24-9574-7609	K100LD	.015	66
24-9574-7610	K100LD	.020	66
24-9574-7619	K100LD	.025	66
24-9574-7618	K100LD	.031	66
24-9574-7613	K100LD	.050	66
24-9574-7615	K100LD	.062	66

"48" Activated Rosin 1 lb. with K100LD

Part #	Alloy	Diameter	Core Size
24-9574-1401	K100LD	.020	66
24-9574-1406	K100LD	.025	66
24-9574-1402	K100LD	.031	66
24-9574-1404	K100LD	.050	66
24-9574-1400	K100LD	.062	66

"331" Water-Soluble Core 1 lb. with K100LD

Part #	Alloy	Diameter	Core Size
24-9574-6401	K100LD	.020	66
24-9574-6417	K100LD	.025	66
24-9574-6403	K100LD	.031	66
24-9574-6409	K100LD	.050	66
24-9574-6411	K100LD	.062	66



"275" No-Clean Core 1 lb. with SAC305

Part #	Alloy	Diameter	Core Size
24-7068-7608	Sn96.5Ag3.0Cu0.5	.015	58
24-7068-7603	Sn96.5Ag3.0Cu0.5	.020	58
24-7068-7617	Sn96.5Ag3.0Cu0.5	.025	58
24-7068-7601	Sn96.5Ag3.0Cu0.5	.031	58
24-7068-7606	Sn96.5Ag3.0Cu0.5	.050	58
24-7068-7607	Sn96.5Ag3.0Cu0.5	.062	58
24-7068-7609	Sn96.5Ag3.0Cu0.5	.015	66

"48" Activated Rosin 1 lb. with SAC305

Part #	Alloy	Diameter	Core Size
24-7068-1407	Sn96.5Ag3.0Cu0.5	.015	66
24-7068-1401	Sn96.5Ag3.0Cu0.5	.020	66
24-7068-1406	Sn96.5Ag3.0Cu0.5	.025	66
24-7068-1402	Sn96.5Ag3.0Cu0.5	.031	66
24-7068-1404	Sn96.5Ag3.0Cu0.5	.050	66
24-7068-1400	Sn96.5Ag3.0Cu0.5	.062	66

"331" Water-Soluble Core 1 lb. with SAC305

Part #	Alloy	Diameter	Core Size
24-7068-6422	Sn96.5Ag3.0Cu0.5	.015	66
24-7068-6401	Sn96.5Ag3.0Cu0.5	.020	66
24-7068-6417	Sn96.5Ag3.0Cu0.5	.025	66
24-7068-6403	Sn96.5Ag3.0Cu0.5	.031	66
24-7068-6409	Sn96.5Ag3.0Cu0.5	.050	66
24-7068-6411	Sn96.5Ag3.0Cu0.5	.062	66