

4

3

2

1

ASSY NO.

AMPHENOL
ASSY NO.INSERT
FRONTINSERT
REAR

10-825700- ()	NOT AVAILABLE		
10-825701- ()	NOT AVAILABLE		
10-825702- ()	NOT AVAILABLE		
10-825703- 3 ()	97-412S- 3 ()	10-825723- 3 ()	10-825743- 3 ()
10-825704- ()	NOT AVAILABLE		
10-825705- ()	NOT AVAILABLE		
10-825706- 1 ()	97-414S- 1 ()	10-825726- 1 ()	10-825746- 1 ()
10-825706- 2 ()	97-414S- 2 ()	10-825726- 2 ()	10-825746- 2 ()
10-825706- 5 ()	97-414S- 5 ()	10-825726- 5 ()	10-825746- 5 ()
10-825706- 6 ()	97-414S- 6 ()	10-825726- 6 ()	10-825746- 6 ()
10-825706- 7 ()	97-414S- 7 ()	10-825726- 7 ()	10-825746- 7 ()
10-825707- ()	NOT AVAILABLE		
10-825708- 1 ()	97-416S- 1 ()	10-825728- 1 ()	10-825748- 1 ()
10-825708- 8 ()	97-416S- 8 ()	10-825728- 8 ()	10-825748- 8 ()
10-825709- ()	NOT AVAILABLE		
10-825710- 1 ()	97-418- 1 ()	10-825730- 1 ()	10-825750- 1 ()
10-825710- 4 ()	97-418- 4 ()	10-825730- 4 ()	10-825750- 4 ()
10-825710- 11 ()	97-418- 11 ()	10-825730- 11 ()	10-825750- 11 ()
10-825710- 12 ()	97-418- 12 ()	10-825730- 12 ()	10-825750- 12 ()
10-825710- 19 ()	97-418- 19 ()	10-825730- 19 ()	10-825750- 19 ()
10-825710- 20 ()	97-418- 20 ()	10-825730- 20 ()	10-825750- 20 ()
10-825711- 4 ()	97-420- 4 ()	10-825731- 4 ()	10-825751- 4 ()
10-825711- 7 ()	97-420- 7 ()	10-825731- 7 ()	10-825751- 7 ()
10-825711- 27 ()	97-420- 27 ()	10-825731- 27 ()	10-825751- 27 ()
10-825711- 29 ()	97-420- 29 ()	10-825731- 29 ()	10-825751- 29 ()
10-825712- 14 ()	97-422- 14 ()	10-825732- 14 ()	10-825752- 14 ()
10-825713- 2 ()	97-424- 2 ()	10-825733- 2 ()	10-825753- 2 ()
10-825714- 11 ()	97-428- 11 ()	10-825734- 11 ()	10-825754- 11 ()
10-825714- 12 ()	97-428- 12 ()	10-825734- 12 ()	10-825754- 12 ()
10-825714- 20 ()	97-428- 20 ()	10-825734- 20 ()	10-825754- 20 ()
10-825714- 21 ()	97-428- 21 ()	10-825734- 21 ()	10-825754- 21 ()
10-825715- AC ()	97-432- 414 ()	10-825735- AC ()	10-825755- AC ()
10-825716- 10 ()	97-436- 10 ()	10-825736- 10 ()	10-825756- 10 ()
10-825717/719	NOT AVAILABLE		

2/14/89

REVISIONS

22235-2

ZONE	LTR	DESCRIPTION	DATE	APPROVED
	B	(CL II) REV STAMPING EXAMPLE ECN: 23387	1/10/90 PRESCOTT	AW
	C	(CL II) INACTIVATED 10-825711-29(), SUPERSEDED BY 10-824600-29P/S ECN: 25450	7/24/91 PRESCOTT	Shepler
	D	(CL II) ADDED & RELEASE 10-825706-6() (DATA ECN: 81403	3-1-96 DEMATTEO	Jed
	E	(CL II) REINSTATE & REISSUE 10-825711-29() (DATA, ECN: 82247	9-18-96 DEMATTEO	Jed

COMPANY ID:	9	(1 2 3 4 5)
CODED/MS/CUST:	N	(Y OR N)
INTERNAL:	N	(Y OR N)
LOTNO:	N	(Y OR N)
DATE CODE:	N	(9- SPEC NO.)
SEE PRINT:	N	(Y OR N)

4. PACKAGE PER PRODUCTION PROCESS SHEET.

3. IDENTIFY PACKAGE WITH THE FOLLOWING INFORMATION:

"AMPHENOL" AND 97-4XX-XXXY

CONSISTING OF 1 EACH 97-4XX-XXYF

97-4XX-XXYR

DATE CODE PER 9-3895

EXAMPLE: AMPHENOL 97-418-4P

CONSISTING OF 1 EACH 97-418-4PF

97-418-4PR

8819

2. FOR INSERT ARRANGEMENT DATA AND ALTERNATE
INSERT POSITIONS, SEE L-22208-() AND L-22240-().1. TO COMPLETE ASSY NUMBERS ADD APPLICABLE
INSERT ARRANGEMENT SUFFIX LETTER:
CONTACT INSERT KEYWAY POSITION

STYLE	NORMAL	W	X	Y	Z
PIN	P	G	I	K	M
SOCKET	S	H	J	L	N

NOTES:

THE USE OF THIS DOCUMENT IS UNLIMITED.

HOWEVER, DOCUMENTS REFERENCED HEREON

MAY CONTAIN LIMITED RIGHTS DATA.

N/A

N/A

NEXT ASSEMBLY

UNLESS OTHERWISE SPECIFIED
LINEAR DIMENSIONS ARE IN
INCHES.

TOLERANCES: .XXX±.010,

.XX ±.03, .X ±.1,

ANGLES ±2°.

OTHER STANDARDS PER 9-3800

AND DOD-D-1000.

NOTE REF. = (XX)

	I		SEE COLUMN	INSERT, REAR	
	I		SEE COLUMN	INSERT, FRONT	
FIND NO.	QTY REQD.	FSCM NO.	PART NUMBER	DESCRIPTION	NOTE REF.
PARTS LIST					
SPECIFICATIONS		SIGNATURES		DATES	
MATERIAL SPEC.		PREPARED McELLIGOTT		01/30/89	
N/A		CHECKED PRESCOTT		2/14/89	
		MATERIAL			
PROCESS SPEC.		APPROVED DEMATTEO		2/14/89	
9-3895		APPROVED HAYNER		2/14/89	
		1ST PART NO.			
		10-825703-03P			
SIZE	FSCM NO.				
C	77820	10-825700/719			
SCALE	NONE	WT.	REF	N/A	SHEET 1 OF 1

COMPUTER GENERATED DRAWING.

000000000

01703

TAB.

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

Amphenol:

[97-416S-1P](#) [97-416S-1S](#) [97-414S-2P](#) [97-414S-2S](#) [97-428-12S](#) [97-418-19P](#) [97-418-11P](#) [97-418-11S](#) [97-418-12P](#)
[97-418-12S](#) [97-418-4P](#) [97-414S-5P](#) [97-418-20S](#) [97-414S-1S](#) [97-414S-5S](#) [97-416S-8P](#) [97-416S-8S](#) [97-418-1P](#)
[97-424-2P](#) [97-424-2S](#) [97-428-21S](#) [97-428-20P](#) [97-420-4S](#) [97-418-4S](#) [97-420-7P](#) [97-420-7S](#) [97-420-27P](#) [97-422-](#)
[14P](#) [97-414S-7S](#) [97-436-10S](#) [97-422-14S](#) [97-428-12P](#) [97-428-21P](#) [97-418-1S](#) [97-420-29S](#) [97-420-4P](#) [97-420-27S](#)
[97-436-10P](#) [97-420-29P](#) [97-428-20S](#) [97-414S-1P](#) [97-414S-7P](#) [97-418-19S](#) [97-418-20P](#) [97-428-11P](#) [97-428-11S](#)
[97-432-414P](#) [97-432-414S](#) [97-412S-3S](#) [97-412S-3P](#)