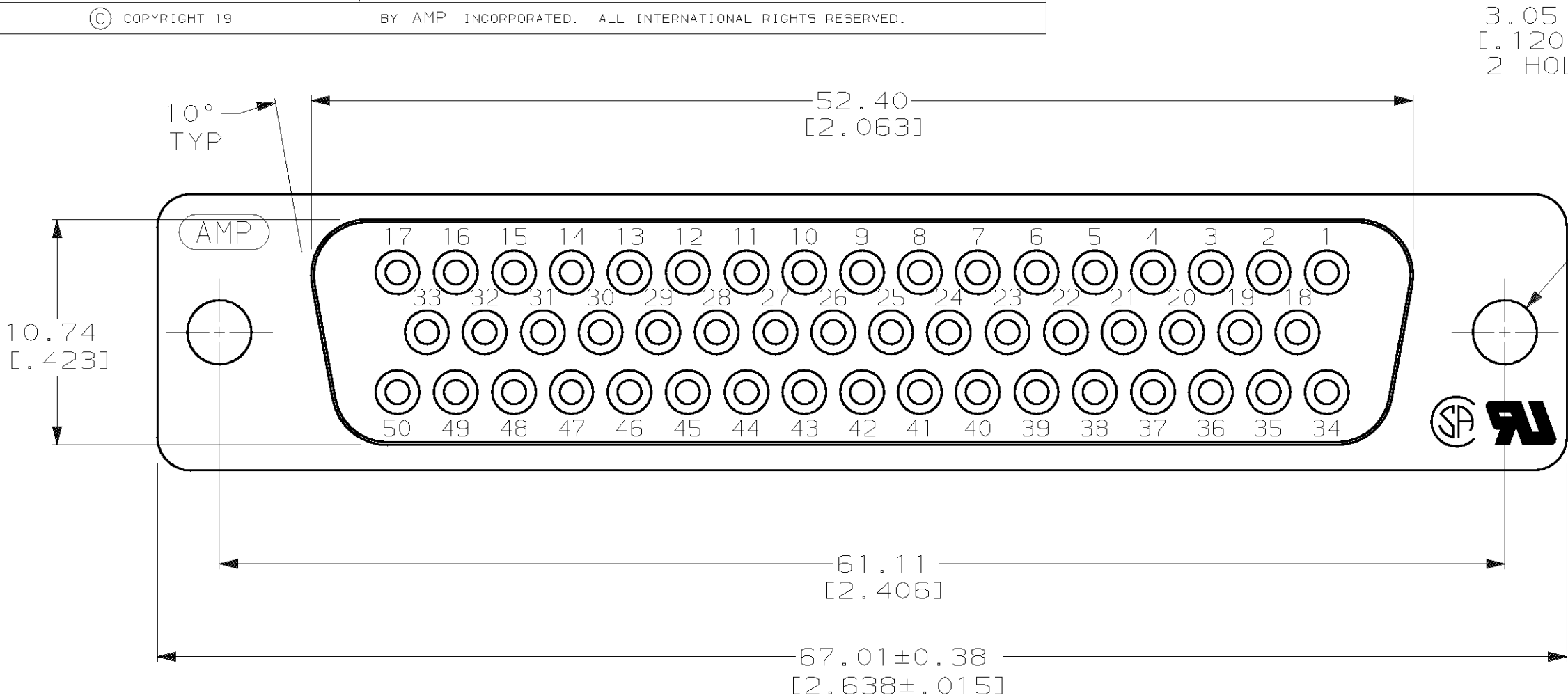
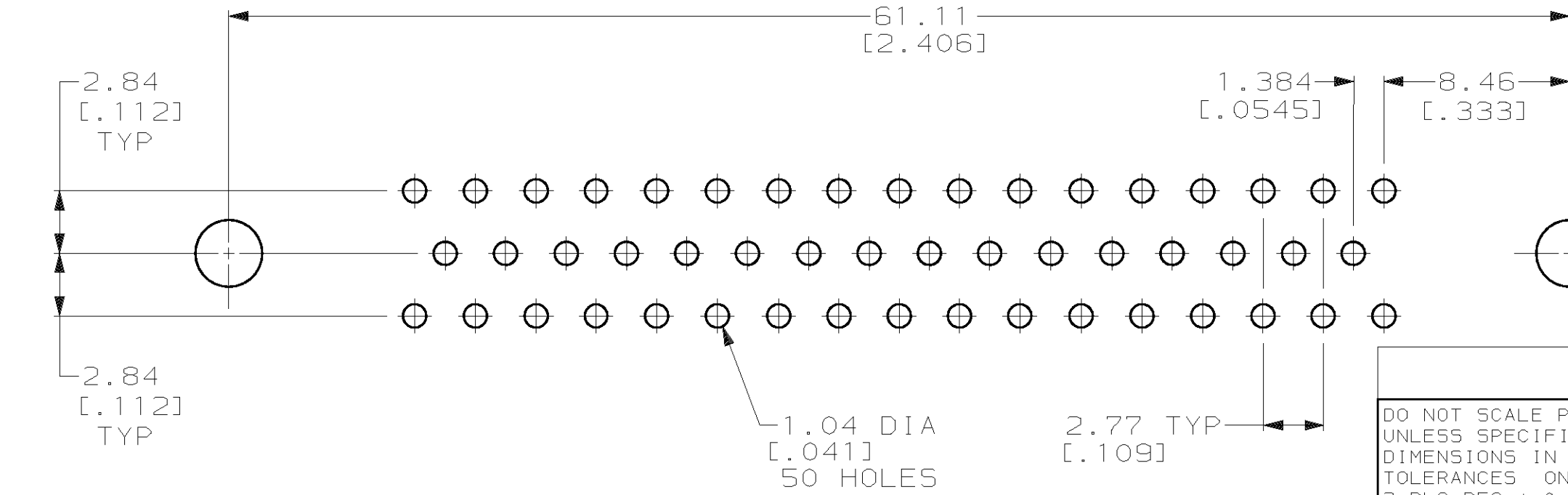
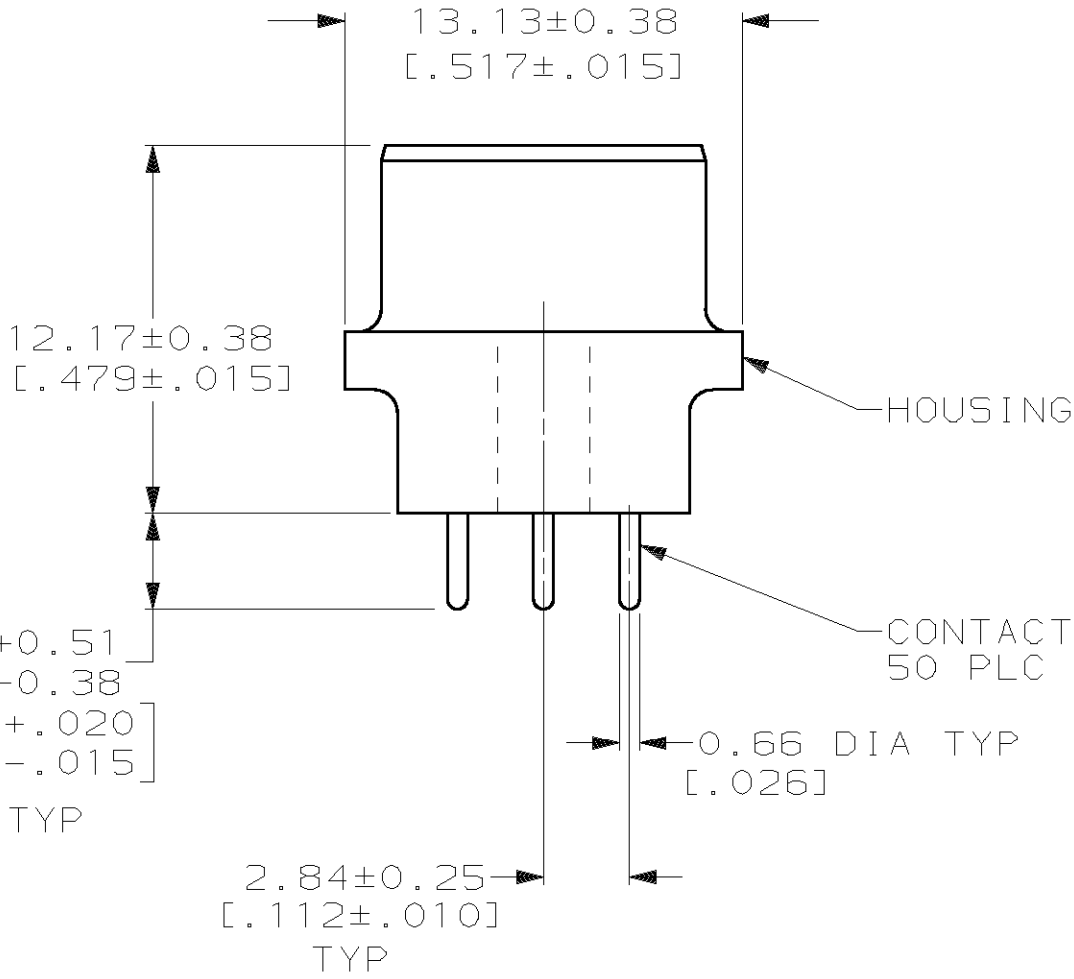
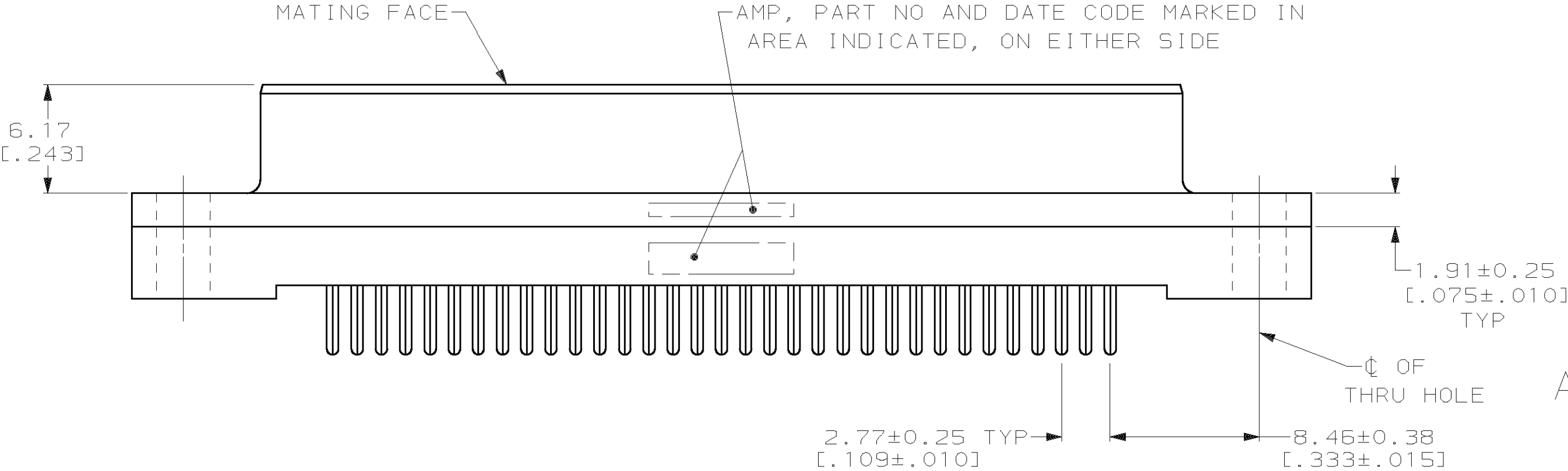


LOC	DIST	P	F	REVISIONS				
				ZONE	LTR	DESCRIPTION	DATE	APPD
GP	00				H	REVISED PER EC 0513-0017-03	12MAY03	JG



- 1 HOUSING: BLACK POLYESTER, UL 94V-0 RATED; CONTACTS: PHOSPHOR BRONZE PER QQ-B-750.
- 2 GOLD PLATING PER MIL-G-45204, TIN PLATING PER MIL-T-10727, NICKEL PLATING PER QQ-N-290.
- 3 GOLD FLASH FOR A LENGTH OF 2.54[.100] MIN FROM MATING END, 2.54μm[.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27μm[.000050] MIN NICKEL.
- 4 0.76μm[.000030] MIN GOLD FOR A LENGTH OF 2.54[.100] MIN FROM MATING END, 2.54μm[.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27μm[.000050] MIN NICKEL.



OBSOLETE	6.35	[.250]	4	207830-8
OBSOLETE	6.35	[.250]	3	207830-7
OBSOLETE	4.32	[.170]	4	207830-6
OBSOLETE	4.32	[.170]	3	207830-5
OBSOLETE	3.18	[.125]	4	207830-4
OBSOLETE	3.18	[.125]	3	207830-3

RECOMMENDED PC BOARD MOUNTING DIMENSIONS

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ± 0.13 [0.005] 3 PLC DEC ± - ANGLES ± 2°	DR 11-16-89 J McCLINTON	AMP INCORPORATED Harrisburg, Pa. 17105	
	CHK 2-1-90 R.STONE		
MATERIAL	APPD 2-2-90 S.SCHIEFERLY	NAME RECEPTACLE ASSEMBLY, SIZE 5, 50 POSN, VERTICAL, AMPLIMITE® HD-20	
	APPD 2-2-90 C.ROHDE		
FINISH	PRODUCT SPEC 108-40025	SIZE C 00779	
	APPLICATION SPEC -		
CONTACT: SEE TABLE	WEIGHT -	DRAWING NO 207830	

SCALE	4:1	SHEET	1 OF 1
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