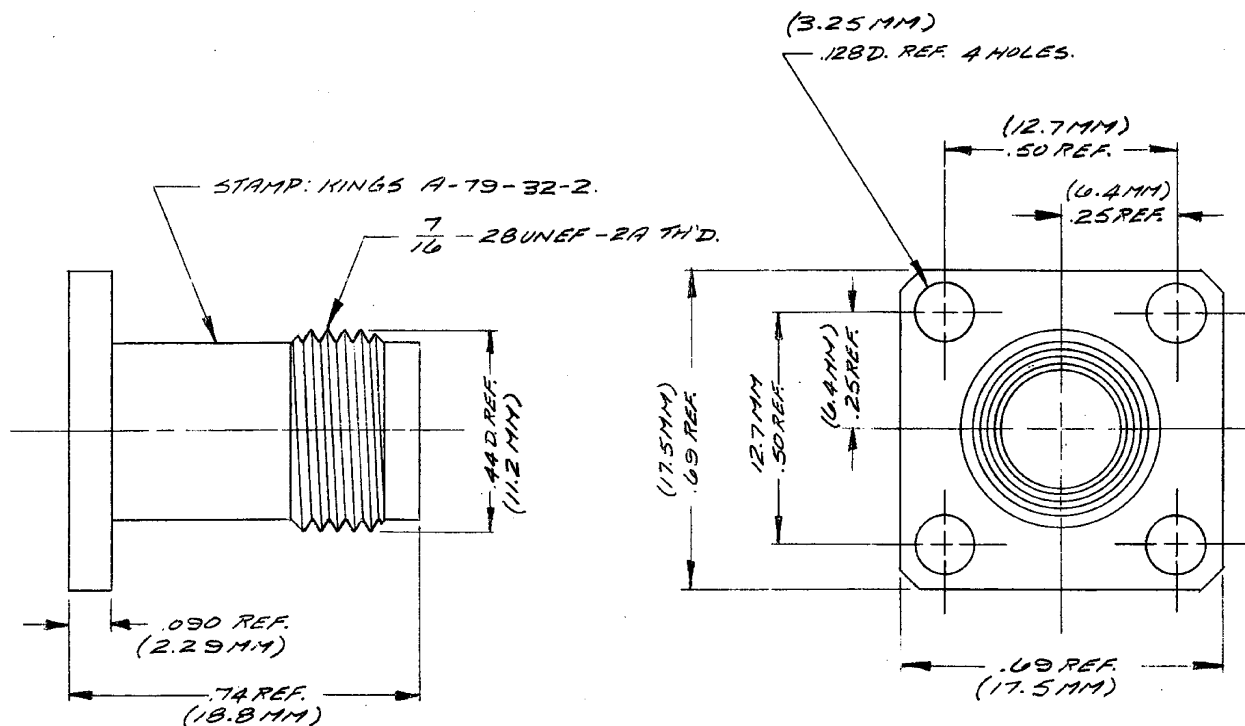


GSD

A-79-32-2

REVISIONS	
ISSUE	CHANGES
5.	CN 2455A C GJG 10 MAY 83
6	CN 39137 E TML 08/25/04



NOTES:

1. MATERIAL: BRASS, QQ-B-626.
2. FINISH: SILVER PLT PER, QQ-S-365.

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 0^{\circ}30'$
T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY
NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. ALL PLATING IN ACCORDANCE WITH KER 10004.

SCALE 4:1

APPROX SURFACE AREA

USED ON

REF MCDONNELL DOUGLAS
STEM 1417-001 REV. L

TNC DUMMY
RECEPTACLE (F)

DRAWN CT DATE 16 OCT 80

APPR MJB DATE 17 OCT 80

APPR DATE

KINGS
ELECTRONICS CO., INC
TECHNICAL NEW YORK 10014

A-79-32-2

GSD