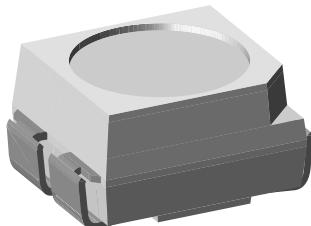


Power SMD LED PLCC-4



19210

DESCRIPTION

The VLM.32.. series is an advanced development in terms of heat dissipation.

The leadframe profile of this PLCC-4 SMD package is optimized to reduce the thermal resistance.

This allows higher drive current and doubles the light output compared to Vishay's high intensity SMD LED in PLCC-2 package.

PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD PLCC-4
- Product series: power
- Angle of half intensity: $\pm 60^\circ$

FEATURES

- Available in 8 mm tape
- High brightness SMD LED
- Luminous intensity and color categorized per packing unit
- Luminous intensity ratio per packing unit $I_{Vmax}/I_{Vmin} \leq 1.6$
- ESD-withstand voltage: Up to 2 kV according to JESD22-A114-B
- Suitable for all soldering methods according to CECC 00802 and J-STD-020
- Preconditioning according to JEDEC level 2a
- Qualified according to JEDEC moisture sensitivity level 2a
- AEC-Q101 qualified
- Compatible with IR reflow solder processes according to CECC 00802 and J-STD-020C
- Material categorization: For definitions of compliance please see www.vishay.com/doc?99912



APPLICATIONS

- Interior and exterior lighting
- Indicator and backlighting purposes for audio, video, LCDs, switches, symbols, illuminated advertising etc.
- Illumination purpose, alternative to incandescent lamps
- General use

PARTS TABLE

| PART | COLOR | LUMINOUS INTENSITY (mcd) | | | at I_F (mA) | WAVELENGTH (nm) | | | at I_F (mA) | FORWARD VOLTAGE (V) | | | at I_F (mA) | TECHNOLOGY |
|-----------------|--------|--------------------------|------|------|---------------|-----------------|------|------|---------------|---------------------|------|------|---------------|----------------|
| | | MIN. | TYP. | MAX. | | MIN. | TYP. | MAX. | | MIN. | TYP. | MAX. | | |
| VLMR32ABBB-GS08 | Red | 1400 | - | 2800 | 50 | 620 | - | 630 | 50 | 2.0 | 2.2 | 2.8 | 50 | AllInGaP on Si |
| VLMK32ABBB-GS08 | Amber | 1400 | - | 2850 | 50 | 610 | - | 621 | 50 | 1.85 | - | 3.03 | 50 | AllInGaP on Si |
| VLMY32ABBB-GS08 | Yellow | 1400 | - | 2850 | 50 | 585 | 588 | 594 | 50 | 1.85 | - | 3.03 | 50 | AllInGaP on Si |

ABSOLUTE MAXIMUM RATINGS ($T_{amb} = 25^\circ C$, unless otherwise specified) **VLMR32.., VLMK32.., VLMY32..**

| PARAMETER | TEST CONDITION | SYMBOL | VALUE | UNIT |
|-------------------------------------|-------------------------|------------|---------------|------|
| Reverse voltage ⁽¹⁾ | | V_R | 5 | V |
| Forward current | | I_F | 70 | mA |
| Power dissipation | | P_V | 200 | mW |
| Junction temperature | | T_j | 125 | °C |
| Operating temperature range | | T_{amb} | - 40 to + 100 | °C |
| Storage temperature range | | T_{stg} | - 40 to + 100 | °C |
| Thermal resistance junction/ambient | Mounted on PC board FR4 | R_{thJA} | 290 | K/W |

Note

⁽¹⁾ Driving the LED in reverse direction is suitable for short term application

OPTICAL AND ELECTRICAL CHARACTERISTICS ($T_{amb} = 25^{\circ}C$, unless otherwise specified)
VLMR32.., RED

| PARAMETER | TEST CONDITION | SYMBOL | MIN. | TYP. | MAX. | UNIT |
|---|-----------------------|-----------------|------|----------|------|---------------|
| Luminous intensity ⁽¹⁾ | $I_F = 50 \text{ mA}$ | I_V | 1400 | - | 2800 | mcd |
| Dominant wavelength | $I_F = 50 \text{ mA}$ | λ_d | 620 | - | 630 | nm |
| Angle of half intensity | $I_F = 50 \text{ mA}$ | φ | - | ± 60 | - | deg |
| Spectral bandwidth at 50 % $I_{rel \text{ max.}}$ | $I_F = 50 \text{ mA}$ | $\Delta\lambda$ | - | 20 | - | nm |
| Forward voltage ⁽²⁾ | $I_F = 50 \text{ mA}$ | V_F | 2.0 | 2.2 | 2.8 | V |
| Reverse current | $V_R = 5 \text{ V}$ | I_R | - | 0.01 | 10 | μA |

Notes

(1) In one package unit $I_{V_{max.}}/I_{V_{min.}} \leq 1.6$

(2) Forward voltages are tested at a current pulse duration of 1 ms and a tolerance of $\pm 0.1 \text{ V}$

OPTICAL AND ELECTRICAL CHARACTERISTICS ($T_{amb} = 25^{\circ}C$, unless otherwise specified)
VLMK32.., AMBER

| PARAMETER | TEST CONDITION | SYMBOL | MIN. | TYP. | MAX. | UNIT |
|---|-----------------------|-----------------|------|----------|------|---------------|
| Luminous intensity ⁽¹⁾ | $I_F = 50 \text{ mA}$ | I_V | 1400 | - | 2850 | mcd |
| Dominant wavelength | $I_F = 50 \text{ mA}$ | λ_d | 610 | - | 621 | nm |
| Angle of half intensity | $I_F = 50 \text{ mA}$ | φ | - | ± 60 | - | deg |
| Spectral bandwidth at 50 % $I_{rel \text{ max.}}$ | $I_F = 50 \text{ mA}$ | $\Delta\lambda$ | - | 18 | - | nm |
| Forward voltage ⁽²⁾ | $I_F = 50 \text{ mA}$ | V_F | 1.85 | - | 3.03 | V |
| Reverse current | $V_R = 5 \text{ V}$ | I_R | - | 0.01 | 10 | μA |

Notes

(1) In one package unit $I_{V_{max.}}/I_{V_{min.}} \leq 1.6$

(2) Forward voltages are tested at a current pulse duration of 1 ms and a tolerance of $\pm 0.1 \text{ V}$

OPTICAL AND ELECTRICAL CHARACTERISTICS ($T_{amb} = 25^{\circ}C$, unless otherwise specified)
VLMY32.., YELLOW

| PARAMETER | TEST CONDITION | SYMBOL | MIN. | TYP. | MAX. | UNIT |
|---|-----------------------|-----------------|------|----------|------|---------------|
| Luminous intensity ⁽¹⁾ | $I_F = 50 \text{ mA}$ | I_V | 1400 | - | 2850 | mcd |
| Dominant wavelength | $I_F = 50 \text{ mA}$ | λ_d | 585 | 588 | 594 | nm |
| Angle of half intensity | $I_F = 50 \text{ mA}$ | φ | - | ± 60 | - | deg |
| Spectral bandwidth at 50 % $I_{rel \text{ max.}}$ | $I_F = 50 \text{ mA}$ | $\Delta\lambda$ | - | 18 | - | nm |
| Forward voltage ⁽²⁾ | $I_F = 50 \text{ mA}$ | V_F | 1.85 | - | 3.03 | V |
| Reverse current | $V_R = 5 \text{ V}$ | I_R | - | 0.01 | 10 | μA |

Notes

(1) In one package unit $I_{V_{max.}}/I_{V_{min.}} \leq 1.6$

(2) Forward voltages are tested at a current pulse duration of 1 ms and a tolerance of $\pm 0.1 \text{ V}$

LUMINOUS INTENSITY CLASSIFICATION

| GROUP | LUMINOUS INTENSITY (mcd) | |
|-------|--------------------------|------|
| | MIN. | MAX. |
| AB | 1400 | 1800 |
| BA | 1800 | 2240 |
| BB | 2240 | 2850 |

Note

- Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of $\pm 11 \text{ %}$.

The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel). In order to ensure availability, single brightness groups will not be orderable.

In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped in any one reel.

In order to ensure availability, single wavelength groups will not be orderable.

COLOR CLASSIFICATION

| GROUP | YELLOW | | AMBER | |
|-------|--------------------------|------|-------|------|
| | DOMINANT WAVELENGTH (nm) | | | |
| | MIN. | MAX. | MIN. | MAX. |
| W | 585 | 588 | - | - |
| X | 588 | 591 | - | - |
| X | 591 | 594 | - | - |
| Y | - | - | 610 | 615 |
| Z | - | - | 615 | 621 |

Note

- Wavelengths are tested at a current pulse duration of 25 ms and an accuracy of $\pm 1 \text{ nm}$.

CROSSING TABLE

| VISHAY | OSRAM |
|-----------------|-------------|
| VLMK32ABBB-GS08 | LAE6SF-AABB |
| VLMY32ABBB-GS08 | LYE6SF-AABB |

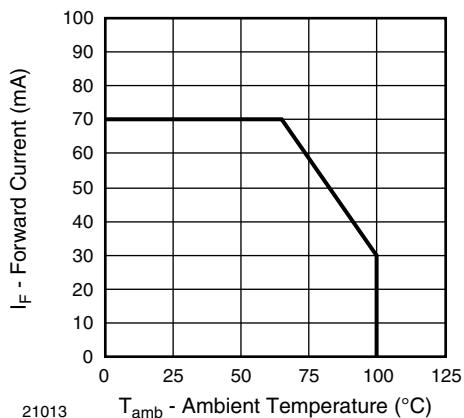
TYPICAL CHARACTERISTICS ($T_{amb} = 25$ °C, unless otherwise specified)


Fig. 1 - Forward Current vs. Ambient Temperature

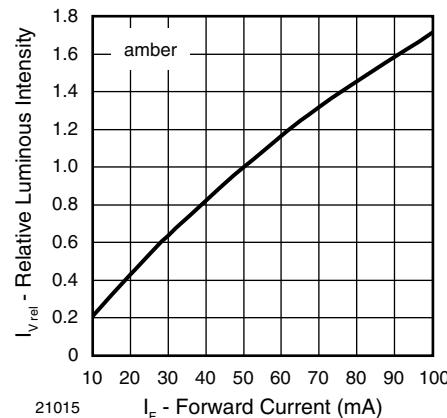


Fig. 4 - Relative Luminous Intensity vs. Forward Current

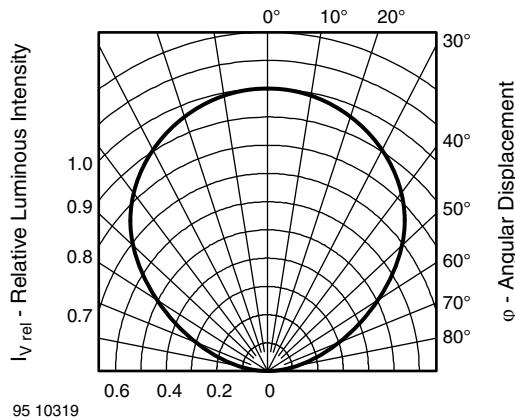


Fig. 2 - Relative Luminous Intensity vs. Angular Displacement

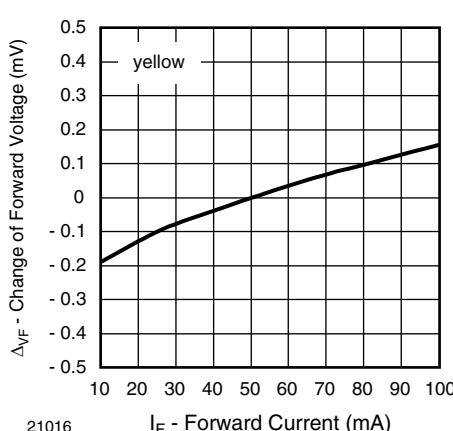


Fig. 5 - Change of Forward Voltage vs. Forward Current

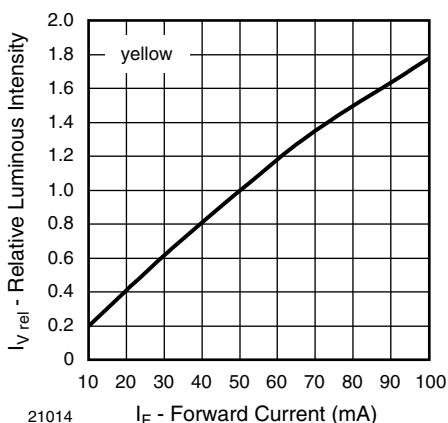


Fig. 3 - Relative Luminous Intensity vs. Forward Current

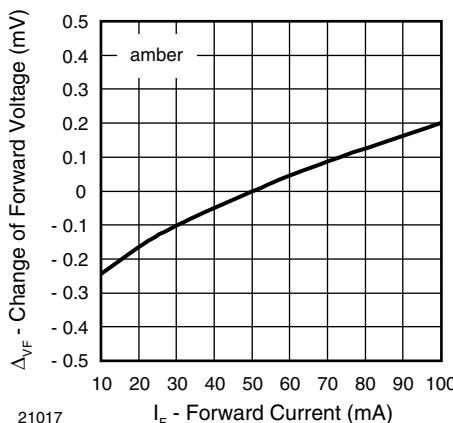


Fig. 6 - Change of Forward Voltage vs. Forward Current

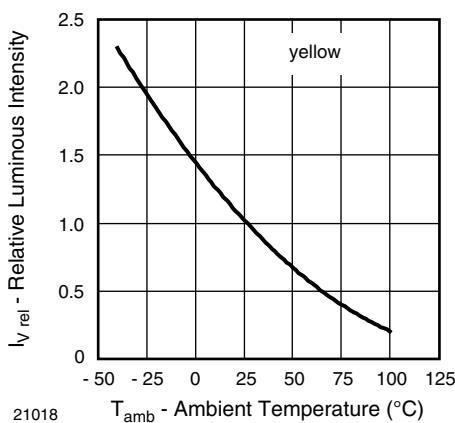


Fig. 7 - Relative Luminous Intensity vs. Ambient Temperature

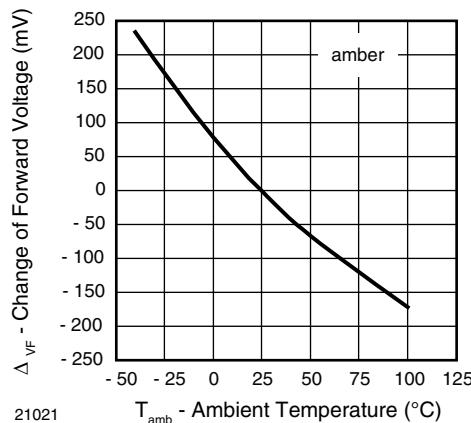


Fig. 10 - Change of Forward Voltage vs. Ambient Temperature

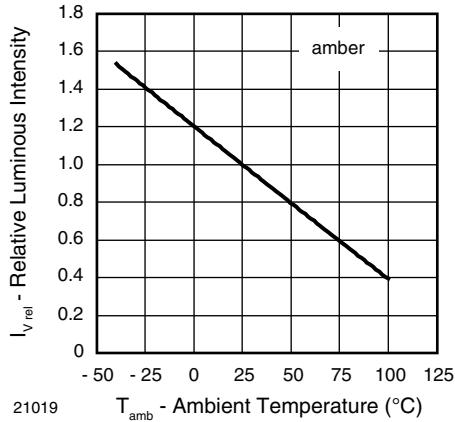


Fig. 8 - Relative Luminous Intensity vs. Ambient Temperature

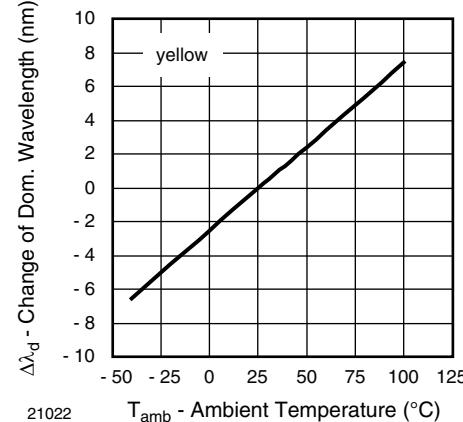


Fig. 11 - Change of Dominant Wavelength vs. Ambient Temperature

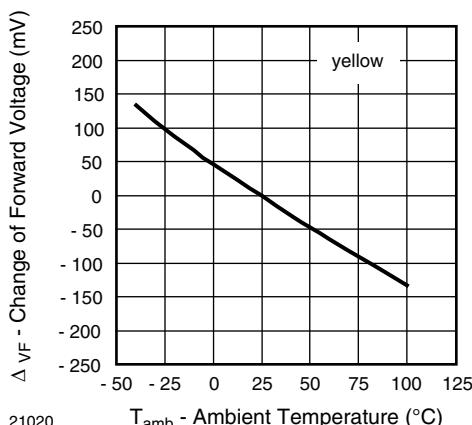


Fig. 9 - Change of Forward Voltage vs. Ambient Temperature

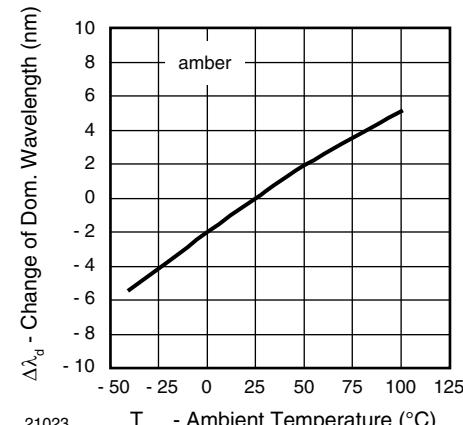


Fig. 12 - Change of Dominant Wavelength vs. Ambient Temperature

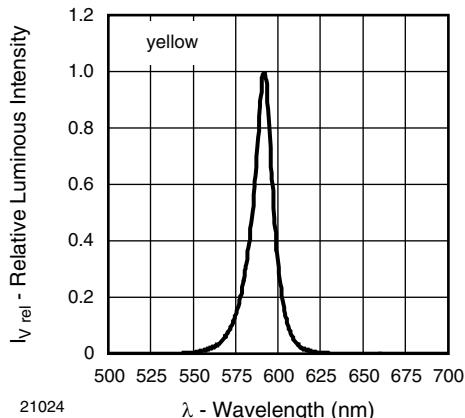


Fig. 13 - Relative Intensity vs. Wavelength

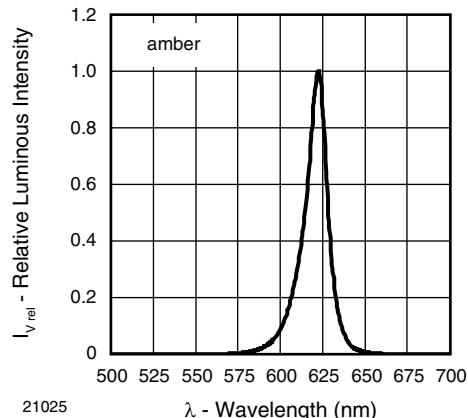
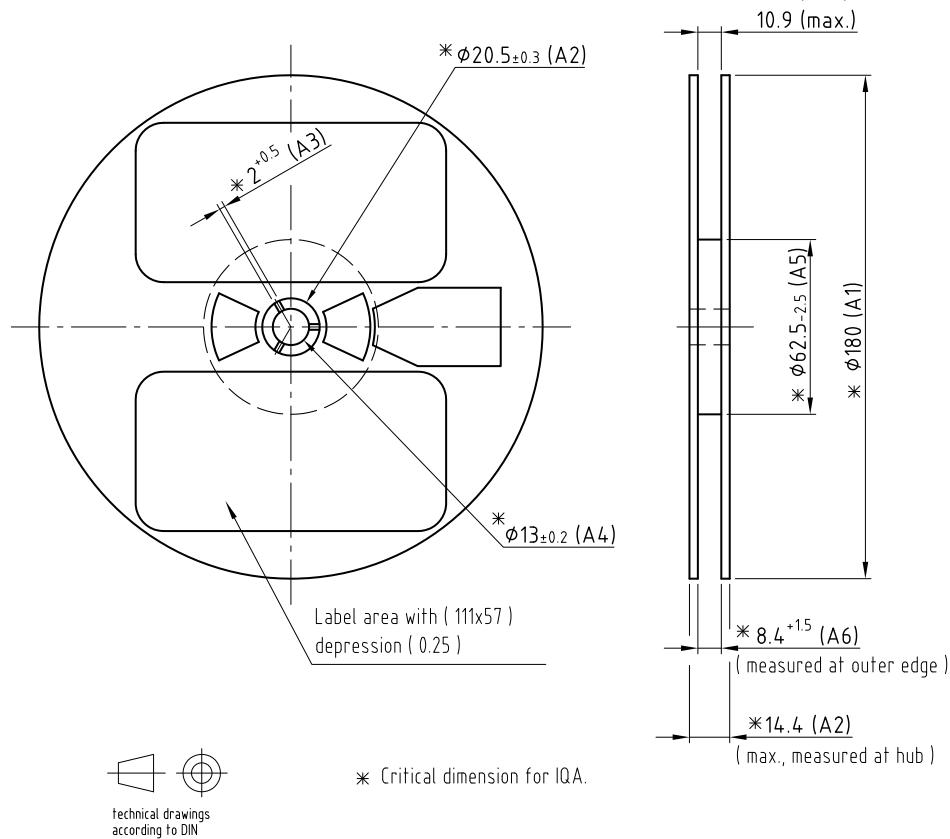


Fig. 14 - Relative Intensity vs. Wavelength

REEL DIMENSIONS in millimeters



Not indicated tolerances ± 0.05

Material: black static dissipative

Drawing refers to following types: Ø180 mm Plastic reel

Drawing-No.: 9.800-5086.01-4

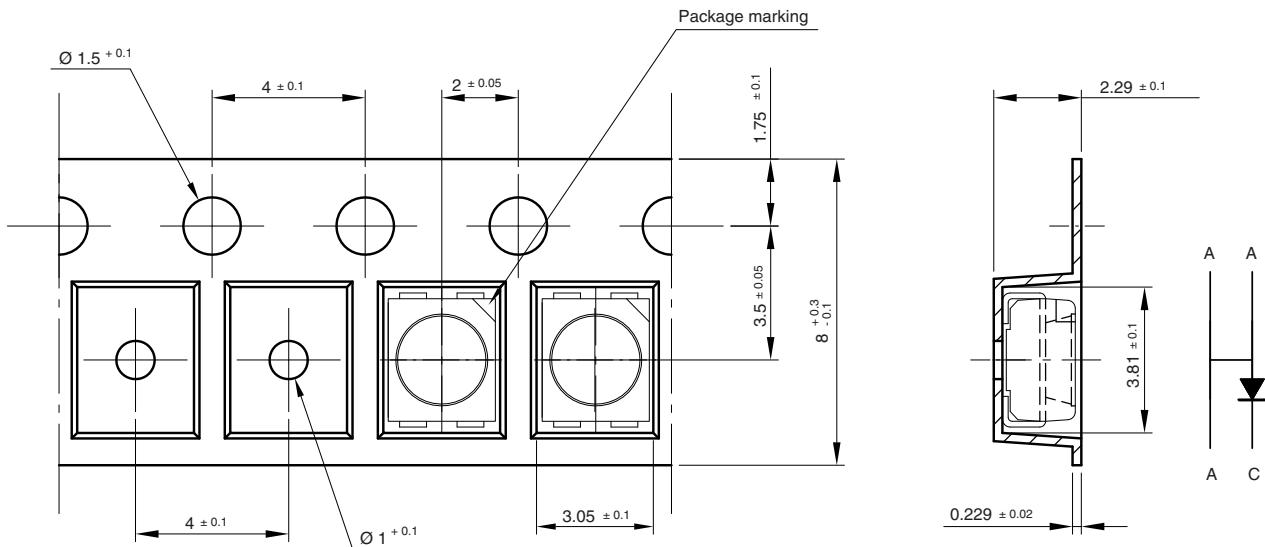
Issue: 2; 05.05.08

20983

TAPE DIMENSIONS in millimeters

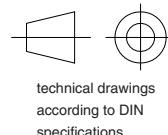
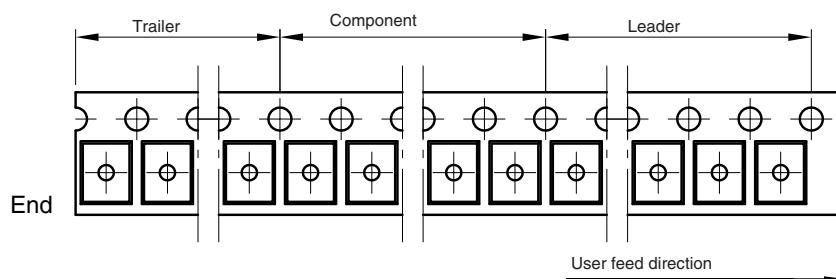
Taping and orientation

180 reel come in quantity of 2000 units
 330 reel come in quantity of 8000 units



200 mm min. for 180 reel
 200 mm min. for 330 reel

480 mm min. for 180 reel
 960 mm min. for 330 reel

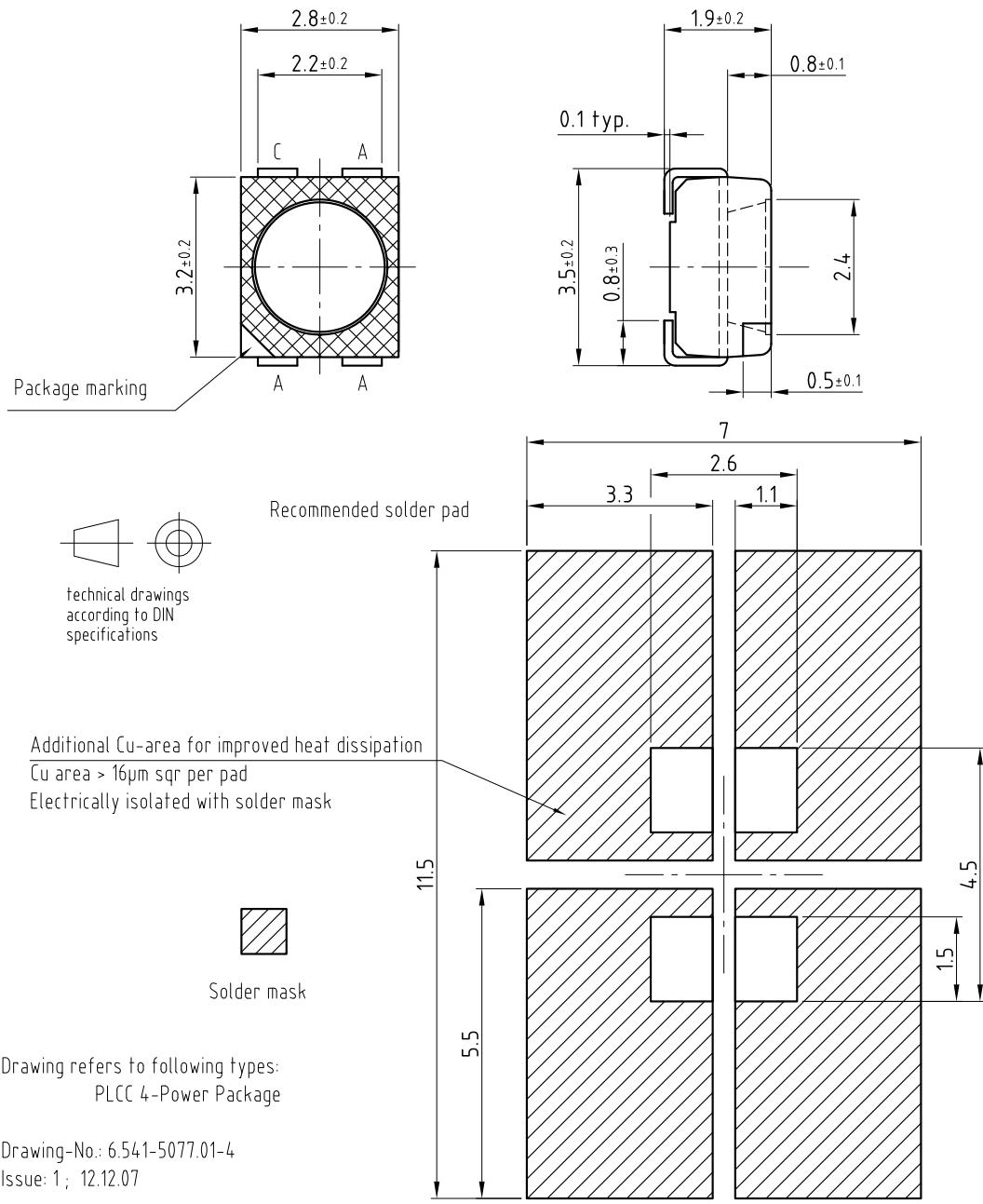


technical drawings
 according to DIN
 specifications

Drawing-No.: 9.700-5334.01-4

Issue: 3; 27.11.08

21066

PACKAGE/SOLDERING PADS DIMENSIONS in millimeters


SOLDERING PROFILE

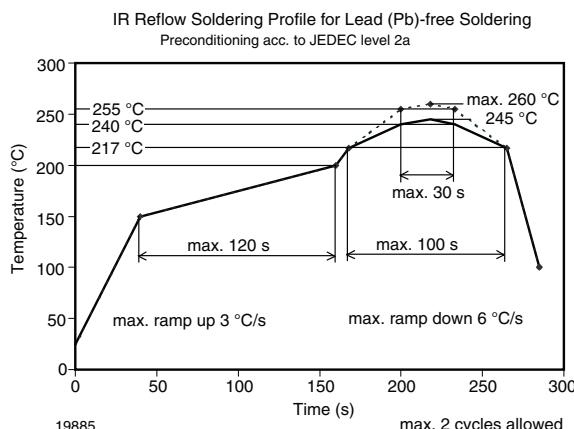


Fig. 15 - Vishay Lead (Pb)-free Reflow Soldering Profile (according to J-STD-020B)

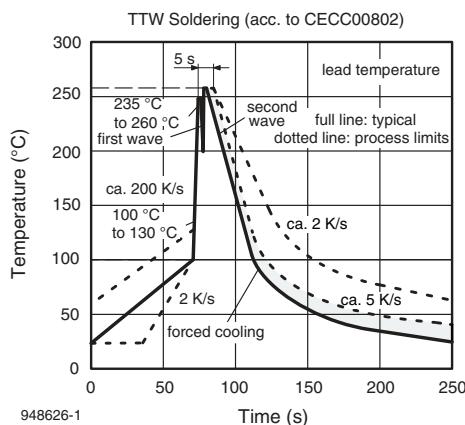
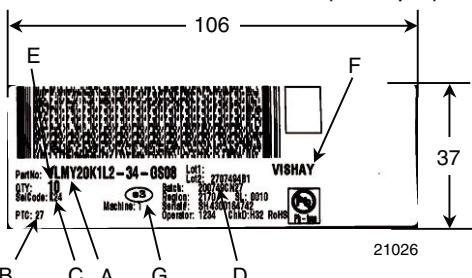


Fig. 16 - Double Wave Soldering of Opto Devices (all Packages)

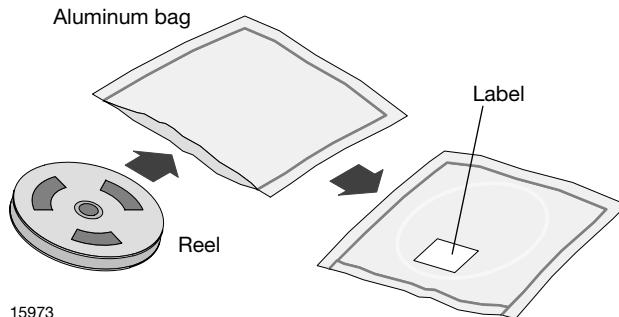
BAR CODE PRODUCT LABEL (example)



- A. Type of component
- B. PTC = manufacturing plant
- C. SEL - selection code (bin)
 - e.g.: K2 = code for luminous intensity group
 - 4 = code for color group
- D. Batch/date code
- E. Total quantity
- F. Company code
- G. Code for lead (Pb)-free classification (e3)

DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity \leq 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

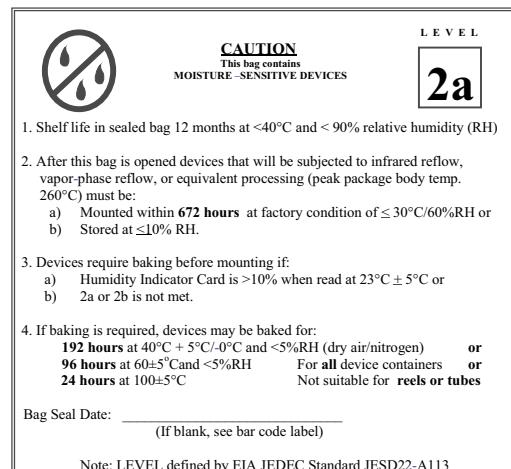
In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C/- 0 °C and < 5 % RH (dry air/nitrogen) or

96 h at 60 °C + 5 °C and < 5 % RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.



Example of JESD22-A112 level 2a label

ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electro-static sensitive devices warning labels are on the packaging.

**VISHAY SEMICONDUCTORS STANDARD
BAR CODE LABEL**

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.

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