

Customer Information Sheet

DRAWING No.: G125-1010005, G125-1020005

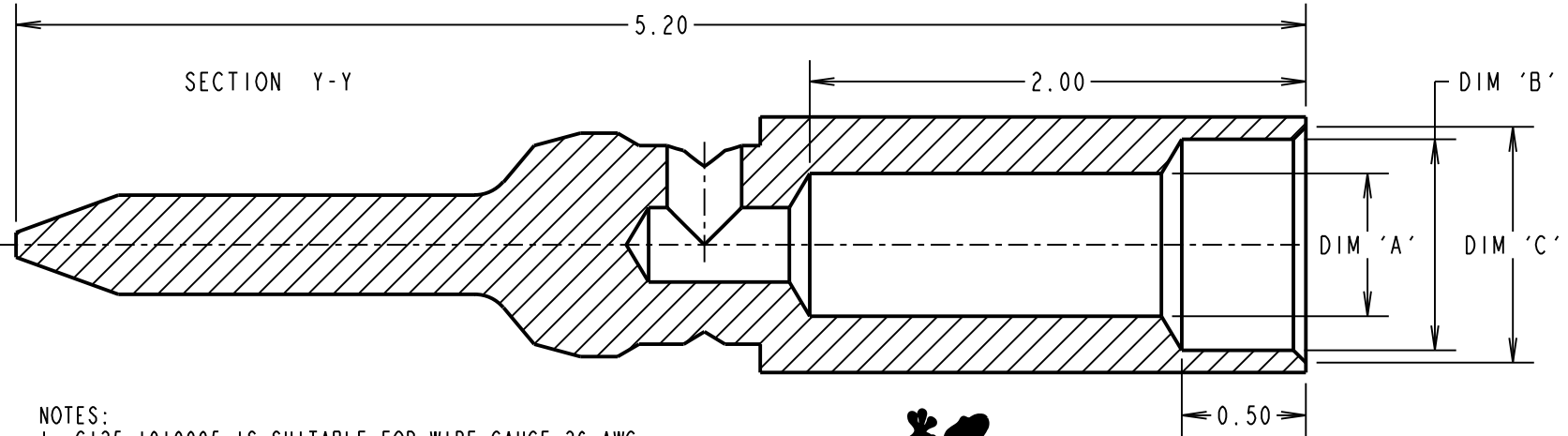
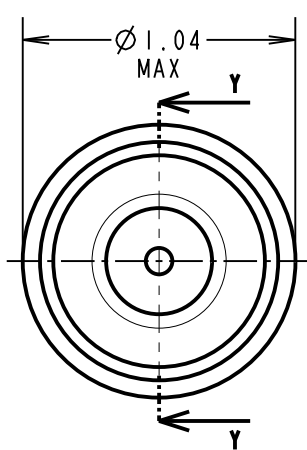
IF IN DOUBT - ASK

(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

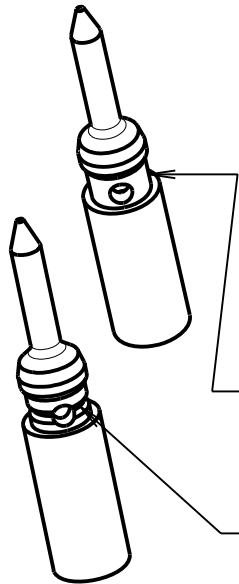


NOTES:

- G125-1010005 IS SUITABLE FOR WIRE GAUGE 26 AWG.
MAXIMUM INSULATION DIAMETER $\varnothing 0.80\text{mm}$, STRIP WIRE BY 1.50-1.75mm FOR CRIMPING.
- G125-1020005 IS SUITABLE FOR WIRE GAUGE 28-32 AWG.
MAXIMUM INSULATION DIAMETER $\varnothing 0.72\text{mm}$, STRIP WIRE BY 1.50-1.75mm FOR CRIMPING.
- RECOMMENDED CRIMP TOOL = Z125-900 & POSITIONER = Z125-901
CONTACT INSERTION / WITHDRAWAL KIT = Z125-902.
- FOR INSTRUCTIONS ON HAND CRIMP TOOL Z125-900, SEE INSTRUCTION SHEET IS-37.
- RECOMMENDED WIRE TYPES INCLUDE: BS 3G 210 Type A, MIL-W-16878/6 Type ET AND NEMA HP3 Type ET.
- PACKING: 100 PER BOX.



PATENT PENDING - UK 1205109.0



G125-1010005
NO IDENT

G125-1020005
IDENT

PART No.	MATERIAL	FINISH	DIM 'A'	DIM 'B'	DIM 'C'	IDENT GROOVE
G125-1010005	BRASS	0.20-0.30 μ GOLD OVER	$\varnothing 0.60$ $\varnothing 0.55$	$\varnothing 0.88$ $\varnothing 0.85$	$\varnothing 0.95$ $\varnothing 0.92$	NO
G125-1020005		1.5-2.5 μ NICKEL	$\varnothing 0.48$ $\varnothing 0.44$	$\varnothing 0.80$ $\varnothing 0.77$	$\varnothing 0.87$ $\varnothing 0.84$	YES

SF	6	05.08.13	12172
NAME	ISS.	DATE	C/NOTE
APPROVED:		S.FLOWER	
CHECKED:		S.BENNETT	
DRAWN:		S.FLOWER	
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

www.harwin.com
technical@harwin.com

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TOLERANCES
X. = $\pm 1\text{mm}$
X.X = $\pm 0.25\text{mm}$
X.XX = $\pm 0.10\text{mm}$
X.XXX = $\pm 0.01\text{mm}$
ANGLES = $\pm 5^\circ$
UNLESS STATED

MATERIAL:

SEE SHEET 3

FINISH: SEE SHEET 3

S/AREA: mm²

TITLE:

G125 SERIES MALE CRIMP
SIGNAL CONTACTS

DRAWING NUMBER:

G125-1010005, G125-1020005

SHT
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OF 3

Customer Information Sheet

DRAWING No.: G125-SERIES COMPONENT SPECIFICATION

IF IN DOUBT - ASK

(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

SPECIFICATIONS:

MATERIALS:

MOULDING, PICK & PLACE CAP:
POLYAMIDE, PA4T-GF30 FR(40) UL94V-0,
HALOGEN FREE, FREE OF RED PHOSPHORUS

CONTACTS:

MALE PC-TAIL/SMT = PHOSPHOR BRONZE
MALE CRIMP = BRASS
ALL FEMALE CONTACTS = COPPER ALLOY

LOCKING HARDWARE:

LATCHES: COPPER NICKEL TIN ALLOY
SCREW LOCK: STAINLESS STEEL

BACK POTTING COMPOUND (CABLE ASSEMBLIES ONLY):
STYCAST 2651 MM BACK POTTING WITH CATALYST 9

FINISH:

ALL CONTACTS:
0.2-0.3 μ GOLD OVER NICKEL
LATCHES:
3.0 μ 100% TIN OVER NICKEL

MECHANICAL:

DURABILITY = 1000 OPERATIONS
INSERTION FORCE = 2.8N MAX
WITHDRAWAL FORCE = 0.2N MIN

ENVIRONMENTAL:

CLASSIFICATION: 65/150/56 DAYS AT 93% RH

TEMPERATURE RANGE:

EIA-364-32 : 2000 TEST CONDITION IV, DWELL
30mins, 5 CYCLES -65°C TO +150°C

* EIA-364-27B : 1996: TEST CONDITION E SHOCK SEVERITY: 981 mm/s²
(100G) FOR 6ms IN Z AXIS, 490 mm/s² (50G) FOR 11ms IN X & Y AXIS.

* EIA-364-01A : 2000: ACCELERATION: 490 mm/s² (50G)
* BUMP SEVERITY: 390 mm/s² (40G), 4000 $\pm$ 10 BUMPS
* TESTED WITH LATCHED CONNECTORS

ELECTRICAL:

CURRENT RATING:

EIA-364-70A : 1998: INDIVIDUAL CONTACT IN ISOLATION AT 25°C = 2.8A MAX
EIA-364-70A : 1998: ALL CONTACTS SIMULTANEOUSLY AT 25°C = 2.0A MAX

CONTACT RESISTANCE:

EIA-364-06C : 2006: INITIAL CONTACT RESISTANCE = 20m Ω MAX
EIA-364-06C : 2006: CONTACT RESISTANCE AFTER CONDITIONING = 25m Ω MAX

WORKING VOLTAGE:

EIA-364-20C : 2004: SEA LEVEL (1006mbar) = 450V DC/AC PEAK
EIA-364-20C : 2004: ALTITUDE LEVEL (44mbar) = 250V DC/AC PEAK

VOLTAGE PROOF AT SEA LEVEL (1013mbar) = 600V DC/AC PEAK

INSULATION RESISTANCE:

EIA-364-21C : 2000: INSULATION RESISTANCE (INITIAL)
= 10 G Ω MIN AT 500V DC
EIA-364-21C : 2000: INSULATION RESISTANCE (AFTER CONDITIONING)
= >1 G Ω MIN AT 500V DC

FOR FULL COMPONENT SPECIFICATION SEE C125XX (LATEST ISSUE).

* EIA-364-28D : 1999: TEST CONDITION IV: VIBRATION SEVERITY:
10Hz TO 2000Hz, 1.5MM, 198 mm/s² (20G). DURATION 2Hr

PATENT PENDING
UK 1205109.0



MGP	4	22.06.17	20668
NAME	ISS.	DATE	C/NOTE
APPROVED: MGP			
CHECKED: SB			
DRAWN:		S.FLOWER	
CUSTOMER REF.:			
ASSEMBLY DRG:			

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www.harwin.com
technical@harwin.com

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TOLERANCES

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X.XX = $\pm$ 0.10mm
X.XXX = $\pm$ 0.01mm
ANGLES = $\pm$ 5°
UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH: SEE ABOVE

S/AREA: mm²

TITLE:

G125 SERIES COMPONENT SPECIFICATION

DRAWING NUMBER:

G125-SERIES CONNECTORS

SHT
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