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SLEEVE-COLOR
SEE TABLE

SLEEVE-MATL:
NYLON

$\pm .008$
.061 TAPER PER
INCH ON DIA.

$\pm .010$
.095
DIA.

$\pm .0015$
.0560 DIA.

.025

$\pm .010$
.240

$\pm .030$
.715

.103-.110 DIA. TO A MIN.
DEPTH OF .090.

.167 DIA. (REF.)

TAPER PIN MATL.
BRASS.

ASSEMBLY BEFORE CRIMPING

.053 MIN. DIA.

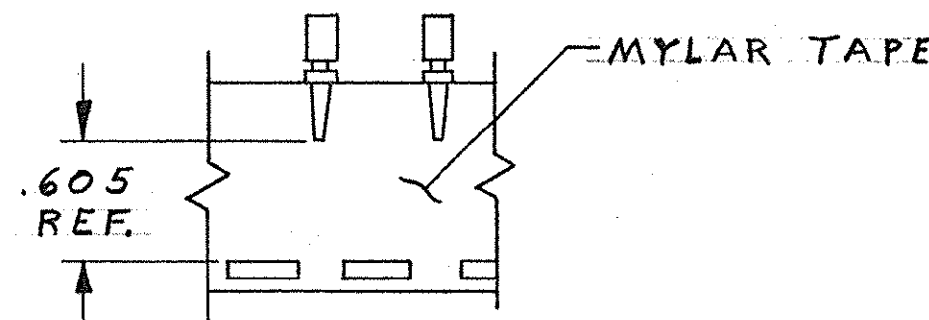
IDENTIFICATION MARK
2 DOTS

.600
MAX. INSTALLED EXTENSION

CRIMPED VERSION

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	N-1	REDRAWN AND REVISED 1678	3-25-81	M.S. J.H.
3A	P	LOC WAS AB, DIST 12 WAS 39	11-7-72	JP
3B	R	ADDED 1-42575-0 ECN 7986	2-25-75	CFB
	S	BRIGHT TIN-LEAD WAS TIN EA 1818	6-18-81	DS
	T	SLEEVE COLOR WAS WHITE ECN 52545	11-15-83	DS
	U	OBSOLETE - 5 & 9 ECN 52954	2-19-85	JM
	V	OBSOLETE - 7 & 1-0 ECN 53379	11-22-86	R8
	W	REV PER JF-0257	1-16-88	MS
	Y	REV PER OH14-0139-05	1-26-06	PY RJ

1. INS. RANGE: .060-.100 DIA.
WIRE RANGE: 20-18



TAPE MOUNTED ASSY. NO'S.
42575-6 THRU 1-42575-0.

5-42575-1	.0001 MATTE TIN	NATURAL
OBS 1-42575-0	.0001 GOLD OVER .0001 NICKEL	
OBS 42575-9	.0002 GOLD OVER .000050 NICKEL	
42575-8	.000030 GOLD OVER .000050 NICKEL	
OBS 42575-7	SILVER-.0002 THK.	
42575-6	BRIGHT TIN-LEAD .0002 THK	SLEEVE-COLOR
OBS 42575-5	.0002 GOLD OVER .000050 NICKEL	
42575-4	.0001 GOLD OVER .0001 NICKEL	
42575-3	.000030 GOLD OVER .000050 NICKEL	
OBS 42575-2	SILVER-.0002 THK.	
42575-1	BRIGHT TIN-LEAD .0002 THK	
PART NO.	FINISH	

UNLESS
OTHERWISE SPECIFIED
DIM. ARE IN INCHES.
TOLERANCES ON:
DECIMALS $\pm .015$
ANGLES $\pm$

MATERIAL

SEE CALLOUT

HEAT TREAT

FINISH SEE TABLE

CONTRACT NO.

OR

CHK

APPD

DSGN APPD

OTHER APPD

W. F. Rees 5-16-68

5-22-68

5/10/68

5/16/68

5-16-68

AMP

AMP INCORPORATED
HARRISBURG, PENNSYLVANIA

NAME

PIN, TAPER,

"53" SERIES P.I.D.G.

SIZE

B

CODE IDENT NO.

00779

NUMBER

42575

SCALE

8-1

WT

CALC

ACTUAL

SHEET

—

AMP INFO

LOC

PRINT DIST

HEAT TREAT

FINISH

SEE TABLE

5300

DF

2 CUSTOMER DRAWING 1