FLUKE®

718Ex 30G/100G

Pressure Calibrator

Users Manual

May 2004

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Fluke Corporation
P.O. Box 9090
Everett, WA 98206-9090
U.S.A.

Fluke Europe B.V.
P.O. Box 1186
5602 BD Eindhoven
The Netherlands

11/99

To register your product online, visit register.fluke.com

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718Ex 30G/100G Pressure Calibrator

Introduction

⚠⚠Warning

Read "Safety Information" before using the Calibrator.

The Fluke Model 718Ex 30G and 718Ex 100G Pressure Calibrators (hereafter called “Calibrator”) can do the following:

- Calibrate P/I (pressure to current) transmitters.
- Measure pressure via a 1/8-inch NPT pressure fitting and an internal pressure sensor or via Fluke 700PEx Series Pressure Modules.
- Measure current up to 24 mA.
- Simultaneously display pressure and current measurements.
- Perform switch testing.

The Calibrator is for use ONLY in Ex-hazardous areas.

The Calibrator makes 5-digit pressure readings in the following units: psi, inH_2O at 4 °C, inH_2O at 20 °C, kPa, cmH_2O at 4 °C, cmH_2O at 20 °C, bar, mbar, kg/cm^2, inHg, and mmHg. Full-scale pressure sensor input is as follows:

- Model 718Ex 30G: 30 psi (206.85 kPa, 2.0685 bar). “OL” appears at 33 psi.
- Model 718Ex 100G: 100 psi (689.5 kPa, 6.895 bar). “OL” appears at 120 psi.

The Calibrator measures pressure sensor inputs in the units shown under Pressure Sensor Range and Resolution.

For Pressure Modules, full-scale readings for all pressure ranges can be made in psi, kPa, and inHg units. To avoid display overflow, full-scale readings are limited to 1000 psi in cmH_2O, mbar, and mmHg units, and 3000 psi in inH_2O units. Pressures of at least 15 psi must be

measured for meaningful readings in bar and kg/cm^2 units.

The Calibrator is supplied with:

- a holster
- one installed 9 V alkaline battery
- one set of TL75 test leads
- one set of AC72A alligator clips
- one 700-ILF In-Line Filter (to protect the pump)
- a Control Drawing, and a CD-Rom

If the Calibrator is damaged or something is missing, contact the place of purchase immediately. Contact a Fluke distributor for information about accessories. See “Contacting Fluke.” To order replacement parts or spares, see “Parts and Accessories.”

Contacting Fluke

To order accessories, receive operating assistance, or get the location of the nearest Fluke distributor or Service Center, call:

USA: 1-888-99-FLUKE (1-888-993-5853)
Canada: 1-800-36-FLUKE (1-800-363-5853)
Europe: +31 402-675-200
Japan: +81-3-3434-0181
Singapore: +65-738-5655
Anywhere in the world: +1-425-446-5500

Or, visit Fluke's Web site at www.fluke.com.

To register this product, visit register.fluke.com

Safety Information

A **Warning** identifies conditions and actions that pose hazard(s) to the user; a **Caution** identifies conditions and actions that may damage the Calibrator or the equipment under test.

Safety and electrical symbols used in this manual and on the Calibrator are displayed in Table 1.

Table 1. International Electrical Symbols

Symbol	Meaning
	Power ON/OFF
	Earth ground
	Conforms to ATEX requirements.
	Battery
	Hazardous Voltage
	Risk of Danger. Important information. Refer to manual.
	Double insulated
	Conforms to relevant Canadian and US Standards.
	Conforms to relevant European Union directives.
	Pressure

⚠⚠ Warning

To avoid electric shock, injury, or damage to the Calibrator:

- **Use the Calibrator only as described in this User Manual and the Fluke 718Ex CCD (Concept Control Drawing) or the protection provided by the Calibrator may be impaired.**
- **Inspect the Calibrator before use. Do not use it if it appears damaged.**
- **Check the test leads for continuity, damaged insulation, or exposed metal. Replace damaged test leads.**
- **When using probes, keep fingers behind the finger guards on the probes**
- **Never apply more than 30.0 V between the input terminals, or between any terminal and earth ground.**
- **Applying more than 30.0 V to the input terminals invalidates the Calibrator's Ex Approval and may result in permanent damage to the unit so it can no longer be used.**
- **Use the proper terminals, mode, and range for the measuring or sourcing application.**
- **To prevent damage to the unit under test, be sure the Calibrator is in the correct mode before connecting the test leads.**
- **When making connections, connect the COM test probe before the live test probe. When disconnecting, disconnect the live probe before the COM probe.**
- **Never use the Calibrator with the red holster removed.**
- **Never open the Calibrator case. Opening the case invalidates the Calibrator's Ex Approval.**
- **Make sure the battery door is closed before using the Calibrator.**

- **Replace the battery as soon as the (low battery) symbol appears to avoid false readings that can lead to electric shock. Remove the Calibrator from the Ex-hazardous area before opening the battery door.**
- **Remove test leads from the Calibrator before opening the battery door.**
- **This equipment is specified for use in measurement category I (CAT I) pollution degree 2 environments and should not be used in CAT II, CAT III, or CAT IV environments. Voltage transients should not exceed 300 volts for the CAT I applications where this product is used. Measurement transients are defined in IEC1010-1 as 2 µs rise time with a 50 µs duration at 50 % of the maximum amplitude height.**
- **Measurement Category I (CAT I) is defined for measurements performed on circuits not directly connected to the mains.**
- **Turn off circuit power before connecting the Calibrator mA and COM terminals in the circuit. Place Calibrator in series with the circuit.**
- **When servicing the Calibrator, use only specified replacement parts. Do not open the Calibrator case. Opening the case invalidates the Calibrator's Ex Approval.**
- **Do not allow water inside the case.**
- **When using the Calibrator's internal pressure sensor, do not connect a pressure module at the Calibrator to avoid misleading readings. If both a pressure module and the internal pressure sensor are connected, the Calibrator displays ONLY the pressure module measurement. To avoid misleading readings, disconnect the pressure module connector at the Calibrator.**
- **To avoid a violent release of pressure in a pressurized system, shut off the valve and slowly bleed off the pressure before attaching or detaching the internal pressure sensor or pressure module fitting to the pressure line.**

- **To avoid overpressure damage, do not apply pressure to the internal pressure sensor input that exceeds the following:**
  - **Model 718Ex 30G: 30.000 psi, 206.85 kPa, or 2.0685 bar. "OL" appears at 33 psi.**
  - **Model 718Ex 100G: 100.00 psi, 689.5 kPa, or 6.895 bar. "OL" appears at 120 psi.**
- **When measuring the pressure of potentially hazardous gases, care must be taken to minimize the possibility of leakage:**
  - **Confirm that all pressure connections are properly sealed.**
  - **Confirm that the Pressure/Vacuum Release Control is in the closed position (fully clockwise) and the Pressure/Vacuum switch is in the "+" position (fully clockwise).**
  - **If the Calibrator has been dropped or subjected to rough handling, remove the Calibrator to a safe area and check for leaks to confirm the integrity of the internal pneumatic components.**

⚠ Caution

To avoid mechanically damaging the Calibrator:

- **Do not apply torque between the pressure fitting and the Calibrator case. See Figure 1 for the proper use of tools.**
- **To avoid damage to the pump, use with dry air and non-corrosive gases only. Use of the included Fluke 700-ILF In-Line Filter will help isolate the pump from contaminates. Failure to use the included filter may void the pump warranty if contamination occurs.**

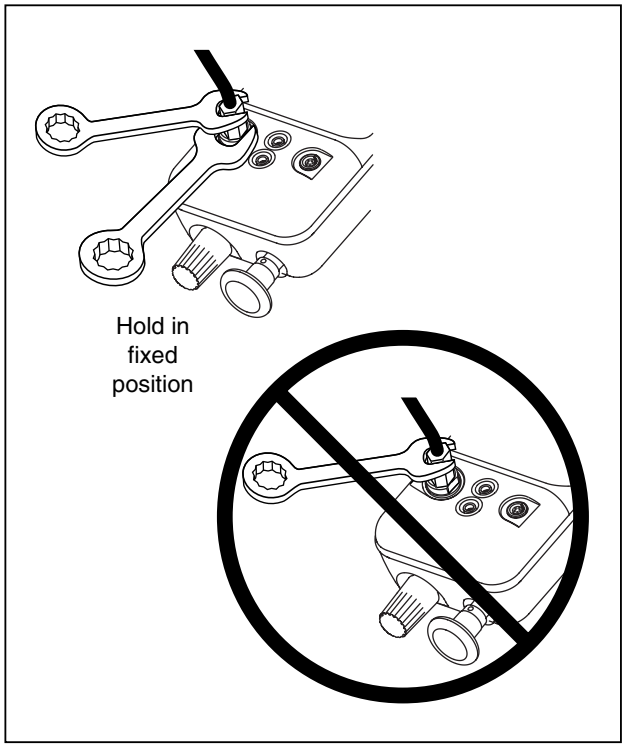

Figure 1. Connection Technique

Faults and Damage

Applying a voltage greater than 30 V to the input of the Calibrator invalidates its Ex Approval and may impair its safe operation in an Ex-hazardous area.

If there is any reason to suspect that the safe operation of the Calibrator has been affected, it must be immediately withdrawn from use, and precautionary measures must be taken to prevent any further use of the Calibrator in an Ex-hazardous area.

Fully observe all instructions, warnings, and cautions contained in this manual. In case of doubt due to translation and/or printing errors, refer to the original English users manual.

The safety features and integrity of the unit may be compromised by any of the following:

- External damage to the housing
- Internal damage to the Calibrator
- Exposure to excessive loads
- Incorrect storage of the unit
- Damage sustained in transit
- Correct certification is illegible
- Using the product with the red holster removed
- Functioning errors occur
- Permitted limitations are exceeded
- Functioning errors or obvious measurement inaccuracies occur which prevent further measurement by the Calibrator
- Opening the case

Safety Regulations

The use of the Calibrator meets the requirements of the regulations providing that the user observes and applies the requirements as stated in the regulations and that improper and incorrect use of the unit is avoided.

- Use must be restricted to the specified application parameters.
- Do not open the Calibrator.
- Do not remove or install the battery within the Ex-hazardous area.
- Do not carry additional batteries within the Ex-hazardous area.
- Use only type-tested batteries. The use of any other batteries will invalidate the Ex-certification and present a safety risk.
- Do not use the Calibrator in an Ex-hazardous area unless it is completely and securely fitted in its accompanying red holster.
- Only use the Calibrator in circuits with compatible entity parameters.

Certification Information

- CE 0344 Ex II 1 G EEx ia IIC T4

  Permitted for Zone 1, Equipment Group II, gas group IIC hazardous atmospheres, temperature class T4.

- c SP us LR110460 Class I Div. 1 Groups A-D T4 Intrinsically Safe AEx ia IIC T4.

  Permitted for Division 1 hazardous atmospheres, Gas Groups A-D, temperature class T4.

Getting Acquainted with the Calibrator

Press ⏻ to turn the Calibrator on and off. The Calibrator displays pressure and current measurements simultaneously. See Figure 2.

The upper part of the display shows the applied pressure or vacuum. Vacuum is shown as a negative value. Press UNITS to select a different unit. When cycling the power off and on, the Calibrator retains the unit last used.

The lower part of the display shows the current (up to 24 mA) applied to the current (mA) inputs.

Pushbutton operation is described in Table 2. Pump features are shown in Figure 3 and described in Table 3.

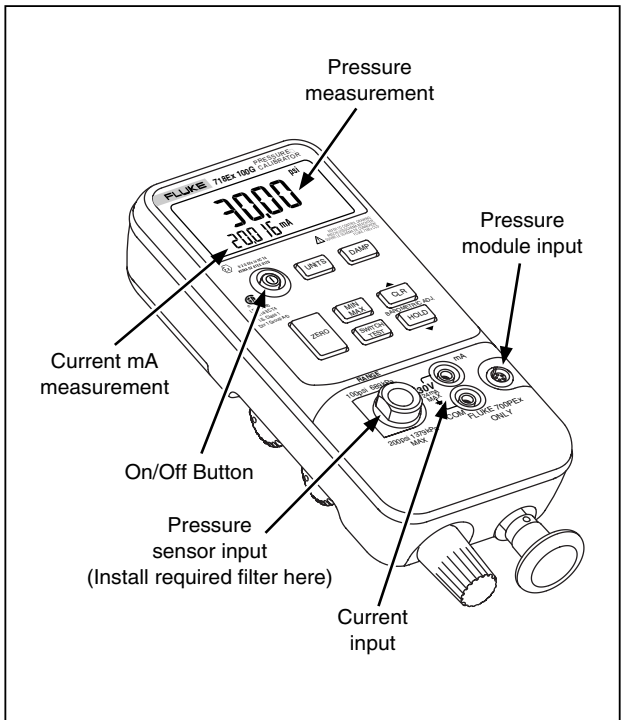

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Figure 2. Front Panel Features

Table 2. Pushbutton Functions

Pushbutton	Description
UNITS	Press to select a different pressure unit. All units are available when the pressure sensor input is used. For higher pressure module inputs, inappropriate (out-of-range) units are not available.
DAMP	Turns pressure reading damping on and off. With damping on, the Calibrator averages several measurements before displaying a reading.
ZERO	Press to zero the pressure display. Vent pressure to atmosphere before pressing this pushbutton. For an Absolute Pressure Module, see “Zeroing with Absolute Pressure Modules”.
MIN MAX	Press to read the minimum pressure and current readings since power was turned on or CLR was pressed. Press again to read the maximum pressure and current readings since power was turned on or CLR was pressed.
SWITCH TEST	Use for pressure switch test. See “Switch Test”.
CLR	Press to clear the MIN, MAX, and switch test memories
HOLD	Press HOLD to freeze the display. The **HOLD** symbol appears on the display. Press HOLD again to resume normal operation.

Power Saver

The Calibrator automatically turns off after 30 minutes of inactivity. To reduce this time or disable this feature:

1. With the Calibrator OFF, press ⓪.

   P.S. xx is displayed, where ***xx*** is the turn-off time in minutes. ***OFF*** means the power saver is disabled.

2. Press HOLD to decrease or CLR to increase the turn-off time.

3. To disable, press HOLD until the display shows ***OFF***.

The Calibrator resumes normal operation after 2 seconds.

Zeroing with Absolute Pressure Modules

For zeroing, adjust the Calibrator to read a known pressure. This can be barometric pressure, if it is accurately known. An accurate pressure standard can also apply a pressure within range for any Absolute Pressure Module. Adjust the Calibrator reading as follows:

1. Press and hold ZERO.

2. Press CLR to increase or HOLD to decrease the Calibrator reading to equal the applied pressure.

3. Release ZERO to exit the zeroing procedure.

Press the UNITS button to convert to any convenient measurement display unit.

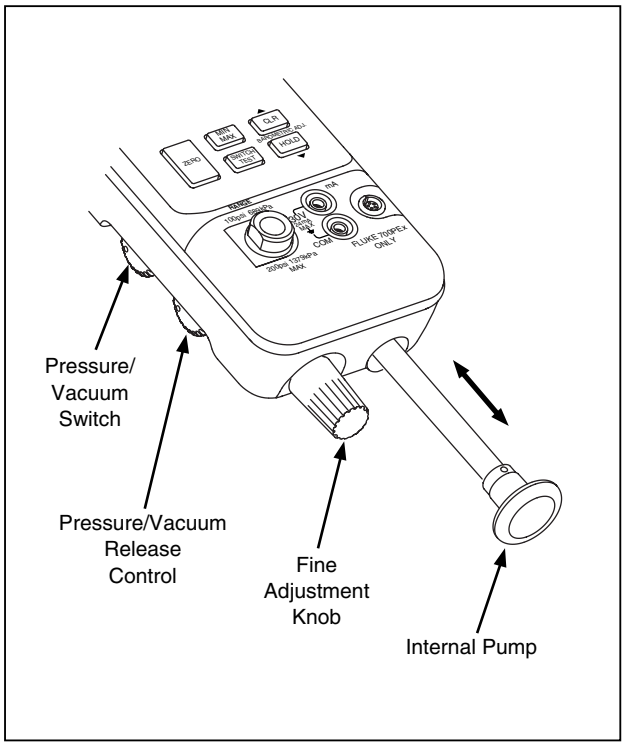

Figure 3. Pump Features

Table 3. Pump Features

Item	Description
Pressure Vacuum Switch	Rotate forward (clockwise) for pressure, backward (counter-clockwise) for vacuum.
Pressure Vacuum Release Control	Rotate fully backward (counter-clockwise) to release all pressure or vacuum. (Rotate slightly for partial release.) Rotate fully forward (clockwise) to close valve.
Fine Adjustment Knob	Rotate either direction for precise adjustment of applied pressure or vacuum. Full rotation is about 30 turns.
Internal Pump	Increase pressure on the inward stroke. In vacuum mode, decrease pressure on the outward stroke.

Calibrating a P/I Transmitter

To calibrate a P/I (pressure to current) transmitter, apply a pressure to the transmitter and measure the transmitter's current loop output. Pressure can be applied with the Calibrator's internal pump or with an external pump.

⚠⚠ Warning

To avoid a violent release of pressure or vacuum, always depressurize the system slowly using the pressure/vacuum release control before detaching any pressure line.

When measuring the pressure of potentially hazardous gases, care must be taken to minimize the possibility of leakage:

- **Confirm that all pressure connections are properly sealed.**
- **Confirm that the Pressure/Vacuum Release Control is in the closed position (fully clockwise) and the Pressure/Vacuum switch is in the "+" position (fully clockwise).**
- **If the Calibrator has been dropped or subjected to rough handling, remove the Calibrator to a safe area and check for leaks to confirm the integrity of the internal pneumatic components.**

Using the Internal Pump

The internal pump can provide 30 psi (2.0685 bar) for Model 718Ex 30G or 100 psi (6.895 bar) for Model 718Ex 100G.

The preferred use for the internal pump is shown in Figure 4, where the Calibrator displays pressure measured with the internal sensor and provided by the internal pump.

The internal pump can also be used with certain Fluke 700PEx Series Pressure Modules. In this case, pressure measured by the pressure module is displayed by the Calibrator. Appropriate pressure modules for each Calibrator model are identified in Table 4. Figure 5 shows the internal pump being used with a pressure module.

⚠⚠ Warning

If both a pressure module and the internal sensor are connected, the Calibrator displays ONLY the pressure module measurement.

To use the Calibrator's internal pump, refer to Figure 3 and perform the following steps:

1. Depressurize the line before connecting the Calibrator.
2. Connect the pressure transmitter under test to the Calibrator internal sensor as shown in Figure 4 (for internal pressure sensor measurements) or Figure 5 (for pressure module measurements.)

Note

To avoid leaks, use Teflon tape or similar sealant on all pressure connections.

3. Make sure the pressure/vacuum switch on the Calibrator is in the desired position. Forward (clockwise) is for pressure; backward (counter-clockwise) is for vacuum.
4. Turn the pressure/vacuum release control backward (counter-clockwise) to vent pressure/vacuum from the pump.
5. Press ZERO to zero the pressure display.
6. Turn the fine adjustment knob to mid-range.
7. Turn the pressure/vacuum release control forward (clockwise) to close the release valve.
8. Work the pump handle in and out to apply incrementally larger pressure/vacuum changes. Shorten the stroke to apply smaller increments of pressure/vacuum change.
9. To make very small pressure/vacuum changes, use the fine adjustment knob.

Note

This knob adjusts a small internal reservoir to vary the total volume. With larger external pressure/vacuum volumes, this control will adjust pressure or vacuum within a smaller range.

10. Depressurize the system before disconnecting the pressure line.

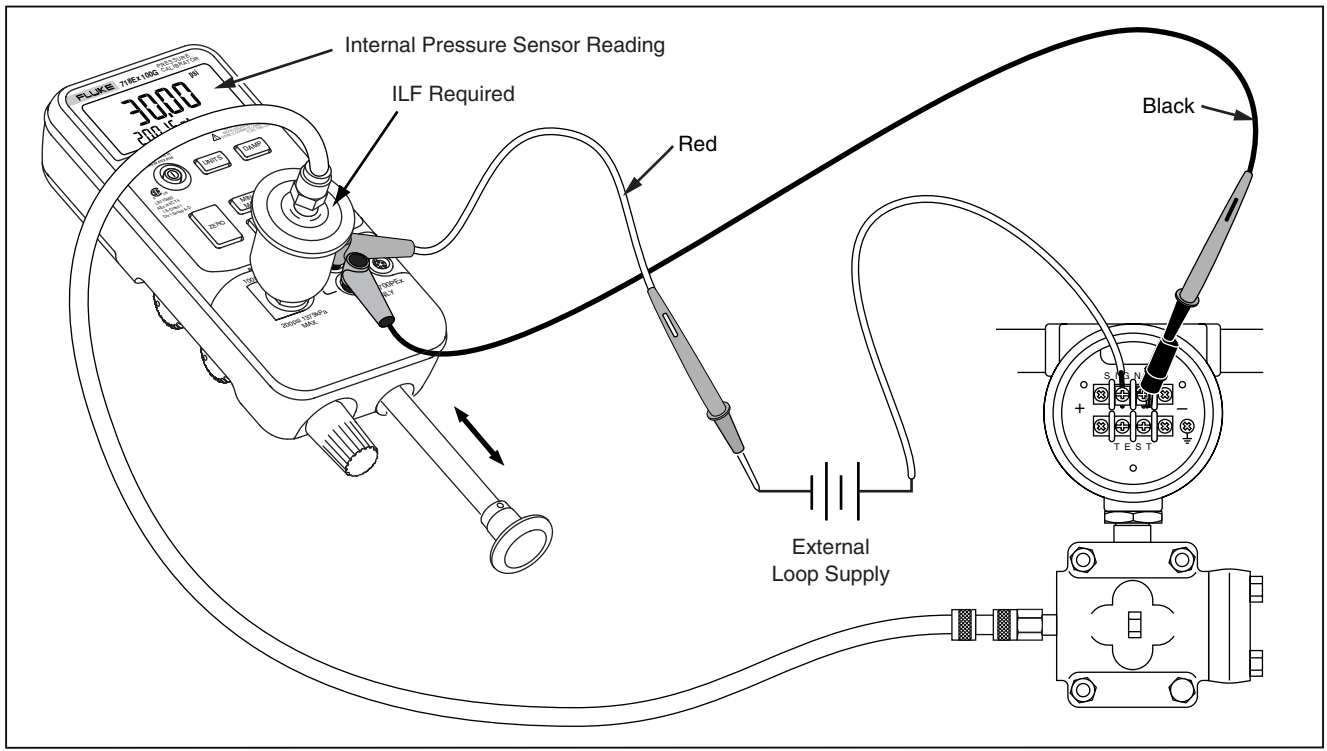

Figure 4. Internal Pressure Sensor with Internal Pump

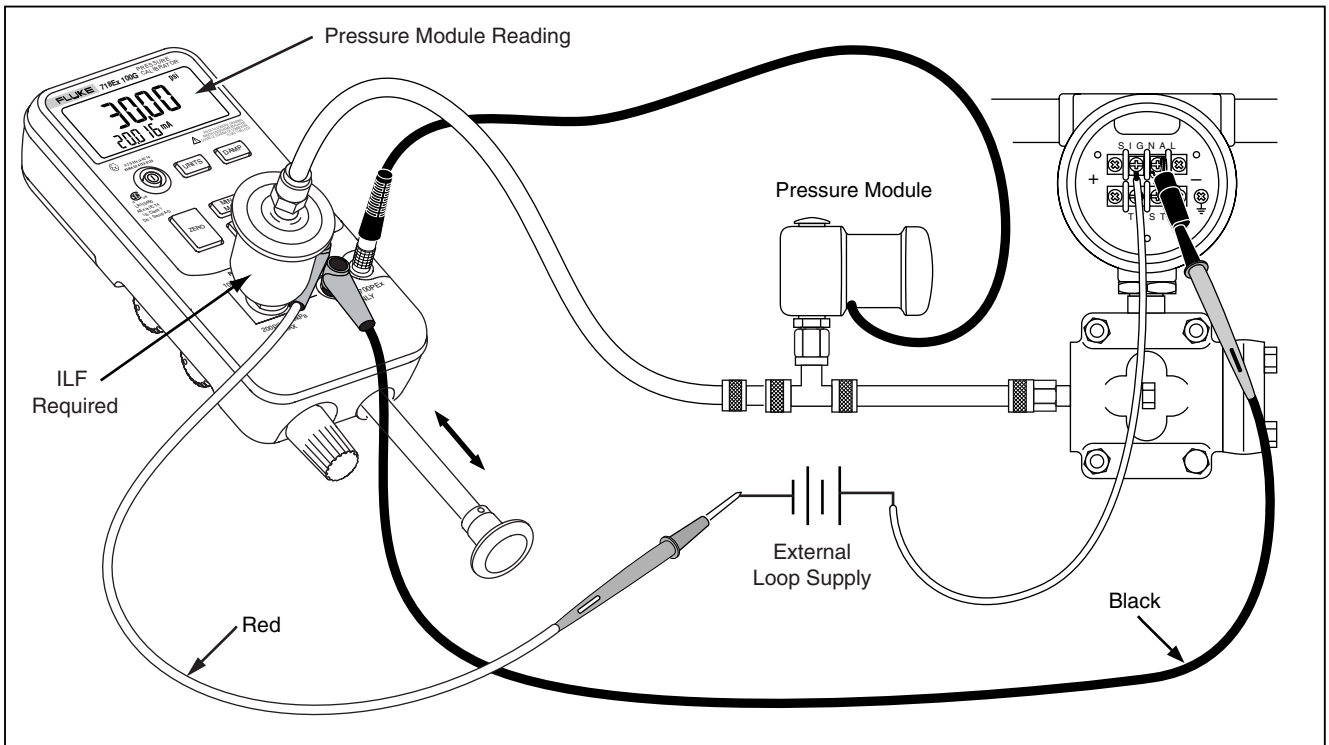

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Figure 5. Pressure Module with Internal Pump

Table 4. Recommended Pressure Modules

Pressure Module	External Pump	Internal Pump	
	718Ex 30G/100G	718Ex 30G	718Ex 100G
700P01Ex	X	X	X
700P24Ex	X	X	X
700P05Ex	X	X	X
700P06Ex	X		X
700P27Ex	X		
700P09Ex	X		
700PA4Ex	X	X	X
700P29Ex	X		

Using an External Pump

⚠⚠ Warning

To avoid damage to the Calibrator and possible release of pressure, do not connect the internal sensor to an external pressure source that exceeds 30 psi for Model 718Ex 30G or 100 psi for Model 718Ex 100G.

To develop higher pressure or vacuum, use an external pump. Use a Fluke 700PEx Pressure Module connected to the pressure module input on the Calibrator. Pressure modules are listed in Table 4. Make overall connections as shown in Figure 6.

Refer to setup and operating instructions included with the pressure module and pump.

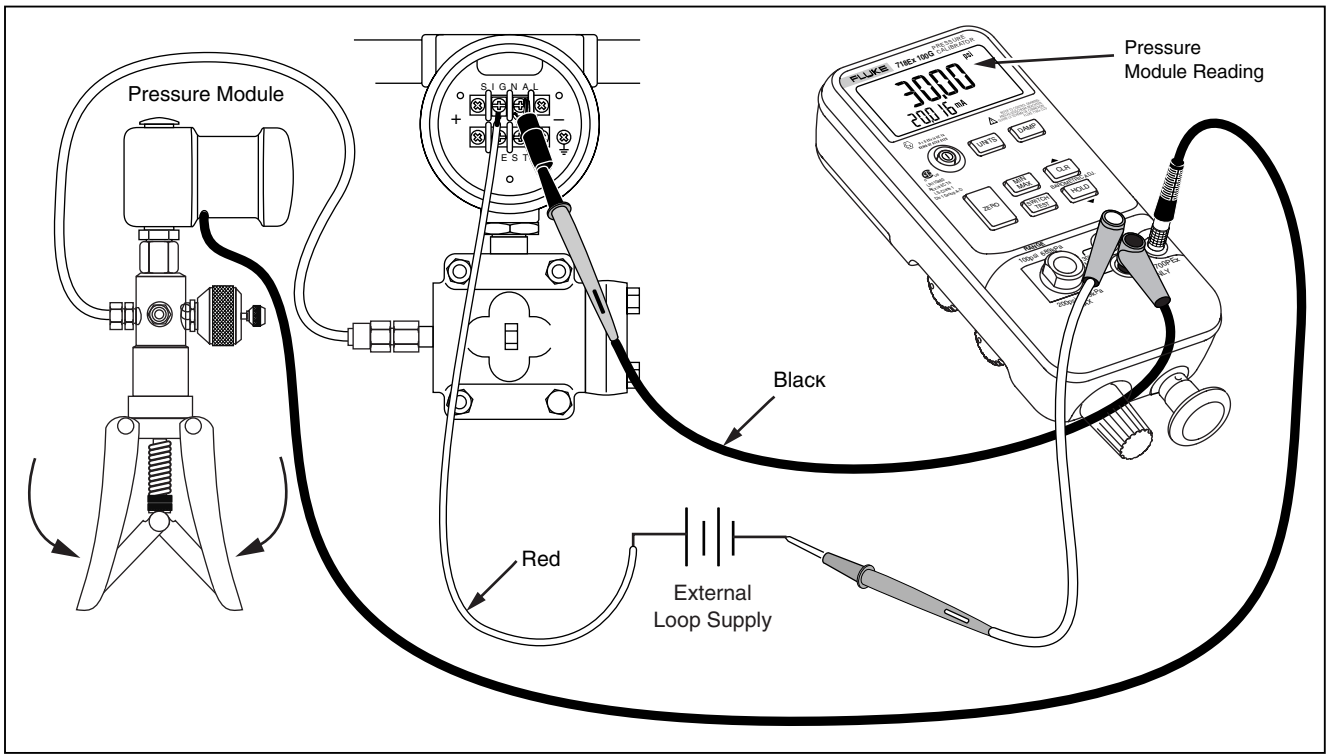

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Figure 6. Pressure Module with External Pump

External Fluke Pressure Module Compatibility

If inappropriate units are selected, the output of Fluke 700PEx pressure modules can cause the Calibrator display to overflow (OL), or display values that are too low to be read. Refer to Table 5 for appropriate unit and range compatibility.

Table 5. Fluke Pressure Module Compatibility

Pressure Unit	Module Compatibility
psi	Available on all pressure ranges
inH_20	All ranges through 3000 psi
cmH_20	All ranges through 1000 psi
bar	15 psi and above
mbar	All ranges through 1000 psi
kPa	Available on all pressure ranges
inHg	Available on all pressure ranges
mmHg	All ranges through 1000 psi
kg/cm^2	15 psi and above

Switch Test

To perform a switch test, follow these steps:

Note

This example used a normally closed switch. The procedure is the same for an open switch but the display reads OPEN instead of CLOSE.

1. Connect the Calibrator mA and COM terminals to the switch using the pressure switch terminals and connect the pump from the Calibrator to the pressure switch. The polarity of the terminals does not matter.
2. Make sure the vent on the pump is open and zero the Calibrator if necessary. Close the vent after zeroing the Calibrator.
3. Press SWITCH TEST to enter pressure switch test mode. The Calibrator will display CLOSE instead of a mA measurement.
4. Apply pressure with the pump slowly until the switch opens.

Note

In the switch test mode, the display update rate is increased to help capture changing pressure inputs. Even with this enhanced sample rate, pressuring the device under test should be done slowly to ensure accurate readings.

5. OPEN is displayed once the switch is open. Bleed the pump slowly until the pressure switch closes. RCL appears on the display.
6. Press SWITCH TEST to read the pressure values for when the switch opened, for when it closed, and for the deadband.
7. Hold SWITCH TEST for three seconds to exit the switch test or press CLR to reset the switch test.

Maintenance

⚠⚠ Warning

To avoid possible electric shock, personal injury, or sudden release of pressure, review "Safety Information" earlier in this manual before proceeding.

For maintenance procedures not described in this manual, or if the Calibrator needs repair, contact a Fluke Service Center. See "Contacting Fluke".

In Case of Difficulty

- After removing the Calibrator from the Ex-hazardous area, check the battery, test leads, pressure module, and pressure tubing. Follow replacement and connection instructions properly.
- Review this manual and control drawing to make sure the Calibrator is used correctly.

If the Calibrator needs repair, and the Calibrator is under warranty, see the warranty statement for terms. If the warranty has lapsed, the Calibrator can be repaired and returned for a fixed fee.

Cleaning

Periodically wipe the case with a damp cloth; do not use abrasives or solvents.

Calibration

Fluke recommends that the Calibrator be calibrated once yearly to ensure that it performs according to its specifications. A calibration manual is available.
Call 1-800-526-4731 from the U.S.A. and Canada. In other countries, contact a Fluke Service Center.

Replacing the Battery

⚠⚠ Warning

- **To avoid false readings, which could lead to possible electric shock or personal injury, replace the battery as soon as the battery indicator + appears.**
- **Remove the Calibrator from the Ex-hazardous area before opening the battery door.**
- **Use only the battery types listed in the Approved Battery Table.**

When the + symbol appears on the display, replace the 9 V alkaline battery. Refer to Figure 7.

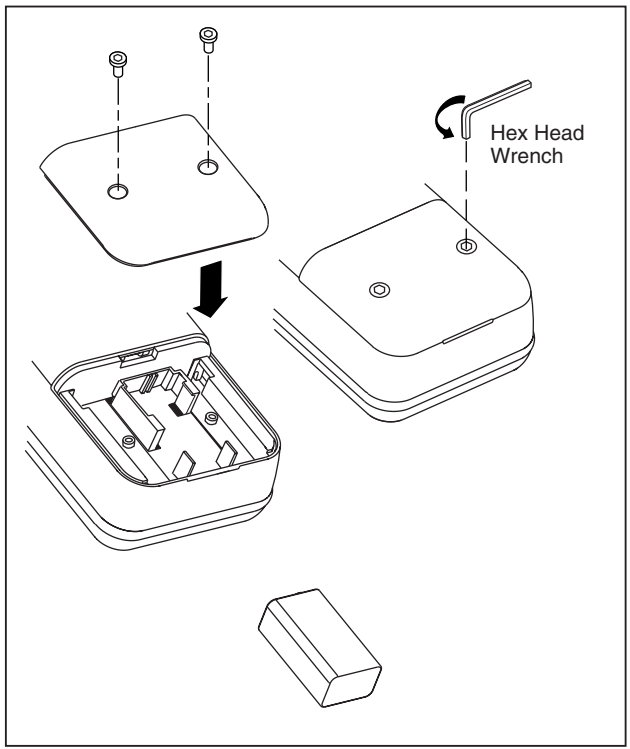

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Figure 7. Battery Replacement

Approved Batteries

Battery	Manufacturer	Type
Alkaline, 9 volt	Duracell	6LR61/MN1604
Alkaline Ultra, 9 volt	Duracell	6LR61/MX1604
Alkaline Energizer, 9 volt	Eveready	6LR61/522
Alkaline Power Line Industrial Battery, 9 volt	Panasonic	6LR61.9V

Parts and Accessories

Refer to Table 6 for a list of replacement parts and accessories.

Table 6. Replacement Parts and Accessories

Mod. No.	Description	Part	Qty
AC72	Alligator clips(Black)	1670652	1
AC72	Alligator clips(Red)	1670641	1
BT1	9 V battery, ANSI/NEDA 1604A or IEC 6LR61	822270 or see Battery Table	1
Holster	Holster, Red	2096118	1
-	Battery Door Assembly	2117013	1
-	Test lead set	855742	1
-	718Ex CD-ROM (contains Users Manual)	2097427	1
-	71X Series Calibration Manual	686540	Opt
-	718Ex Control Drawing	2117024	1
700-ILF	In-Line Filter	1566730	1

Specifications

Specifications are based on a one year calibration cycle and apply for ambient temperature from +18 °C to +28 °C unless stated otherwise. “Counts” are the number of increments or decrements of the least significant digit.

Pressure Sensor Input, 718Ex 30G

Range	Accuracy
-12 to 30 psi (-82.7 to 206.85 kPa)	±0.05 % of range
Maximum nondestructive pressure: 3X top of range (90 psi, 620 kPa, 6.2 bar) *Temperature coefficient: 0.01 % of range per °C for temperature ranges -10 °C to 18 °C and 28 °C to 55 °C*	

Pressure Sensor Input, 718Ex 100G

Range	Accuracy
-12 to 100 psi (-82.7 to 689.5 kPa)	±0.05 % of range
Maximum nondestructive pressure: 2X top of range (200 psi, 1380 kPa, 13.8 bar) *Temperature coefficient: 0.01 % of range per °C for temperature ranges -10 °C to 18 °C and 28 °C to 55 °C*	

Pressure Sensor Range and Resolution

Displayed Pressure Units	Model 718Ex 30G Range and Resolution	Model 718Ex 100G Range and Resolution
psi	-12.000 to 30.000 psi	-12.00 to 100.00 psi
inH_2O at 4°C	-332.16 to 830.40 inH_2O	-332.2 to 2768.0 inH_2O
inH_2O at 20°C	-332.75 to 831.87 inH_2O	-332.8 to 2772.9 inH_2O
cmH_2O at 4°C	-843.6 to 2109.0 cmH_2O	-843.6 to 7030.0 cmH_2O
cmH_2O at 20°C	-845.2 to 2113.0 cmH_2O	-845.2 to 7043.0 cmH_2O
bar	-0.8274 to 2.0685 bar	-0.8274 to 6.8950 bar
mbar	-827.4 to 2068.5 mbar	-827.4 to 6895.0 mbar
kPa	-82.74 to 206.85 kPa	-82.74 to 689.50 kPa
inHg	-24.432 to 61.080 inHg	-24.43 to 203.60 inHg
mmHg	-620.6 to 1551.4 mmHg	-620.6 to 5171.5 mmHg
kg/cm^2	-0.8437 to 2.1090 kg/cm^2	-0.8437 to 7.0306 kg/cm^2

Pressure Module Input, 718Ex 30G and 718Ex 100G

Range	Resolution	Accuracy
(determined by Pressure Module)		

DC mA Input, 718Ex 30G and 718Ex 100G

Range	Resolution	Accuracy, ±(% of Reading + Counts)
24 mA	0.001 mA	.02 + 2
Temperature coefficient: 0.005 % of range per °C for temperature ranges -10 °C to 18 °C and 28 °C to 55 °C		

General Specifications

Maximum voltage applied between either mA terminal and earth ground or between the mA terminals: 30 V

Pressure sensor media: Non-corrosive gasses only

Storage temperature: -40 °C to 71 °C

Operating temperature: -10 °C to 55 °C

Relative humidity: 95 % up to 30 °C, 75 % up to 40 °C, 45 % up to 50 °C, and 35 % up to 55 °C

EMC: Complies with EN61326, Criteria C

Product Compliance Markings

CE
0344

Ex II 1 G EEx ia IIC T4
Kema 04ATEX1061

c SP us
LR110460

Class I Div. 1 Groups A-D T4
AEx ia IIC T4

Ta = -10 °C… +55 °C

Ex Certification by Martel Electronics Inc., Londonderry, NH USA

Additional Safety Information: Complies with CAN/CSA C22.2 No. 1010.2:1995. Complies with ANSI/ISA S82.01-1995. Complies with IEC 61010-1-95 CAT I, 30 V

Entity Parameters:

Vi, Ui	Ii	Pi	Ci	Li
30 V	250 mA	1.88 W	0 µF	0 mH

Vo, Uo	Io	Po	Co			Lo		
			IIC	IIB	IIA	IIC	IIB	IIA
7.14 V	1.09 mA	1.9 mW	13.5 µF	240 µF	1000 µF	1.0 H	3.0 H	8.0 H

Power requirements: See “Approved Batteries”.
Size: 66 mm H x 94 mm W x 216 mm L (2.60 in H x 3.70 in W x 8.5 in L)

Weight: 992 g (35 oz)

Manual Supplement

Manual Title:	718Ex 30G/100G Users	Supplement Issue:	**3**
Print Date:	May 2004	Issue Date:	2/06
Revision/Date:		Page Count:	3

This supplement contains information necessary to ensure the accuracy of the above manual. This manual is distributed as an electronic manual on the following CD-ROM:

CD Title:	718Ex 30G/100G
CD Rev. & Date:	5/2004
CD PN:	2097427

FLUKE®

Change #1

On page 27, under ***Product Compliance Markings***,

Replace:

CE ⟨Ex⟩ II 1 G EEx ia IIC T4
0344 **Kema 04ATEX1061**

With:

CE ⟨Ex⟩ II 1 G EEx ia IIC T4
0344 **KEMA 04ATEX1061 X**

Change #2

Replace:

Ex Certification by Martel Electronics Inc., Londonderry, NH USA

With:

Manufactured by Martel Electronics Inc., 1F Commons Drive, Londonderry, NH USA

Change #3

On page 2, delete the 5th bullet.

On page 6, under Caution, delete the last two sentences in the last bullet.

On page 9, Figure 2, delete:

(Install required filter here)

On page's 15 and 16, Figure's 4 and 5, delete:

"ILF Required" and the picture of the inline filter

On page 24, Table 6, delete the last line in the Table.

On page 14, add the following after step 10:

Pump Valve Assembly Cleaning Instructions

1. Using a small screwdriver remove the two valve retention caps located in the oval shaped opening on the backside of the Calibrator.
2. After the caps have been removed, gently remove the spring and o-ring assembly.
3. Set aside the valve assemblies in a safe area and clean out the valve body using a cotton swab soaked in IPA (isopropyl alcohol).
4. Repeat this process several times using a new cotton swab each time until there is no remaining sign of residue.

5. Pump the unit several times and check again for residue.
6. Clean the o-ring assembly and the o-ring on the retention caps with IPA and inspect the o-rings closely for any cuts, nicks, or wear. Replace if needed.
7. Inspect the springs for wear or loss of tension. They should be approximately 8.6 mm long in the relaxed state. If they are shorter than that, they may not allow the o-ring to seat properly. Replace if needed.
8. Once all parts have been cleaned and inspected, reinstall the o-ring and spring assemblies into the valve body.
9. Reinstall the retention caps and gently tighten the cap.
10. Seal the output of the Calibrator and pump up the unit to at least 50 % its rated pressure.
11. Release the pressure and repeat several times to ensure that the o-rings seat properly.

The Calibrator is now ready for use.