

[illegible]

* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

ITEM 34 LOCATION

GUIDE OFF
INSULATION BARREL

		A1	ECR-06-001912
		A	RELEASED
P	F	LTR	REVISION RECORD

-	1	1	1		1	1	1	1490525-3	DEPRESSOR, WIRE	73
-	1	1	1	1	1	1		1528190	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	3	3	3	3	3	3	3	1-23147-4	SPRING, DEPRESSOR	70
-	1	1	1	1	1	1	1	1490524-1	SPACER, DEPRESSOR	69
										68
-	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
-	1	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
										64
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
										62
-	2	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25) DRAG	61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8)FEED FINGER	59
										58
-	1	1	1	1	1	1	1	985575-3	SCR,FHC (M3X10) DEP	57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
										55
-	4	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12)SHEAR HOLDER	54
-	2	2	2	2	2	2	2	1-18023-3	SCR,SHC (M4x16) TERM HLD DWN	53
-	1	1	1	1	1	1	1	18030-1	NUT, HEX (M3)HOLD DOWN	52
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	-	1	-	-	1	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1	1320998-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1	1338660-1	RAM	44
										43
										42
-	1	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41
										40
-	1	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	1	469367-9	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37
										36
										35
-	1	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1	455888-5	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10)STRIPPER	21
-	4	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-	-	690472-1	STRIPPER	19
										18
-	1	-	-	1	-	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
-	1	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	-	1	1	-	1	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	1	318707-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1	1338692-5	ANVIL	8
-	1	1	1	1	1	1	1	7-240641-1	SPACER, DEPRESSOR (REAR)	7
										6
-	1	1	1	1	1	1	1	1338680-1	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	1	238011-7	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1	3-683454-0	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	1	1-455888-2	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	5-456404-3	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
								REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		

QTY REQD PER ASSY				PARTS LIST			
DIMENSIONS: mm [INCHES] DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLC DEC ± - 2 PLC DEC ± - 3 PLC DEC ± - ANGLES ± - SURF TEXTURE: ✓				MATL - HT TR - FIN - DR 12JUN03 APP F. BACKHURST C. ERISMAN CHK 27JUN03 REL 27JUN03 G. BAILEY R. KNEPPER			
TE 1-06 RK JUN03 APP DATE				NAME FINE ADJ SIDE FD HD-I APPL SCALE - D DWG NO 1528190		MACHINE REF HD-I APPL SHEET 1 of 1 REV A1	
REMOVE BURRS, BREAK SHARP EDGES R.38 MAX				Tsgo Electronics Harrisburg, PA 17105-3608			
CASE CODE 00779				CUSTOMER AND ASSEMBLY DRAWING			
				RESTRICTED TO -			

Mouser Electronics

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[TE Connectivity:](#)

[1528190-6](#)