

General Specifications for Precision Pin Sockets

Mechanical data

Average forces for available clip types:

Standard type	1.80N insertion / 0.90N extraction
Low force type	0.70N insertion / 0.25N extraction
Super low force type	0.40N insertion / 0.15N extraction
High force type	4.00N insertion / 2.50N extraction
„Jumbo“ contact	1.40N insertion / 0.25N extraction

Other clips and forces available on request

Contact life

min. 100 cycles

Vibration as per EN60352-4

sinusoidal, 10 to 500 Hz, 10g,
1 octave/min, 10 cycles for each axis
half sine, 50g, 11ms, 3 shocks in 3
axes

Shock as per EN60352-4

-55°C/+125°C, 5 cycles, 30 minutes
245°C to 255°C 5 sec; Sn97Ag3
solder alloy

Thermal shock as per IEC 60068-2-14

Solderability as per IEC 60068-2-58

260°C for 20 sec.

Dry heat steady state as per IEC 60068-2-2

Cold stead state as per IEC 60068-2-1

Damp heat cyclic as per IEC 60068-2-30

Moisture sensitivity Level (JEDEC J-STD-020C)

-55°C, 2h

55°C, 90-100%rH, 24h

2 for PBT & Nylon

1 for all other materials

PCB holes for 2.54mm pitch standard connectors

1.00mm diameter

Coplanarity thru-hole

0.30mm

General tolerances

+/- 0.10mm

Operating temperature (standard)

-55°C to +125°C

Processing temperature

injection molded insulator (high temp) +250°C +0/-5°C for 20~40 sec.
(reflow solder)

injection molded insulator (PBT) +250°C +0/-5°C for 10 sec.
(wave solder only)

Epoxy FR4 (Standard) +220°C min. for 10 sec.

Epoxy FR4 (hi temp) +260°C min. for 60 sec.

Electrical data

Contact resistance at 1A

4,3 mΩ typ.

Current rating (except „Jumbo“ contact)

1A max.

„Jumbo“ contact

3A max.

Contact capacitance at 1MHz

2pF max.

Insulation resistance at 500V DC for std & hi-temp

$5 \times 10^9 \Omega$ min.

Insulation resistance at 500V DC for FR4 Epoxy

$> 10^4 M\Omega$

Breakdown voltage at 60 Hz

500 V AC min.

Contact resistance after 1000 ins./ext. cycles

$\leq 7 m\Omega$

Material (RoHS compliant)

Standard temperature plastic: PBT

UL 94 V-0

High-temp plastic: Nylon, PCT, SPS, PPS, LCP

UL 94 V-0

Epoxy FR4:

UL 94 V-0 & UL 94 V-1

PBT, Nylon, PCT, SPS, PPS, LCP & Epoxy FR4

Terminal: CuZn

Contact: BeCu

Belongs to page:

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25, 26, 27, 29

5, 6, 7, 8, 9, 10, 11, 12, 13, 14
15, 16, 21, 22, 20, 25, 26, 27
28, 33, 34, 35, 36, 37, 38, 39
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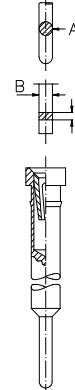
32, 5, 6, 7, 18, 22, 24, 29

If necessary pls. contact E-tec
for Material specification.

Male pin dimensions for standard clip (except „Jumbo Contact“)

(DIN 41 870, IEC 191 for square IC-legs)

DIM	min.	max.
„A“ $\varnothing$	<u>0.42</u> .016"	<u>0.56</u> .022"
„B“ $\square$	<u>0.36</u> .014"	<u>0.55</u> .023"
„C“ $\square$	<u>0.20</u> .008"	<u>0.30</u> .014"



General information concerning the E-tec interconnect products

Plating:

Standard tin plating:

min. 2.50μm Sn (leadfree) over Ni

Standard gold plating:

flash, max. 0,10μm Au over Ni

Higher gold platings are offered on request

Specifications:

The data contained in this catalog is of general nature and refers to standard products.

For example a „Current rating“ at an ambient temperature of 25° C reflects the value per individual contact. Should you require any further data or test reports, you can obtain this information from your nearest E-tec sales office.

The E-tec connectors conform with signal integrity requirements at high data and frequency rates. However we cannot offer a general information about the max. frequency or data transmission rate. For such a statement, it would require more information about the chosen configuration and pin-out, the length of the cable and/or any other specific requirements regarding the application itself and its related signal integrity.

E-tec SMT connectors, male or female, are offered with a coplanarity of max. 0,10mm. They are adapted to all modern SMT soldering processes and they can be handled easily with all currently existing placing techniques. Customers may choose between various packaging options, such as tray, tube and tape & reel.

GENERAL POLICY

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