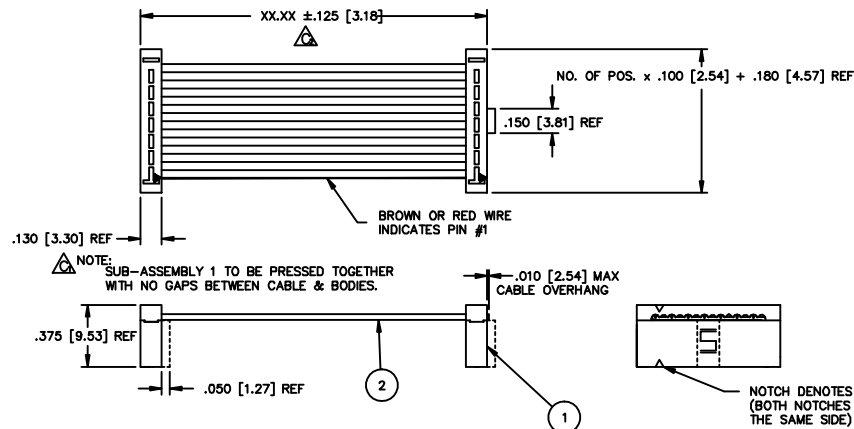
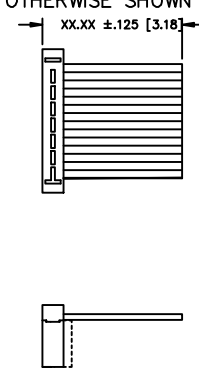
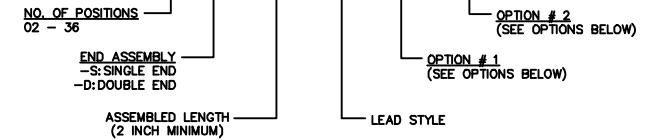


-D (DOUBLE)

-S (SINGLE)
SAME AS -D UNLESS
OTHERWISE SHOWN

HCSS-XX-X-XX.XX-01-XXX-XXX



- NOTES:
1. HIDDEN LINES ARE USED TO SHOW POLARIZATION WHEN USING -N OPTION.
 2. Δ REPRESENTS CRITICAL DIMENSIONS FOR STATISTICAL PROCESS CONTROL.
 3. ALL ASSEMBLIES TO BE 100% ELECTRICALLY TESTED FOR SHORTS AND OPENS.
 4. ALL ASSEMBLIES TO BE 100% HI-POT TESTED AT 1000V.

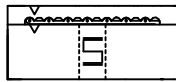
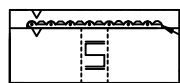
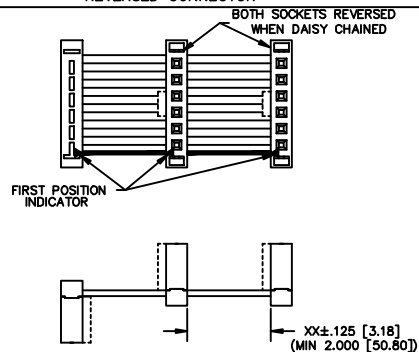
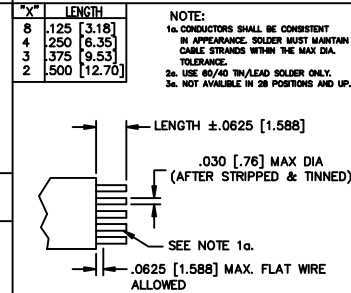
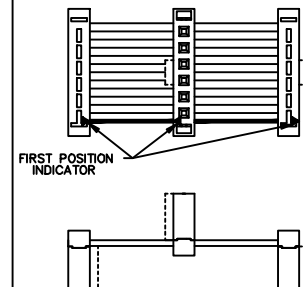
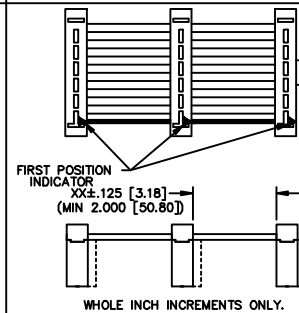
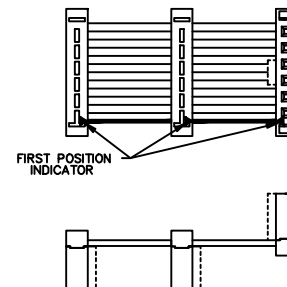
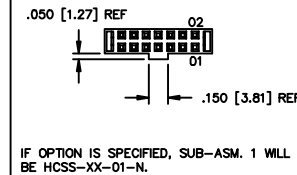
TABLE 1

1	2
HCSS-XX-01-X	CB-XX-28-7/36-100-C

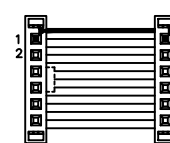
SPECIFY NO. OF POS. IN PART CALLOUT -XX

-G
GRAY CABLE

SUBSTITUTE GRAY CABLE FOR STANDARD COLOR CODED CABLE
USE: CB-XX-28-7/36-100-G

-RW
REVERSE WIRING-R
REVERSED CONNECTOR-ST"X"
STRIPPED & TINNED-M
MIDDLE REVERSED-S"XX"
DAISY CHAIN- SINGLE-O
OUTSIDE REVERSED-N
NOTCH POLARIZATION-P"XX"
POLARIZED MATING

XX = POSITION NO.
INSERT POLARIZING KEY PART NO. PK-06-N
INTO SPECIFIED POSITION -XX

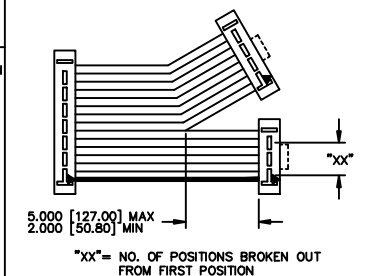


NOTE:
POLARIZED POSITION WILL HAVE SAME ELECTRICAL POSITION FROM BROWN WIRE

PLATING

-T = .000150 BRIGHT ACID TIN ON ENTIRE CONTACT. (USE HCSS-XX-01-TX)

(STANDARD PLATING IS .000150 BRIGHT ACID TIN, EXCEPT CONTACT AREA IS .000010 Au. - USE HCSS-XX-01-SX)

-B"XX"
BREAKOUT OPTION

santec
520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-8733 P.O. BOX 1147
CODE 55322

WORK WITH KOLB 8-3-90

HCSS-XX-X-XX-XX-01-XXX-XXX
SHEET 1 OF 1

PROPRIETARY NOTE
THE INFORMATION CONTAINED HEREIN IS THE PROPERTY OF SAMTEC CORPORATION. IT IS TO BE USED ONLY FOR THE PURPOSES SPECIFIED HEREIN. NO PART OF THIS DOCUMENT IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION IN WRITING FROM SAMTEC CORPORATION.