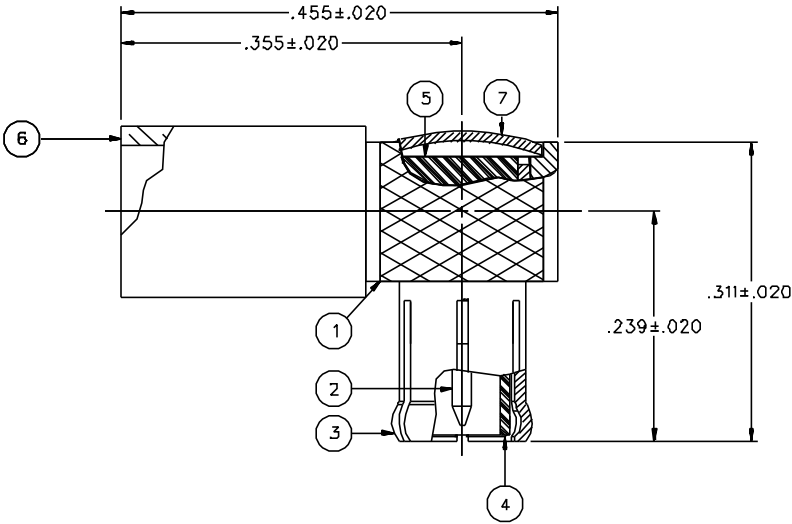


PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INTERFACE	ITEM ④ INSULATOR	ITEM ⑤ INSULATOR	ITEM ⑥ CRIMP SLEEVE	ITEM ⑦ END CAP
133-3404-101	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	TEFLON	COPPER GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
133-3404-106	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	TEFLON	TEFLON	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN



NOTES:

1. SPECIFICATIONS:

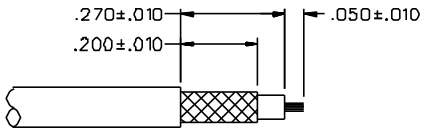
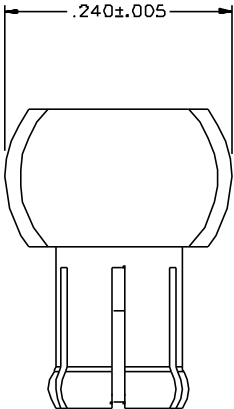
IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-6 GHz
 VSWR: 1.07:0.4F MAX (F IN CH₂)
 WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 10000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 5 MILLIOHM MAX, AFTER ENVIRONMENTAL 15 MILLIOHM MAX
 OUTER CONDUCTOR - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL 1.5 MILLIOHM MAX
 NICKEL PLATED INITIAL 2.5 MILLIOHM MAX, AFTER ENVIRONMENTAL 3.5 MILLIOHM MAX
 BODY TO CABLE - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
 NICKEL PLATED INITIAL 2.5 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE
 CORONA LEVEL: 250 VOLTS MINIMUM AT 70,000 FEET
 INSERTION LOSS: .2 DB MAX AT 1 GHz
 RF LEAKAGE: -.55 DB AT 2.5 GHz
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 700 VRMS AT 4 AND 7 MHZ

MECHANICAL:

ENGAGE/DISENGAGE FORCE: 5.6 LBS MAX ENGAGEMENT
 1.0/8.0 LBS MIN/MAX DISENGAGEMENT
 CONTACT RETENTION FORCE: 2.3 LBS MIN AXIAL FORCE
 CONTACT RETENTION TORQUE: NOT APPLICABLE
 COUPLING MECHANISM RETENTION: NOT APPLICABLE
 CABLE ACCEPTABILITY: RG 188 DOUBLE SHIELDED, RG 316 DOUBLE SHIELDED
 CABLE HEX CRIMP SIZE: .151
 CABLE RETENTION: 25 LBS MIN AXIAL FORCE
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION F
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION B
 VIBRATION: MIL-STD-202, METHOD 204, CONDITION B
 MOISTURE RESISTANCE: MIL-STD-202, METHOD 106



CABLE STRIP DIMENSIONS

4:1

DRAWING NO.				
C - 133-3404-101/110				
0	REVISIONS			
ENGINEERING RELEASE				
1	5-3-95	R	H	5-15-95 ECN 43287
CHANGED: -.55 DB RF LEAK WAS -.70 DB, 5.6 LBS MAX ENGAGE WAS 3.4 LBS, 10/8.0 LBS DISENGAGE WAS 2.25/4.5 LBS, 2.3 LBS RETENTION WAS 4 LBS ***** * REVISION NUMBER FOLLOWED BY AN ALPHA * * CHARACTER INDICATES DRAWING CLARIF. * * CATION OR PART NUMBER ADDITION ONLY. * *****				
1a	9-27-00	R	H	ECN 47353

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY T.A.KARI	DATE 2-7-95	299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832		
DECIMALS .XX	mm	CHECKED BY	DATE	TITLE PLUG ASSEMBLY RIGHT ANGLE, RG 316 2X SHIELD MCX		
.XXX		APPROVED BY TAK	DATE 5-10-95			
MATL		APPROVED BY RJB	DATE 5-10-95	CODE NO.	DRAWING NO. C - 133-3404-101/110	
FINISH		RELEASE DATE 5-15-95		SCALE 10:1	U/M INCH	SHEET 2 OF 2