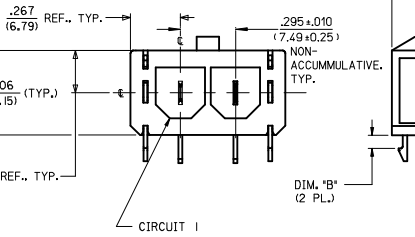
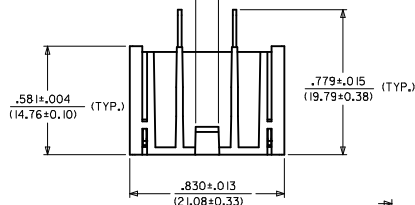
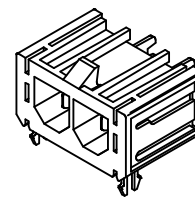
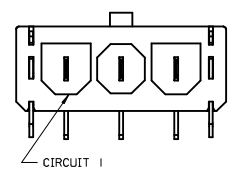
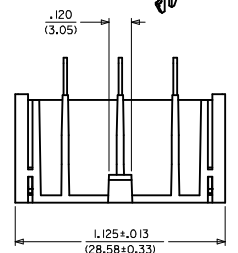
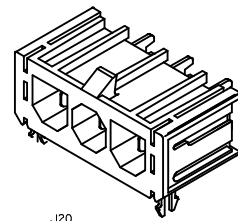
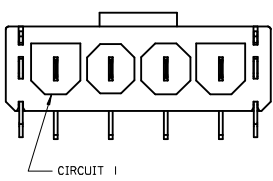
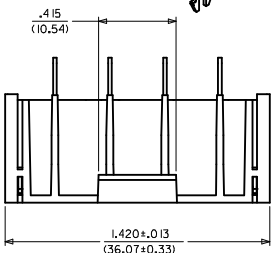
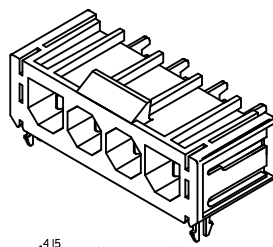
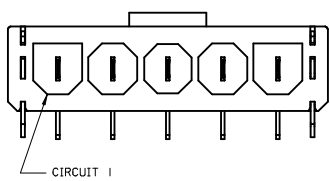
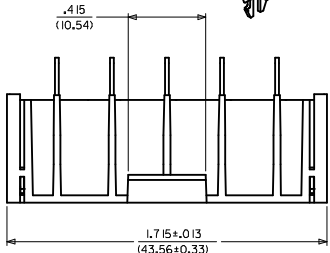
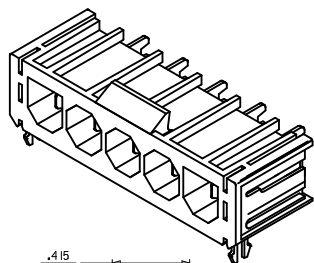
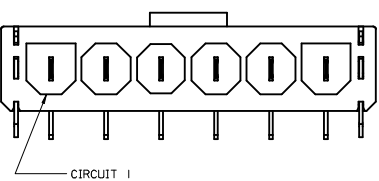
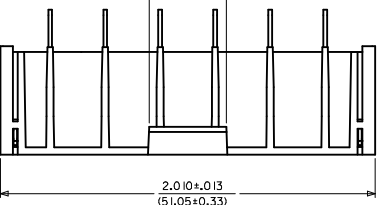
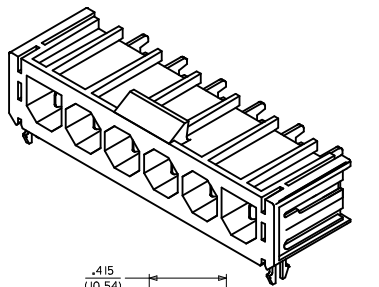
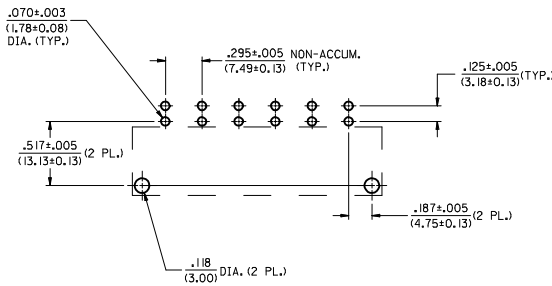


20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1



SEE SHEET 5 AND 6 FOR ITEM NUMBER CHART

RECOMMENDED P.C. BOARD
LAYOUT FOR RIGHT ANGLE HEADERS
SCALE 2:1



6 CIRCUIT LAYOUT SHOWN

- NOTES:
1. INSULATOR MATERIAL (SEE CHART)
A = 30% GLASS-FILLED 46 NYLON, 94V-0, COLOR: BLACK
TERMINAL MATERIAL: BRASS
 2. TERMINAL FINISH: 60 MICROINCH (.150 MICROMETER) MINIMUM TIN OVER
50 MICROINCH (.125 MICROMETER) MINIMUM NICKEL.
 3. PRODUCT SPECIFICATION: PSX-44441-9999.
 4. PACKAGING: SEE CHART.
 5. THESE HEADERS MATE WITH 43179, 43335, OR 44441 RECEPTACLE HOUSINGS.
 6. SEE SHEETS 1, 2 AND 3 FOR VERTICAL HEADER ASSEMBLIES AND THEIR RESPECTIVE PART NUMBERS.
 7. SEE SHEETS 4, 5 AND 6 FOR RIGHT ANGLE HEADER ASSEMBLIES AND THEIR RESPECTIVE PART NUMBERS.
 8. DIMENSIONS ARE FOR REFERENCE ONLY UNLESS INDICATED OTHERWISE.

SOLDER TAIL	DIM. 'A' ±.011/(0.28)
SHORT	.150/(3.81)
LONG	.210/(5.33)

BOARD LOCK	DIM. 'B' ±.004/(0.10)
.062	.070/(1.78)
.094	.102/(2.59)
.125	.133/(3.38)

REPLACE CU UNDERPLATE EC NO. UCP2012-3878 DRAWN:ELHAG 2012/05/25 CHKD:JELL 2012/05/25 APPR:FSM TH 2012/08/28	QUALITY SYMBOLS =0 =0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE IN/MM		SCALE 3:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	
		4 PLACES ± --- ± --- 3 PLACES ± --- ± .005 2 PLACES ± 0.13 ± .01 1 PLACE ± 0.25 ± --- ANGULAR ±1/2°		DRAWN BY GC 11/30/95		DATE 11/30/95	TITLE SABRE HEADER ASSY RT. ANGLE, 2-6 & 8 CIR. .125/(3.18)X.020/(0.51)		
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		APPROVED BY RAS 11/30/95		MOLEX INCORPORATED			
		WATERL. NO. SEE CHART		DOCUMENT NO. SDA-43160-****			SHEET NO. 4 OF 6		

lb_frame_D_P_ME_T
Rev. D 2004/04/02