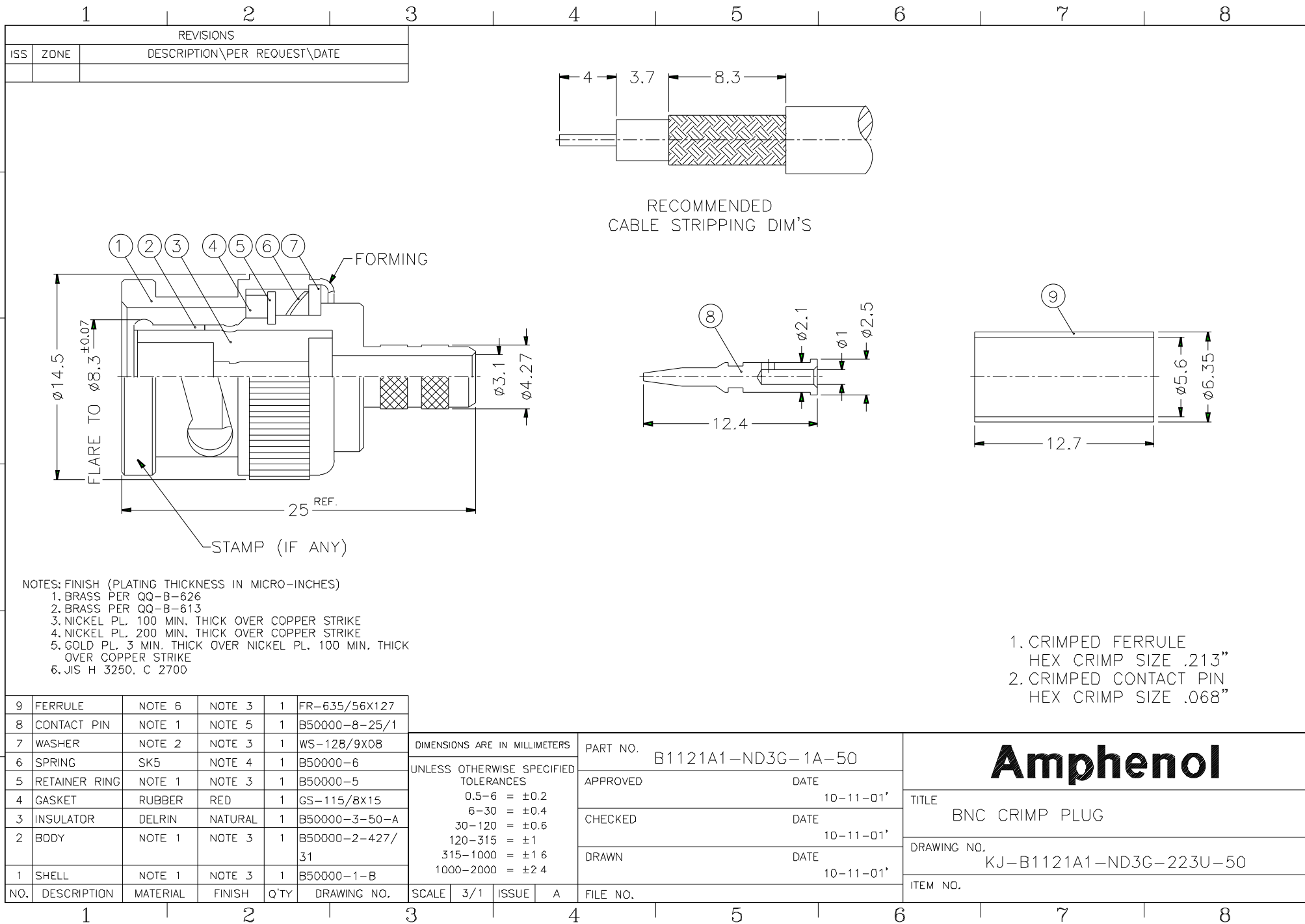
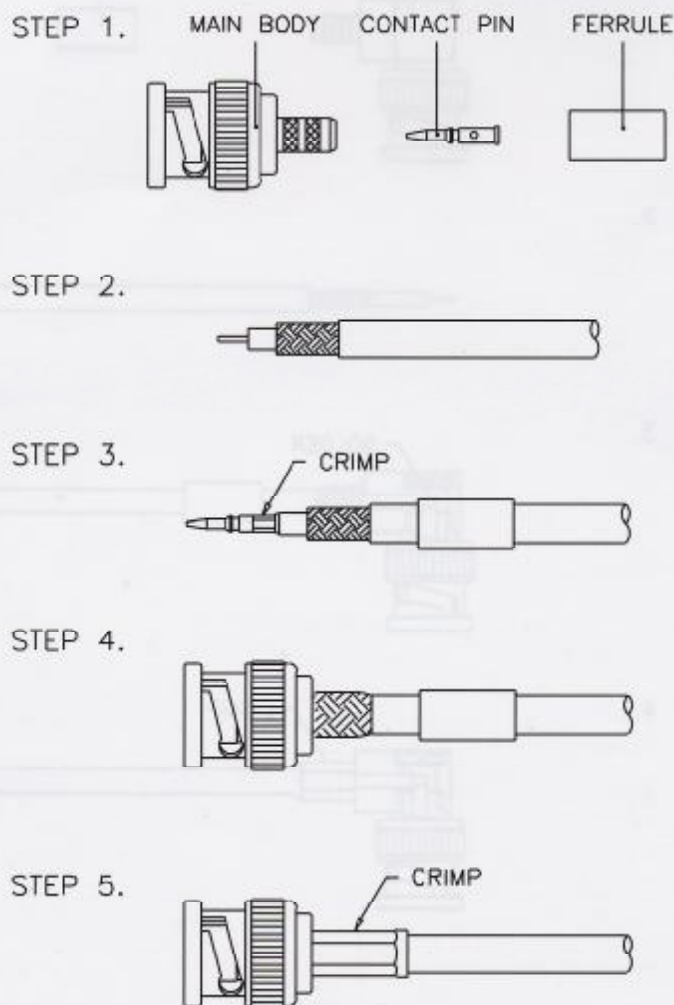




Cable Assembly Instruction J

Crimp-crimp



STEP 1. All parts of the connector are shown.
A crimp tool is necessary to complete the connection.

STEP 2. Strip the cable inner conductor, dielectric, braid, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.

STEP 3. Insert inner conductor into the **CONTACT PIN** and crimp/solder on the cable. Then slide the **FERRULE** onto cable.

STEP 4. Insert the **MAIN BODY** into braid and dielectric.

STEP 5. Slide the **FERRULE** over braid, crimp it with the crimp tool as shown.