

# TC83220-0028

TC83220-0028 Single-Chip CMOS LSI for FL (fluorescent) Calculator

The TOSHIBA printing/display calculator circuit TC83220-0028 is 14-digit calculator on single-chip CMOS LSI.

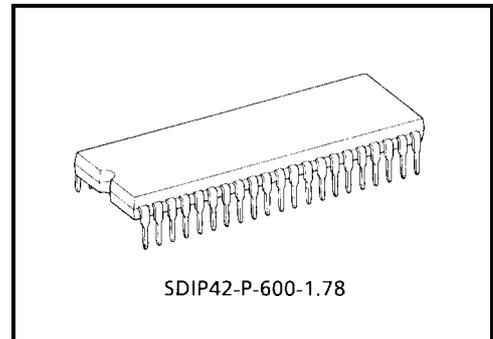
TC83220-0028 can drive the printing machine (M-48T; EPSON) with magnet driver circuit, and can drive the fluorescent display tube with DC-DC converter.

It contains a 4 K-word ROM, a 256 × 4-bit RAM.

## Features

### Operational Features

- Print: 15 digits of data.  
 (including decimal point) 1 digit of minus sign. 2 digits of operational symbol. 3 digits of commas.  
 2-color printing. (black and red)
- Display: 14 digits of data. (including punctuation in each digit.)  
 1 digit of floating minus sign, memory load, error symbol, grand total memory load. 3 digits of commas.
- Decimal output: Decimal set lock key controls output format.  
 Fixed decimal setting (“0”, “2”, “3”, “4”, “6”), full floating decimal, and ADD mode.
- Key input buffer: 8 stages
- Function: 4 basic arithmetic functions (+, −, ×, ÷).  
 Repeat addition and subtraction.  
 Automatic constants in multiplication, division, percent calculation, calculations.  
 Automatic percent add-on and percent discount calculation.  
 Memory calculation.  
 Automatic accumulating calculation.  
 Gross margin profit calculation.  
 Delta percent calculation.  
 Tax calculation.  
 Grand total calculation.  
 Two-key rollover
- Item counter: 0~999 count up by depressing of  $\boxed{+}$ ,  $\boxed{-}$  key.
- Punctuation: Commas for thousands on display.
- Kinds of touch key:  $\boxed{0}$ ~ $\boxed{9}$ ,  $\boxed{\cdot}$ ,  $\boxed{00}$ ,  $\boxed{000}$ ,  $\boxed{C}$ ,  $\boxed{CE}$ ,  $\boxed{+/-}$ ,  $\boxed{\#/P}$ ,  $\boxed{\text{Feed}}$ ,  $\boxed{+}$ ,  $\boxed{-}$ ,  $\boxed{\diamond}$ ,  $\boxed{*}$ ,  $\boxed{\times}$ ,  
 $\boxed{\div}$ ,  $\boxed{=}$ ,  $\boxed{\%}$ ,  $\boxed{\text{MU/D}}$ ,  $\boxed{\text{M+}}$ ,  $\boxed{\text{M-}}$ ,  $\boxed{\text{IC}}$ ,  $\boxed{\text{M*}}$ ,  $\boxed{\Delta\%}$ ,  $\boxed{\rightarrow}$ ,  $\boxed{\text{GT}}$ ,  $\boxed{+\text{TAX}}$ ,  
 $\boxed{-\text{TAX}}$ ,  $\boxed{\text{M}\diamond}$



Weight: 4.12 g (typ.)

- Kinds of lock key (refer to page 5.): “NP” printing mode selectable switch. (ON: nonprinting mode. OFF: printing mode.)  
 “Σ” summation mode selectable switch.  
 “5/4” “CUT” “UP” rounding switch. (“5/4”: “CUT” and “UP” lock key off.)  
 Fixed point mode selectable switch.  
 “0”, “2”, “3”, “4”, “6”, “F”, “A”. (“A”: ADD mode. “F”: full floating mode, all decimal setting lock key off.)  
 “IC+” item counter mode selectable switch.  
 “GT” grand total memory selectable switch.  
 “SET”, “CAL” tax memory selectable switch. (“SET”: set mode. “CAL”: normal calculation mode.)
- Duty of display: Duty = 1/17.77
- Leading zero suppression
- Trailing zero suppression
- Tax calculation (refer to page 5.):  key is calculation for included tax.  
 key is calculation for excluded tax.  
 selects set mode for tax rate.  
 selects normal calculation mode.  
 Changing lock key from  to  stores number of display to tax memory.  
 Changing lock key from  to  recalls tax rate to display from tax memory.  
 Depression of  following data key at normal calculation mode performs the calculating included tax.  
 Depression of  following data key at normal calculation mode performs the calculating excluded tax.

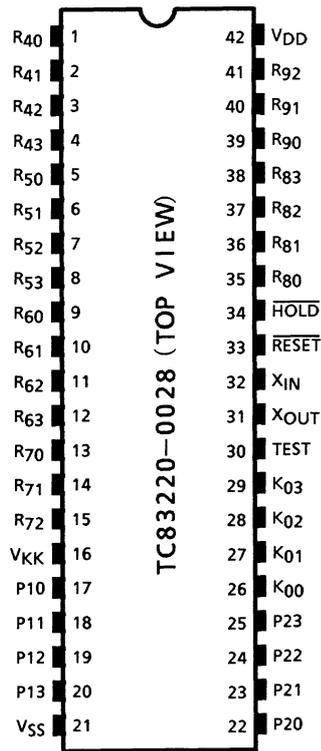
## Electrical Features

- P-MOS output buffer with pull down resistor for direct driving of fluorescent display tube.
- Oscillator/clock generator internal to chip.
- Key board encoding internal to chip.
- Shrink dual in line package.

## Protection

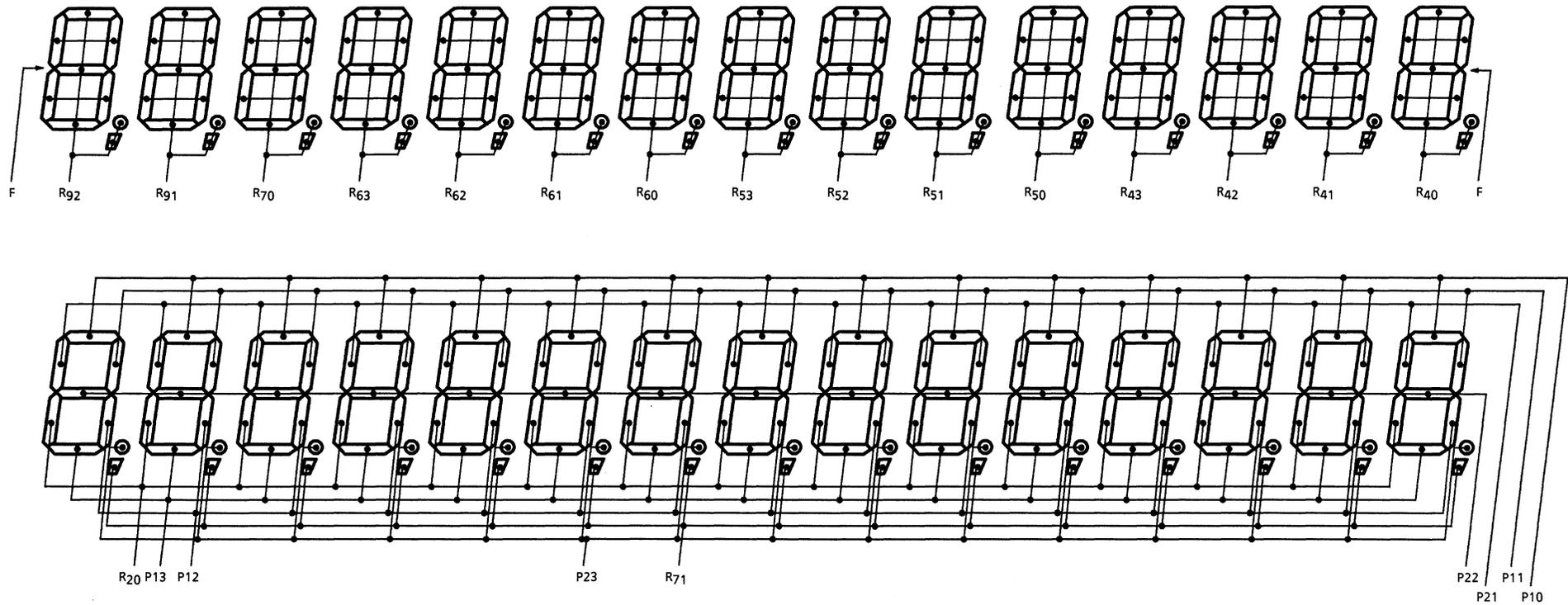
- (1) Double depression of keys will be inoperative.
- (2) In the overflow condition, all key except “C”, “CE”, “Feed”, “→” key are inoperative.
- (3) Key bouncing protection (at 4 MHz clock)
  - Key read in: 15 ms
  - Key off: 40 ms

**Pin Assignment (top view)**





## Connection of FL



Note 1: R<sub>92</sub> digit (P10, P13, P20) of "E" data.

Note 2: R<sub>92</sub> digit (P22) of "-" data.

Note 3: R<sub>92</sub> digit (P23) of "M" data.

Note 4: R<sub>92</sub> digit (P21) of "GT" data.



## Operation Example

Key		Print	Print Color	Display
TAB 4/5 IC Σ GT MOD	Touch			
F 4/5 IC+ OFF OFF CAL	POWER ON	<PF>  <PF>	C	0.
	C	0. <PF>	0	0.
	00.78.09.04.9 955 #/P	#0.78.09.04.9955.....		0.7809049955
	.123456789099 12 + ◇	0.1234567890991 + 001..... 0.1234567890991 ◇		0.1234567890991  0.1234567890991
	999999999999 9 - ◇	99,999,999,999,999. - 001..... -99,999,999,999,999. ◇	R  R	-99,999,999,999,999.  -99,999,999,999,999.
	111111111111 1 M- M◇	11,111,111,111,111. M - 001..... -11,111,111,111,111. M ◇	R  R	M 11,111,111,111,111.  M-11,111,111,111,111.
	111111111111 1 M- M*	11,111,111,111,111. M - 001..... -11,111,111,111,111. M * <PF>	R  R	M 11,111,111,111,111.  -11,111,111,111,111.
3	1.23456 ÷ 789 =	1.23456 ÷ 789. = 0.002 *		1.23456  0.002
F	667.788 + #/P	667.788 + 667.788 ◇		667.788 667.788
	999999999999 9 + 0.999999999999 99 +	99,999,999,999,999. +  0.999999999999 +		99,999,999,999,999.  99,999,999,999,999.
	1000000000000 0 + 1 - .000000000000 1 -	10,000,000,000,000. + 1. - 0.0000000000001 -	R  R	10,000,000,000,000. 9,999,999,999,999. 9,999,999,999,999.
	123456789.8 + 1.2345678 +	123,456,789.8 + 1.2345678 +		123,456,789.8 123,456,791.03456

Note 6: PRINT COLOR ..... R: Red

No mark: Black

<PF> ..... Paper feed

Key		Print	Print Color	Display
TAB 4/5 IC Σ GT MOD	Touch			
F 4/5 IC+ OFF OFF CAL	9999999999999999 9 x 7777777777777777 7 = ..... 77777777777776. <PF>	99,999,999,999,999. x  77,777,777,777,777. = ..... 77777777777776. * <PF>		99,999,999,999,999.     ←77,777,777,777,776.
	9999999900000 0 + 1234567.8 +  CE 789012.3 +	99,999,999,000,000. + 1,234,567.8 + ..... 1.0000000023456 * <PF>  789,012.3 +		99,999,999,000,000.   ← 1.0000000023456 0. 99,999,999,789,012.
	9999999999999999 9 + 1 M+ 1 +  CE 9999999999999999 9 +	99,999,999,999,999. + 1. M + 1. + ..... 1.00000000000000 * <PF>  99,999,999,999,999. + ..... 1.99999999999999 * <PF>		99,999,999,999,999. M 1.  M← 1.00000000000000 M 0.  M← 1.99999999999999
	3 x ÷ 2 ÷ x 4 ÷ -	3. x 3. ÷ 2. ÷ 2. x 4. ÷ 9. -		3. 9. 4.5 2.25 9. -9.
	11 + 345 - M-	11. + 345. - -334. M -		11. -334. -334.

Note 6: PRINT COLOR ..... R: Red

No mark: Black

<PF> ..... Paper feed

Key		Print	Print Color	Display
TAB 4/5 IC Σ GT MOD	Touch			
F 4/5 IC+ OFF OFF CAL	2 x 3 =	2. x 3. = 6. +  <PF>		2.   6.
OFF	2 MU/D 3 =	2. G M 3. % 0.061855670103 Δ * 2.061855670103 *  <PF>		2.   2.061855670103
	2 x 3 %  +	2. x 3. % 0.06 *  <PF> 2.06 + %  <PF>		2.   0.06  2.06
	2 Δ% 3 =	2. Δ 3. = 1. Δ * 50. Δ %  <PF>		2.   50.
	11111111111111 1 +/- #/P	#1111111111111111.....	R	-11,111,111,111,111. -11,111,111,111,111.
	2 x 3 %  -	2. x 3. % 0.06 *  <PF> 1.94 - %  <PF>		2.   0.06  1.94
SET  CAL	3  1560 +TAX	0. %  <PF>  3. %  <PF> 1,560. 46.8 Δ 1,606.8 *  <PF>		0. 3.  0. 1,560.  1,606.8

Note 6: PRINT COLOR ..... R: Red

No mark: Black

<PF> .....Paper feed

Key		Print	Print Color	Display
TAB 4/5 IC Σ GT MOD	Touch			
F 4/5 IC+ OFF OFF CAL	5 x = +TAX	5. x 5. = 25. * <PF> 25. ϕ 0.75 Δ 25.75 * <PF>		5.   25.   25.75
OFF GT	2 + 3 + * (GT MODE)  GT GT	2. + 3. + 5. G + <PF> 5. G ϕ 5. G * <PF>		2. 5. 5. 5. 5.
IC+ OFF	.123456789099 1 + *	0.1234567890991 + 001..... 0.1234567890991 * <PF>		0.1234567890991  0.1234567890991
	2 - 5 - IC	2. - 5. - 2.	R R	-2. -7. 2.

Note 6: PRINT COLOR ..... R: Red

No mark: Black

<PF> ..... Paper feed

## Maximum Ratings ( $V_{SS} = 0\text{ V}$ )

Characteristics	Symbol	Rating	Unit
Supply voltage 1	$V_{DD}$	-0.5~7	V
Supply voltage 2	$V_{KK}$	-40~+0.5	V
Input voltage	$V_{IN}$	-35~ $V_{DD} + 0.5$	V
Output voltage	$V_{OUT}$	-35~ $V_{DD} + 0.5$	V
Output current	$I_{OUT}$	-10	mA
Power dissipation ( $T_{opr} = 70^{\circ}\text{C}$ )	$P_D$	600	mW
Soldering temperature, time	$T_{sld}$	260 (10 s)	$^{\circ}\text{C}$
Storage temperature	$T_{stg}$	-55~125	$^{\circ}\text{C}$
Operating temperature	$T_{opr}$	0~40	$^{\circ}\text{C}$

## Recommended Operating Conditions ( $V_{SS} = 0\text{ V}$ )

Characteristics	Symbol	Test Circuit	Test Condition	Min	Max	Unit
Operating temperature	$T_{opr}$	—	—	0	40	$^{\circ}\text{C}$
Supply voltage	$V_{DD}$	—	—	4.5	6	V
Supply voltage (FL)	$V_{KK}$	—	—	-30	-15	V
Supply voltage (hold)	$V_{DDH}$	—	—	2	6	V
Input high voltage (except schmitt circuit input)	$V_{IH1}$	—	$V_{DD} \geq 4.5$	$V_{DD} \times 0.7$	$V_{DD}$	V
Input high voltage (schmitt circuit input)	$V_{IH2}$	—		$V_{DD} \times 0.75$	$V_{DD}$	V
Input high voltage	$V_{IH3}$	—	$V_{DD} < 4.5\text{ V}$	$V_{DD} \times 0.9$	$V_{DD}$	V
Input low voltage (except schmitt circuit input)	$V_{IL1}$	—	$V_{DD} \geq 4.5$	$V_{KK}$	$V_{DD} \times 0.3$	V
Input low voltage (schmitt circuit input)	$V_{IL2}$	—		$V_{KK}$	$V_{DD} \times 0.25$	V
Input low voltage	$V_{IL3}$	—	$V_{DD} < 4.5\text{ V}$	$V_{KK}$	$V_{DD} \times 0.1$	V
Output voltage (source open drain)	$V_{OUT}$	—	—	$V_{DD} - 35$	$V_{DD}$	V
Clock high pulse width (Note 7)	$T_{WCH}$	—	$V_{IN} = V_{IH}$	80	—	ns
Clock low pulse width (Note 7)	$T_{WCL}$	—	$V_{IN} = V_{IL}$	80	—	ns

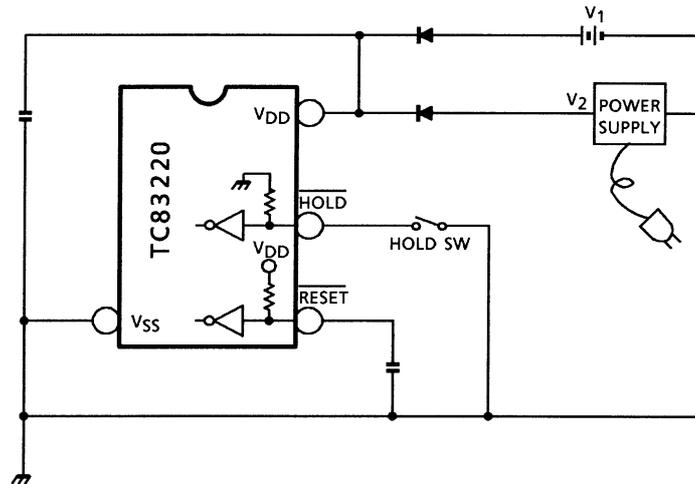
Note 7: In case of the external clock operation.

## Electrical Characteristics

### DC Characteristics ( $V_{SS} = 0\text{ V}$ , $V_{DD} \pm 10\%$ , $T_{opr} = 0\sim 40^\circ\text{C}$ )

Characteristics	Symbol	Test Circuit	Test Condition	Min	Typ.	Max	Unit
Hysteresis voltage (schmitt circuit input)	$V_{HS}$	—	—	—	0.7	—	V
Input current ( $\overline{\text{RESET}}$ , $\overline{\text{HOLD}}$ , $\overline{\text{TEST}}$ )	$I_{IN}$	—	$V_{DD} = 5.5\text{ V}$ , $V_{IN} = 5.5/0\text{ V}$	—	—	$\pm 50$	$\mu\text{A}$
Output leak current (source open drain)	$I_{LO}$	—	$V_{DD} = 5.5\text{ V}$ , $V_{OUT} = -32\text{ V}$	—	—	-10	$\mu\text{A}$
Output high voltage (P1~P2, R4~R9)	$V_{OH}$	—	$V_{DD} = 4.5\text{ V}$ , $I_{OH} = -6\text{ mA}$	2.4	—	—	V
Input pull down resistor (K0, R7~R9)	$R_{IN}$	—	$V_{DD} = 5.5\text{ V}$ , $V_{KK} = -30\text{ V}$	—	100	—	$\text{k}\Omega$
Pull down resistor (source open drain)	$R_{KK}$	—		50	80	200	$\text{k}\Omega$
Operating supply current	$I_{DD0}$	—	$V_{DD}$ ( $V_{DDH}$ ) $5.5\text{ V}$ , $f_c = 4\text{ MHz}$ , $V_{IN} = 5.3/0.2\text{ V}$	—	3	6	$\text{mA}$
Supply current (after clear)	$I_{KK1}$	—	$V_{KK} = -30\text{ V}$ , $f_c = 4\text{ MHz}$	—	0.6	0.9	$\text{mA}$
Supply current (shown full digits)	$I_{KK2}$	—		—	3.5	6	$\text{mA}$
Holding supply current	$I_{DDH}$	—	$V_{DD} = 5.5\text{ V}$	—	0.5	10	$\mu\text{A}$
Oscillating frequency	$F_\phi$	—	$V_{DD} = 5.0\text{ V}$ , $C = 100\text{ pF}$ $R = 1\text{ k}\Omega \pm 2\%$	2.4	4.0	5.6	$\text{MHz}$

**The Proposal of Outer Circuit for Tax Rate Holding with Back-Up Battery.**



Note 8:  $V_1 = 3\text{ V}$ : Battery supply

$V_2 = 5\text{ V}$ : DC supply

$\overline{\text{HOLD}}$  pin is pulled up in the LSI.  
 $\overline{\text{RESET}}$  pin is pulled up to  $V_{DD}$ .

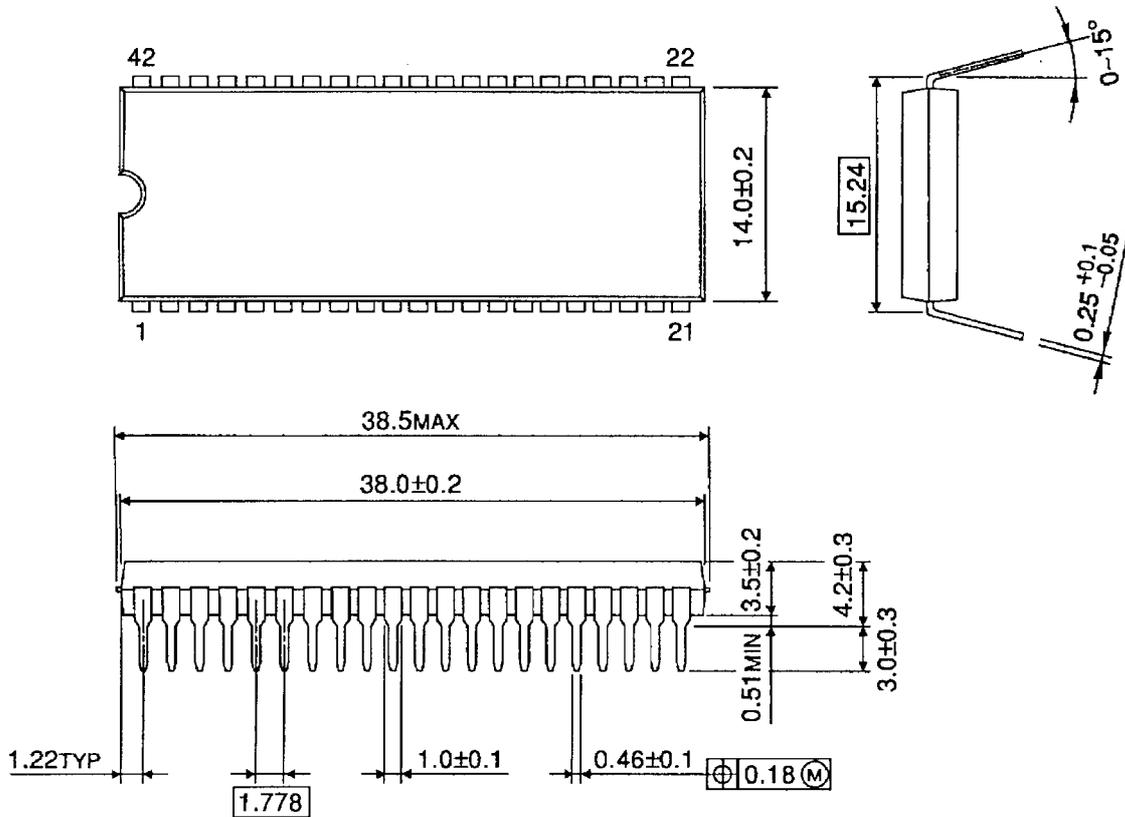
- (1) Setting HOLD SW to OFF, the calculator operates normally under  $V_2$  power supply.
- (2) Setting HOLD SW to ON, the calculator will be in HOLD mode with TAX RATE that has already held, under  $V_2$  power supply.
- (3) TAX RATE that has already held is still held under  $V_1$  power supply, even if there is no  $V_2$  power supply (no DC power supply).

Note 9:  $V_1$  (battery) should be supplied to the circuit after  $V_2$  (DC) supply, because of prevention from exhaustion of battery and abnormal operation.

## Package Dimensions

SDIP42-P-600-1.78

Unit : mm



Weight: 4.12 g (typ.)

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000707EBA

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