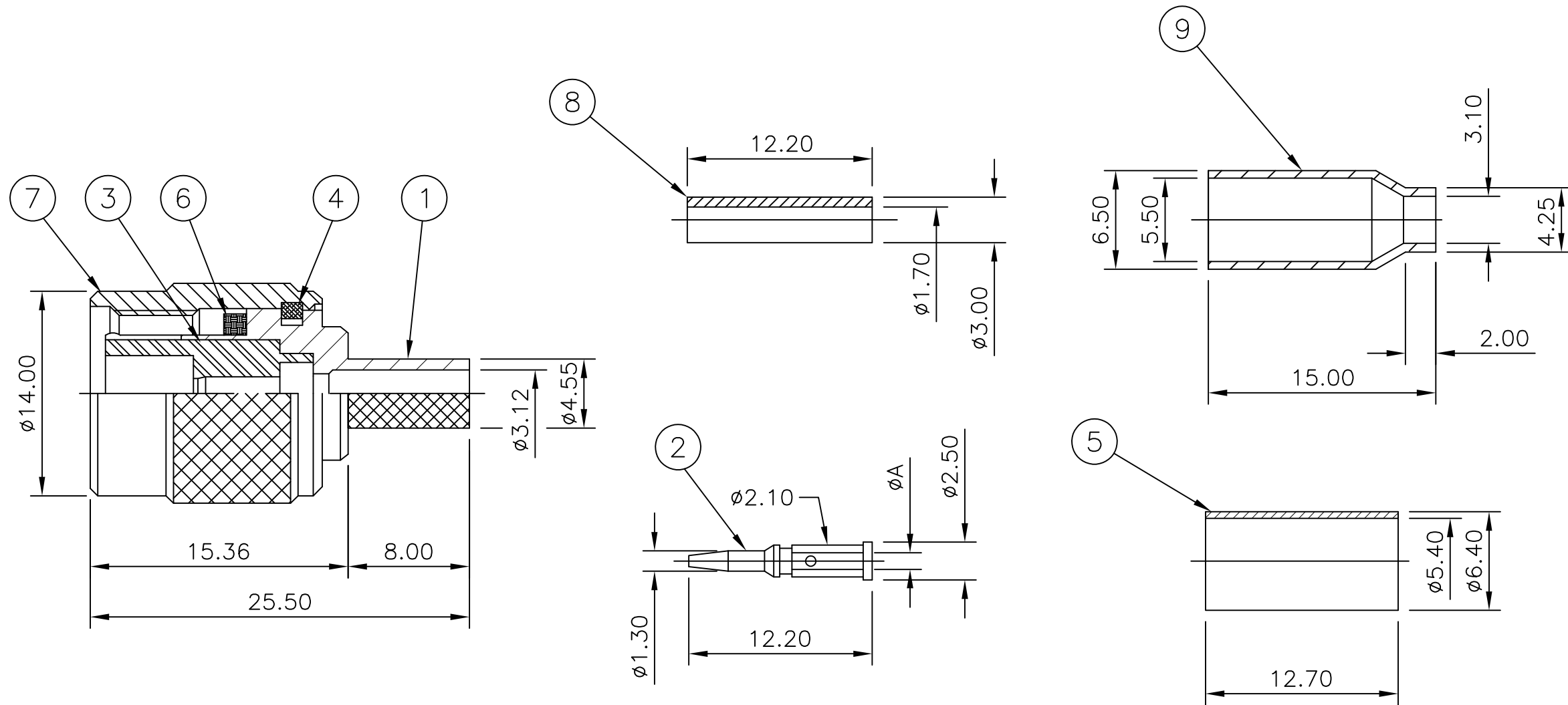
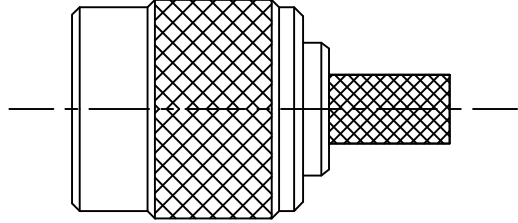
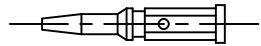
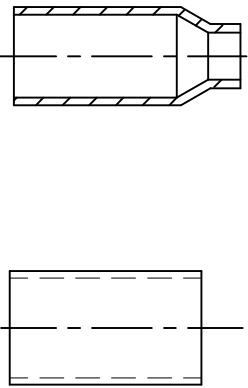
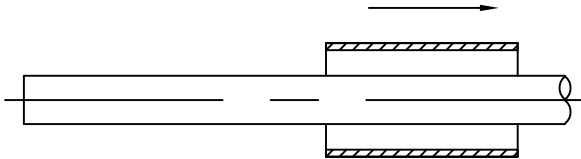
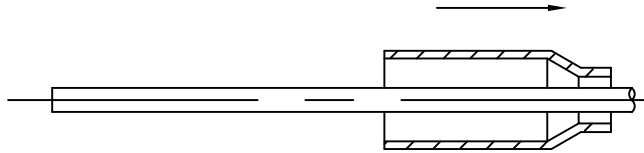
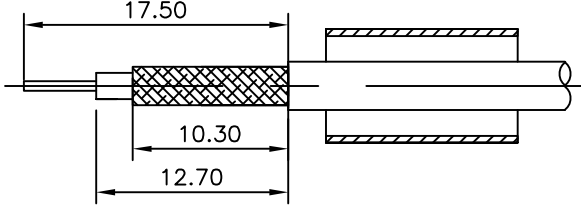
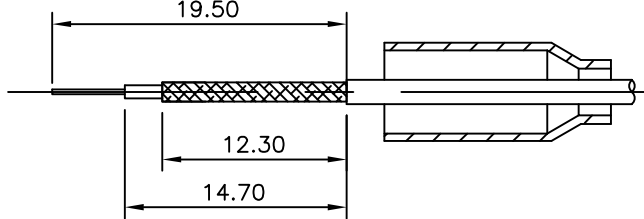
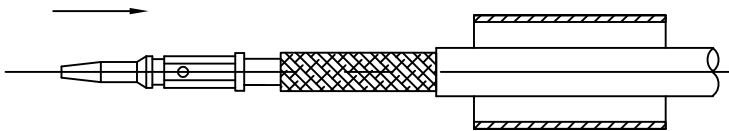
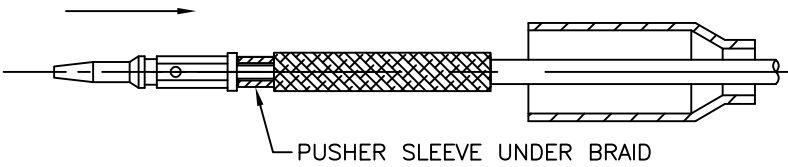
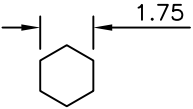
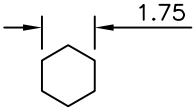
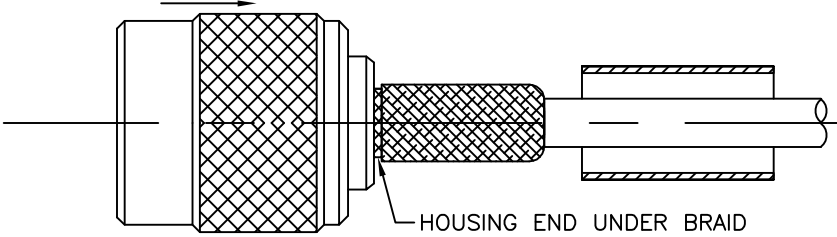
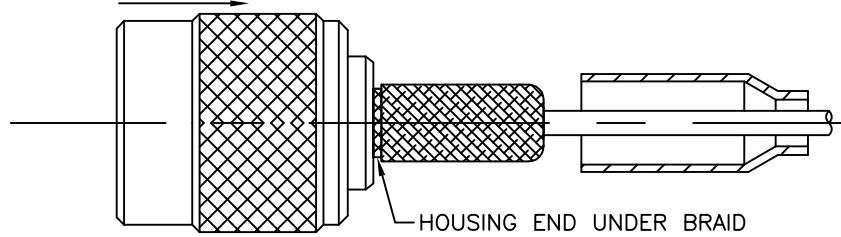


- 1 SINGLE PACK IN ACCORDANCE WITH AMP SPEC 107-3275
- 2 100 TRAY PACK IN ACCORDANCE WITH AMP SPEC 107-3275
- 3 Au PLATING
- 4 Ni PLATING
- 5 THIS ITEM MUST BE WHITE
- 6 HAND TOOL: 9-1478240-0
- 7 DIE SET: SEE TABLE
- 8 FOR TECHNICAL DATA REFER TO YOUR LOCAL TYCO ELECTRONICS SALES OFFICE
- 9 ALL DIMENSIONS ARE NOMINAL FOR REFERENCE ONLY UNLESS OTHERWISE STATED

[illegible]

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN RITA ZUO 11 Mar 09 CHK ANSON MA 11 Mar 09 APVD BOB ZHAO 11 Mar 09		 TE Connectivity	
DIMENSIONS: MM		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± -		NAME TNC STRAIGHT PLUG HEX CRIMP 50 OHM -	
		PRODUCT SPEC 108-112000 APPLICATION SPEC SEE SHEET 2		SIZE A2	
MATERIAL SEE TABLE		WEIGHT -		CAGE CODE 00779	
FINISH SEE TABLE		CUSTOMER DRAWING		DRAWING NO C=1814800	
				RESTRICTED TO -	
				SCALE NTS	
				SHEET 1 of 2	
				REV C	

2

4		3		2		1	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		SEPTEMBER , 2006.			
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LOC		DIST		REVISIONS			
E		B		P		LTR	
				-		SEE SHEET 1	
				-		-	
				-		-	
COMPONENTS							
		MAIN BODY (ITEM 1,3,4,6,7 & 8)		CENTRE CONTACT (ITEM 2)		PUSHER SLEEVE (ITEM 9)	
							
							
ASSEMBLY INSTRUCTION							
CABLES: RG58C/U, 141A/U, 303/U, URM43, 76, BELDEN 9907, KX15				CABLES: RG174A/U, 188A/U, 316/U, URM95, KX3B, KX22A			
STEP 1 1. SLIDE METAL CRIMP FERRULE OVER CABLE				STEP 1 1. SLIDE METAL CRIMP FERRULE OVER CABLE			
							
STEP 2 1. STRIP CABLE TO DIMENSIONS AS SHOWN				STEP 2 1. STRIP CABLE TO DIMENSIONS AS SHOWN			
							
STEP 3 1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC. 2. CRIMP USING TOOL AS NOTES ON PAGE 1.				STEP 3 1. SLIDE ITEM 10 PUSHER SLEEVE OVER DIELECTRIC BEFORE FITTING THE CONTACT. 2. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC. 3. CRIMP USING TOOL AS NOTES ON PAGE 1.			
							
							
STEP 4 1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK. 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID.				STEP 4 1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK. 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE PUSHER SLEEVE AND CABLE BRAID.			
							
STEP 5 1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE HOUSING BODY. 2. CRIMP USING TOOL AS NOTED ON PAGE 1. 3. CRIMP DIMENSION AS SHOWN.				STEP 5 1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE BODY HOUSING. 2. CRIMP USING TOOL AS NOTED ON PAGE 1. 3. CRIMP DIMENSION AS SHOWN.			
