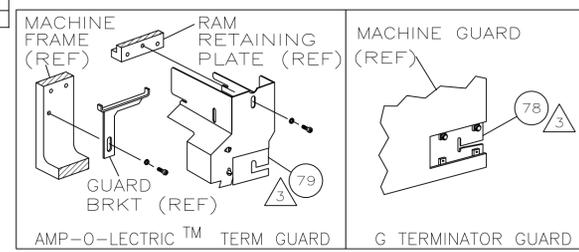


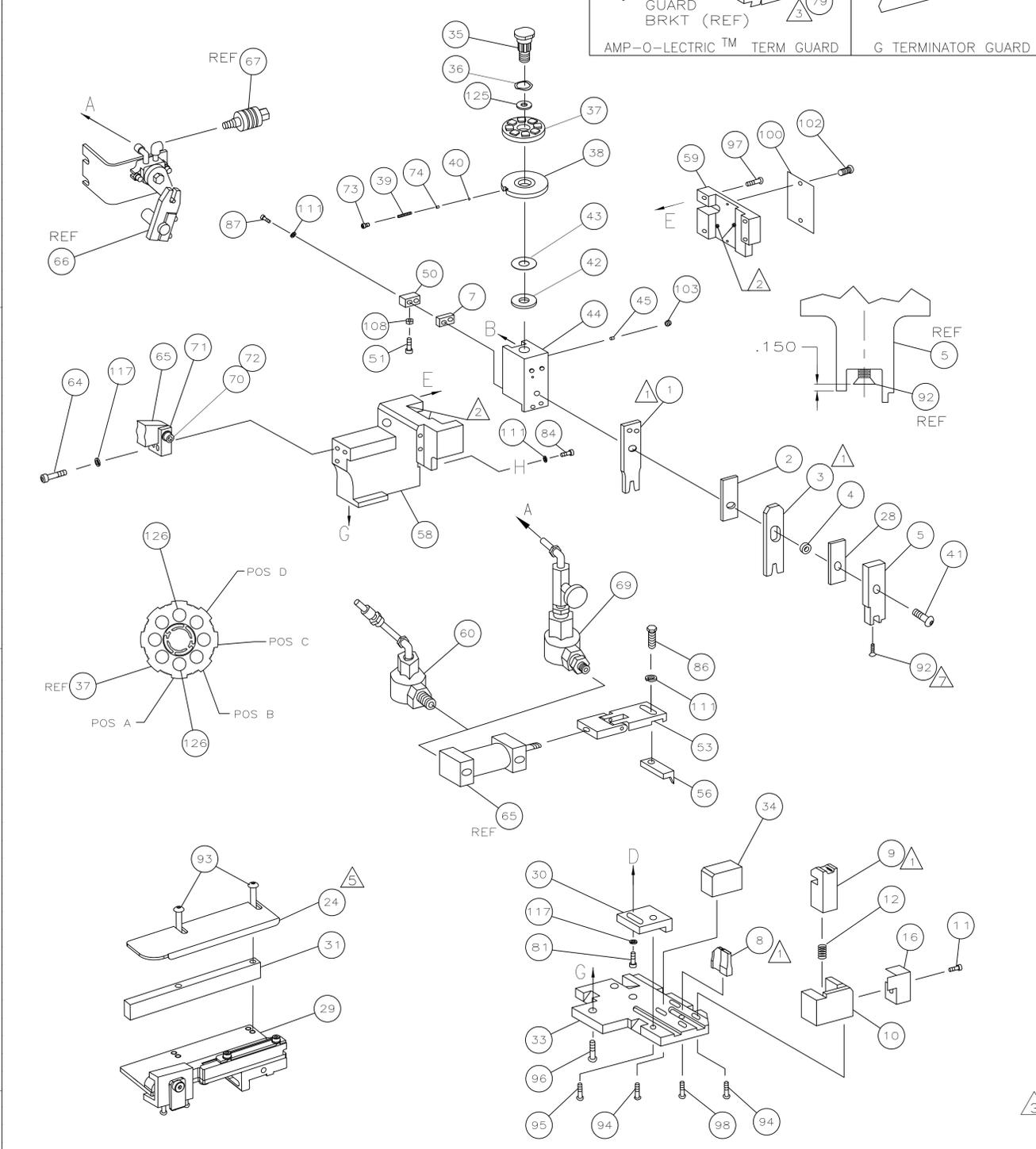
PART NUMBER	REV	FIRST USED
1385824-1	C	122500-1
1385824-2	C	565435-5
1385824-3	C	354500-1



AMP TERM PN		MFR TERM PN		YAZAKI TERMINAL		CUSTOMER CRIMP SPECS	
1572577	7116-4142-02	1949394	7114-4142-02	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
				A	.085 ±.002 [2.16 ±0.05mm]	12	
				B	NOT	USED	
				C	NOT	USED	
				D	NOT	USED	
AMP SEAL PN		MFR SEAL PN		CRIMP	SIZE	TYPE	RANGE
1572578	7158-3083			WIRE	.140 [3.56mm]	F	12
				INSUL	.240 [6.10mm]	0	.118-1.49
WIRE STRIP LENGTH		TERM APPL SPEC		FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.261-.292		NONE		.867	408-8040	458637-1	L3038

LOC	DIST	REVISIONS			
A	66	REV	DESCRIPTION	DATE	BY
C		ECR-07-016647		7-2007	MY

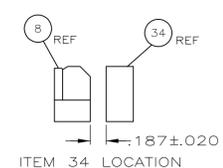
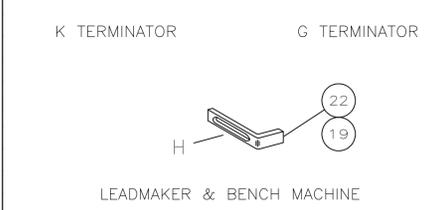
-1	LEADMAKER	AIRFEED
-2	BENCH MODEL K	AIRFEED
-3	BENCH MODEL G	AIRFEED



QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO
2	2	2	-	8-354778-1	PIN, WIRE DISC (.2900)A	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
3	3	3	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
4	4	4	-	21024-4	WASHER, LOCK(#8)STRIPPER	111
1	1	1	-	21018-5	NUT, HEX(NO.6)HOLDDOWN	108
1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
4	4	4	-	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	3	3	-	2-22733-8	SCR,BHC(1/4-20x.62)HSG	96
1	1	1	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK	95
4	4	4	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
2	2	2	-	2-21002-4	SCR,BHC(8-32x.75)R STP GDE	93
1	1	1	-	1-21003-9	SCR,FHC(6-32x.38)DEP	92
2	2	2	-	2-21000-9	SCR,SHC(8-32x.75)DEP-HOLD	87
1	1	1	-	2-22603-1	SCR,HEX HD(8-32x.38)FEED FINGER	86
1	1	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
-	1	-	-	462992-7	GUARD ASSY	79
REF	-	-	-	679532-1	INSERT, GUARD	78
1	1	1	-	690603-1	SPRING, ASSIST	74
1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
1	1	1	-	3-21001-5	SCR,SHC(3/8-16x1.00)AIR FEED	72
1	1	1	-	459610-1	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST		

QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO
1	1	1	-	21024-8	WASHER, LOCK 3/8	70
-	1	-	-	692655-5	AIR FEED VALVE ASSY	69
-	REF	-	-	24042-2	VALVE, SHUT OFF	68
-	REF	-	-	692655-6	AIR FEED VALVE ASSY	67
1	1	1	-	461065-1	AIR FEED ASSY (1 INCH)	66
2	2	2	-	3-21000-9	SCR,SHC(10-32x1.00)AIR ASSY	65
1	-	1	-	692655-7	AIR FEED VALVE ASSY	64
1	1	1	-	454220-1	CAP, RAM	63
1	1	1	-	454485-1	HOUSING	61
1	1	1	-	2-694433-6	PAWL, FEED	60
1	1	1	-	461062-1	FEED FINGER ASSY	59
1	1	1	-	811242-2	BUMPER, HOLDDOWN	58
1	1	1	-	690753-1	SPACER, TONKER	57
1	1	1	-	690191-1	PLUG, NYLON	56
1	1	1	-	819307-7	RAM	55
1	1	1	-	690125-1	WASHER, LAMINATED	54
1	1	1	-	690124-1	WASHER, RAM	53
1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)	52
1	1	1	-	23241-6	BALL, STEEL	51
1	1	1	-	690170-1	SPRING, COMPRESSION	50
1	1	1	-	1-690142-0	DISC, INSULATION	49
1	1	1	-	354777-1	DISC, WIRE	48
1	1	1	-	22480-5	WASHER, SPRING	47
1	1	1	-	690212-1	POST, RAM	46
1	1	1	-	690786-6	SUPPORT, TERMINAL	45
1	1	1	-	318055-4	PLATE, BASE	44
1	1	1	-	1-1320908-0	SPACER, STRIP GUIDE	43
1	1	1	-	455689-1	BLOCK, STRIP GUIDE ADJ	42
1	1	1	-	1633091-7	STRIP GUIDE ASSEMBLY	41
1	1	1	-	455888-7	SPACER, FRONT SHEAR DEP	40
1	1	1	-	1320928-3	GUIDE, STRIP (REAR)	39
-	-	1	-	690472-2	STRIPPER	38
1	1	-	-	691353-1	STRIPPER	37
1	1	1	-	318563-1	GUARD, CHIP, FRONT	36
1	1	1	-	3-22280-3	SPRING, SHEAR	35
1	1	1	-	1-21000-9	SCR,SHC(8-32x.38)SHEAR STOP	34
1	1	1	-	2-690459-2	HOLDER, SHEAR (FRONT)	33
1	1	1	-	318059-4	SHEAR, FLOAT (FRONT)	32
1	1	1	-	1-662192-5	ANVIL	31
1	1	1	-	2-240641-5	SPACER, DEPRESSOR (REAR)	30
1	1	1	-	122399-4	DEPRESSOR, SHEAR (FRONT)	29
1	1	1	-	238011-2	SPACER, BLOCK CRIMPER	28
1	1	1	-	9-904741-9	CRIMPER, INSULATION	27
1	1	1	-	2-455888-7	SPACER, CRIMPER	26
1	1	1	-	456411-9	CRIMPER, WIRE	25
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST		

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 REAR STRIP GUIDE TO GUIDE ON INSULATION BARREL.
- 6 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- 7 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± .005	1 PLC ± .005	2 PLC ± .005	3 PLC ± .005	4 PLC ± .005	ANGLES ± .005
MATERIAL	FINISH	WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
			A1	00779	1385824		

CUSTOMER DRAWING SCALE - SHEET 1 OF 1 REV C