

Slimline SATA Plug CONNECTOR

1. PURPOSE 目的

Define the packaging specifiction and packaging method of Slimline SATA Plug CONNECTOR .

订定 Slimline SATA Plug CONNECTOR 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Product Part No.	Description
1735418-1/3	Assembly Slimline SATA Plug 7P+6P
1735419-1/2	Assembly Slimline SATA Plug 7P+6P
1735471-3	Assembly Slimline SATA Plug 7P+6P
1735783-3	Assembly, Slimlite SATA Plug, 15+7P, SMT
1735944-1	SATA BACKPLANE RECEPTACLE, VER

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Size(mm)	Usage			
				1735419-1/2 1735471-3	1735418-1/3	1735783-3	1735944-1
INNER	97193-2	CARRIER TAPE(56W)	56w-0.4T, Natural	9.156 MR/650	-	-	-
	97193-3	CARRIER TAPE(44W)	44w-0.4T, Natural	-	9.156 MR/650	-	-
	97437-1	CARRIER TAPE(72W)	72w-0.4T, Natural	-	-	12.112 MR/700	-
	97471-1	CARRIER TAPE(72W)	72w-0.5T, Natural	-	-	-	6.8 MR/280
	(1-1533128-7)	REEL, PLASTIC	330D-56.4W	1/650	-	-	-
	(1-1533128-6)	REEL, PLASTIC	330D-44.4W	-	1/650	-	-
	(1533174-7)	REEL, PLASTIC	380D-72.4W	-	-	1/700	1/280
	5-1533127-6	COVER TAPE(HAA-热封盖带)	49.5W	10.666 MR/650	-	-	-
	4-1533127-4	COVER TAPE(HAA-热封盖带)	37.5W	-	10.666 MR/650	-	-
	972366-7	COVER TAPE(PSA-自粘盖带)	66.5W	-	-	13.714 MR/700	8.421 MR/280
	623865-4	INNER LABEL	102X51	1/650	1/650	1/700	1/280
MIDDLE	-	-	-	-	-	-	-
OUTER	2-1533040-7	BOX	380X380X200	1/1300	1/1950	1/1400	1/560
	623897-6	Paper Cushion	-	4/1300	4/1950	-	-
	623881-5	AIR CAP	349X304X12	5/1300	2/1950	5/1400	5/560
	912065-2	AIR CAP	-	-	-	1/1400	1/560
	8-912066-8	AIR CAP	1250X385X8	2/1300	2/1950	-	-
	623865-5	OUTER LABEL	165x102	1/1300	1/1950	1/1400	1/560

	Inner	Middle	Outer
LABEL	623865-4	-	623865-5
SEALING	Tape	-	Tape

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4. PACKAGING QUANTITY 包装数量

P/N	Inner	Middle	Outer
1735419-1/2; 1735471-3	650 pcs/reel	2 reels / box	1300 pcs/box
1735418-1/3	650 pcs/reel	3 reels / box	1950 pcs/box
1735783-3	700 pcs/reel	2 reels / box	1400 pcs/box
1735944-1	280 pcs/reel	2 reels / box	560 pcs/box

5. PACKING METHOD 包装方法

For All products (参考包装示意图1, page 4 of 7):

5.1. Place one plastic reel on machine.

将一个塑料盘安装在收料器上。

5.2. Reel one circle cover tape and 600mm of empty carrier sealed with cover tape in reel core.

在卷盘的中心先卷一圈胶布，然后再至少空卷600毫米的编带和胶布。

5.3. Inner packaging specification will be fixed based on action packing machine's operation.

内包装的方法依照机器的运作来操作。

注： 1、当达到包装数量，再让其空走完剩余的编带和胶布,至少不得少于600mm（约50个空槽位的编带）。

然后再绕至少一圈的胶布 (cover tape)。

2、包装方法(产品放入Carrier Tape 的方向及包好后产品引出的方向)请严格参照成品图纸。

5.4. Stick the end of cover tape.

用皱纹纸贴住胶布末端(注：在皱纹纸的尾端反贴大约长10mm)。

5.5. Take off the plastic reel.

取下塑料盘放好。

5.6. Place an inner label on the plastic reel.

在塑料盘一侧(以产品拉出时朝向操作员的一侧)贴一内标签。

For 1735418-1/3 only (44mm 宽卷盘-- 参考包装示意图2, page 5 of 7):

5.7.1. Set up a box and secure bottom flaps with tape.

折叠好一包装箱，并用胶带封住箱的底部。

5.8.1. Set up paper cushion and put four paper cushiones in the coner of box.

折叠好纸护角，将纸护角置于箱内四角处。

5.9.1. Place one piece air cap(623881-5) on the bottom of box, bubble face down.

将一块气泡垫 (623881-5) 置于箱底，气泡朝下。

5.10.1. Wrap 3 reels of product with two pieces of air cap (8-912066-8) and place it into the box.

用两块气泡垫 (8-912066-8) 十字交叉地将3卷产品裹包好，然后放入箱中，气泡朝外。

5. PACKING METHOD 包装方法

5.11.1. Place one piece air cap(623881-5) on the top of products, bubble face up.

最后再将一块气泡垫 (623881-5) 放在产品上面, 气泡面朝上。

5.12.1. Seal the box with tape. And place product identification label in "product id" marked on box

用胶带封箱, 在箱外印有“PRODUCT ID”标识处贴上外标签。

For 1735419-1/2; 1735471-3 only (56mm 宽卷盘- 参考包装示意图3, page 6 of 7):

5.7.2. Set up a box and secure bottom flaps with tape.

折叠好一包装箱, 并用胶带封住箱的底部。

5.8.2. Set up paper cushion and put four paper cushiones in the coner of box.

折叠好纸护角, 将纸护角置于箱内四角处。

5.9.2. Place two pieces of air cap(623881-5) on the bottom of box, bubble face down.

将二块气泡垫 (623881-5) 置于箱底, 气泡朝下。

5.10.2. Wrap 2 reels of product with two pieces of air cap (8-912066-8) and place it into the box.

用两块气泡垫 (8-912066-8) 十字交叉地将2卷产品裹包好, 两个卷盘间用一块气泡垫 (623881-5) 隔开, 然后放入箱中, 气泡朝外。

5.11.2. Place two pieces of air cap(623881-5) on the top of products, bubble face up.

最后再将地二块气泡垫 (623881-5) 放在产品上面, 气泡面朝上。

5.12.2. Seal the box with tape. And place product identification label in "product id" marked on box

用胶带封箱, 在箱外印有“PRODUCT ID”标识处贴上外标签。

For 1735783-3; 1735944-1 only (72mm 宽卷盘- 参考包装示意图4, page 7 of 7):

5.7.3. Set up a box and secure bottom flaps with tape.

折叠好一包装箱, 并用胶带封住箱的底部。

5.8.3. Place two pieces of air cap(623881-5) on the bottom of box, bubble face down.

将二块气泡垫 (623881-5) 置于箱底, 气泡朝下。

5.9.3. Wrap 2 reels of product with one piece of air cap (912065-2) and place it into the box.

用一块气泡垫 (912065-2) 将2卷产品裹包好, 两个卷盘间用一块气泡垫 (623881-5) 隔开, 然后放入箱中, 气泡朝外。

5.10.3. Place two pieces of air cap(623881-5) on the top of products, bubble face up.

最后再将地二块气泡垫 (623881-5) 放在产品上面, 气泡面朝上。

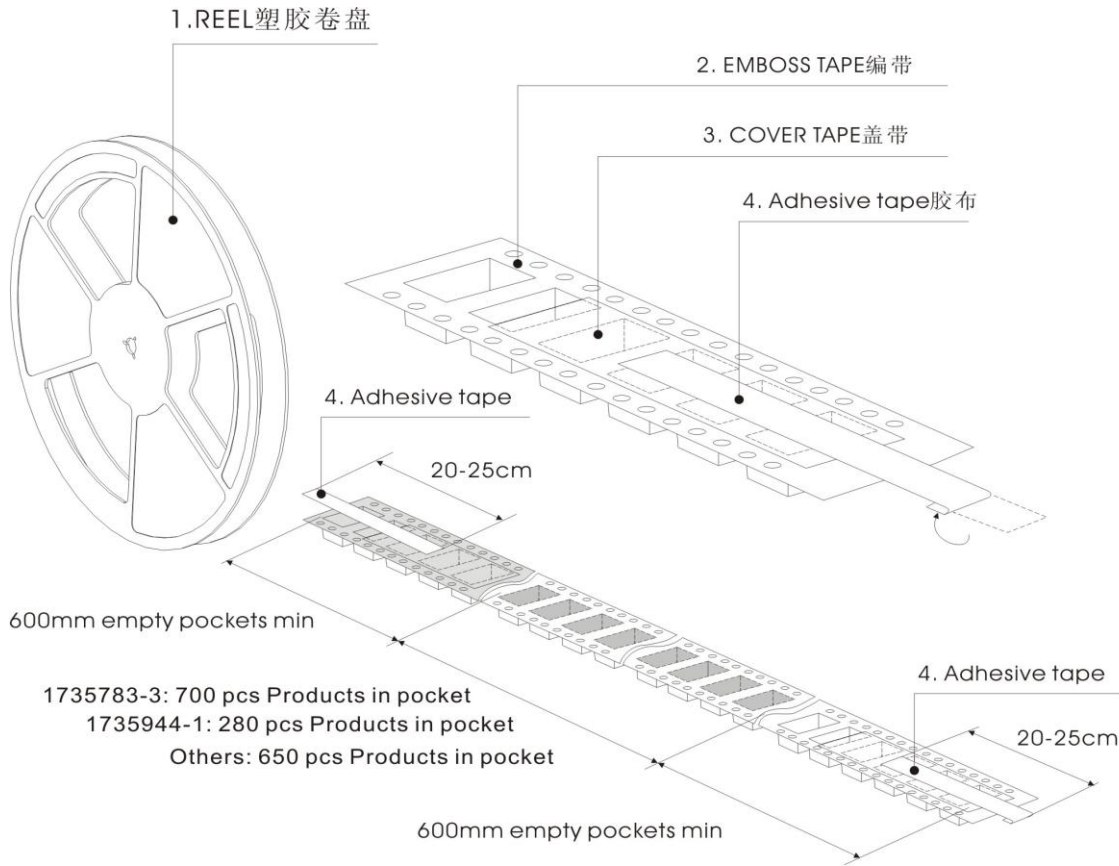
5.11.3. Seal the box with tape. And place product identification label in "product id" marked on box

用胶带封箱, 在箱外印有“PRODUCT ID”标识处贴上外标签。

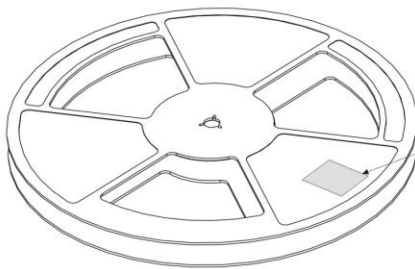
5. PACKING METHOD 包装方法

PKG METHOD ILLUSTRATION1 包装示意图1:

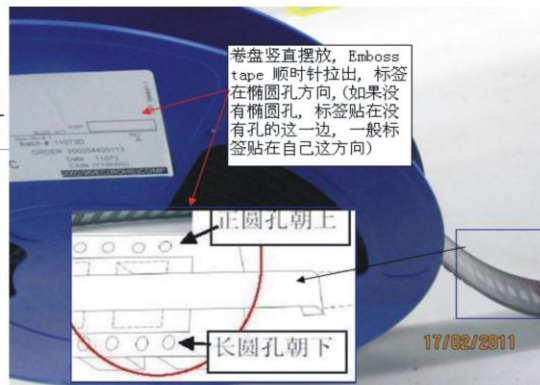
For All products:



REEL 塑胶卷盘



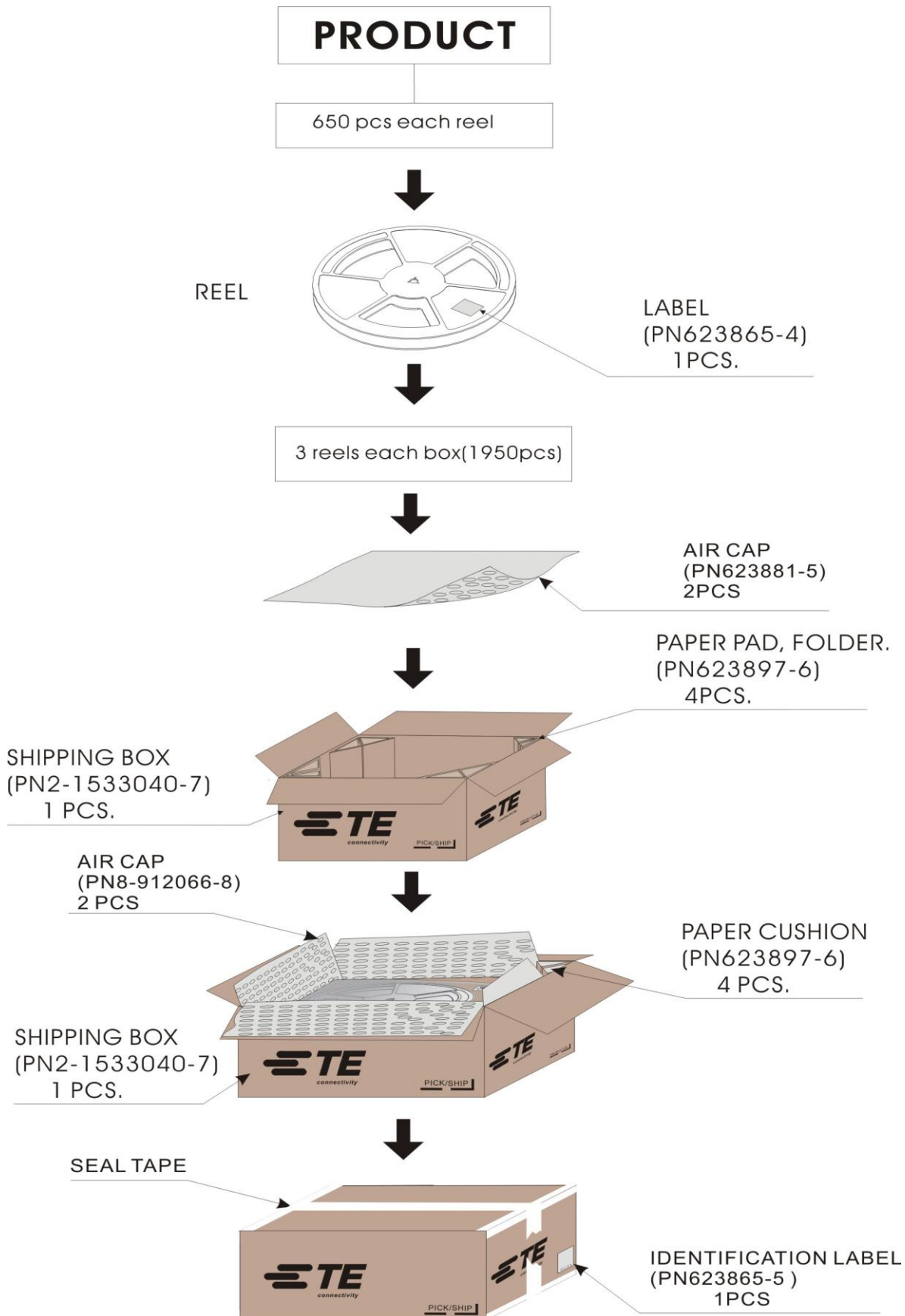
NB: put the label only on one side of the reel
在卷盘一侧贴一内标签



5. PACKING METHOD 包装方法

PKG METHOD ILLUSTRATION2 包装示意图2:

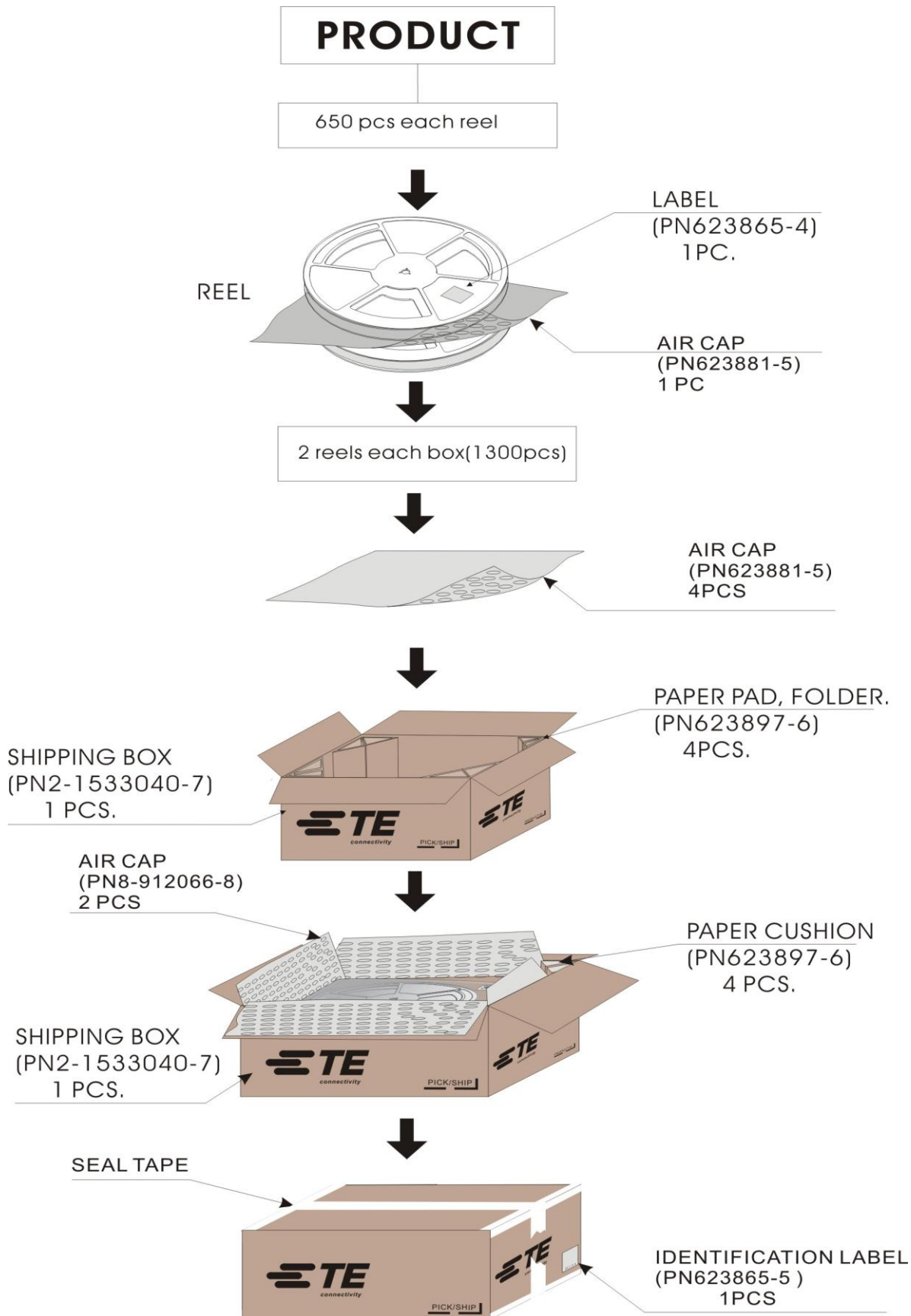
For 1735418-1/3 only (44mm 宽卷盘):



5. PACKING METHOD 包装方法

PKG METHOD ILLUSTRATION2 包装示意图3:

For 1735419-1/2; 1735471-3 only (56mm 宽卷盘):



5. PACKING METHOD 包装方法

PKG METHOD ILLUSTRATION2 包装示意图4:

For 1735783-3; 1735944-1 only (72mm 宽卷盘):

